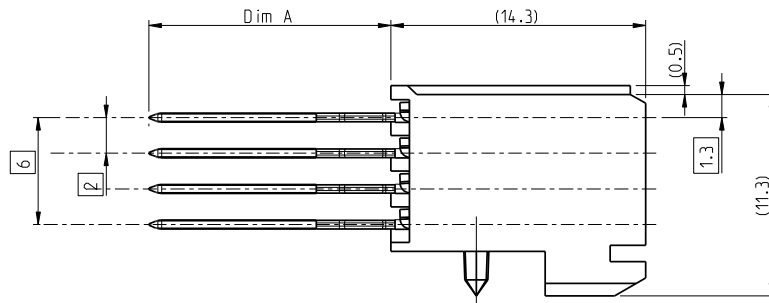
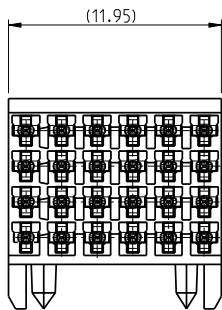


P/N (See note 4)
85757-XYZZLF

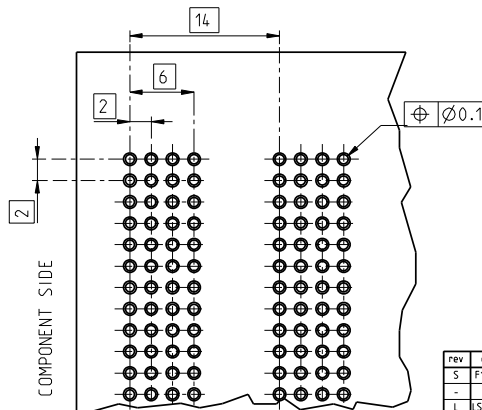
With
X : Plating dash number
Y : Termination dash number
ZZ: Loading dash number

X	PLATING CONTACT AREA
1	STANDARD PLATING See product specification GS-12-447

Y	DIMENSION A
1	4.3
2	13.6

ZZ	CONTACT LOADING
	SEE NEXT PAGE

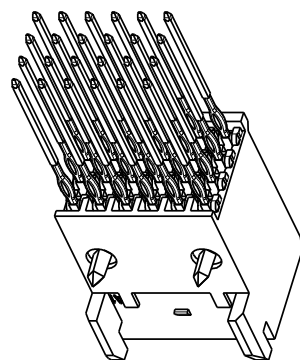
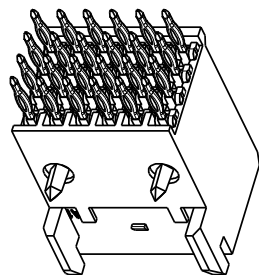
RECOMMENDED LAYOUT



GENERAL CHARACTERISTIC AND ROHS INFORMATIONS
SEE PRODUCT SPECIFICATION : GS-12-447

NOTES :

- 1 - FLAT ROCK PRODUCT. NO SPECIFIC TOOL NEEDED FOR PRESS-FIT INSERTION
- 2 - PRESS-FIT : EON SHAPE
- 3 - TUBE PACKAGING : SEE NEXT PAGE
- 4 - STANDARD PLATING ON PRESS FIT AREA : PURE TIN
TIN LEAD PLATING AVAILABLE ONLY FOR CONTACT LENGTH Y : "1" ON REQUEST



rev	ecn no	dr	date
S	F12-0026	APA	2012/03/12
-	-	-	-
L	LS05-0076	LGO	2005/09/01
M	L06-0097	LGO	2006/07/07
N	LS07-0142	MLE	2007/05/10
P	F10-0027	LSA	2010/04/14
R	F10-0046	LSA	2010/05/04

www.fciconnect.com		surface ISO 1302	tolerance std ISO 406	ISO 1101	projection	mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED				
Dr	A.PARRENIN	2011/05/25	ANGULAR	0.X	±0.3	size A2
Eng	A.PARRENIN	2011/05/25	LINEAR	0.XX	±0.1	Scale 5:1
Chr	F.MORILLAS	2011/05/25	0" ±2"	0.XXX	±0.05	ECN F12-0026
Appr	J.PETIT	2011/05/25	Product family		METRAL	Spec ref
Title		METRAL RCP STR 4 RAW		C-85757		Rev. S
catalog no		4 x 6 SIGNAL - FLAT ROCK		CUSTOMER		sheet 1 of 2

PDM: Rev:S

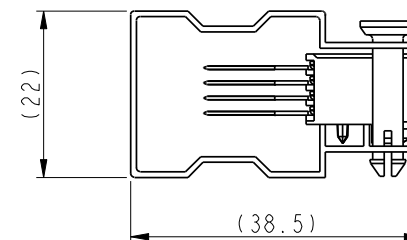
STATUS: Released

Printed: Apr 06, 2012

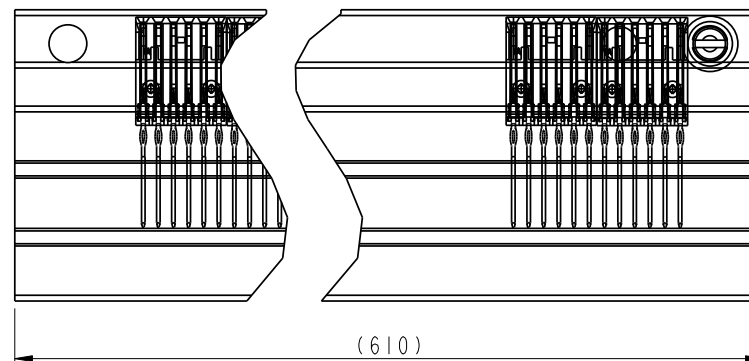
CONTACT LOADINGS

LEAD FREE PART NUMBER	CONFIGURATION						
	POS	6	5	4	3	2	1
85757-XY01LF	D	X	X	X	X	X	X
	C	X	X	X	X	X	X
	B	X	X	X	X	X	X
	A	X	X	X	X	X	X
85757-XY02LF	D	-	X	-	X	-	X
	C	X	-	X	-	X	-
	B	-	X	-	X	-	X
	A	X	-	X	-	X	-
85757-XY03LF	D	X	X	-	-	X	X
	C	X	X	-	-	X	X
	B	X	X	-	-	X	X
	A	X	X	-	-	X	X
85757-XY04LF	D	-	X	-	X	-	X
	C	X	-	X	-	X	-
	B	-	X	-	X	-	X
	A	X	-	X	-	X	X
	D						
	C						
	B						
	A						

PACKAGING

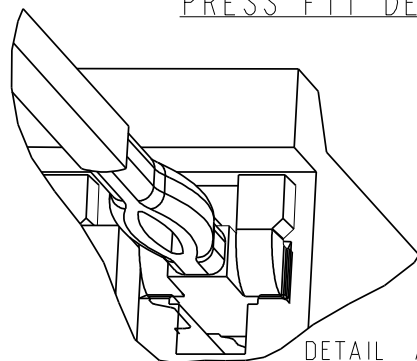
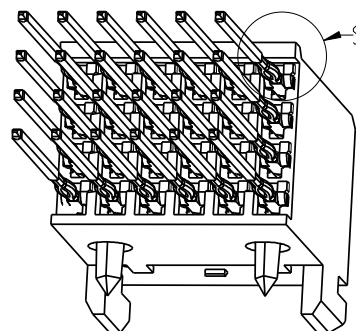


SCALE 3:2



QTY / TUBE 48

PRESS FIT DETAILS

DETAIL A
SCALE 20:1

SCALE 4:1

SEE DETAIL A

Material -			Spec ref		
Mat code -			surface	tolerance	projection
Heatreat -			ISO 1302	ISO 406	mm
Plating/Finish -			ISO 1101	ISO 1101	
Dr	A.PARRENIN	2011/05/25	size		Scale
Eng	A.PARRENIN	2011/05/25	A3		4:1
Chr	F.MORILLAS	2011/05/25	Product family		ECN
Appr	J.PETIT	2011/05/25	METRAL		F12-0026
Model Name			85757-X12Z		REL Level
Model Revision			1		IN WORK
title			METRAL RCP STR 4 RAW		Rev.
4 x 6 SIGNAL - FLAT ROCK			C-85757		S
Pro/E file			CUSTOMER		sheet 2 of 2