



RIVKLE^{plus}

Assortment box of blind rivet nuts
for thin-walled components

BOLLHOFF

Böllhoff Repair Solutions



Two functions:
riveting and screwing

Creating threads?

RIVKLE® blind rivet nuts create internal threads on thin-walled components.

Benefits

- Load-bearing threads on thin-walled components
- Assembly with access from only one side ("blind"), even on hollow profiles
- Easy fixing in components of metal, plastic and other materials
- Screws can be inserted multiple times
- No rework necessary, even on pre-painted parts
- Small countersunk head: small upstand on the head (no need to countersink the workpiece)

For hollow sections, profiles, housings and other parts that permit access from only one side, the insertion of a blind rivet nut is often the only solution available.

Read on and be inspired.



RIVKLE® plus assortment box with RIVKLE® BRK 01 manual rivet setting tool

Contents:

- 50 of each blind rivet nut
- 1 RIVKLE® BRK 01 manual rivet setting tool
- 4 mandrels and nozzles for M 3, M 4, M 5, M 6
- Operating Instructions

Size/type	Art. no.	Total number of pieces	Total number of RIVKLE® plus blind rivet nuts	Price in €
M 3 – M 6 / small countersunk, steel	2351 190 0501/00	209	200	on request
M 4 – M 6 / flat head, steel	2351 190 0502/00	159	150	on request



NEW!

RIVKLE® plus assortment box with manual rivet setting tool RIVKLE® M2007

Contents:

- 50 each M 6 blind rivet nuts
- 25 each M 8 blind rivet nuts
- 25 each M 10 blind rivet nuts
- 1 RIVKLE® M2007 manual rivet setting tool
- 3 mandrels and nozzles for M 6, M 8, M 10
- Operating Instructions

Size/type	Art. no.	Total number of pieces	Total number of RIVKLE® plus blind rivet nuts	Price in €
M 6 – M 10 / small countersunk, steel	2353 020 1001/00	107	100	on request
M 6 – M 10 / flat head, steel	2353 020 1002/00	107	100	on request

RIVKLE® plus blind rivet nuts – Refill packs



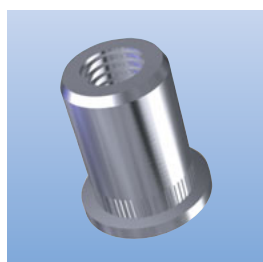
RIVKLE® plus blind rivet nuts of steel or stainless steel

Contents:
100 of each blind rivet nut



Flat head, steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 4*	2330 704 0230/51	100	on request
M 5*	2330 705 0230/51	100	on request
M 6*	2330 706 0230/51	100	on request
M 8**	2330 708 0230/01	100	on request
M 10**	2330 710 0235/01	100	on request



Flat head, stainless steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 4*	2330 604 0230/01	100	on request
M 5*	2330 605 0233/01	100	on request
M 6*	2330 606 0233/01	100	on request
M 8*	2330 608 0233/01	100	on request



Extra small countersunk head, steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 3*	3436 703 0020/01	100	on request
M 4*	3436 704 0230/51	100	on request
M 5*	3436 705 0230/51	100	on request
M 6*	3436 706 0230/51	100	on request
M 8*	3436 708 0230/51	100	on request
M 10**	3436 710 0235/01	100	on request



Extra small countersunk head, stainless steel

Size	Art. no.	Number of RIVKLE® plus blind rivet nuts	Price in €
M 4*	3436 604 0230/01	100	on request
M 5*	3436 605 0233/01	100	on request
M 6*	3436 606 0233/01	100	on request
M 8*	3436 608 0233/01	100	on request

* Packaging: bag

** Packaging: carton

RIVKLE® plus blind rivet nuts – Tools



RIVKLE® BRK 01 manual rivet setting tool

Contents:

Tool, exchange units M 3 – M 6

Method of operation:

Spinning the RIVKLE® plus blind rivet nut on and off, using a knurled nut.

Compression by leverage in the manual riveting tool.

Description	Size	Art. no.	Price in €
Basic tool RIVKLE® BRK 01	–	2351 190 0000/00	on request
Exchange unit*	M 3	2351 190 3001/00	on request
Exchange unit*	M 4	2351 190 4001/00	on request
Exchange unit*	M 5	2351 190 5001/00	on request
Exchange unit*	M 6	2351 190 6001/00	on request

* An exchange unit includes a nozzle and a mandrel



NEW!

RIVKLE® M2007 manual rivet setting tool

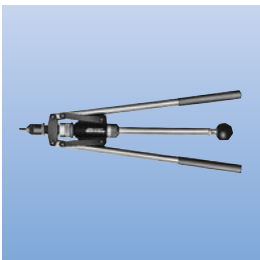
Contents:

Tool, mandrels and nozzles for sizes M 5 to M 12

Method of operation:

Spinning the RIVKLE® plus blind rivet nut on and off, using the ratchet.

Description	Size	Art. no.	Price in €
Basic tool RIVKLE® M2007	M 5 – M 12	2353 020 1000	on request
Mandrel	M 5	2353 020 5020	on request
Mandrel	M 6	2353 020 6020	on request
Mandrel	M 8	2353 020 8020	on request
Mandrel	M 10	2353 021 0020	on request
Mandrel	M 12	2353 021 2020	on request
Nozzle	M 5	2353 020 5030	on request
Nozzle	M 6	2353 020 6030	on request
Nozzle	M 8	2353 020 8030	on request
Nozzle	M 10	2353 021 0030	on request
Nozzle	M 12	2353 021 2030	on request



RIVKLE® ZH 510 manual rivet setting tool

Contents:

Tool without mandrel and nozzle

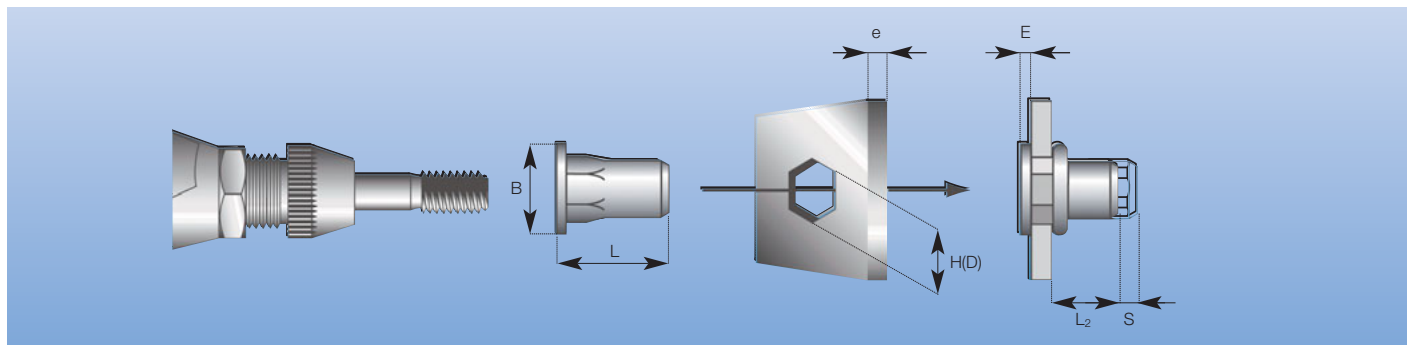
Method of operation:

Spinning the RIVKLE® plus blind rivet nut on and off, using a drill spindle. Rivet compression by optimum leverage. Handy quick adjustment of the stroke.

Description	Size	Art. no.	Price in €
Basic tool RIVKLE® ZH 510	–	2351 030 0000/10	on request
Mandrel	M 5	2351 030 5020/10	on request
Mandrel	M 6	2351 030 6020/10	on request
Mandrel	M 8	2351 030 8020/10	on request
Mandrel	M 10*	2351 031 0020/10	on request
Nozzle	M 5	2351 030 5030/10	on request
Nozzle	M 6	2351 030 6030/10	on request
Nozzle	M 8	2351 030 8030/10	on request
Nozzle	M 10*	2351 030 1030/10	on request

* only aluminium

RIVKLE® plus blind rivet nuts: Technical data



Flat head, steel

Shape	Thread, d	Thickness e	Insertion hole (D) Tol. $+0,1/0$	B	Upstand after setting the rivet E	Setting stroke S	Overall length L	Blind-side upstand after compression L ₂	Art. no.
	M 4	0.5 – 3.0	6	9	1.0	S = 4.5-e	11.3	5.8	2330 704 0230/51
	M 5	0.5 – 3.0	7	10	1.0	S = 4.7-e	13.0	7.3	2330 705 0230/51
	M 6	0.5 – 3.0	9	13	1.5	S = 5.0-e	14.5	8.0	2330 706 0230/51
	M 8	0.5 – 3.0	11	16	1.5	S = 5.5-e	18.0	11.0	2330 708 0230/01
	M 10	0.7 – 3.5	13	19	2.0	S = 6.1-e	22.0	13.9	2330 710 0235/01

Flat head, stainless steel

Shape	Thread, d	Thickness e	Insertion hole (D) Tol. $+0,1/0$	B	Upstand after setting the rivet E	Setting stroke S	Overall length L	Blind-side upstand after compression L ₂	Art. no.
	M 4	0.7 – 3.0	6	8	1.0	S = 4.0-e	12.0	7.0	2330 604 0230/01
	M 5	0.7 – 3.3	7	9	1.0	S = 5.3-e	12.7	7.2	2330 605 0233/01
	M 6	0.7 – 3.3	9	12	1.5	S = 5.7-e	15.2	8.6	2330 606 0233/01
	M 8	0.7 – 3.3	11	14	1.5	S = 6.5-e	16.9	9.5	2330 608 0233/01

Extra small countersunk head, steel

Shape	Thread, d	Thickness e	Insertion hole (D) Tol. $+0,1/0$	B	Upstand after setting the rivet E	Setting stroke S	Overall length L	Blind-side upstand after compression L ₂	Art. no.
	M 3	0.5 – 2.0	5	5.7	0.3	S = 3.6-e	9.0	5.5	3436 703 0020/01
	M 4	0.5 – 3.0	6	6.7	0.3	S = 4.9-e	11.0	5.8	3436 704 0230/51
	M 5	0.5 – 3.0	7	8.0	0.3	S = 5.3-e	13.0	7.4	3436 705 0230/51
	M 6	0.5 – 3.0	9	10.0	0.4	S = 5.1-e	14.0	8.5	3436 706 0230/51
	M 8	0.5 – 3.0	11	12.0	0.4	S = 6.0-e	17.5	11.1	3436 708 0230/51
	M 10	0.7 – 3.5	13	14.0	0.5	S = 6.5-e	21.0	14.0	3436 710 0235/01

Extra small countersunk head, stainless steel

Shape	Thread, d	Thickness e	Insertion hole (D) Tol. $+0,1/0$	B	Upstand after setting the rivet E	Setting stroke S	Overall length L	Blind-side upstand after compression L ₂	Art. no.
	M 4	0.7 – 3.0	6	7	0.5	S = 4.0-e	11.6	7.0	3436 604 0230/01
	M 5	0.7 – 3.3	7	8	0.5	S = 5.3-e	12.3	7.2	3436 605 0233/01
	M 6	0.7 – 3.3	9	10	0.6	S = 5.7-e	14.5	8.6	3436 606 0233/01
	M 8	0.7 – 3.3	11	12	0.6	S = 6.5-e	16.1	9.5	3436 608 0233/01

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Please find your local contact on **www.boellhoff.com**
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