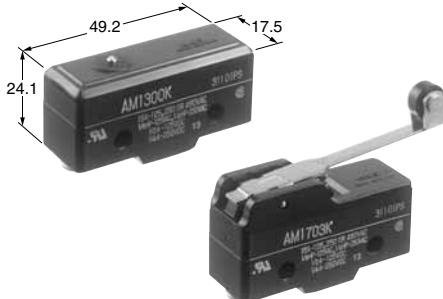


**HIGH CONTACT  
CAPACITY,  
PRECISE OPERATION**

**AM1 (NZ BASIC)  
SWITCHES**



**FEATURES**

- 10 A High current switching capacity and high precision
- Wide allowance of operating speed
- Versatile variety of actuators
- UL/C-UL approved

**TYPICAL APPLICATION**

- General industrial machinery
- Medical equipment
- Measuring instruments
- Transportation equipment
- Home electric appliances

**RoHS compliant**

**ORDERING INFORMATION**

Ex. AM **1** **5** **0** **1** **F**

Type of switch	Upper body cover shape & terminal	Basic specifications	Actuators	Contact	
NZ basic (AM1) switch	1: Flat, solder terminal 3: Flat, screw terminal 5: Grooved, solder terminal 7: Grooved, screw terminal	Upper body cover shape Flat      Grooved 	0: Standard type 1: Oil tight type 3: Reversed action type 4: One way type	0: Pin plunger 1: Hinge lever (leaf spring) 3: Hinge roller lever (roller, leaf, spring) 4: Hinge short roller lever 5: Overtravel plunger 6: Compact overtravel plunger 7: Panel mount plunger 811: Panel mount roller plunger 812: Panel mount cross roller plunger	F: Cadmium free

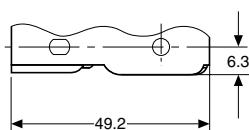
Remarks: Not every combination is available. Please refer to the following table, "PRODUCT TYPES".

**TERMINAL VARIATION**

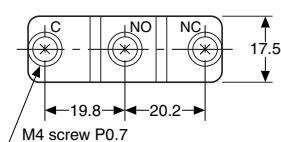
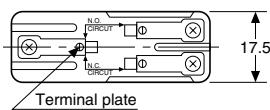
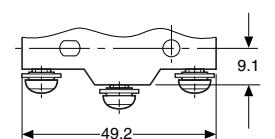
Standard types, reversed action types and oil tight types are available in two terminal designs, solder and screw terminals, as shown in the above columns:

Differences in dimension between solder and screw terminals are as follows;

Solder terminal



Screw terminal



## PRODUCT TYPES

### 1. Standard type

Actuator	Solder terminal	Screw terminal
Pin plunger	AM1100F	AM1300F
Over travel plunger	AM1105F	AM1305F
Compact over travel plunger	AM1106F	AM1306F
Panel mount plunger	AM1107F	AM1307F
Panel mount roller plunger	AM110811F	AM130811F
Panel mount cross roller plunger	AM110812F	AM130812F
Flexible leaf lever	AM1101F	AM1301F
Flexible roller leaf lever	AM1103F	AM1303F
Rigid lever	AM1501F	AM1701F
Rigid short roller lever	AM1504F	AM1704F
Rigid roller lever	AM1503F	AM1703F
One way type•Rigid short roller lever	AM1544F	AM1744F
One way type•Rigid roller lever	AM1543F	AM1743F
Reversed action type•Rigid lever	AM1531F	AM1731F
Reversed action type •Rigid short roller lever	AM1534F	AM1734F
Reversed action type•Rigid roller lever	AM1533F	AM1733F

### 2. Oil tight types

Actuator	Solder terminal	Screw terminal
Rigid lever	AM1511F	AM1711F
Rigid short roller lever	AM1514F	AM1714F
Rigid roller lever	AM1513F	AM1713F

Remarks: 1. Standard part number indicates UL/C-UL mark.

2. Standard packing for inner carton: 20cps.

## SPECIFICATIONS

### 1. Contact Rating

Type	Voltage	Resistive load (cos $\phi$ = 1)	Inductive load (cos $\phi$ = 0.6 to 0.7)	Motor or lamp load	
				N.C.	N.O.
Standard types One way types Reversed action types	125 V AC	10 A	6 A	3 A	1.5 A
	250 V AC	10 A	6 A	2 A	1 A
	480 V AC	1 A	0.5 A	—	—
	125 V DC	0.5 A	0.05 A	—	—
	250 V DC	0.25 A	0.03 A	—	—
Oil tight types	125 V AC	10 A	6 A	3 A	1.5 A
	250 V AC	10 A	6 A	2 A	1.0 A
	125 V DC	0.5 A	0.05 A	—	—

### 2. Characteristics

Item			Specifications
Expected life	Mechanical	Pin plunger types (O.T.: specified value)	Min. $2 \times 10^7$ (60 cpm) (at rated overtravel) (Oil tight: Min. $1.5 \times 10^6$ )
		Other types (O.T.: specified value)	Min. $5 \times 10^6$ (60 cpm) (at rated overtravel) (Oil tight: Min. $1.5 \times 10^6$ )
	Electrical (O.T.: Max.)		Min. $5 \times 10^5$ (20 cpm) (at rated load) (Oil tight: Min. $1.5 \times 10^5$ )
Insulation resistance			Min. $100 \text{ M}\Omega$ (at 500 V DC)
Dielectric strength	Between open terminals		1,000 Vrms for 1 min.
	Between each terminal and other exposed metal parts		2,000 Vrms for 1 min.
	Between each terminal and ground		2,000 Vrms for 1 min.
Contact resistance (initial) (by voltage drop, 1 A, 6–8 V DC)			Max. 50 mΩ
Vibration resistance (Pin plunger type)			Single amplitude: 0.75 mm, 10 to 55 Hz (contact opening: max. 1 msec.)
Shock resistance	Pin plunger types		Min. $300 \text{ m/s}^2$ (contact opening: max. 1 msec.)
	Other types		Min. $50 \text{ m/s}^2$ (contact opening: max. 1 msec.)
Allowable operating speed (at no load)			0.1 to 1,000 mm/sec. (at pin plunger position)
Max. operating cycle rate (at no load)			240 cpm
Ambient temperature			-25°C to +80°C (no freezing at low temperature)
Weight			Approx. 20 to 55 g

# AM1

## OPERATING CHARACTERISTICS

### Standard types

Types of actuator	Pin plunger	Overtravel plunger	Compact overtravel plunger	Panel mount plunger
Operating force, max.		3.63 N		
Release force, min.		1.12 N		
Pretravel, max. mm		0.4		
Movement differential, max. mm		0.05		
Overtravel, min. mm	0.13	1.5	1.5	5.6
Operating position, mm	15.9±0.4	28.2±0.5	21.2±0.5	21.8±0.8

Types of actuator	Panel mount roller plunger	Panel mount cross roller plunger	Flexible leaf lever	Flexible roller leaf lever
Operating force, max.	3.63 N		1.47 N	
Release force, min.	1.12 N		0.14 N	
Pretravel, max. mm	0.4		4	
Movement differential, max. mm	0.05		1.3	
Overtravel, min. mm	3.6		1.6	
Operating position, mm	33.3±1.2		17.5±0.8	28.6±0.8

### Standard types (cont' d)

Types of actuator	Rigid lever	Rigid short roller lever	Rigid roller lever
Operating force, max.	0.69 N	1.57 N	0.98 N
Release force, min.	0.14 N	0.42 N	0.2 N
Pretravel, max. mm	10	4.5	7.5
Movement differential, max. mm	1.3	0.7	1.3
Overtravel, min. mm	5.6	2.4	3.6
Operating position, mm	19.1±0.7	30.2±0.4	30.2±0.7

### One way types

Types of actuator	Rigid short roller lever	Rigid roller lever
Operating force, max.	2.23 N	1.67 N
Release force, min.	0.42 N	0.42 N
Pretravel, max. mm	3.5	4.5
Movement differential, max. mm	0.4	0.5
Overtravel, min. mm	1.5	2.4
Free position, max. mm	31.8	43.3
Operating position, mm	30.2±0.4	41.3±0.4

### Reversed action types

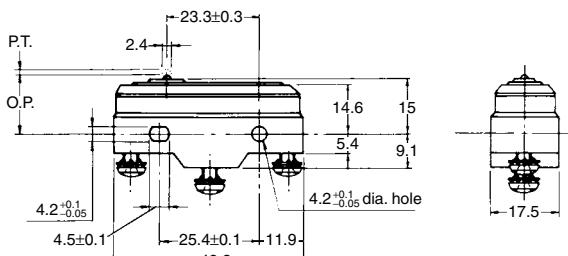
Types of actuator	Rigid lever	Rigid short roller lever	Rigid roller lever
Operating force, max.	1.67 N	5.30 N	2.35 N
Release force, min.	0.27 N	1.67 N	0.56 N
Pretravel, max. mm	5.0	2.5	3.6
Movement differential, max. mm	0.9	0.4	0.7
Overtravel, min. mm	5.6	2.0	4.0
Operating position, mm	19.1±0.8	30.2±0.5	30.2±0.8

### Oil tight types

Types of actuator	Rigid lever	Rigid short roller lever	Rigid roller lever
Operating force, max.	0.69 N	1.67 N	0.98 N
Release force, min.	0.14 N	0.42 N	0.20 N
Pretravel, max. mm	10	4.5	7.5
Movement differential, max. mm	1.5	0.7	1.3
Overtravel, min. mm	5.6	2.4	3.6
Operating position, mm	19.1±0.7	30.2±0.4	30.2±0.7

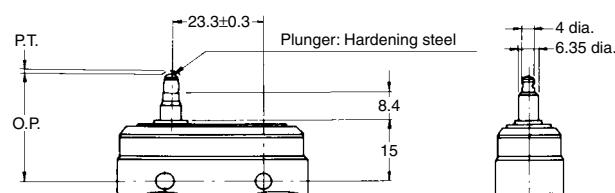
**DIMENSIONS****1. Standard types**

Pin plunger

**CAD Data**AM1100F (Solder terminal)  
AM1300F (Screw terminal)

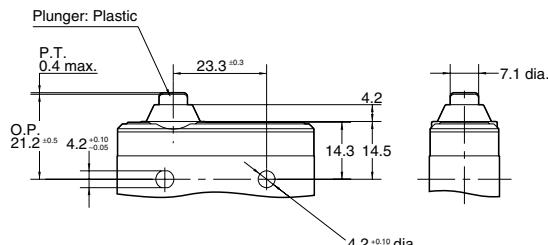
Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtake, min. mm	0.13
Operating position, mm	15.9±0.4

## Overtravel plunger

**CAD Data**AM1105F (Solder terminal)  
AM1305F (Screw terminal)

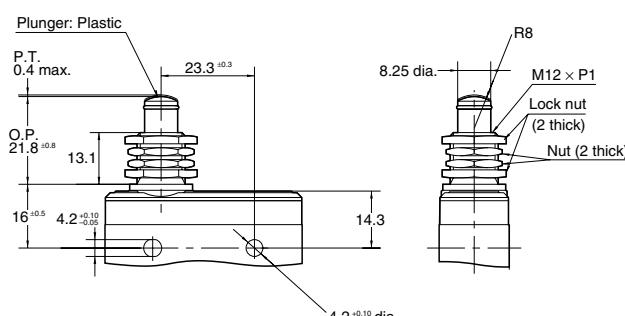
Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtake, min. mm	1.5
Operating position, mm	28.2±0.5

## Compact over plunger

**CAD Data**AM1106F (Solder terminal)  
AM1306F (Screw terminal)

Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtake, min. mm	1.5
Operating position, mm	21.2±0.5

## Panel mount plunger

**CAD Data**AM1107F (Solder terminal)  
AM1307F (Screw terminal)

Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtake, min. mm	5.6
Operating position, mm	21.8±0.8

# AM1

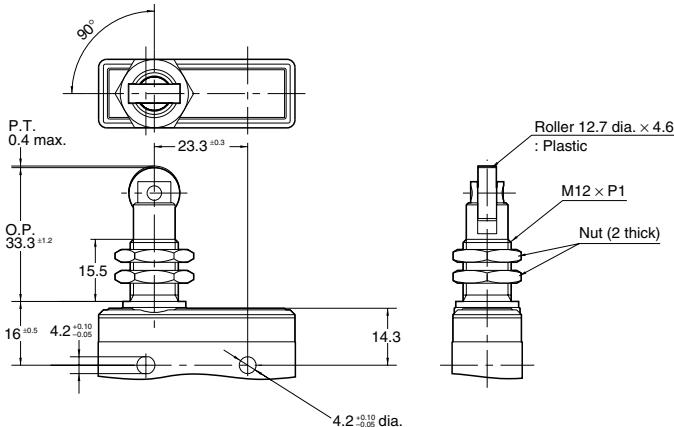
## Panel mount roller plunger

mm General tolerance:  $\pm 0.4$

### CAD Data



AM110811F (Solder terminal)  
AM130811F (Screw terminal)



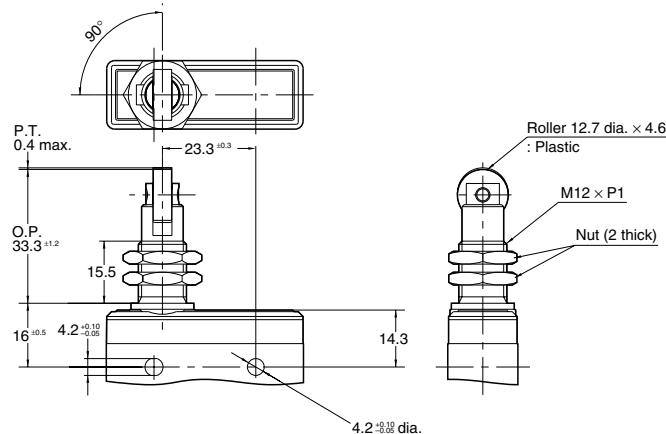
Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtravel, min. mm	3.6
Operating position, mm	33.3 ±1.2

## Panel mount cross roller plunger

### CAD Data



AM110812F (Solder terminal)  
AM130812F (Screw terminal)



Operating force, max.	3.63 N
Release force, min.	1.12 N
Pretravel, max. mm	0.4
Movement differential, max. mm	0.05
Overtravel, min. mm	3.6
Operating position, mm	33.3 ±1.2

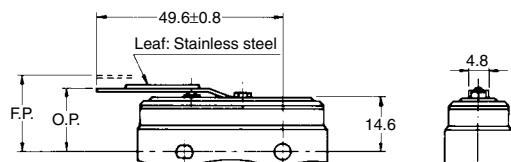
Dimensions and Operating characteristics are the same as those of Panel mount roller plunger type. However, the roller joins the switch body at an angle of 90°.

## Flexible leaf lever

### CAD Data



AM1101F (Solder terminal)  
AM1301F (Screw terminal)



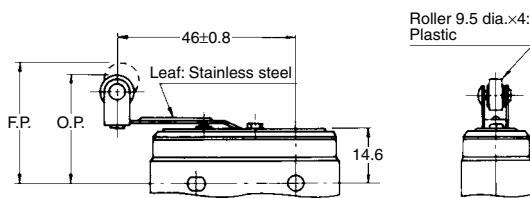
Operating force, max.	1.47 N
Release force, min.	0.14 N
Pretravel, max. mm	4
Movement differential, max. mm	1.3
Overtravel, min. mm	1.6
Operating position, mm	17.5 ±0.8

## Flexible roller leaf lever

### CAD Data



AM1103F (Solder terminal)  
AM1303F (Screw terminal)



Operating force, max.	1.47 N
Release force, min.	0.14 N
Pretravel, max. mm	4
Movement differential, max. mm	1.3
Overtravel, min. mm	1.6
Operating position, mm	28.6 ±0.8

## Rigid lever

mm General tolerance:  $\pm 0.4$ 

## CAD Data

AM1501F (Solder terminal)  
AM1701F (Screw terminal)

Operating force, max.	0.69 N
Release force, min.	0.14 N
Pretravel, max. mm	10
Movement differential, max. mm	1.3
Overttravel, min. mm	5.6
Operating position, mm	19.1±0.7

## Rigid short roller lever

## CAD Data

AM1504F (Solder terminal)  
AM1704F (Screw terminal)

Operating force, max.	1.57 N
Release force, min.	0.42 N
Pretravel, max. mm	4.5
Movement differential, max. mm	0.7
Overttravel, min. mm	2.4
Operating position, mm	30.2±0.4

## Rigid roller lever

## CAD Data

AM1503F (Solder terminal)  
AM1703F (Screw terminal)

Operating force, max.	0.98 N
Release force, min.	0.2 N
Pretravel, max. mm	7.5
Movement differential, max. mm	1.3
Overttravel, min. mm	3.6
Operating position, mm	30.2±0.7

## 2. One way types

This type is operated only to one direction, not to the reversed direction by the construction of the roller lever, pivoting away from the cam on the return stroke.

## Rigid short roller lever

## CAD Data

AM1544F (Solder terminal)  
AM1744F (Screw terminal)

Operating force, max.	2.23 N
Release force, min.	0.42 N
Pretravel, max. mm	3.5
Movement differential, max. mm	0.4
Overttravel, min. mm	1.5
Operating position, mm	30.2±0.4

# AM1

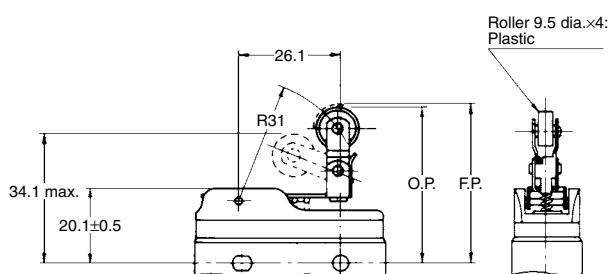
Rigid roller lever

mm General tolerance:  $\pm 0.4$

## CAD Data



AM1543F (Solder terminal)  
AM1743F (Screw terminal)



Operating force, max.	1.67 N
Release force, min.	0.42 N
Pretravel, max. mm	4.5
Movement differential, max. mm	0.5
Overtravel, min. mm	2.4
Operating position, mm	41.3 $\pm$ 0.4

### 3. Reversed action types

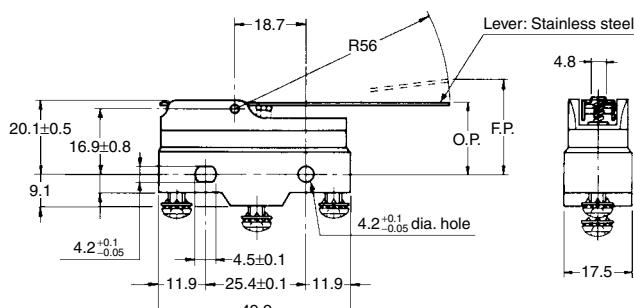
When the actuator is operated, the switching mechanism returns to the free position. Extraordinary force by pushing the plunger too much is not put on the switching mechanism, which means stability in life.

Rigid lever

## CAD Data



AM1531F (Solder terminal)  
AM1731F (Screw terminal)



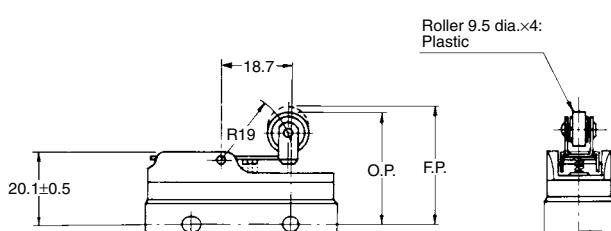
Operating force, max.	1.67 N
Release force, min.	0.27 N
Pretravel, max. mm	5.0
Movement differential, max. mm	0.9
Overtravel, min. mm	5.6
Operating position, mm	19.1 $\pm$ 0.8

Rigid short roller lever

## CAD Data



AM1534F (Solder terminal)  
AM1734F (Screw terminal)



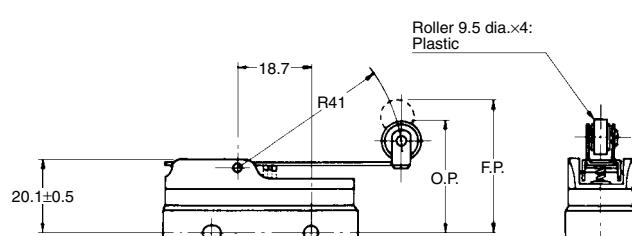
Operating force, max.	5.30 N
Release force, min.	1.67 N
Pretravel, max. mm	2.5
Movement differential, max. mm	0.4
Overtravel, min. mm	2.0
Operating position, mm	30.2 $\pm$ 0.5

Rigid roller lever

## CAD Data



AM1533F (Solder terminal)  
AM1733F (Screw terminal)

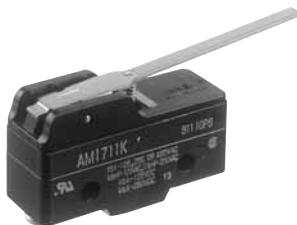


Operating force, max.	2.35 N
Release force, min.	0.56 N
Pretravel, max. mm	3.6
Movement differential, max. mm	0.7
Overtravel, min. mm	4.0
Operating position, mm	30.2 $\pm$ 0.8

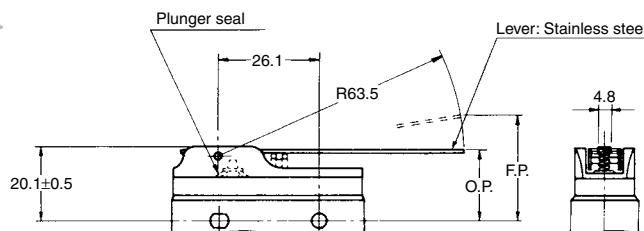
**4. Oil tight types**

The pushbutton part is sealed with the rubber cap and the connected part between the cap and body is also coated with resin so that these parts are kept away from foreign matters. This type has resistance to oil.

Rigid lever

**CAD Data**

AM1511F (Solder terminal)  
AM1711F (Screw terminal)

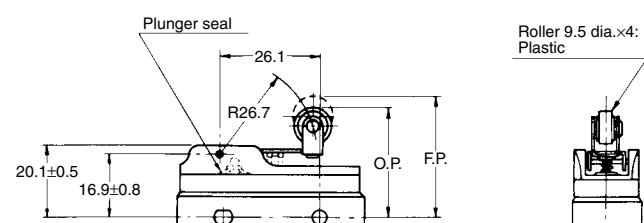


Operating force, max.	0.69 N
Release force, min.	0.14 N
Pretravel, max. mm	10
Movement differential, max. mm	1.5
Overtravel, min. mm	5.6
Operating position, mm	19.1±0.7

Rigid short roller lever

**CAD Data**

AM1514F (Solder terminal)  
AM1714F (Screw terminal)

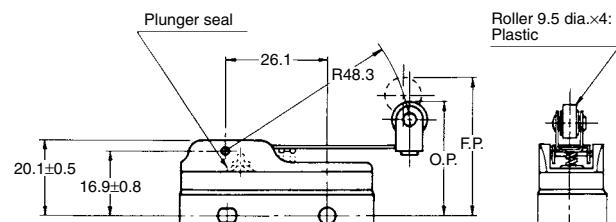


Operating force, max.	1.67 N
Release force, min.	0.42 N
Pretravel, max. mm	4.5
Movement differential, max. mm	0.7
Overtravel, min. mm	2.4
Operating position, mm	30.2±0.4

Rigid roller lever

**CAD Data**

AM1513F (Solder terminal)  
AM1713F (Screw terminal)



Operating force, max.	0.98 N
Release force, min.	0.20 N
Pretravel, max. mm	7.5
Movement differential, max. mm	1.3
Overtravel, min. mm	3.6
Operating position, mm	30.2±0.7

**NOTES****1. Regarding fastening of switch body**

1) In fastening the switch body, use M4 mounting screws to attach switches with the torque 1.5 N·m or less.

2) After mounting and wiring, the insulation distance between ground and each terminal should be confirmed as sufficient.

**2. Adjustment of the operating device**

The operating device should be positioned so that it applies no stress to the pushbutton or actuator when the switch is in the open position. If this condition is exceeded, the mechanical and electrical performance will be

impaired. In addition, the force applied by the operating device should be in a perpendicular direction. Even if the pushbutton is used in the full total travel position, there will be no influence on the life of the switch.

**3. Soldering operations**

Soldering should be done in less than 5 seconds, with a 60 watt iron (tip temperature = 350°C max.). Care should be taken not to apply force to the terminal during soldering.

**4. Avoid using switches in the following conditions:**

- In corrosive gases such as hydrogen sulfide.
- In flammable or explosive gases such as gasoline or thinner etc.
- In a dusty environment.
- In an ambient humidity over 85%.
- In conditions where the perpendicular operating speed is less than 0.1 mm/sec. or more than 1,000 mm/sec.
- In a silicon atmosphere.

**5. Others**

Caution should be taken not to drop switches.