

PRODUCT NUMBER

98414-XXX-XX-XXXLF

PLATING
S = 0.38µm GOLD/GXT
ON CONTACT AREA
2µm MIN MATTE
TIN ON TAIL

G = 0.76µm GOLD/GXT
ON CONTACT AREA
2µm MIN MATTE
TIN ON TAIL

F = GOLD FLASH
ON CONTACT AREA
2µm MIN MATTE
TIN ON TAIL

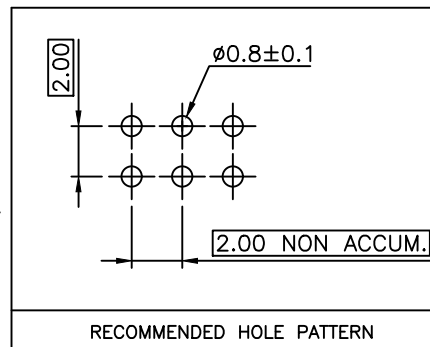
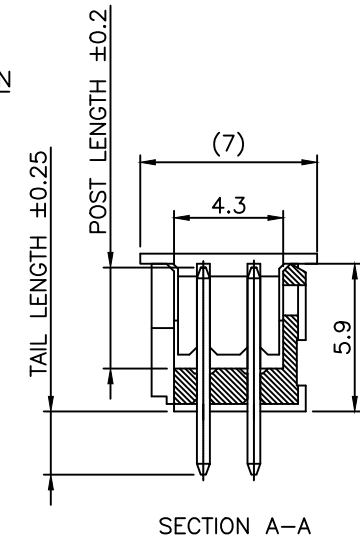
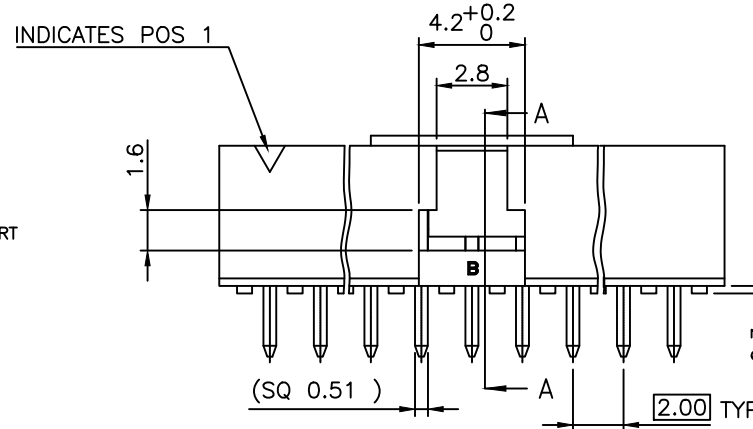
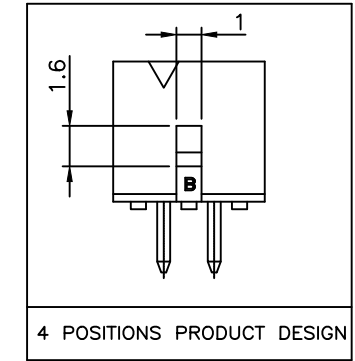
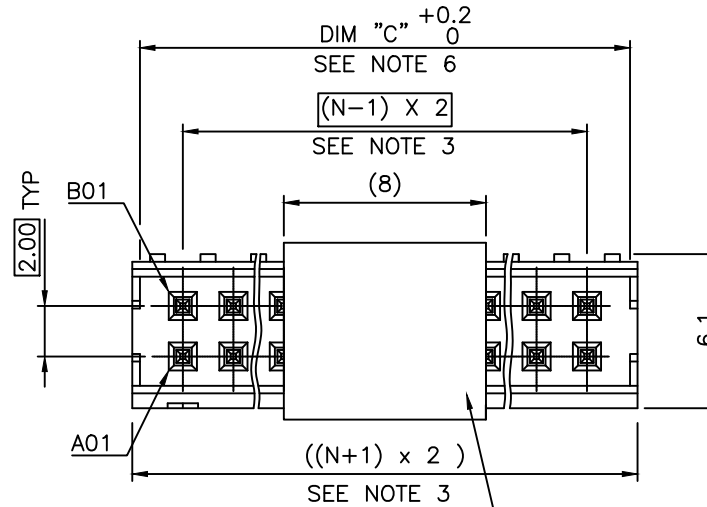
T = 2.0-6.0µm FULL MATTE TIN
1.27µm Ni MIN UNDERLAYER

PIN STYLE	POST LENGTH	TAIL LENGTH
04	4.00	2.00
06	4.00	2.50
08	4.00	3.10
10	4.00	3.70

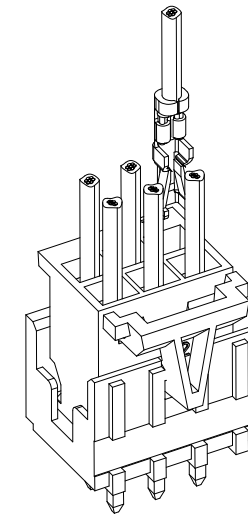
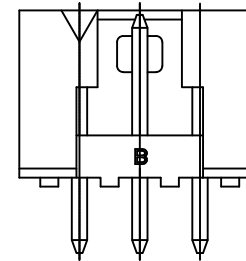
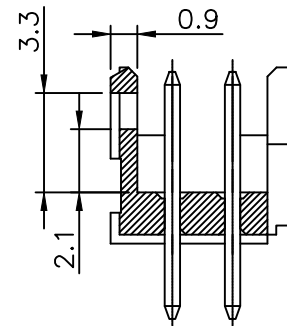
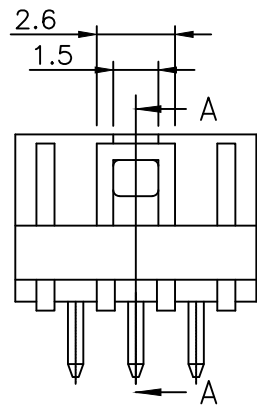
RoHS COMPATIBLE, SEE NOTE 8
POLARIZATION, SEE NOTE 7
PACKAGING, SEE NOTE 5
TOTAL NB OF POSITIONS, 04 TO 50 POS
COLOR OPTION NOTE 1

NOTES:

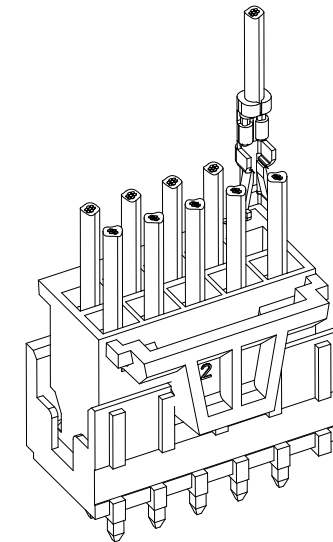
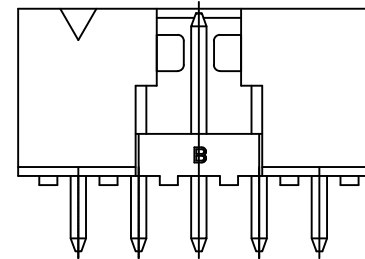
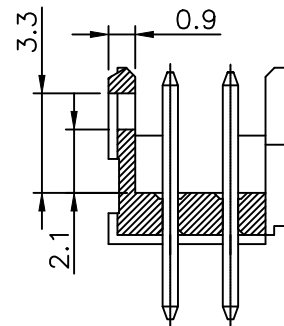
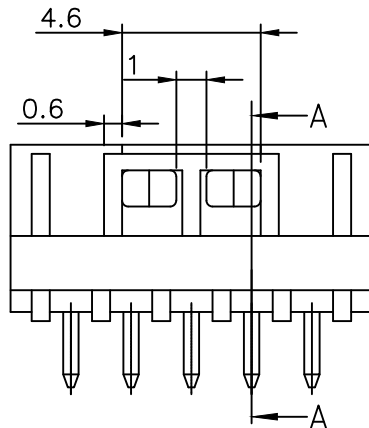
- MATERIAL HOUSING: HIGH TEMP. THERMOPLASTIC UL-94VO
- = STANDARD COLOR CREAM
B = OPTIONAL COLOR BLACK
- MATERIAL TERMINAL: COPPER ALLOY
- TO DETERMINE DIMENSIONS:
N = NUMBER OF POSITIONS PER ROW
- 7N MIN. PIN RETENTION IN EITHER DIRECTION.
- PACKAGING:
= STANDARD PACKAGING IN POLYBAGS
= POLYBAGS PACKAGING WHEN POLARISATION FEATURE APPLICABLE
B = TUBE WITH PICK-UP CAP FOR 12 UP TO 50 POS
U = TUBE AVAILABLE FROM 06 TO 50 POS
UV = TUBE WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART
A = TAPE & REEL WITH PICK UP CAP
AV = TAPE & REEL WITH PICK UP CAP FOR CUSTOMER DEDICATED PART
KV = TAPE & REEL WITHOUT PICK UP CAP FOR CUSTOMER DEDICATED PART
- DIM "C" = (N x 2) + 1.4
EXAMPLE: N = 7
DIM "C" = (7 x 2) + 1.4 = 15.4 mm
- FOR POLARIZATION, SPECIFIED PIN
EXAMPLE : A03 = ROW A, POSITION 03 TO OMIT PIN
OMIT FROM PRODUCT NUMBER IF THIS FEATURE IS NOT APPLICABLE.
- RoHS COMPATIBLE PRODUCT SPECIFICATIONS
 - PLATING:
- "LF" MEANS THE PRODUCT IS LEAD-FREE,
2µm MINIMUM MATTE TIN OVER 1.27µm
MINIMUM NICKEL UNDERPLATE.
 - MANUFACTURING PROCESS COMPATIBILITY
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK
TEMPERATURE FOR 30 SECONDS MAX IN A CONVECTION,
INFRA-RED, OR VAPOR PHASE OR REFLOW OVEN
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C ±5°C
SOLDER BATH TEMPERATURE FOR 5 SECONDS IN A WAVE
SOLDER APPLICATION WITH A 1.6mm MIN THICK CIRCUIT BOARD.
 - LABELLING:
- MEETS PACKAGING SPECS AS PER GS-14-920
 - THIS PRODUCT MEETS EUROPEAN DIRECTIVES
AND OTHER COUNTRY REGULATIONS AS DISCRIBED
IN GS-47-0004



mat'l. code				surface		tolerance		projection		product family	
SEE NOTES				ISO 1302		ISO 406		ISO 101		MINITEK	
ltr	ecn	no	dr	date	tolerances unless otherwise specified		X.X ±0.3		mm		title
P	F10-0215	JCO		10.09.16	angles		X.XX ±0.13		scale 1:1		SHR HEADER
R	B-18812	LMU		14.09.15	linear		X.XXX ±0.05				2.00 VERTICAL TMT
S	B-19190	LMU		14.10.24							
T	B-19797	AMA		14.12.16	dr	L.MULIN	04.09.27	FCJ		dwg no	sheet 1 of 2
U	B-19988	LMU		15.01.13	engr	J.COMPAGNON	04.09.27			98414	A3
V	F-34383	LMU		19.07.30	chr						
W	F-34619	DDE		19.08.20	appd	JM.C	04.09.27			type	CUSTOMER Drawing
sheet	revision	W	A								
index	sheet	1	2								



2x3 POS AND 2x4 POS CONFIGURATION
NO LATCHING AVAILABLE FOR 2x2 POS



2x5 POS UP TO 2x25 POS CONFIGURATION

LATCHING FEATURES WHEN USED IN COMBINATION
WITH ACTIVE LATCH HOUSING 10073599

mat'l. code SEE NOTES				surface ISO 1302 ✓		tolerance ISO 406 ISO		projection 101 		product family MINITEK			
ltr ecn no dr date				tolerances unless otherwise specified						title			
A F08-0113 LMU 08.01.17				angles		linear		X.X ±0.3 X.XX ±0.13 X.XXX ±0.05				SHR HEADER 2.00 VERTICAL TMT	
								scale 1:1		dwg no sheet 2 of – size 98414 A3 type CUSTOMER Drawing			
				dr		L.MULIN		07.11.06					
				engr		J.COMPAGNON		07.11.06					
				chr									
				appd		JM.C		07.11.06					
sheet index		revision sheet											