

REV. | N

PLOT SCALE 1=.3

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ANGLES
 $\pm 2^\circ$

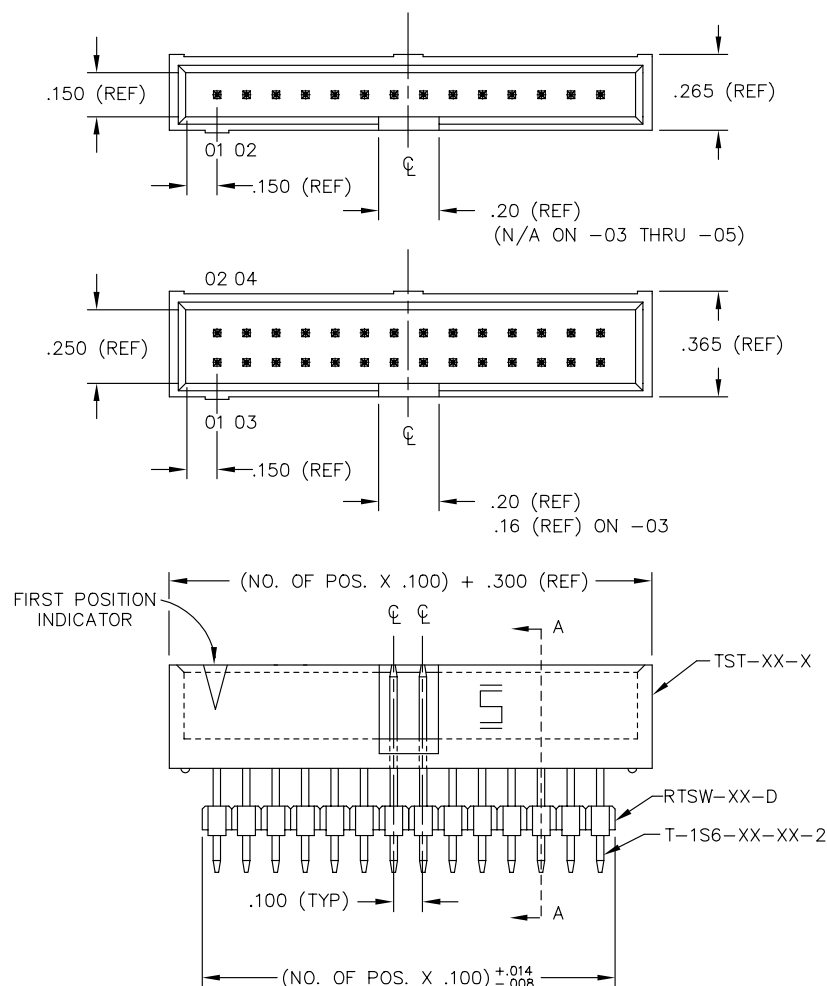
DTLF:

ZST-ASSEMBLY

DWG NO:

ZST-1XX-XX-XX-X-XXXX-XX-XX

SHEET 1 OF 1

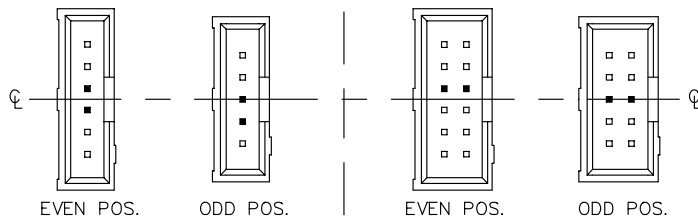


DO NOT
SCALE FROM
THIS PRINT

FIG. 1

SINGLE -LL

DOUBLE -LL



■ = CRIMP LOCATION

ZST-1XX-XX-XX-X-XXXX-XX-XX

NO. OF POSITIONS
(3 THRU 18,20,24,
25,28,30,32,36)

LEAD STYLE
SEE TABLE 1

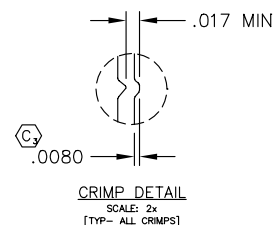
PLATING OPTION

-G: GOLD	ROW
-T: TIN	
-S: SELECTIVE HEAVY GOLD	-D D
-H: HEAVY GOLD	-S S
-L: SELECTIVE LIGHT GOLD	
-F: FLASH SELECTIVE GOLD	
-P: GOLD FLASHED PALLADIUM NICKEL	
-SM: HEAVY GOLD SELECTIVE, MATTE TIN TAIL	
-TM: MATTE TIN	
-LM: LIGHT GOLD SELECTIVE, MATTE TIN TAIL	
-FM: FLASH GOLD SELECTIVE, MATTE TIN TAIL	

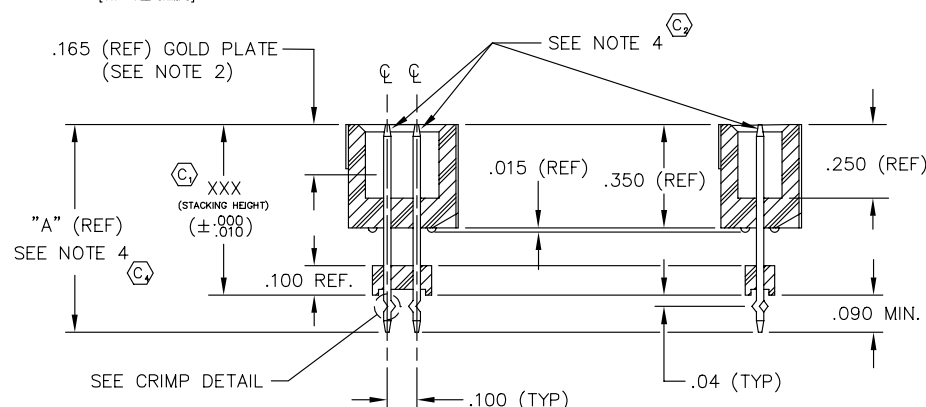
ROW	OPTION
-D	DOUBLE
-S	SINGLE

TABLE 1

LEAD STYLE	TERMINAL	MAX STACKING HEIGHT	"A"
-01	T-1S6-15-XX-2	.540	.630
-02	T-1S6-09-XX-2	.640	.730
-03	T-1S6-10-XX-2	.740	.830
-04	T-1S6-11-XX-2	.840	.930
-05	T-1S6-12-XX-2	.940	1.030
-06	T-1S6-20-XX-2	1.040	1.130
-07	T-1S6-13-XX-2	1.140	1.230
-08	T-1S6-19-XX-2	1.240	1.330
-09	T-1S6-14-XX-2	1.340	1.430



.165 (REF) GOLD PLATE
(SEE NOTE 2)



SECTION 'A-A'

PROPRIETARY NOTE

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CONFIDENTIAL AND PROPRIETARY TO
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OTHER THAN THAT FOR WHICH IT WAS
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WRITTEN CONSENT OF SAMTEC INC.

NOTES:

1. TERMINAL PUSHOUT FORCE 3 LBS.
2. ASSEMBLE GOLD PLATE END AS SHOWN.
3. ($\odot$) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
4. TERMINALS TO BE FLUSH TO .010 BELOW TOP OF SHROUD.

santec

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MISC\MKTG
ZST-MKT

MADE BY:

TIM PLUMMER

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SHEET 1 OF 1