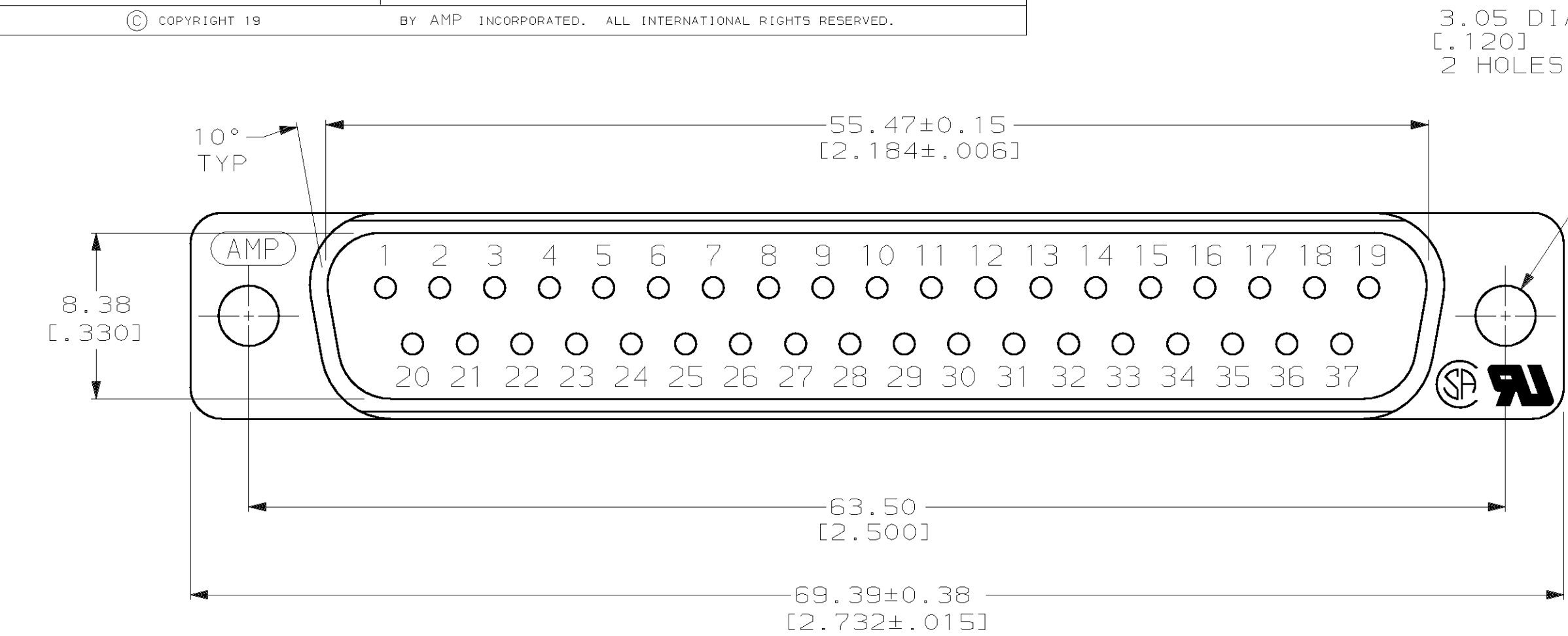
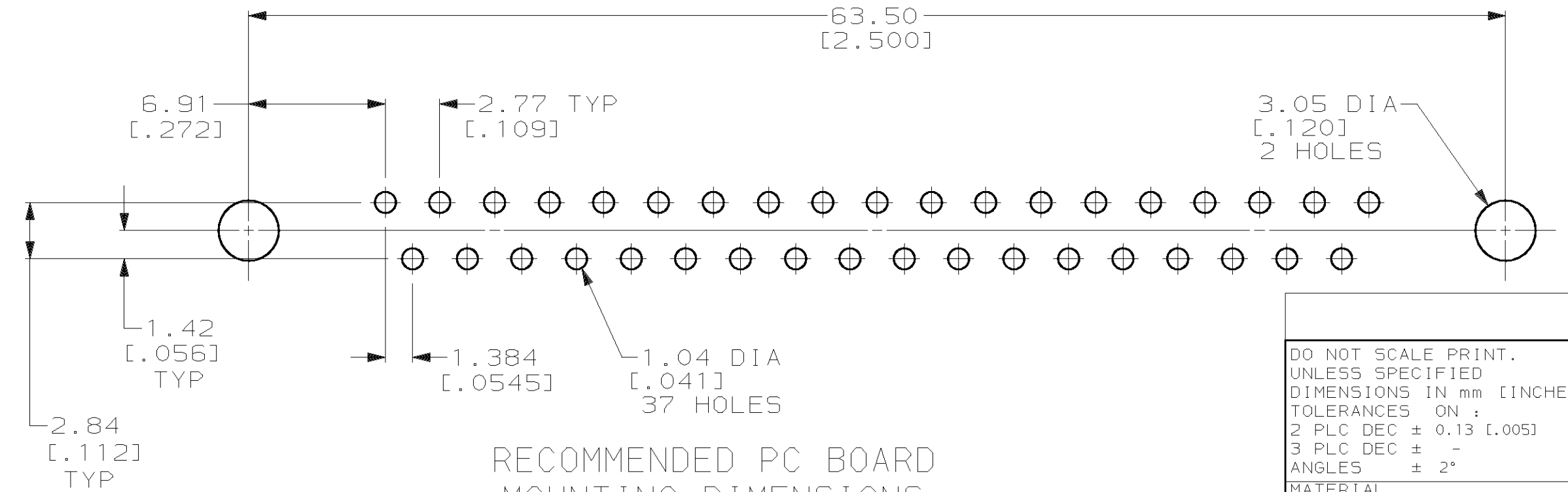
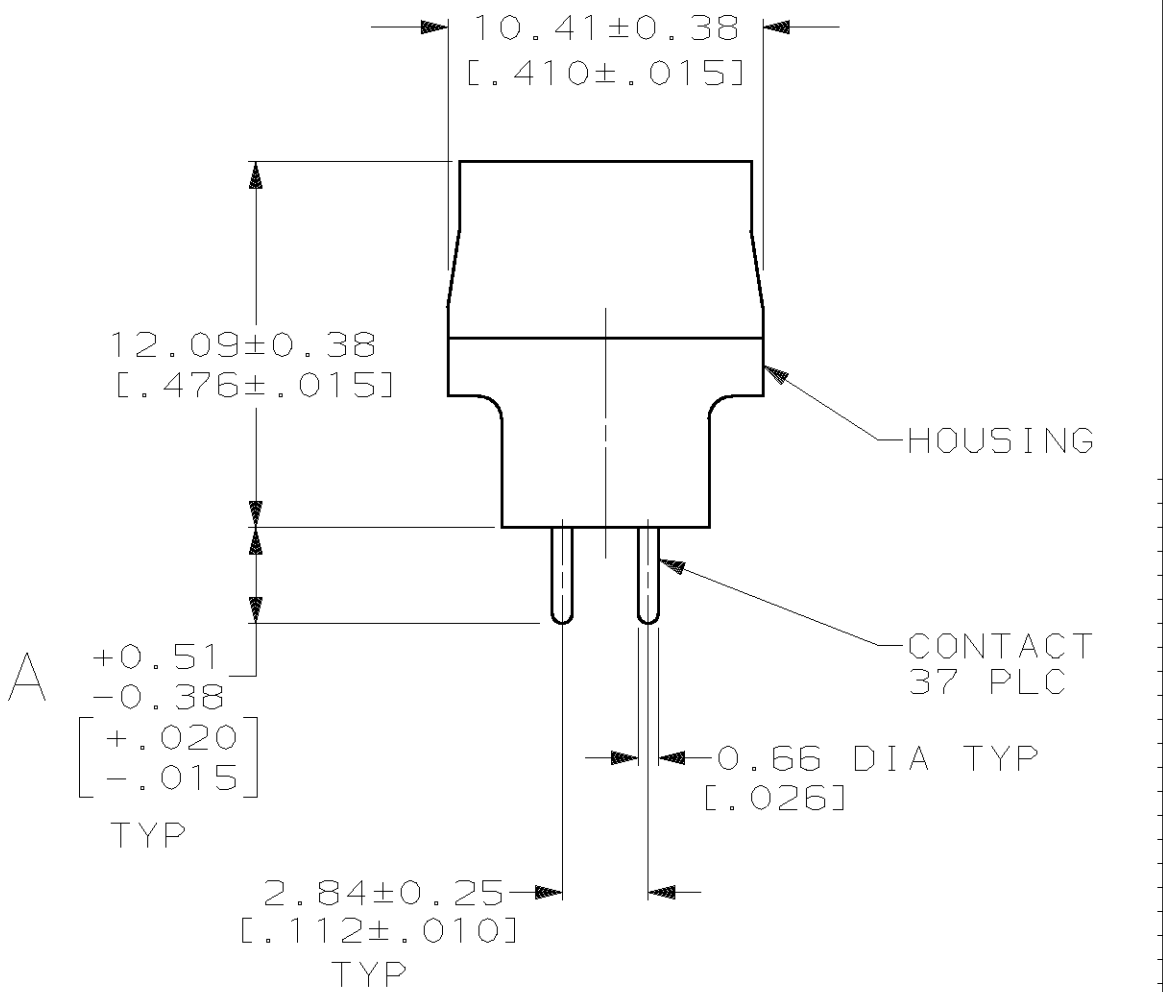
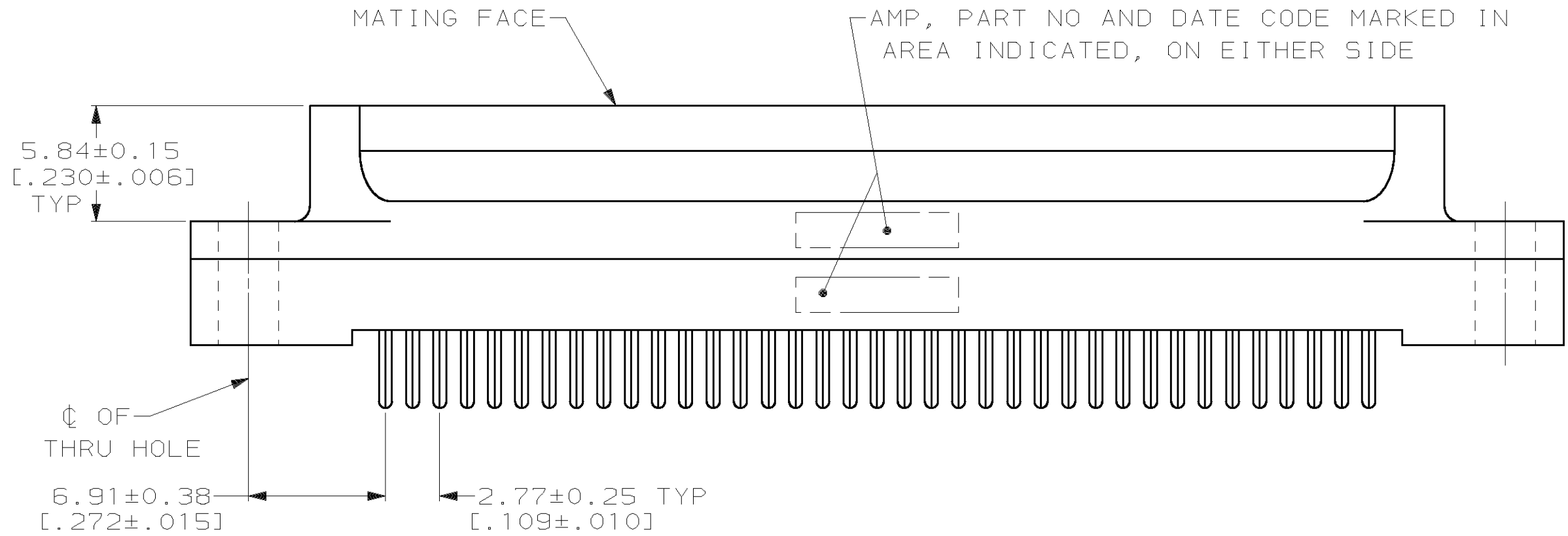


LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
BD	77				E	REDRAWN & REVISED, ECN BD3361	11-89	-
					F	0B5-4,-5,-6 PER EC 0020-964-93	04/11/94	CR
					G	SUPERSEDED -2 PER EC 0020-506-96	06 MAR 97	RT
					H	REV PER EC 0640-421-98	17 MAR 99	RT



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED; CONTACT: BRASS PER MIL-C-50.
- 2 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 3 GOLD PLATED FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, GOLD FLASH IN MATED AREA, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm [.000050] MIN NICKEL.
- 4 0.76µm [.000030] MIN GOLD FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm [.000050] MIN NICKEL.



OBSOLETE	6.35 [.250]	4	208009-6
OBSOLETE	6.35 [.250]	3	208009-5
OBSOLETE	4.32 [.170]	4	208009-4
	4.32 [.170]	3	208009-3
SUPSD BY 208009-1	3.18 [.125]	4	208009-2
	3.18 [.125]	3	208009-1

		A	CONTACT FINISH	PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± 2°		DR 11-14-89 J McCLINTON	AMP AMP INCORPORATED Harrisburg, Pa. 17105		
		CHK 1-31-90 R.STONE			
		APPD 2-2-90 S.SCHIEFERLY	NAME		PLUG ASSEMBLY, SIZE 4, 37 POSN, VERTICAL, AMPLIMITE® HD-20
MATERIAL	APPD 2-5-90 C.ROHDE				
1	PRODUCT SPEC 108-40025				
FINISH 2		APPLICATION SPEC -	SIZE C	CAGE CODE 00779	DRAWING NO 208009
CONTACT: SEE TABLE		WEIGHT -	SCALE 4:1		SHEET 1 OF 1