

LPV7215 Micropower, CMOS Input, RRIO, 1.8-V, Push-Pull Output Comparator

1 Features

- (For $V^+ = 1.8$ V, Typical Unless Otherwise Noted)
- Ultra-Low Power Consumption: 580 nA
- Wide Supply Voltage Range: 1.8 V to 5.5 V
- Propagation Delay: 4.5 μ s
- Push-Pull Output Current Drive at 5 V 19 mA
- Temperature Range: -40°C to 125°C
- Rail-to-Rail Input
- Tiny 5-Pin SOT-23 and SC70 Packages

2 Applications

- RC Timers
- Window Detectors
- IR Receivers
- Multivibrators
- Alarm and Monitoring Circuits

3 Description

The LPV7215 device is an ultra-low-power comparator with a typical power supply current of 580 nA. It has the best-in-class power supply current versus propagation delay performance available among TI's low-power comparators. The propagation delay is as low as 4.5 μ s with 100-mV overdrive at 1.8-V supply.

Designed to operate over a wide range of supply voltages, from 1.8 V to 5.5 V, with ensured operation at 1.8 V, 2.7 V, and 5 V, the LPV7215 is ideal for use in a variety of battery-powered applications. With rail-to-rail common-mode voltage range, the LPV7215 is well suited for single-supply operation.

Featuring a push-pull output stage, the LPV7215 allows for operation with absolute minimum power consumption when driving any capacitive or resistive load.

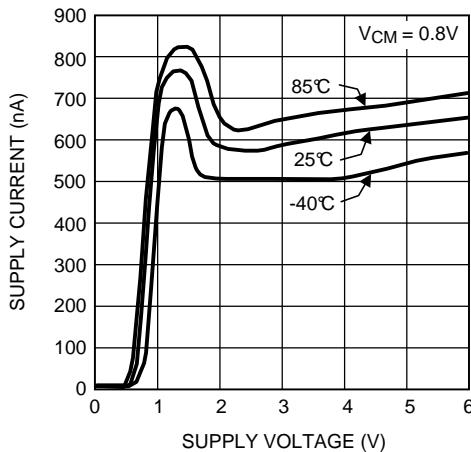
Available in a choice of space-saving packages, the LPV7215 is ideal for use in handheld electronics and mobile phone applications. The LPV7215 is manufactured with TI's advanced VIP50 process.

Device Information⁽¹⁾

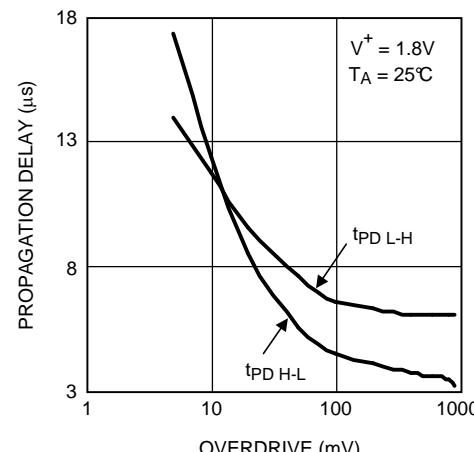
PART NUMBER	PACKAGE	BODY SIZE (NOM)
LPV7215	SOT-23 (5)	2.90 mm x 1.60 mm
	SC70 (5)	2.00 mm x 1.25 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Supply Current vs Supply Voltage



Propagation Delay vs Overdrive



An IMPORTANT NOTICE at the end of this data sheet addresses availability, warranty, changes, use in safety-critical applications, intellectual property matters and other important disclaimers. PRODUCTION DATA.

Table of Contents

1	Features	1	7.3	Feature Description	14
2	Applications	1	7.4	Device Functional Modes	16
3	Description	1	8	Application and Implementation	20
4	Revision History	2	8.1	Application Information	20
5	Pin Configuration and Functions	3	8.2	Typical Applications	20
6	Specifications	3	9	Power Supply Recommendations	24
6.1	Absolute Maximum Ratings	3	10	Layout	24
6.2	ESD Ratings	3	10.1	Layout Guidelines	24
6.3	Recommended Operating Conditions	4	10.2	Layout Example	24
6.4	Thermal Information	4	11	Device and Documentation Support	25
6.5	Electrical Characteristics: 1.8 V	4	11.1	Device Support	25
6.6	Electrical Characteristics: 2.7 V	6	11.2	Receiving Notification of Documentation Updates	25
6.7	Electrical Characteristics: 5 V	7	11.3	Community Resources	25
6.8	Typical Characteristics	9	11.4	Trademarks	25
7	Detailed Description	14	11.5	Electrostatic Discharge Caution	25
7.1	Overview	14	11.6	Glossary	25
7.2	Functional Block Diagram	14	12	Mechanical, Packaging, and Orderable Information	25

4 Revision History

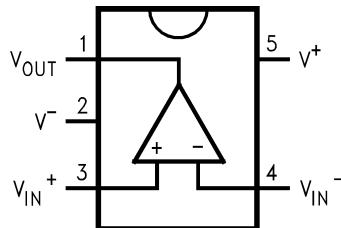
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision I (April 2013) to Revision J	Page
• Added <i>ESD Ratings</i> table, <i>Feature Description</i> section, <i>Device Functional Modes</i> , <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section	1
• Updated values in the <i>Thermal Information</i> table to align with JEDEC standards.	4

Changes from Revision H (April 2013) to Revision I	Page
• Changed layout of National Data Sheet to TI format	22

5 Pin Configuration and Functions

**DBV and DCK Package
5-Pin SOT-23 and SC70
Top View**



Pin Functions

PIN		I/O	DESCRIPTION
NO.	NAME		
1	V _{OUT}	O	Output
2	V ⁻	P	Negative Supply
3	V _{IN} +	I	Noninverting Input
4	V _{IN} -	I	Inverting Input
5	V ⁺	P	Positive Supply

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)⁽¹⁾

	MIN	MAX	UNIT
V _{IN} differential	-2.5	2.5	V
Supply voltage (V ⁺ - V ⁻)	6		V
Voltage at input and output pins	V ⁻ - 0.3	V ⁺ + 0.3	V
Junction temperature, T _J ⁽²⁾	150		°C
Storage temperature, T _{stg}	-65	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) The maximum power dissipation is a function of T_{J(MAX)}, θ_{JA}. The maximum allowable power dissipation at any ambient temperature is P_D = (T_{J(MAX)} - T_A) / θ_{JA}. All numbers apply for packages soldered directly onto a PCB.

6.2 ESD Ratings

		VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human-body model (HBM) ⁽¹⁾	±2000
		Machine model (MM) ⁽²⁾	

- (1) Human-body model, applicable std. MIL-STD-883, Method 3015.7.
- (2) Machine model, applicable std. JESD22-A115-A (ESD MM std. of JEDEC) Field-Induced Charge-Device Model, applicable std. JESD22-C101-C (ESD FICDM std. of JEDEC).

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

	MIN	MAX	UNIT
Temperature ⁽¹⁾	-40	125	°C
Supply voltage ($V^+ - V^-$)	1.8	5.5	V

(1) The maximum power dissipation is a function of $T_{J(MAX)}$, θ_{JA} . The maximum allowable power dissipation at any ambient temperature is $P_D = (T_{J(MAX)} - T_A) / \theta_{JA}$. All numbers apply for packages soldered directly onto a PCB.

6.4 Thermal Information

THERMAL METRIC ⁽¹⁾	LPV7215		UNIT
	DBV (SOT-23)	DCK (SC70)	
	5 PINS	5 PINS	
$R_{\theta JA}$ Junction-to-ambient thermal resistance ⁽²⁾	234	456	°C/W
$R_{\theta JC(top)}$ Junction-to-case (top) thermal resistance	153	110.8	°C/W
$R_{\theta JB}$ Junction-to-board thermal resistance	51.7	59.8	°C/W
ψ_{JT} Junction-to-top characterization parameter	38	3.6	°C/W
ψ_{JB} Junction-to-board characterization parameter	51.2	59	°C/W
$R_{\theta JC(bot)}$ Junction-to-case (bottom) thermal resistance	n/a	n/a	°C/W

(1) For more information about traditional and new thermal metrics, see the [Semiconductor and IC Package Thermal Metrics](#) application report.
 (2) The maximum power dissipation is a function of $T_{J(MAX)}$, θ_{JA} . The maximum allowable power dissipation at any ambient temperature is $P_D = (T_{J(MAX)} - T_A) / \theta_{JA}$. All numbers apply for packages soldered directly onto a PCB.

6.5 Electrical Characteristics: 1.8 V

Unless otherwise specified, all limits are specified for $T_A = 25^\circ\text{C}$, $V^+ = 1.8\text{V}$, $V^- = 0\text{V}$, and $V_{CM} = V^+/2$, $V_O = V^-$.⁽¹⁾

PARAMETER	TEST CONDITIONS	MIN ⁽²⁾	Typ ⁽³⁾	MAX ⁽²⁾	UNIT
I_S Supply current	$V_{CM} = 0.3\text{V}$	$T_A = 25^\circ\text{C}$	580	750	nA
		Temperature extremes		1050	
	$V_{CM} = 1.5\text{V}$	$T_A = 25^\circ\text{C}$	790	980	
		Temperature extremes		1300	
V_{OS} Input offset voltage	$V_{CM} = 0\text{V}$	$T_A = 25^\circ\text{C}$	± 0.3	± 6	mV
		Temperature extremes		± 8	
	$V_{CM} = 1.8\text{V}$	$T_A = 25^\circ\text{C}$	± 0.4	± 5	
		Temperature extremes		± 7	
TCV_{OS} Input offset average drift	See ⁽⁴⁾		± 1		$\mu\text{V/C}$
I_B Input bias current ⁽⁵⁾	$V_{CM} = 1.6\text{V}$		-40		fA
I_{OS} Input offset current			10		fA

(1) Electrical table values apply only for factory testing conditions at the temperature indicated. Factory testing conditions result in very limited self-heating of the device.
 (2) Limits are 100% production tested at 25°C . Limits over the operating temperature range are specified through correlations using statistical quality control (SQC) method.
 (3) Typical values represent the most likely parametric norm as determined at the time of characterization. Actual typical values may vary over time and also depend on the application and configuration. The typical values are not tested and are not specified on shipped production material.
 (4) Offset voltage average drift determined by dividing the change in V_{OS} at temperature extremes into the total temperature change.
 (5) Positive current corresponds to current flowing into the device.

Electrical Characteristics: 1.8 V (continued)

Unless otherwise specified, all limits are specified for $T_A = 25^\circ\text{C}$, $V^+ = 1.8\text{V}$, $V^- = 0\text{V}$, and $V_{CM} = V^+/2$, $V_O = V^-$.⁽¹⁾

PARAMETER		TEST CONDITIONS	MIN ⁽²⁾	TYP ⁽³⁾	MAX ⁽²⁾	UNIT	
CMRR	Common-mode rejection ratio	V_{CM} Stepped from 0 V to 0.7 V	$T_A = 25^\circ\text{C}$	66	88	dB	
			Temperature extremes	62			
		V_{CM} Stepped from 1.2 V to 1.8 V	$T_A = 25^\circ\text{C}$	68	87		
			Temperature extremes	62			
		V_{CM} Stepped from 0 V to 1.8 V	$T_A = 25^\circ\text{C}$	44	77		
			Temperature extremes	43			
PSRR	Power supply rejection ratio	$V^+ = 1.8\text{V}$ to 5.5 V, $V_{CM} = 0\text{V}$	$T_A = 25^\circ\text{C}$	66	82	dB	
			Temperature extremes	63			
CMVR	Input common-mode voltage range	$CMRR \geq 40\text{ dB}$	Temperature Extremes	-0.1	1.9	V	
A_V	Voltage gain			120		dB	
V_O	Output swing high	$I_O = 500\text{ }\mu\text{A}$	$T_A = 25^\circ\text{C}$	1.63	1.69	V	
			Temperature extremes	1.58			
		$I_O = 1\text{ mA}$	$T_A = 25^\circ\text{C}$	1.46	1.6		
			Temperature extremes	1.37			
	Output swing low	$I_O = -500\text{ }\mu\text{A}$	$T_A = 25^\circ\text{C}$	88	180	mV	
			Temperature extremes		230		
		$I_O = -1\text{ mA}$	$T_A = 25^\circ\text{C}$	180	310		
			Temperature extremes		400		
I_{OUT}	Output current	Source $V_O = V^+/2$	$T_A = 25^\circ\text{C}$	1.75	2.26	mA	
			Temperature extremes	1.3			
		Sink $V_O = V^+/2$	$T_A = 25^\circ\text{C}$	2.35	3.1		
			Temperature extremes	1.45			
Propagation delay (high to low)		Overdrive = 10 mV		13		μs	
		Overdrive = 100 mV	$T_A = 25^\circ\text{C}$	4.5	6.5		
			Temperature extremes		9		
		Overdrive = 10 mV Overdrive = 100 mV	$T_A = 25^\circ\text{C}$	6.6	9	μs	
Propagation delay (low to high)			Temperature extremes		12		
			Overdrive = 10 mV	12.5			
			$T_A = 25^\circ\text{C}$	6.6	9		
			Temperature extremes		12		
t_{rise}	Rise time	Overdrive = 10 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		80		ns	
		Overdrive = 100 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		75			
t_{fall}	Fall time	Overdrive = 10 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		70		ns	
		Overdrive = 100 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		65			

6.6 Electrical Characteristics: 2.7 V

Unless otherwise specified, all limits are specified for $T_A = 25^\circ\text{C}$, $V^+ = 2.7\text{ V}$, $V^- = 0\text{ V}$, and $V_{CM} = V^+/2$, $V_O = V^-$.⁽¹⁾

PARAMETER		TEST CONDITIONS		MIN ⁽²⁾	TYP ⁽³⁾	MAX ⁽²⁾	UNIT
I_S	Supply current	$V_{CM} = 0.3\text{ V}$	$T_A = 25^\circ\text{C}$	605	780	1100	nA
			Temperature extremes				
		$V_{CM} = 2.4\text{ V}$	$T_A = 25^\circ\text{C}$	815	1010	1350	
			Temperature extremes				
V_{OS}	Input offset voltage	$V_{CM} = 0\text{ V}$	$T_A = 25^\circ\text{C}$	± 0.3	± 6	± 8	mV
			Temperature extremes				
		$V_{CM} = 2.7\text{ V}$	$T_A = 25^\circ\text{C}$	± 0.3	± 5	± 7	
			Temperature extremes				
TCV_{OS}	Input offset average drift	See ⁽⁴⁾			± 1		$\mu\text{V/C}$
I_B	Input bias current ⁽⁵⁾	$V_{CM} = 1.8\text{ V}$			-40		fA
I_{OS}	Input offset current				20		fA
CMRR	Common-mode rejection ratio	V_{CM} Stepped from 0 V to 1.6 V	$T_A = 25^\circ\text{C}$	72	90	66	dB
			Temperature extremes				
		V_{CM} Stepped from 2.1V to 2.7V	$T_A = 25^\circ\text{C}$	71	94	63	
			Temperature extremes				
		V_{CM} Stepped from 0 V to 2.7 V	$T_A = 25^\circ\text{C}$	47	80	46	
			Temperature extremes				
PSRR	Power supply rejection ratio	$V^+ = 1.8\text{ V to } 5.5\text{ V}$, $V_{CM} = 0\text{ V}$	$T_A = 25^\circ\text{C}$	66	82	63	dB
			Temperature extremes				
CMVR	Input common-mode voltage range	$CMRR \geq 40\text{ dB}$	Temperature extremes	-0.1	2.8		V
A_V	Voltage gain				120		dB
V_O	Output swing high	$I_O = 500\text{ }\mu\text{A}$	$T_A = 25^\circ\text{C}$	2.57	2.62	2.53	V
			Temperature extremes				
		$I_O = 1\text{ mA}$	$T_A = 25^\circ\text{C}$	2.47	2.53	2.4	
			Temperature extremes				
	Output swing low	$I_O = -500\text{ }\mu\text{A}$	$T_A = 25^\circ\text{C}$	60	130	190	mV
			Temperature extremes				
		$I_O = -1\text{ mA}$	$T_A = 25^\circ\text{C}$	120	250	330	
			Temperature extremes				

- (1) Electrical table values apply only for factory testing conditions at the temperature indicated. Factory testing conditions result in very limited self-heating of the device.
- (2) Limits are 100% production tested at 25°C . Limits over the operating temperature range are specified through correlations using statistical quality control (SQC) method.
- (3) Typical values represent the most likely parametric norm as determined at the time of characterization. Actual typical values may vary over time and also depend on the application and configuration. The typical values are not tested and are not specified on shipped production material.
- (4) Offset voltage average drift determined by dividing the change in V_{OS} at temperature extremes into the total temperature change.
- (5) Positive current corresponds to current flowing into the device.

Electrical Characteristics: 2.7 V (continued)

Unless otherwise specified, all limits are specified for $T_A = 25^\circ\text{C}$, $V^+ = 2.7\text{ V}$, $V^- = 0\text{ V}$, and $V_{CM} = V^+/2$, $V_O = V^-$.⁽¹⁾

PARAMETER		TEST CONDITIONS		MIN ⁽²⁾	TYP ⁽³⁾	MAX ⁽²⁾	UNIT	
I_{OUT}	Output current	Source $V_O = V^+/2$	$T_A = 25^\circ\text{C}$	4.5	5.7		mA	
			Temperature extremes	3.4				
		Sink $V_O = V^+/2$	$T_A = 25^\circ\text{C}$	5.6	7.5			
			Temperature extremes	3.2				
Propagation delay (high to low)		Overdrive = 10 mV		14.5			μs	
		Overdrive = 100 mV	$T_A = 25^\circ\text{C}$	5.8		8.5		
			Temperature extremes	10.5				
Propagation delay (low to high)		Overdrive = 10 mV		15				
		Overdrive = 100 mV	$T_A = 25^\circ\text{C}$	7.5		10		
			Temperature extremes	12.5				
t_{rise}	Rise time	Overdrive = 10 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		90			ns	
		Overdrive = 100 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		85				
t_{fall}	Fall time	Overdrive = 10 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		85			ns	
		Overdrive = 100 mV $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		75				

6.7 Electrical Characteristics: 5 V

Unless otherwise specified, all limits are specified for $T_A = 25^\circ\text{C}$, $V^+ = 5\text{ V}$, $V^- = 0\text{ V}$, and $V_{CM} = V^+/2$, $V_O = V^-$.⁽¹⁾

PARAMETER		TEST CONDITIONS		MIN ⁽²⁾	TYP ⁽³⁾	MAX ⁽²⁾	UNIT	
I_S	Supply current	$V_{CM} = 0.3\text{ V}$	$T_A = 25^\circ\text{C}$	612		790	nA	
			Temperature extremes	1150				
		$V_{CM} = 4.7\text{ V}$	$T_A = 25^\circ\text{C}$	825		1030		
			Temperature extremes	1400				
V_{OS}	Input offset voltage	$V_{CM} = 0\text{ V}$	$T_A = 25^\circ\text{C}$	± 0.3		± 6	mV	
			Temperature extremes	± 8				
		$V_{CM} = 5\text{ V}$	$T_A = 25^\circ\text{C}$	± 5				
			Temperature extremes	± 7				
TCV_{OS}	Input offset average drift	See ⁽⁴⁾		± 1			$\mu\text{V/C}$	
I_B	Input bias current ⁽⁵⁾	$V_{CM} = 4.5\text{ V}$		-400			fA	
I_{OS}	Input offset current			20			fA	

- (1) Electrical table values apply only for factory testing conditions at the temperature indicated. Factory testing conditions result in very limited self-heating of the device.
- (2) Limits are 100% production tested at 25°C . Limits over the operating temperature range are specified through correlations using statistical quality control (SQC) method.
- (3) Typical values represent the most likely parametric norm as determined at the time of characterization. Actual typical values may vary over time and also depend on the application and configuration. The typical values are not tested and are not specified on shipped production material.
- (4) Offset voltage average drift determined by dividing the change in V_{OS} at temperature extremes into the total temperature change.
- (5) Positive current corresponds to current flowing into the device.

Electrical Characteristics: 5 V (continued)

Unless otherwise specified, all limits are specified for $T_A = 25^\circ\text{C}$, $V^+ = 5\text{ V}$, $V^- = 0\text{ V}$, and $V_{CM} = V^+/2$, $V_O = V^-$. ⁽¹⁾

PARAMETER		TEST CONDITIONS	MIN ⁽²⁾	TYP ⁽³⁾	MAX ⁽²⁾	UNIT
CMRR	Common-mode rejection ratio	V_{CM} Stepped from 0 V to 3.9 V	$T_A = 25^\circ\text{C}$	72	98	dB
			Temperature extremes	66		
		V_{CM} Stepped from 4.4 V to 5 V	$T_A = 25^\circ\text{C}$	73	92	
			Temperature extremes	67		
		V_{CM} Stepped from 0 V to 5 V	$T_A = 25^\circ\text{C}$	53	82	
			Temperature extremes	49		
		$V^+ = 1.8\text{ V to }5.5\text{ V}$, $V_{CM} = 0\text{ V}$	$T_A = 25^\circ\text{C}$	66	82	
			Temperature extremes	63		
CMVR	Input common-mode voltage range	$CMRR \geq 40\text{ dB}$	Temperature extremes	-0.1	5.1	V
A_V	Voltage gain			120		dB
V_O	Output swing high	$I_O = 500\text{ }\mu\text{A}$	$T_A = 25^\circ\text{C}$	4.9	4.94	V
			Temperature extremes	4.86		
		$I_O = 1\text{ mA}$	$T_A = 25^\circ\text{C}$	4.82	4.89	
			Temperature extremes	4.77		
	Output swing low	$I_O = -500\text{ }\mu\text{A}$	$T_A = 25^\circ\text{C}$	43	90	mV
			Temperature extremes		130	
		$I_O = -1\text{ mA}$	$T_A = 25^\circ\text{C}$	88	170	
			Temperature extremes		230	
I_{OUT}	Output current	Source $V_O = V^+/2$	$T_A = 25^\circ\text{C}$	13	17	mA
			Temperature extremes	7.5		
		Sink $V_O = V^+/2$	$T_A = 25^\circ\text{C}$	14.5	19	
			Temperature extremes	8.5		
Propagation delay (high to low)		Overdrive = 10 mV		18		μs
		Overdrive = 100 mV	$T_A = 25^\circ\text{C}$	7.7	13.5	
			Temperature extremes		16	
		$Overdrive = 10\text{ mV}$		30		μs
Propagation delay (low to high)		Overdrive = 100 mV	$T_A = 25^\circ\text{C}$	12	15	
			Temperature extremes		20	
		$Overdrive = 10\text{ mV}$ $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		100		ns
		$Overdrive = 100\text{ mV}$ $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		100		
t_{rise}	Rise time	$Overdrive = 10\text{ mV}$ $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		100		ns
		$Overdrive = 100\text{ mV}$ $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		100		
t_{fall}	Fall time	$Overdrive = 10\text{ mV}$ $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		115		ns
		$Overdrive = 100\text{ mV}$ $C_L = 30\text{ pF}$, $R_L = 1\text{ M}\Omega$		95		

6.8 Typical Characteristics

At $T_J = 25^\circ\text{C}$ unless otherwise specified.

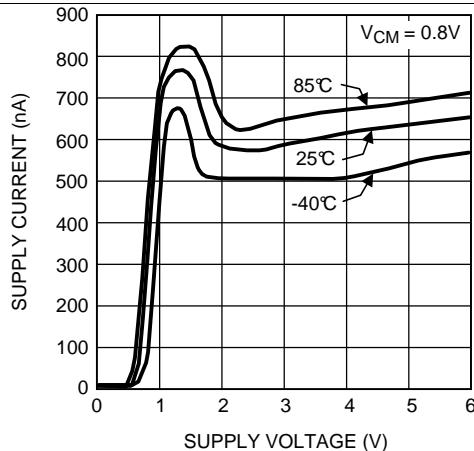


Figure 1. Supply Current vs Supply Voltage

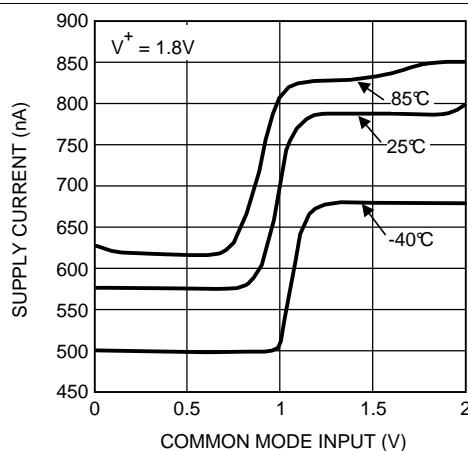


Figure 2. Supply Current vs Common-Mode Input

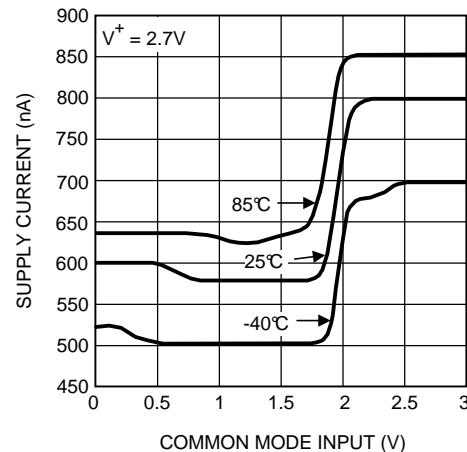


Figure 3. Supply Current vs Common-Mode Input

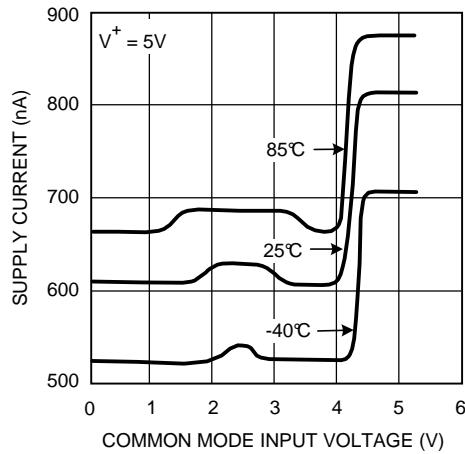


Figure 4. Supply Current vs Common-Mode Input

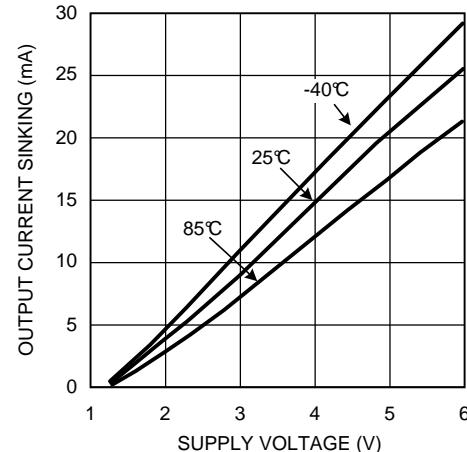


Figure 5. Short-Circuit Sinking Current vs Supply Voltage

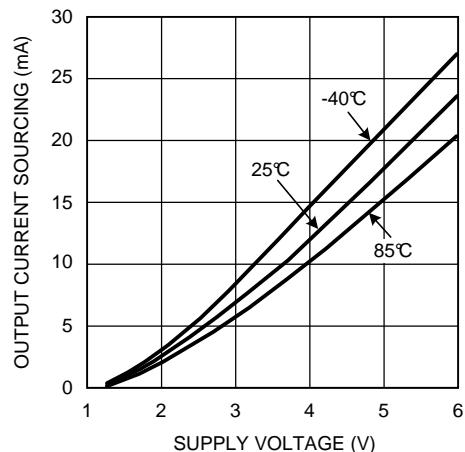


Figure 6. Short-Circuit Sourcing Current vs Supply Voltage

Typical Characteristics (continued)

At $T_J = 25^\circ\text{C}$ unless otherwise specified.

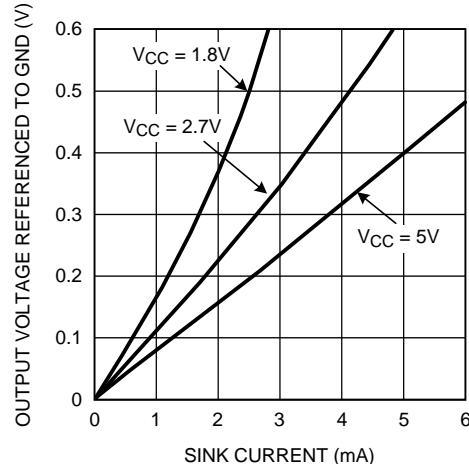


Figure 7. Output Voltage Low vs Sink Current

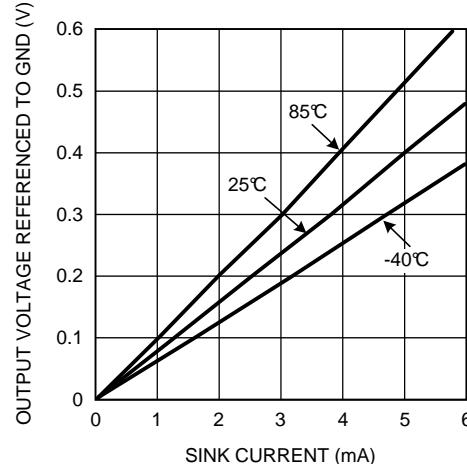


Figure 8. Output Voltage Low vs Sink Current

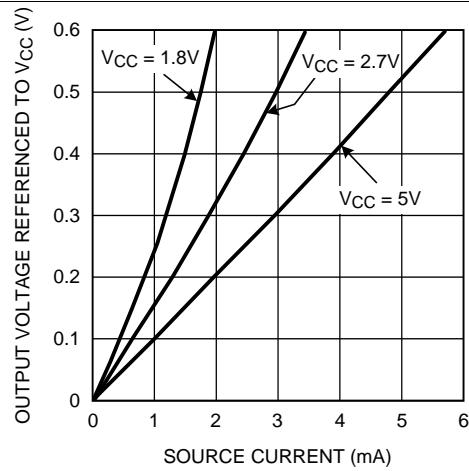


Figure 9. Output Voltage High vs Source Current

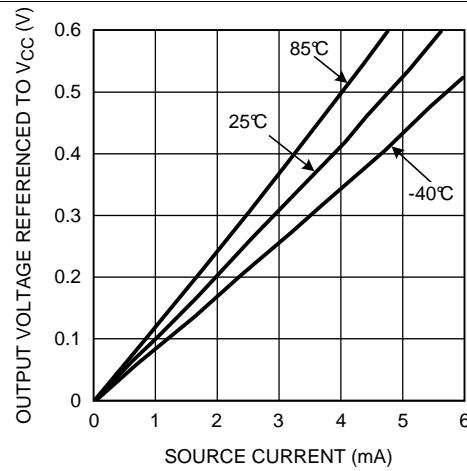


Figure 10. Output Voltage High vs Source Current

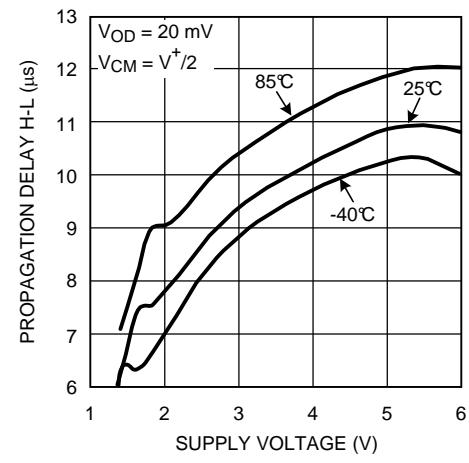


Figure 11. Propagation Delay vs Supply Voltage

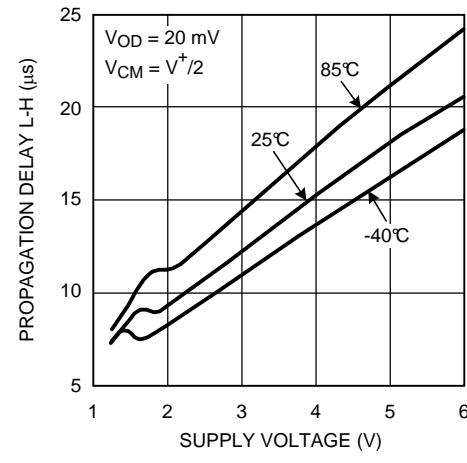


Figure 12. Propagation Delay vs Supply Voltage

Typical Characteristics (continued)

At $T_J = 25^\circ\text{C}$ unless otherwise specified.

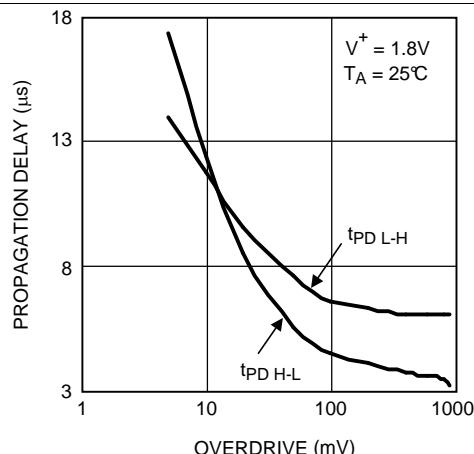


Figure 13. Propagation Delay vs Overdrive

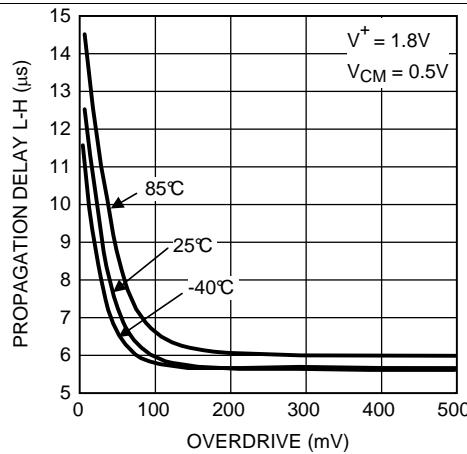


Figure 14. Propagation Delay vs Overdrive

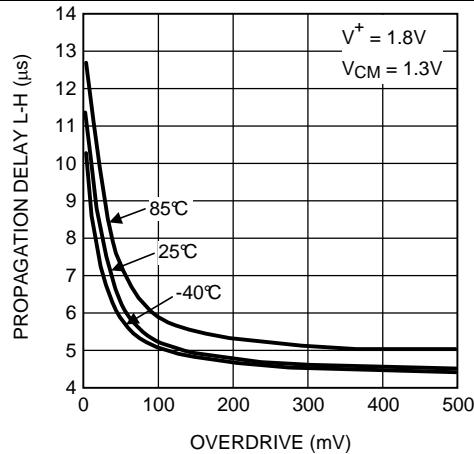


Figure 15. Propagation Delay vs Overdrive

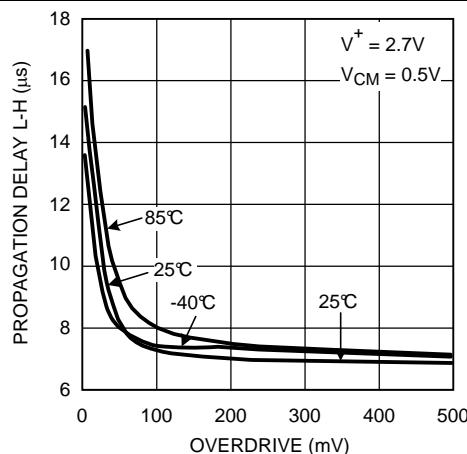


Figure 16. Propagation Delay vs Overdrive

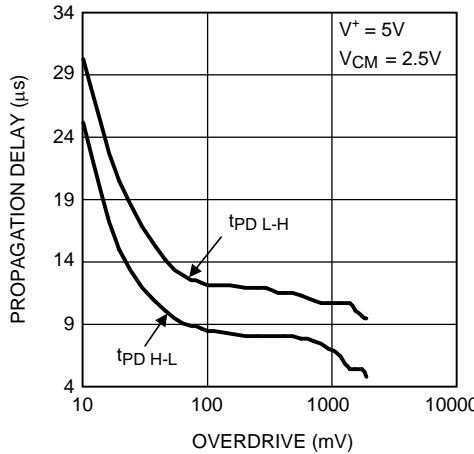


Figure 17. Propagation Delay vs Overdrive

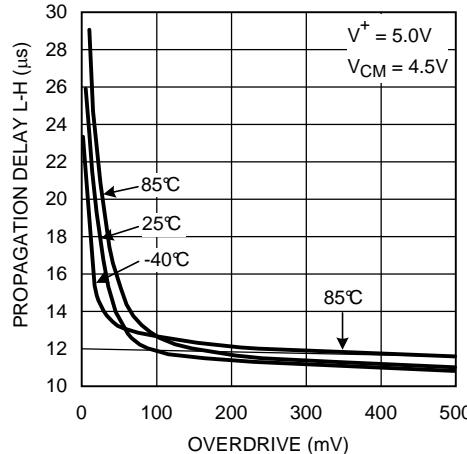


Figure 18. Propagation Delay vs Overdrive

Typical Characteristics (continued)

At $T_J = 25^\circ\text{C}$ unless otherwise specified.

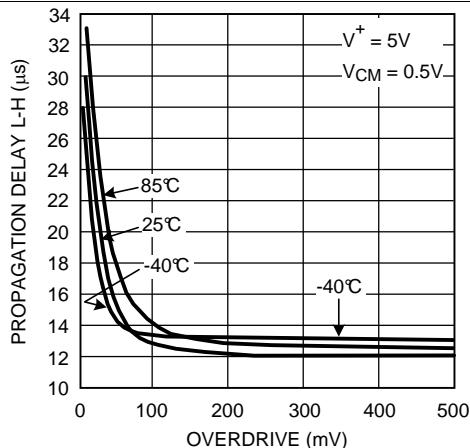


Figure 19. Propagation Delay vs Overdrive

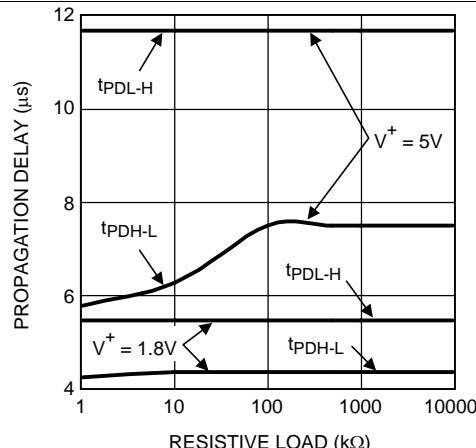


Figure 20. Propagation Delay vs Resistive Load

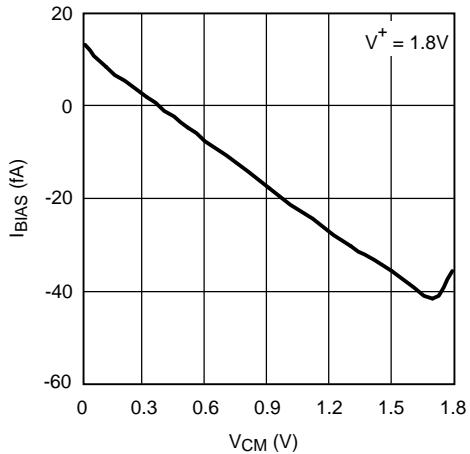


Figure 21. I_{BIAS} vs V_{CM}

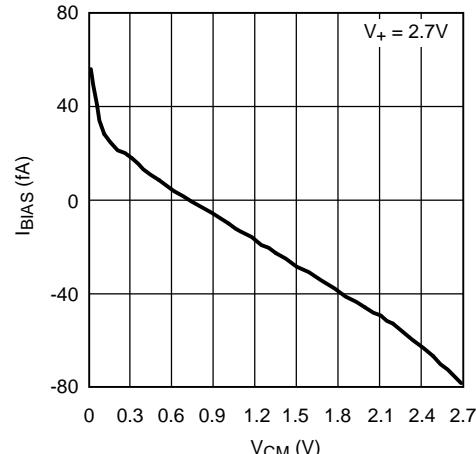


Figure 22. I_{BIAS} vs V_{CM}

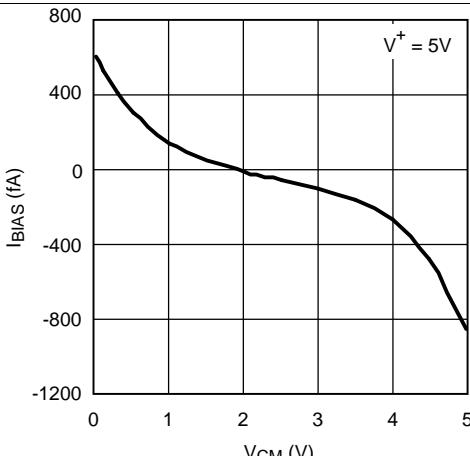


Figure 23. I_{BIAS} vs V_{CM}

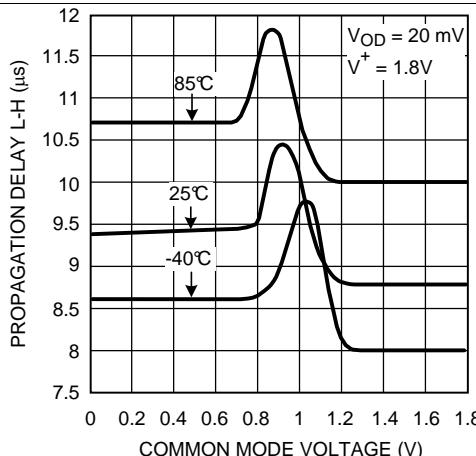


Figure 24. Propagation Delay vs Common-Mode Input

Typical Characteristics (continued)

At $T_J = 25^\circ\text{C}$ unless otherwise specified.

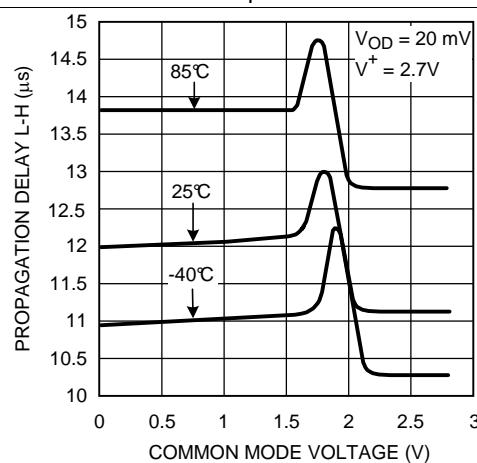


Figure 25. Propagation Delay vs Common-Mode Input

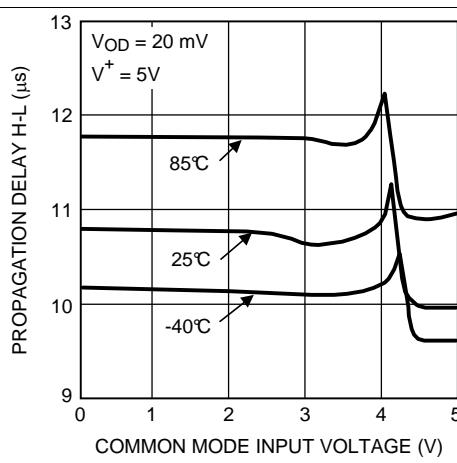


Figure 26. Propagation Delay vs Common-Mode Input

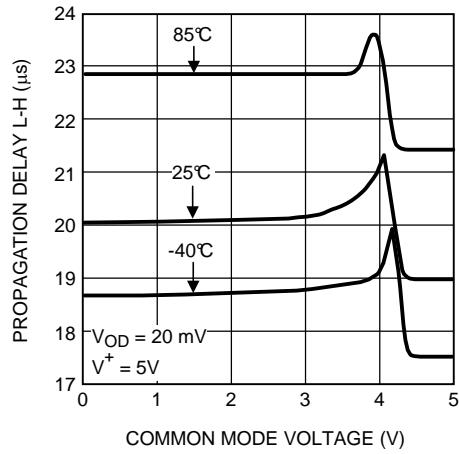


Figure 27. Propagation Delay vs Common-Mode Input

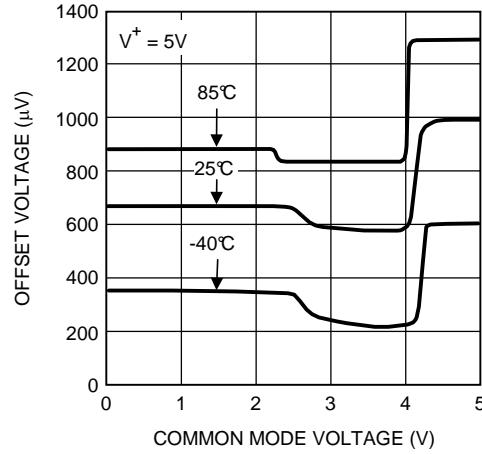


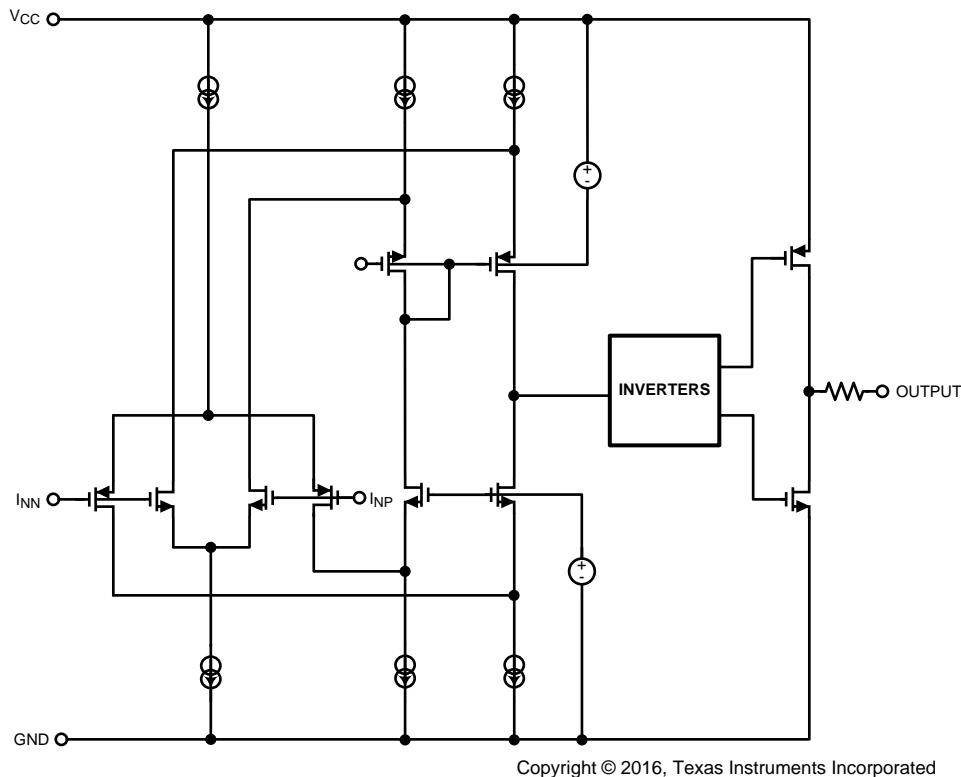
Figure 28. Offset Voltage vs Common-Mode Input

7 Detailed Description

7.1 Overview

The LPV7215 is a single-channel comparator with a push-pull output stage. This comparator is optimized for low-power consumption and single-supply operation with greater than rail-to-rail input operation. The push-pull output of the LPV7215 supports rail-to-rail output swing and interfaces with TTL/CMOS logic.

7.2 Functional Block Diagram



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7.3 Feature Description

Low supply current and fast propagation delay distinguish the LPV7215 from other low-power comparators.

7.3.1 Input Stage

The LPV7215 has rail-to-rail input common-mode voltage range. It can operate at any differential input voltage within this limit as long as the differential voltage is greater than zero. A differential input of zero volts may result in oscillation.

The differential input stage of the comparator is a pair of PMOS and NMOS transistors, therefore, no current flows into the device. The input bias current measured is the leakage current in the MOS transistors and input protection diodes. This low bias current allows the comparator to interface with a variety of circuitry and devices with minimal concern about matching the input resistances.

The input to the comparator is protected from excessive voltage by internal ESD diodes connected to both supply rails. This protects the circuit from both ESD events, as well as signals that significantly exceed the supply voltages. When this occurs the ESD protection diodes becomes forward-biased and draws current into these structures, resulting in no input current to the terminals of the comparator. Until this occurs, there is essentially no input current to the diodes. As a result, placing a large resistor in series with an input that may be exposed to large voltages, limits the input current but have no other noticeable effect.

Feature Description (continued)

7.3.2 Output Stage

The LPV7215 has a MOS push-pull rail-to-rail output stage. The push-pull transistor configuration of the output keeps the total system power consumption to a minimum. The only current consumed by the LPV7215 is the less than 1- μ A supply current and the current going directly into the load. No power is wasted through the pullup resistor when the output is low. The output stage is specifically designed with dead time between the time when one transistor is turned off and the other is turned on (break-before-make) to minimize shoot through currents. The internal logic controls the break-before-make timing of the output transistors. The break-before-make delay varies with temperature and power condition.

7.3.3 Output Current

Even though the LPV7215 uses less than 1- μ A supply current, the outputs are able to drive very large currents. The LPV7215 can source up to 17 mA and can sink up to 19 mA, when operated at 5-V supply. This large current handling capability allows driving heavy loads directly.

7.3.4 Response Time

Depending upon the amount of overdrive, the propagation delay is typically 6 to 30 μ s. The curves showing propagation delay vs overdrive in the *Typical Characteristics* section shows the delay time when the input is preset with 100 mV across the inputs and then is driven the other way by 10 mV to 500 mV.

The output signal can show a step during switching depending on the load. A fast RC time constant due to both small capacitive and resistive loads shows a significant step in the output signal. A slow RC time constant due to either a large resistive or capacitive load has a clipped corner on the output signal. The step is observed more prominently during a falling transition from high to low.

The plot in [Figure 29](#) shows the output for single 5-V supply with a 100-k Ω resistor. The step is at 1.3 V.

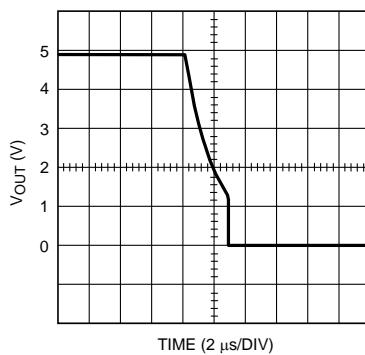


Figure 29. Output Signal Without Capacitive Load

The plot in [Figure 30](#) shows the output signal when a 20-pF capacitor is added as a load. The step is at about 2.5 V.

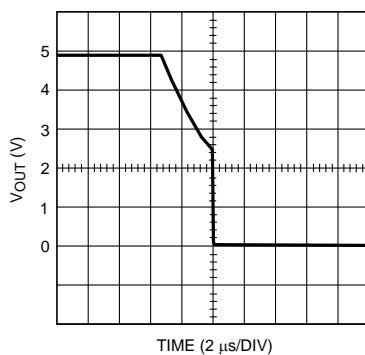


Figure 30. Output Signal With 20-pF Load

7.4 Device Functional Modes

7.4.1 Capacitive and Resistive Loads

The propagation delay is not affected by capacitive loads at the output of the LPV7215. However, resistive loads slightly affect the propagation delay on the falling edge by a reduction of almost 2 μ s depending on the load resistance value.

7.4.2 Noise

Most comparators have rather low gain. This allows the output to spend time between high and low when the input signal changes slowly. The result is that the output may oscillate between high and low when the differential input is near zero. The exceptionally high gain of this comparator, 120 dB, eliminates this problem. Less than 1 μ V of change on the input drives the output from one rail to the other rail. If the input signal is noisy, the output cannot ignore the noise unless some hysteresis is provided by positive feedback (see [Hysteresis](#)).

7.4.3 Hysteresis

To improve propagation delay when low overdrive is needed, hysteresis can be added.

7.4.4 Inverting Comparator With Hysteresis

The inverting comparator with hysteresis requires a three resistor network that is referenced to the supply voltage V^+ of the comparator as shown in [Figure 31](#). When V_{IN} at the inverting input is less than V_A , the voltage at the noninverting node of the comparator ($V_{IN} < V_A$), the output voltage is high (for simplicity assume V_O switches as high as V^+). The three network resistors can be represented as $R_1//R_3$ in series with R_2 .

The lower input trip voltage V_{A1} is defined as [Equation 1](#).

$$V_{A1} = V_{CC}R_2 / ((R_1//R_3) + R_2) \quad (1)$$

When V_{IN} is greater than V_A , the output voltage is low or very close to ground. In this case the three network resistors can be presented as $R_2//R_3$ in series with R_1 .

The upper trip voltage V_{A2} is defined as [Equation 2](#).

$$V_{A2} = V_{CC} (R_2//R_3) / ((R_1 + (R_2//R_3)) \quad (2)$$

The total hysteresis provided by the network is defined as $\Delta V_A = V_{A1} - V_{A2}$, as shown in [Equation 3](#).

$$\Delta V_A = \frac{+V_{CC}R_1R_2}{R_1R_2 + R_1R_3 + R_2R_3} \quad (3)$$

Device Functional Modes (continued)

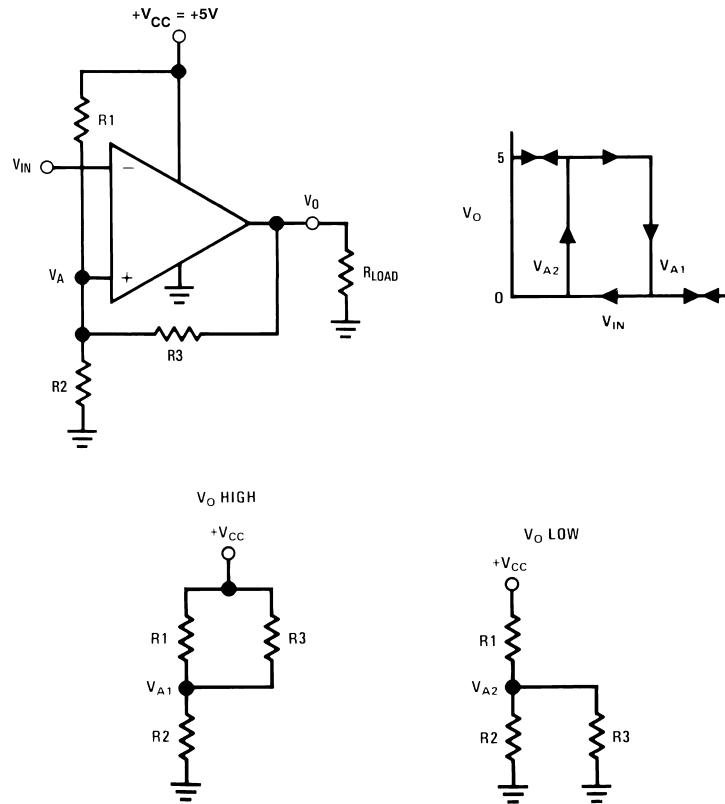


Figure 31. Inverting Comparator With Hysteresis

7.4.5 Noninverting Comparator With Hysteresis

A noninverting comparator with hysteresis requires a two resistor network, and a voltage reference (V_{REF}) at the inverting input. When V_{IN} is low, the output is also low. For the output to switch from low to high, V_{IN} must rise up to V_{IN1} where V_{IN1} is calculated by [Equation 4](#).

$$V_{IN1} = \frac{V_{REF}(R_1 + R_2)}{R_2} \quad (4)$$

As soon as V_O switches to V_{CC} , V_A steps to a value greater than V_{REF} , which is given by [Equation 5](#).

$$V_A = V_{IN} + \frac{(V_{CC} - V_{IN1})R_1}{R_1 + R_2} \quad (5)$$

To make the comparator switch back to its low state, V_{IN} must equal V_{REF} before V_A again equals V_{REF} . V_{IN2} can be calculated by [Equation 6](#).

$$V_{IN2} = \frac{V_{REF}(R_1 + R_2) - V_{CC}R_1}{R_2} \quad (6)$$

The hysteresis of this circuit is the difference between V_{IN1} and V_{IN2} , as shown in [Equation 7](#).

$$\Delta V_{IN} = V_{CC}R_1/R_2 \quad (7)$$

Device Functional Modes (continued)

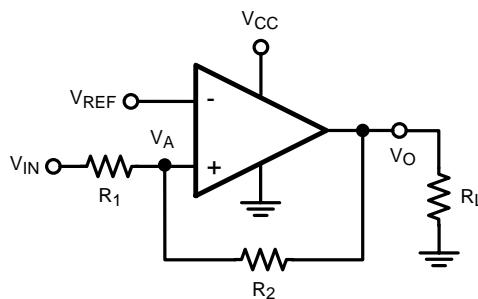


Figure 32. Noninverting Comparator With Hysteresis

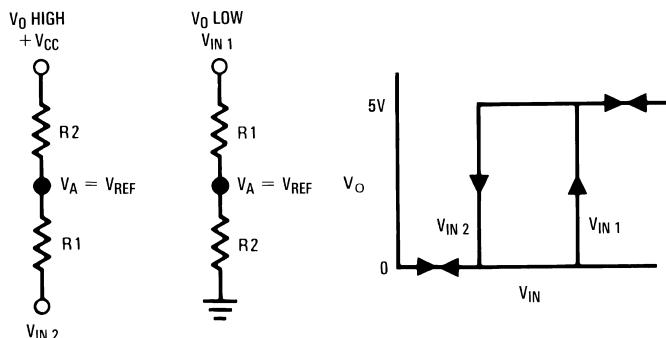


Figure 33. Noninverting Comparator With Hysteresis

7.4.6 Zero Crossing Detector

In a zero crossing detector circuit, the inverting input is connected to ground and the noninverting input is connected to a 100-mV_{PP} AC signal. As the signal at the noninverting input crosses 0 V, the comparator's output changes state.

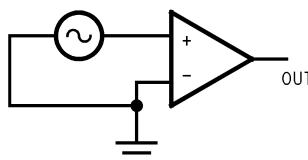


Figure 34. Zero Crossing Detector

To improve switching times and to center the input threshold to ground a small amount of positive feedback is added to the circuit. The voltage divider, R₄ and R₅, establishes a reference voltage, V₁, at the positive input. By making the series resistance, R₁ plus R₂ equal to R₅, the switching condition, V₁ = V₂, is satisfied when V_{IN} = 0. The positive feedback resistor, R₆, is made very large with respect to R₅ (R₆ = 2000 R₅). The resultant hysteresis established by this network is very small ($\Delta V_1 < 10$ mV) but it is sufficient to insure rapid output voltage transitions. Diode D₁ is used to insure that the inverting input terminal of the comparator never goes below approximately -100 mV. As the input terminal goes negative, D₁ will forward bias, clamping the node between R₁ and R₂ to approximately -700 mV. This sets up a voltage divider with R₂ and R₃ preventing V₂ from going below ground. The maximum negative input overdrive is limited by the current handling ability of D₁.

Device Functional Modes (continued)

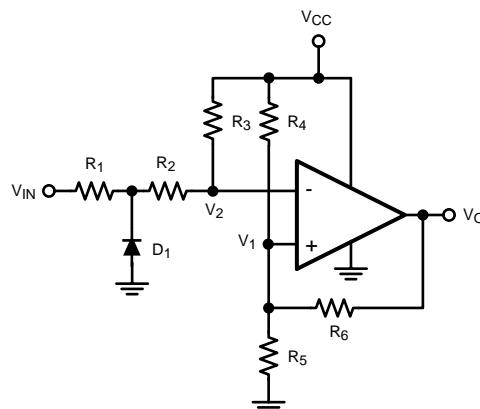


Figure 35. Zero Crossing Detector With Positive Feedback

7.4.7 Threshold Detector

Instead of tying the inverting input to 0 V, the inverting input can be tied to a reference voltage. As the input on the noninverting input passes the V_{REF} threshold, the comparator's output changes state. It is important to use a stable reference voltage to ensure a consistent switching point.

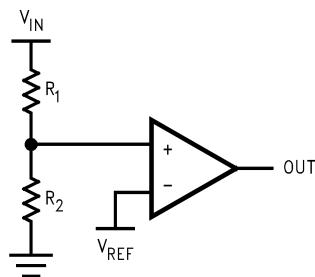


Figure 36. Threshold Detector

8 Application and Implementation

NOTE

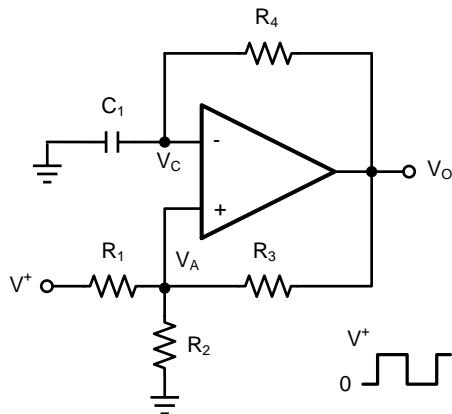
Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The LPV7215 is an ultra-low-power comparator with a typical power supply current of 580 nA. It has the best-in-class power supply current versus propagation delay performance available among TI's low-power comparators. The propagation delay is as low as 4.5 μ s with 100-mV overdrive at 1.8-V supply.

8.2 Typical Applications

8.2.1 Square Wave Generator



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Figure 37. Square Wave Generator Schematic

8.2.1.1 Design Requirements

A typical application for a comparator is as a square wave oscillator. The circuit in Figure 38 generates a square wave whose period is set by the RC time constant of the capacitor C_1 and resistor R_4 . The maximum frequency is limited by the large signal propagation delay of the comparator and by the capacitive loading at the output, which limits the output slew rate.

8.2.1.2 Detailed Design Procedure

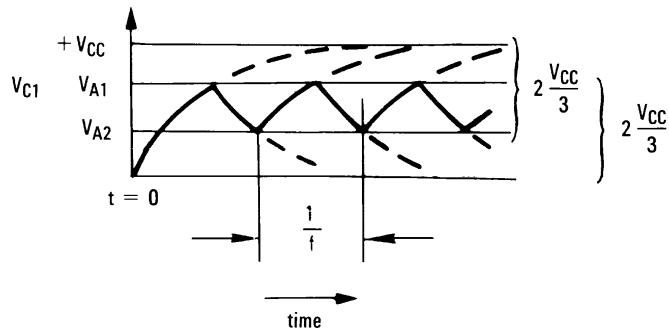


Figure 38. Square Wave Oscillator

Typical Applications (continued)

Consider the output of [Figure 38](#) to be high to analyze the circuit. That implies that the inverted input (V_C) is lower than the noninverting input (V_A). This causes the C_1 to be charged through R_4 , and the voltage V_C increases until it is equal to the noninverting input. The value of V_A at this point is in [Equation 8](#).

$$V_{A1} = \frac{V_{CC} \times R_2}{R_2 + R_1 \parallel R_3} \quad (8)$$

If $R_1 = R_2 = R_3$ then $V_{A1} = 2 V_{CC}/3$

At this point the comparator switches pulling down the output to the negative rail. The value of V_A at this point, as shown in [Equation 9](#):

$$V_{A2} = \frac{V_{CC} (R_2 \parallel R_3)}{R_1 + (R_2 \parallel R_3)} \quad (9)$$

If $R_1 = R_2 = R_3$ then $V_{A2} = V_{CC}/3$

The capacitor C_1 now discharges through R_4 , and the voltage V_C decreases until it is equal to V_{A2} , at which point the comparator switches again, bringing it back to the initial stage. The time period is equal to twice the time it takes to discharge C_1 from $2 V_{CC}/3$ to $V_{CC}/3$, which is given by $R_4 C_1 \times \ln 2$. Hence the formula for the frequency is given by [Equation 10](#):

$$F = 1/(2 \times R_4 \times C_1 \times \ln 2) \quad (10)$$

8.2.1.3 Application Curves

[Figure 39](#) shows the simulated results of an oscillator using the following values:

1. $R_1 = R_2 = R_3 = R_4 = 100 \text{ k}\Omega$
2. $C_1 = 100 \text{ pF}$, $C_L = 20 \text{ pF}$
3. $V+ = 5 \text{ V}$, $V- = \text{GND}$
4. C_{STRAY} (not shown) from V_a to $\text{GND} = 10 \text{ pF}$

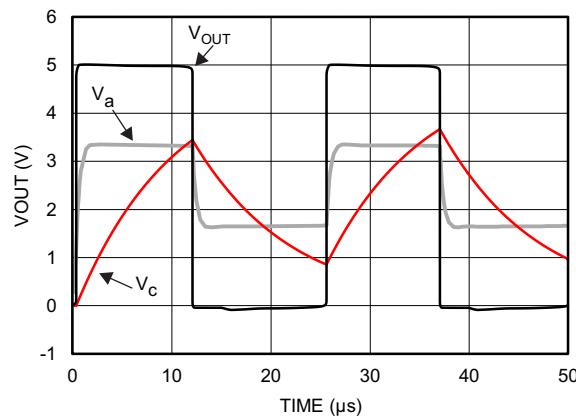


Figure 39. Square Wave Oscillator Output Waveform

Typical Applications (continued)

8.2.2 Window Detector

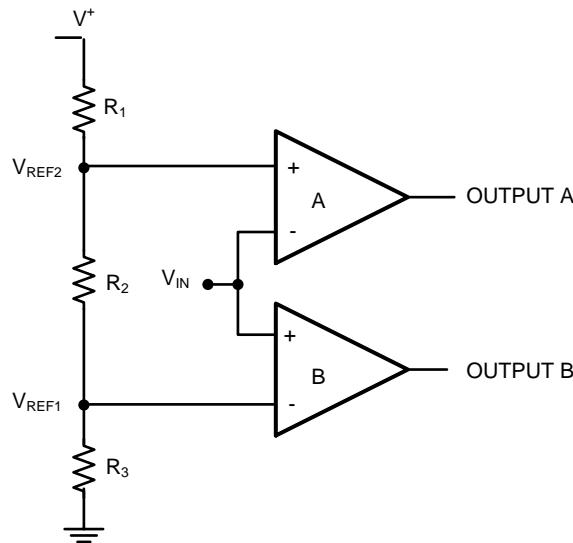
A window detector monitors the input signal to determine if it falls between two voltage levels.

The comparator outputs A and B are high only when $V_{REF1} < V_{IN} < V_{REF2}$ or *within the window*. These are defined as:

$$V_{REF1} = R_3 / (R_1 + R_2 + R_3) \times V^+ \quad (11)$$

$$V_{REF2} = (R_2 + R_3) / (R_1 + R_2 + R_3) \times V^+ \quad (12)$$

Others names for window detectors are: threshold detector, level detectors, and amplitude trigger or detector.



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Figure 40. Window Detector

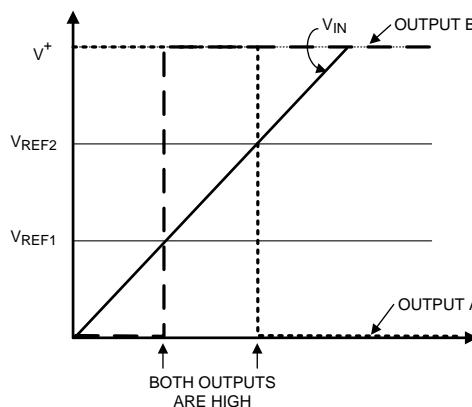
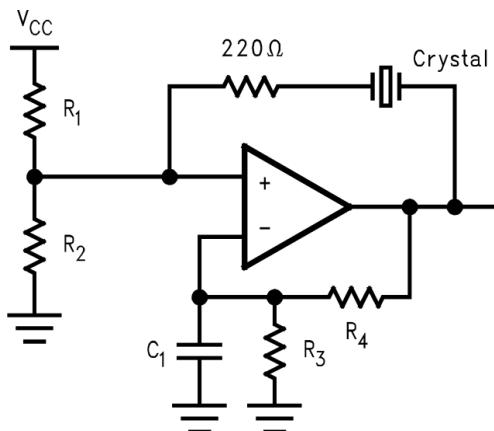


Figure 41. Window Detector Output Signal

Typical Applications (continued)

8.2.3 Crystal Oscillator

A simple crystal oscillator using the LPV7215 is shown in [Figure 42](#). Resistors R_1 and R_2 set the bias point at the comparator's noninverting input. Resistors, R_3 and R_4 and capacitor C_1 set the inverting input node at an appropriate DC average level based on the output. The crystal's path provides resonant positive feedback and stable oscillation occurs. The output duty cycle for this circuit is roughly 50%, but it is affected by resistor tolerances and to a lesser extent by the comparator offset.

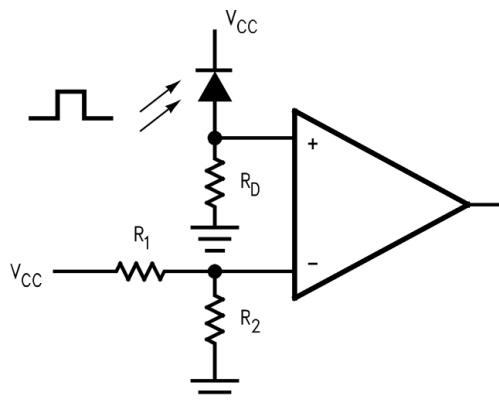


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Figure 42. Crystal Oscillator

8.2.4 IR Receiver

The LPV7215 can also be used as an infrared receiver. The infrared photo diode creates a current relative to the amount of infrared light present. The current creates a voltage across R_D . When this voltage level crosses the voltage applied by the voltage divider to the inverting input, the output transitions.



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Figure 43. IR Receiver

9 Power Supply Recommendations

Comparators are very sensitive to input noise. To minimize supply noise, power supplies must be capacitively decoupled by a 0.01- μ F ceramic capacitor in parallel with a 10- μ F electrolytic capacitor.

10 Layout

10.1 Layout Guidelines

Proper grounding and the use of a ground plane help ensure the specified performance of the LPV7215. Minimizing trace lengths, reducing unwanted parasitic capacitance and using surface-mount components also helps.

10.2 Layout Example

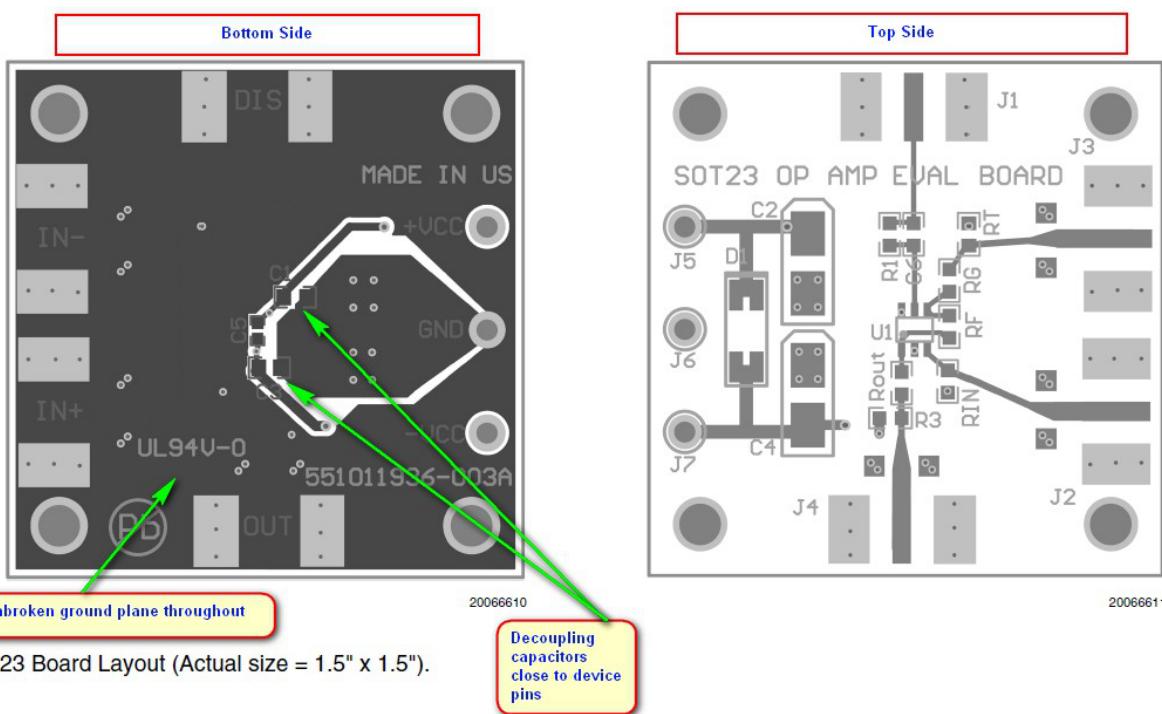


Figure 44. LPV7215 Layout Example

11 Device and Documentation Support

11.1 Device Support

11.1.1 Development Support

TINA-TI SPICE-Based Analog Simulation Program, <http://www.ti.com/tool/tina-ti>

DIP Adapter Evaluation Module, <http://www.ti.com/tool/dip-adapter-evm>

TI Universal Operational Amplifier Evaluation Module, <http://www.ti.com/tool/opampevm>

11.1.2 Documentation Support

11.1.2.1 Related Documentation

For related documentation, see the following

[AN-74 - A Quad of Independently Functioning Comparators \(SNOA654\)](#).

11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.3 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

11.4 Trademarks

E2E is a trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

11.5 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

11.6 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LPV7215MF/NOPB	Active	Production	SOT-23 (DBV) 5	1000 SMALL T&R	Yes	NIPDAU SN	Level-1-260C-UNLIM	-40 to 125	C30A
LPV7215MF/NOPB.A	Active	Production	SOT-23 (DBV) 5	1000 SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	C30A
LPV7215MFX/NOPB	Active	Production	SOT-23 (DBV) 5	3000 LARGE T&R	Yes	NIPDAU SN	Level-1-260C-UNLIM	-40 to 125	C30A
LPV7215MFX/NOPB.A	Active	Production	SOT-23 (DBV) 5	3000 LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 125	C30A
LPV7215MG/NOPB	Active	Production	SC70 (DCK) 5	1000 SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	C37
LPV7215MG/NOPB.A	Active	Production	SC70 (DCK) 5	1000 SMALL T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	C37
LPV7215MGX/NOPB	Active	Production	SC70 (DCK) 5	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	C37
LPV7215MGX/NOPB.A	Active	Production	SC70 (DCK) 5	3000 LARGE T&R	Yes	SN	Level-1-260C-UNLIM	-40 to 125	C37

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

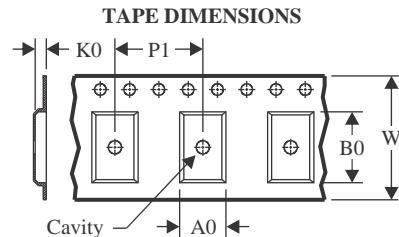
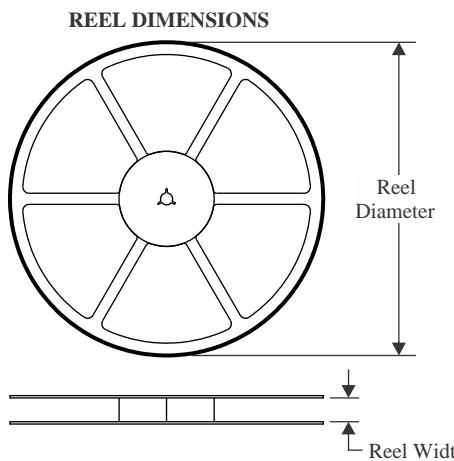
⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

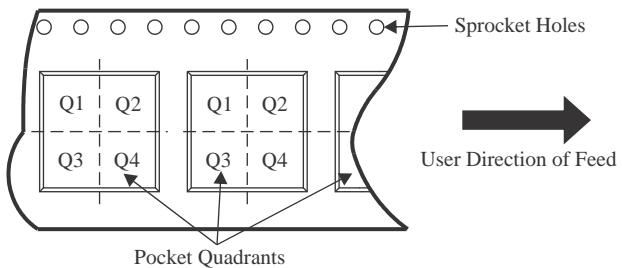
Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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TAPE AND REEL INFORMATION


A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LPV7215MF/NOPB	SOT-23	DBV	5	1000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LPV7215MF/NOPB	SOT-23	DBV	5	1000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LPV7215MFX/NOPB	SOT-23	DBV	5	3000	180.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LPV7215MFX/NOPB	SOT-23	DBV	5	3000	178.0	8.4	3.2	3.2	1.4	4.0	8.0	Q3
LPV7215MG/NOPB	SC70	DCK	5	1000	178.0	8.4	2.25	2.45	1.2	4.0	8.0	Q3
LPV7215MGX/NOPB	SC70	DCK	5	3000	178.0	8.4	2.25	2.45	1.2	4.0	8.0	Q3

TAPE AND REEL BOX DIMENSIONS


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LPV7215MF/NOPB	SOT-23	DBV	5	1000	210.0	185.0	35.0
LPV7215MF/NOPB	SOT-23	DBV	5	1000	208.0	191.0	35.0
LPV7215MFX/NOPB	SOT-23	DBV	5	3000	210.0	185.0	35.0
LPV7215MFX/NOPB	SOT-23	DBV	5	3000	208.0	191.0	35.0
LPV7215MG/NOPB	SC70	DCK	5	1000	208.0	191.0	35.0
LPV7215MGX/NOPB	SC70	DCK	5	3000	208.0	191.0	35.0

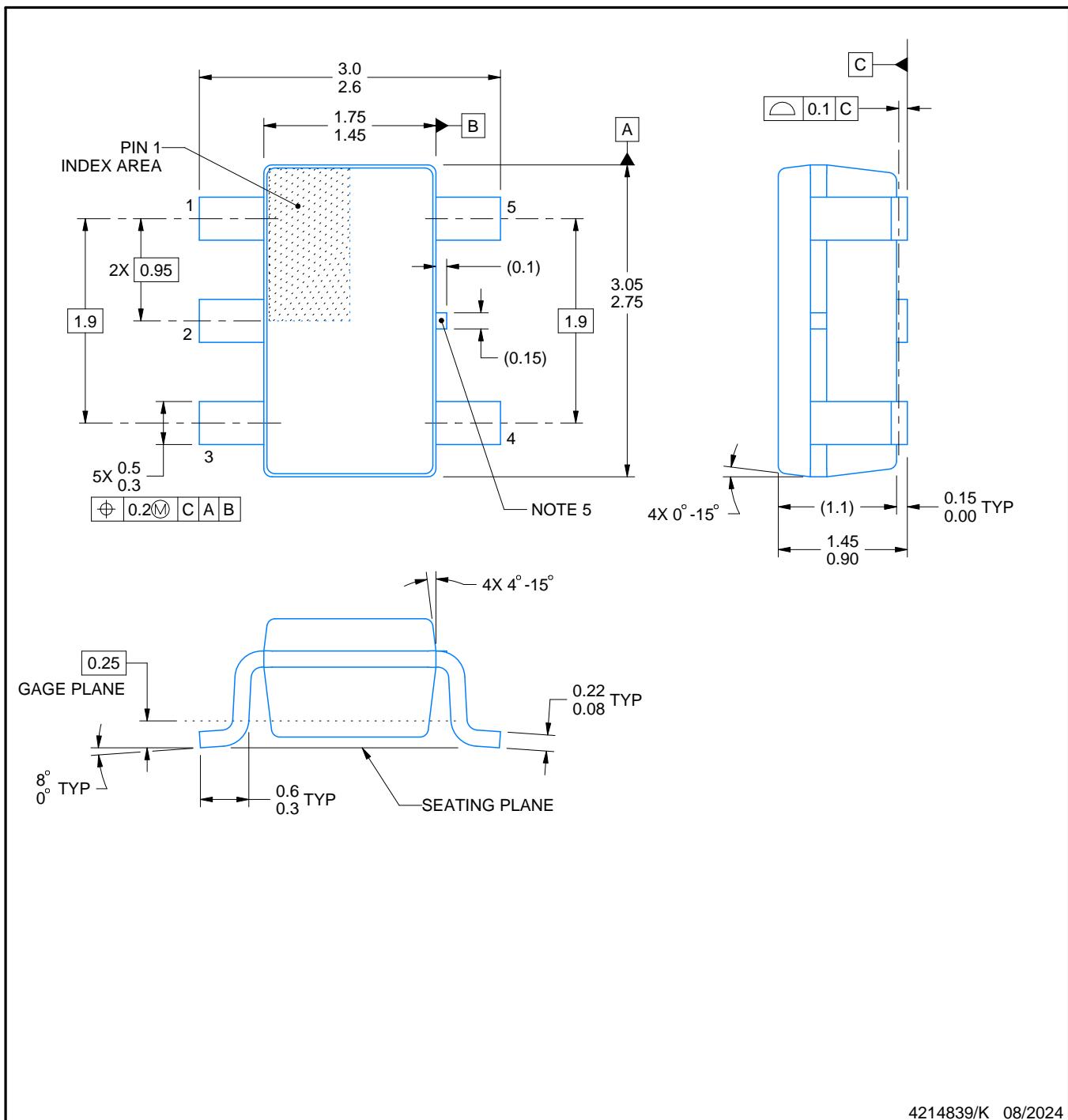
PACKAGE OUTLINE

DBV0005A



SOT-23 - 1.45 mm max height

SMALL OUTLINE TRANSISTOR



NOTES:

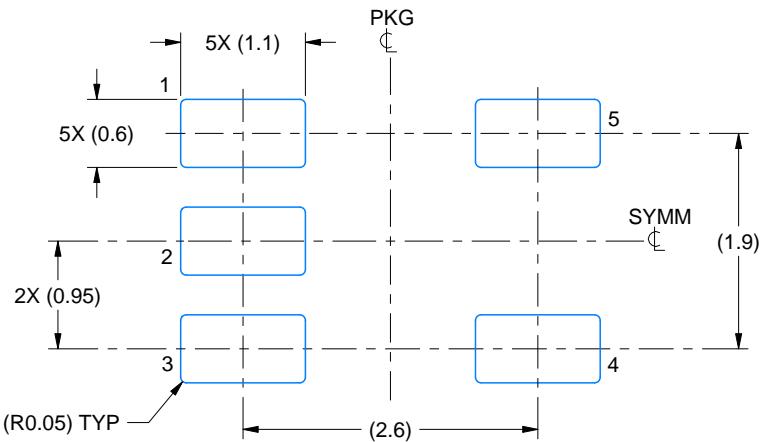
- All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
- This drawing is subject to change without notice.
- Reference JEDEC MO-178.
- Body dimensions do not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.25 mm per side.
- Support pin may differ or may not be present.

EXAMPLE BOARD LAYOUT

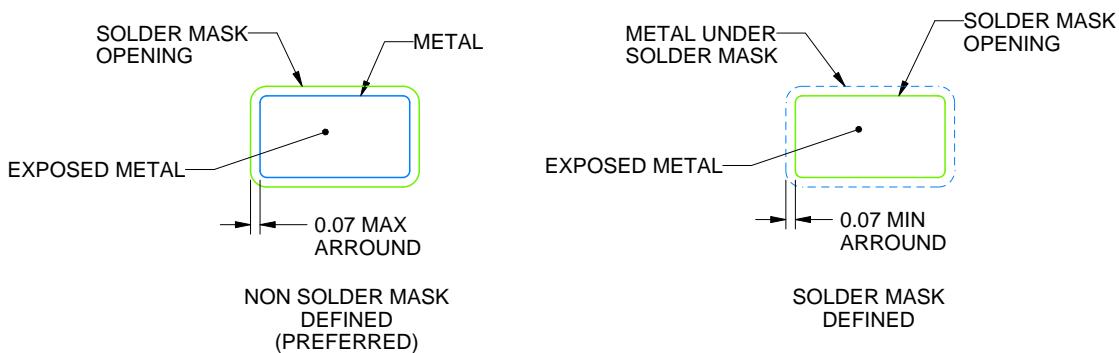
DBV0005A

SOT-23 - 1.45 mm max height

SMALL OUTLINE TRANSISTOR



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:15X



SOLDER MASK DETAILS

4214839/K 08/2024

NOTES: (continued)

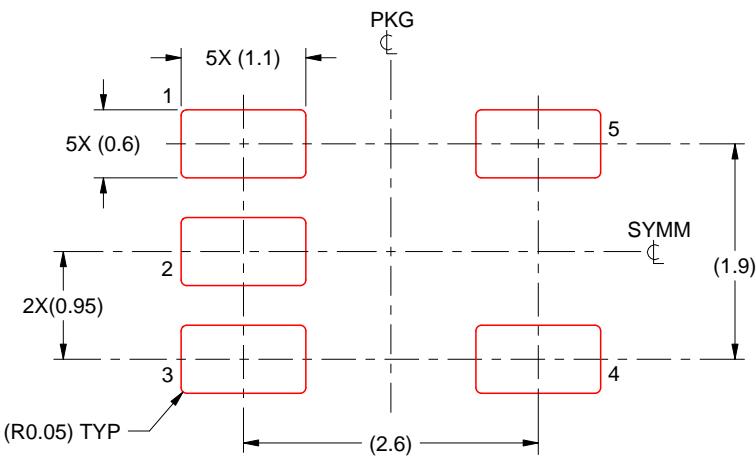
6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DBV0005A

SOT-23 - 1.45 mm max height

SMALL OUTLINE TRANSISTOR



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE:15X

4214839/K 08/2024

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

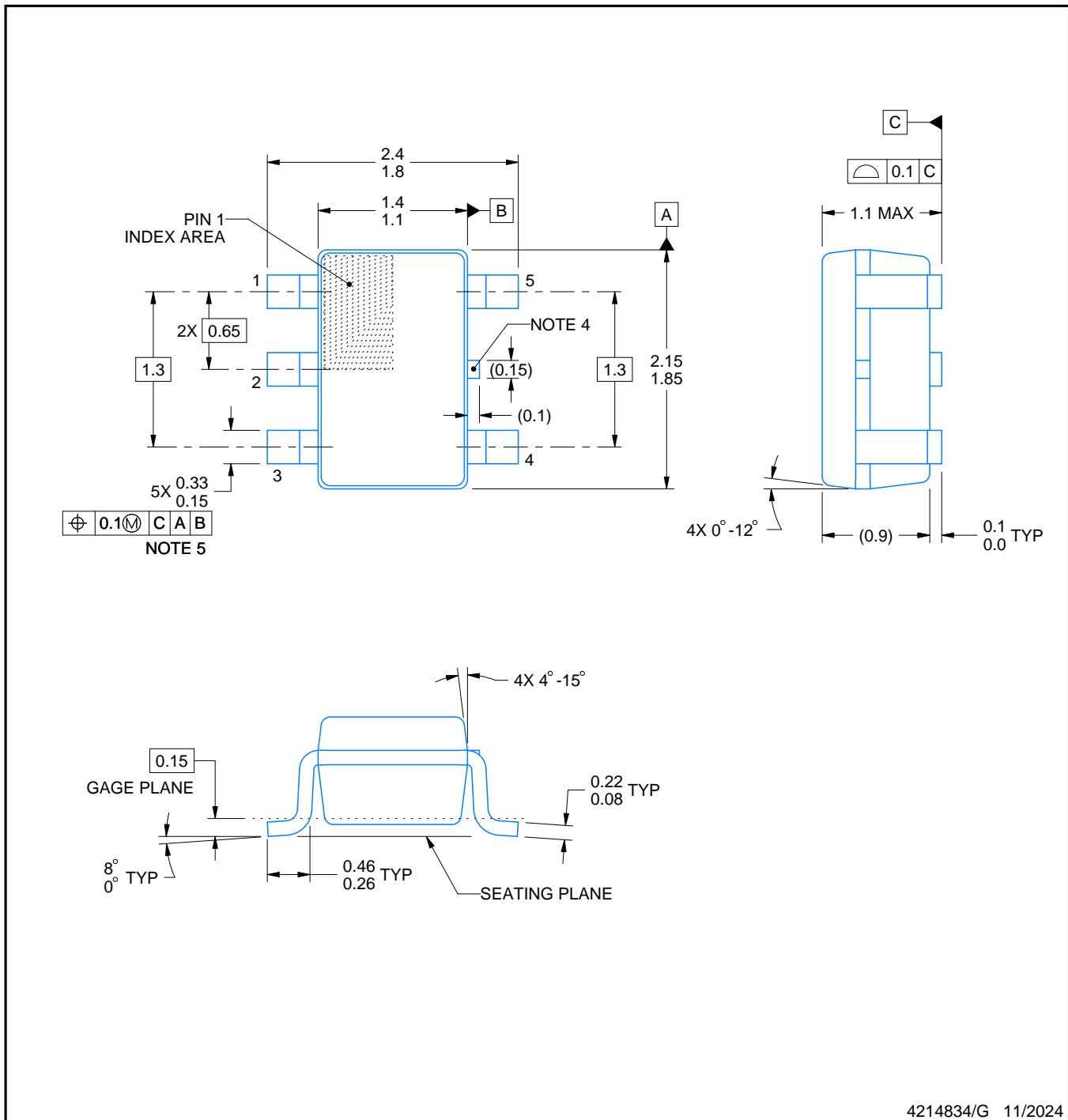
PACKAGE OUTLINE

DCK0005A



SOT - 1.1 max height

SMALL OUTLINE TRANSISTOR



4214834/G 11/2024

NOTES:

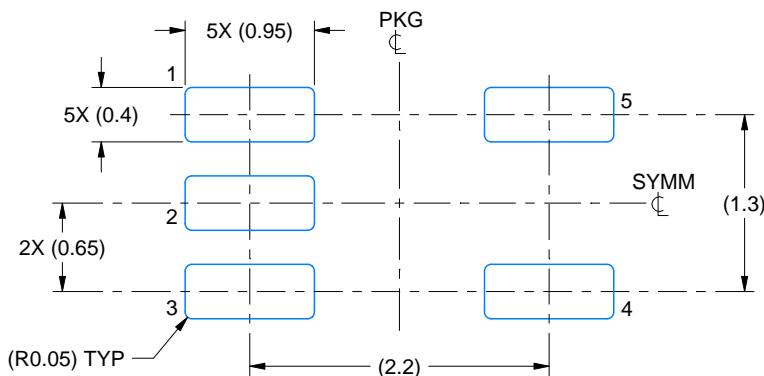
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. Reference JEDEC MO-203.
4. Support pin may differ or may not be present.
5. Lead width does not comply with JEDEC.
6. Body dimensions do not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.25mm per side

EXAMPLE BOARD LAYOUT

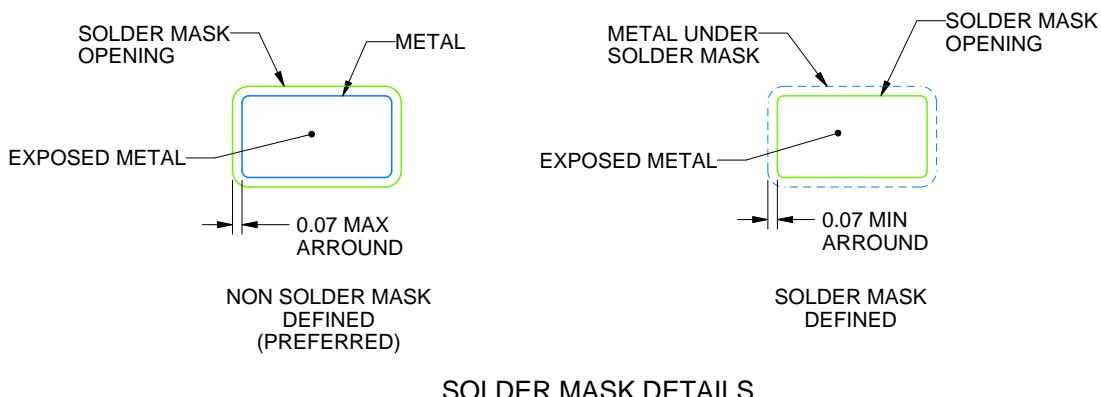
DCK0005A

SOT - 1.1 max height

SMALL OUTLINE TRANSISTOR



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:18X



SOLDER MASK DETAILS

4214834/G 11/2024

NOTES: (continued)

7. Publication IPC-7351 may have alternate designs.

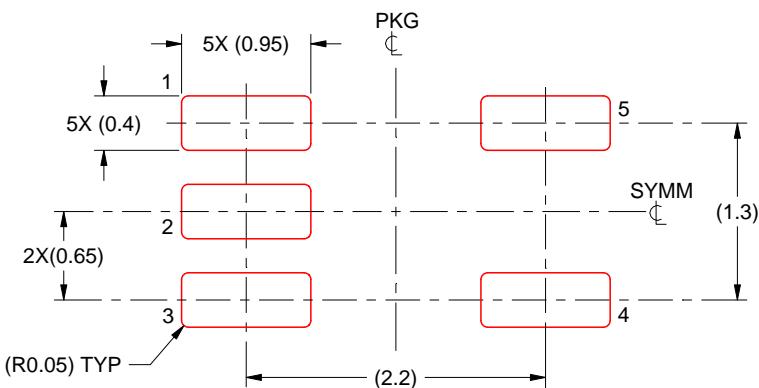
8. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

DCK0005A

SOT - 1.1 max height

SMALL OUTLINE TRANSISTOR



SOLDER PASTE EXAMPLE
BASED ON 0.125 THICK STENCIL
SCALE:18X

4214834/G 11/2024

NOTES: (continued)

9. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
10. Board assembly site may have different recommendations for stencil design.

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