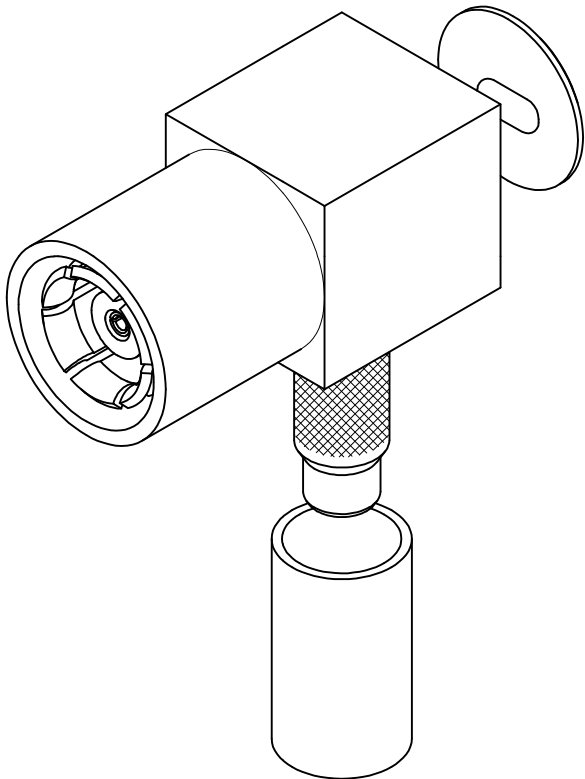
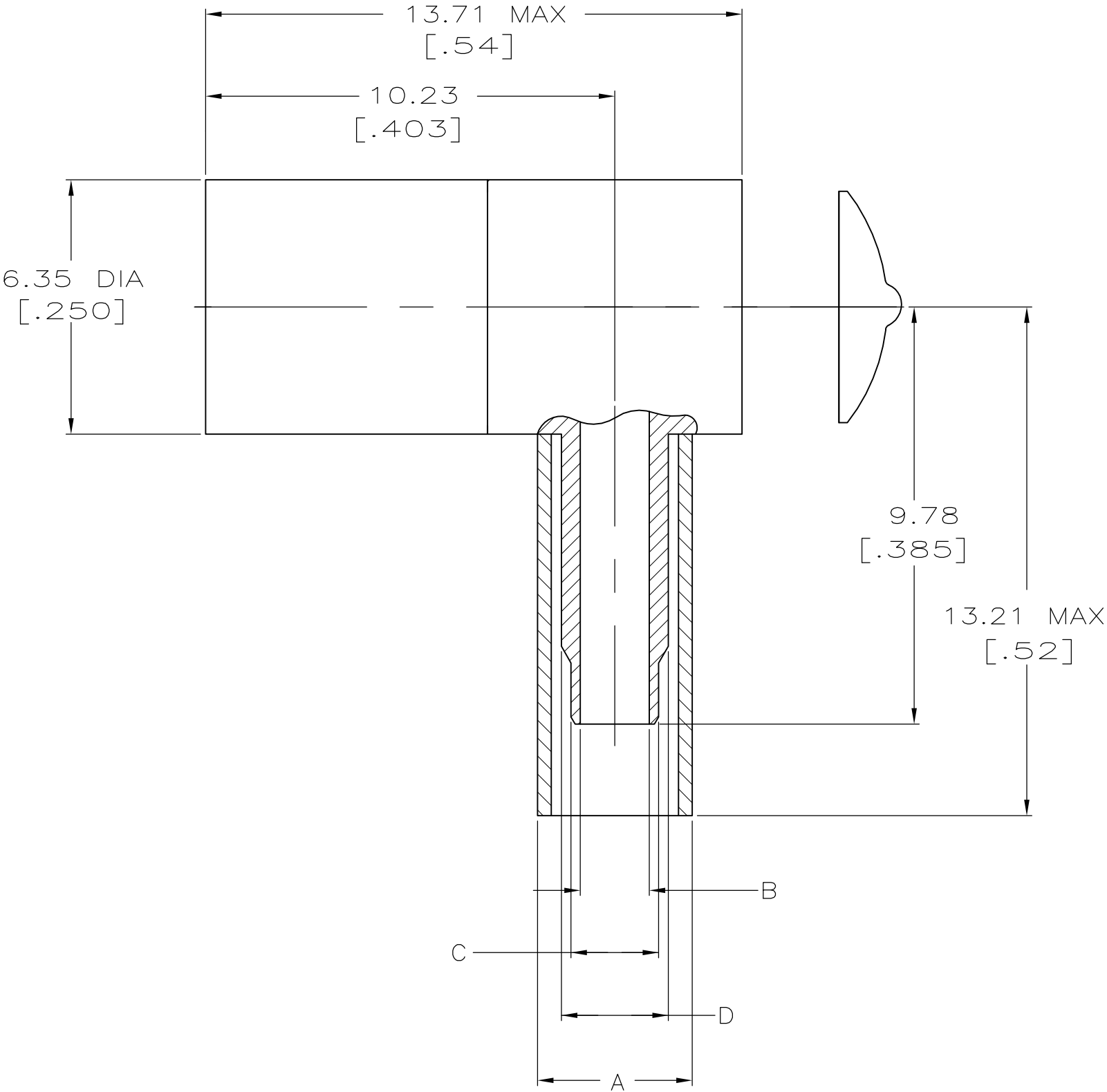
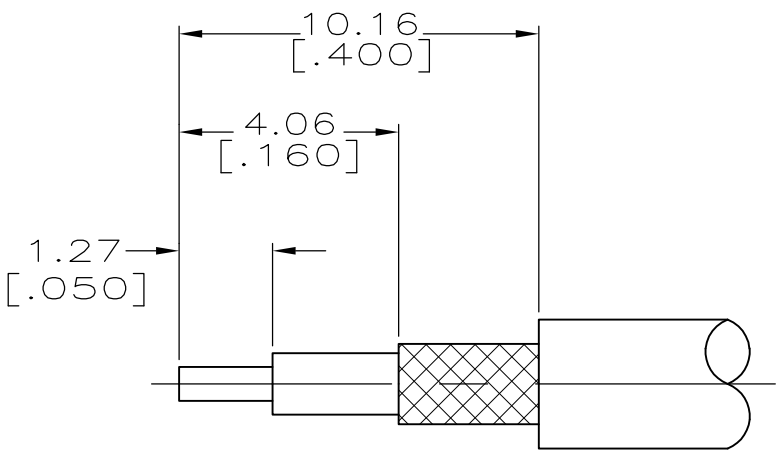


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AJ	16		K	REACTIVE 414002-7 PER ECO-14-017892	27NOV2014	G.G	M.Y



ISOMETRIC VIEW

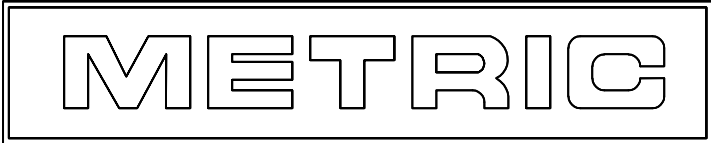


RECOMMENDED STRIP LENGTHS
SCALE NTS

1. MATERIALS:
BODY...BRASS PER QQ-B-626
INNER AND OUTER CONTACTS...
BERYLLIUM COPPER PER QQ-C-533
DIELECTRIC...PTFE PER LP-403
2. FINISH:
BODY AND OUTER CONTACTS...
GOLD PER MIL-G-45204 OVER
NICKEL PER QQ-N-290.
CENTER CONTACT...GOLD PER MIL-G-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
3. FINISH:
BODY...NICKEL PER QQ-N-290 OVER
COPPER PER MIL-C-14550
OUTER CONTACTS...GOLD PER MIL-G-45204
OVER NICKEL PER QQ-N-290
CENTER CONTACT...GOLD PER MIL-G-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
4. FINISH:
BODY AND OUTER CONTACT...NICKEL
PER QQ-N-290 OVER COPPER PER
MIL-C-14550
CENTER CONTACT...GOLD PER MIL-C-45204
AT INTERFACE AND AT SOLDER END; OVER
NICKEL PER QQ-N-290
5. INTERFACE PER MIL-C-39012.
6. SEE I.S. SHEET 2987-9

SUPSD BY 414002-4	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	3	RG 174,188,316(ALL DBL SHIELDED)	1-414002-0
	A	58483-1	.105	HX4-1637	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	4	RG 178,196	414002-9
	A	58483-1	.105	HX4-1637	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	3	RG 178,196	414002-8
	A	58483-1	.105	HX4-1637	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	2	RG 178,196	414002-7
SUPSD BY 414363-6	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	4	RG 174,188,316(ALL DBL SHIELDED)	414002-6
	B	58483-1	.128	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	4	RG 174,188,316	414002-5
	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	3	RG 174,188,316(ALL DBL SHIELDED)	414002-4
	B	58483-1	.128	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	3	RG 174,188,316	414002-3
	C	58483-1	.151	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	2	RG 174,188,316(ALL DBL SHIELDED)	414002-2
	B	58483-1	.128	HX4-1637	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	2	RG 174,188,316	414002-1
	POSITION LETTER	TE DIE SET	HEX SIZE	DANIELS DIE SET	D DIA	C DIA	B DIA	A DIA	NOTES	CABLE	PART NO
	TE PRO-CRIMPER FOR BRAID CRIMP		M 22520/5-01 FOR BRAID CRIMP								
TOOLING INFORMATION											

THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN — 11/8/90 CHK — 11/8/90		TE Connectivity	
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THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm [INCHES]

MATERIAL
SEE NOTES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± 0.25 [.010]
3 PLC ± 0.130 [.005]
4 PLC ± -
ANGLES ± 1°
FINISH
SEE NOTES

DWN - 11/8/90
CHK J. McLEOD 11/8/90
APVD J. McLEOD 11/9/90
PRODUCT SPEC
APPLICATION SPEC
WEIGHT -

SCALE 8:1

TE Connectivity

PLUG,RTANG CRIMP,HEX CRIMP,SMB

SIZE A2 CAGE CODE 00779 DRAWING NO C=414002 RESTRICTED TO -

CUSTOMER DRAWING

SHEET 1 OF 1 REV K