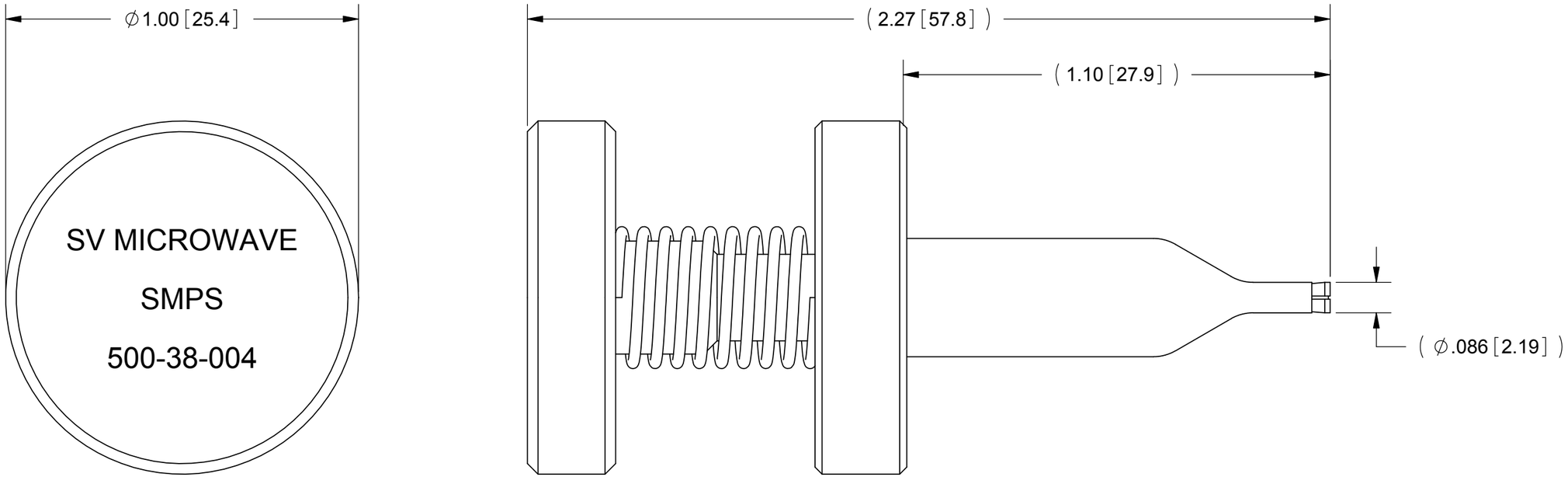
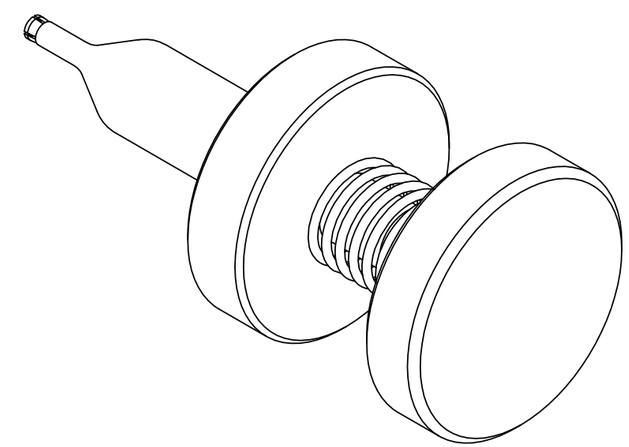
ROHS COMPLIANT

PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	REL. NRN 36721	04/20/11	STW





MATERIAL:

BODIES: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1
AND
STAINLESS STEEL PER ASTM A564 GRADE 630 ALLOY UNS S17400 COND. A

COLLET: BERYLLIUM COPPER PER ASTM B196, ALLOY No. UNS C17300, TD04

SPRING: STAINLESS STEEL PER ASTM A313, TYPE 302

FINISH:

BODIES: PASSIVATED PER AMS-2700 & ELECTROLESS NICKEL PER AMS 2404 CLASS 1

COLLET: ELECTROLESS NICKEL PER AMS 2404 CLASS1

NOTES:
1. COMPRESS TO OPEN COLLET, RELEASE TO CLOSE COLLET AND PULL TO REMOVE .

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15' DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005 INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS] 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63 MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	**SV Microwave, Inc.** 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
FINISH: SEE NOTES			TITLE: SMPS BULLET REMOVAL TOOL
SURFACE AREA: N/A			
PROPRIETARY THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	THIRD ANGLE PROJECTION	DRAWN: JMC 04/20/11	SIZE B · CAGE CODE 95077 · DWG. NO. 500-38-004
		CHECKED: STW 04/20/11	
		APPROVED: STW 04/20/11	SCALE: 3:1 · SHEET 1 OF 1