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LOC

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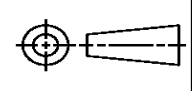
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-009821	12JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266523-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385604
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385604

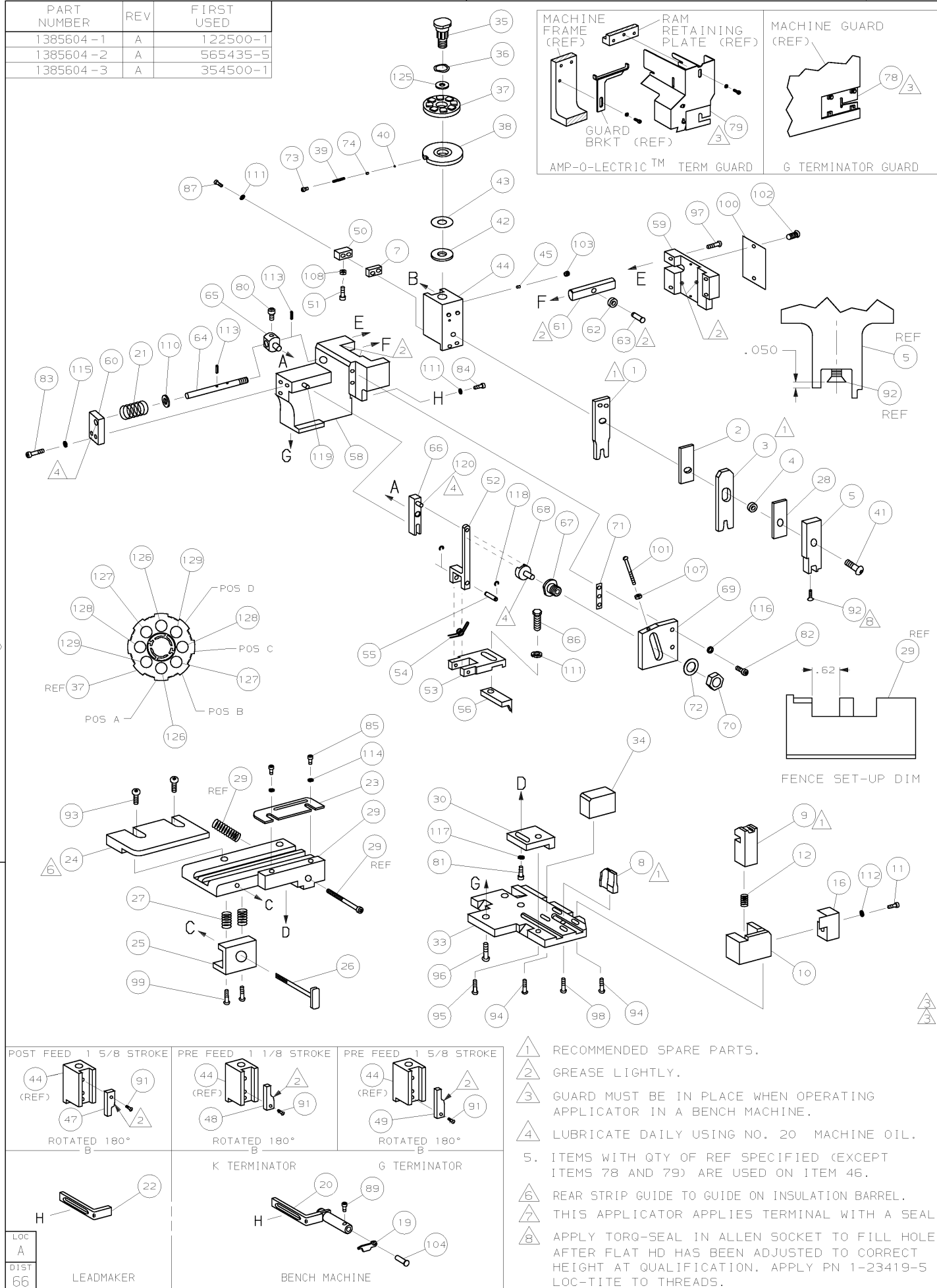
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
		CHK	GOPALAKRISHNA HV				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
				STOUGH DALE			
				PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A3		©- 1385604	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV	A1

DRAWING MADE IN THIRD ANGLE PROJECTION

1385604 1385604

/home/us024474/tecnod

PART NUMBER	REV	FIRST USED
1385604-1	A	122500-1
1385604-2	A	565435-5
1385604-3	A	354500-1



TERMINAL NAME: TERMINAL				BOSCH TERMINAL				BOSCH CRIMP SPECS			
AMP TERM PN	MFR TERM PN	AMP SEAL PN	MFR SEAL PN	PAD LTR	CRIMP HEIGHT		WIRE SIZE				
1572274	1-928-498-060			A	.060 ±.002 [1.52 ±0.05mm]		16				
				B	.054 ±.002 [1.36 ±0.05mm]		1 mm ²				
				C	.050 ±.002 [1.27 ±0.05mm]		18 or 0.75 mm ²				
				D	.046 ±.002 [1.18 ±0.05mm]		20 or 0.5 mm ²				
AMP SEAL PN	MFR SEAL PN	CRIMP	SIZE	TYPE	RANGE						
1572276	1-928-300-599	WIRE	.080 [2.03mm]	F	20-16						
		INSUL	.165 [4.20mm]	0	.132 MAX						
WIRE STRIP LENGTH		TERM APPL	SPEC	FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT			
.145-.169		NONE		.477	408-8040		458637-1	L2822			
2	2	2	-	C	3-354779-5	PIN, WIRE DISC (.3165)D	129				
2	2	2	-	C	2-354779-7	PIN, WIRE DISC (.3125)C	128				
2	2	2	-	C	1-354779-7	PIN, WIRE DISC (.3075)B	127				
2	2	2	-	C	354779-4	PIN, WIRE DISC (.3010)A	126				
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125				
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124				
1	1	1	-	-	4088040	SF APPL INST 408-8040	123				
							122				
							121				
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120				
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119				
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	118				
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117				
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116				
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115				
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114				
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	113				
1	1	1	-	A	21055-5	WASHER, FLAT (#6) GUARD	112				
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111				
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110				
							109				
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108				
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ	107				
							106				
							105				
1	1	-	-	A	992031-1	PIN, CLEVIS	104				
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103				
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102				
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101				
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100				
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99				
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98				
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97				
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96				
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK	95				
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94				
2	2	2	-	A	2-21002-3	SCR, BHC (8-32x.62) R STP GDE	93				
1	1	1	-	A	1-21003-9	SCR, FHC (6-32x.38) DEP	92				
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91				
							90				
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89				
							88				
2	2	2	-	A	2-21000-7	SCR, SHC (8-32x.50) DEP-HOLD	87				
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86				
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) FR ST GUIDE	85				
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84				
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83				
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82				
1	1	1	-	A	7-21000-6	SCR, SHC (10-32x.31) 56 ADJ BLK	81				
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80				
-	REF	-	-	B	455749-1	GUARD, WINDOW	79				
REF	-	-	-	B	679532-1	INSERT, GUARD	78				
							77				
							76				
							75				
1	1	1	-	A	690603-1	SPRING, ASSIST	74				
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73				
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72				
REF	REF	REF	-	A	690517-1	SPACER	71				
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO				
QTY REQD PER ASSY				PARTS LIST							

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