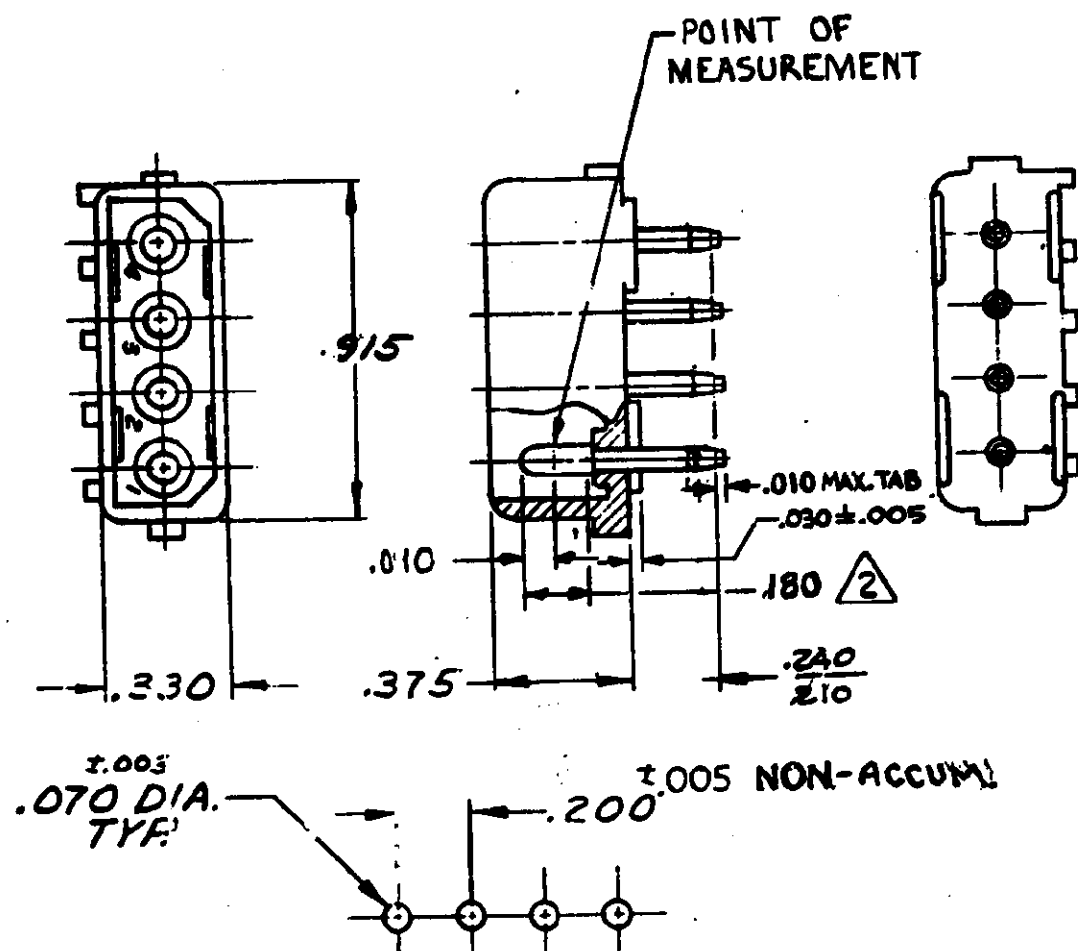




RECOMMENDED LAYOUT FOR
.125 THICK P.C. BOARD

1. PARTS COMPLY WITH AMP SOLDERABILITY

SPEC. NO. 109-11-3

2 CONTACT IS PLATED OVERALL WITH .000050 NICKEL, THEN .000030 GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.

9-350424-2	NYLON-BLACK	COPPER ALLOY-GOLD	2
8-350424-2	-GRAY	-	2
7-350424-2	-VIOLET	-	2
6-350424-2	-BLUE	-	2
5-350424-2	-GREEN	-	2
4-350424-2	-YELLOW	-	2
3-350424-2	-ORANGE	-	2
2-350424-2	-RED	-	2
1-350424-2	-BROWN	-	2
350424-2	-NATURAL	-GOLD	2
9-350424-1	-BLACK	-PRE-TIN	2
8-350424-1	-GRAY	-	2
7-350424-1	-VIOLET	-	2
6-350424-1	-BLUE	-	2
5-350424-1	-GREEN	-	2
4-350424-1	-YELLOW	-	2
3-350424-1	-ORANGE	-	2
2-350424-1	-RED	-	2
1-350424-1	-BROWN	-	2
350424-1	NYLON-NATURAL	COPPER ALLOY-PRE-TIN	2
ASSEMBLY NO. HSG. MATL & COLOR. PIN MATL & FINISH			

K1	RESTORED	RS	1/10/85
K	REV. PER M-7375	SS	1/10/85
J	REV. PER M-7285	MS	1/10/85
I	REV. PER M-6694	MSF	1/10/85
G	REV. PER M-5334	MSF	1/10/85
F	REVISED M-4161	MSF	1/10/85
E	ECN M-3871	MSF	1/10/85
D	ECN M-3452	MSF	1/10/85
C	ECN M-3156	MSF	1/10/85
B	915 WAS .515 MISCO	GE	1/10/85
A	REDRAW ADDED COLORS	GE	1/10/85
LTR	REVISION RECORD	OR	DATE

REQUIRED PER ASSEMBLY

DESCRIPTION

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CUSTOMER COPY
REFERENCE ONLY

9-350424-2 6-78-73 6-78-73	MATERIAL AND FINISH SEE TABLE WIRE-RANGE-INSULATION SCALE TOLERANCE EXCEPT AS NOTED NAME	AMP INCORPORATED HARRISBURG PENNSA CLASS TYPE NO 350424 4 CIRCUIT MATE-N-LOK P.C. BOARD PIN HEADER
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