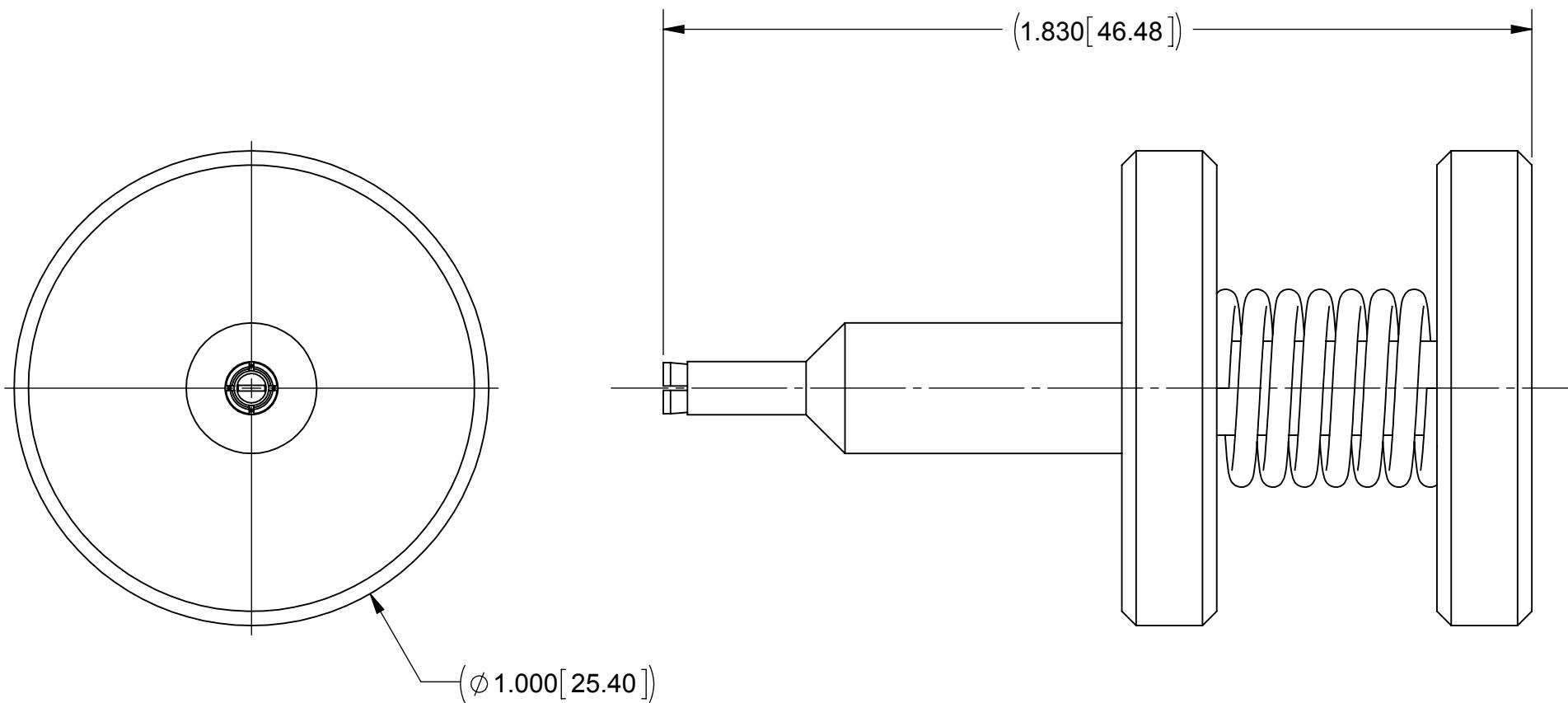


PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 38042	03/11	STW

**MATERIAL:**

TUBE & SHAFT: STAINLESS STEEL PER AMS-5640,
ALLOY UNS S30300, TYPE 1

COLLET: BERYLLIUM COPPER PER ASTM B196,
ALLOY No. UNS C17300, TD04

COMPRESSION SPRING: MUSIC WIRE

SCREW: BRASS

FINISH:

TUBE & SHAFT: PASSIVATED PER AMS-2700

COLLET: NICKEL PER AMS-QQ-N-290, CLASS 1,
GRADE G

SCREW: NICKEL PER AMS-QQ-N-290, CLASS 2

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: $\pm 1/64$ ANGULAR: $X^\circ \pm 1^\circ 0'$ X ^o X' $\pm 15'$ DECIMAL: .X $\pm .030$.XX $\pm .010$.XXX $\pm .005$	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63* MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
FINISH: SEE NOTES	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	THIRD ANGLE PROJECTION	TITLE: SMPM BULLET REMOVAL TOOL
SURFACE AREA: N/A		DRAWN: FED 03/01/11	SIZE CAGE CODE DWG. NO. B 95077 500-32-007
PROPRIETARY		CHECKED: STW 03/01/11	SCALE: 3:1
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