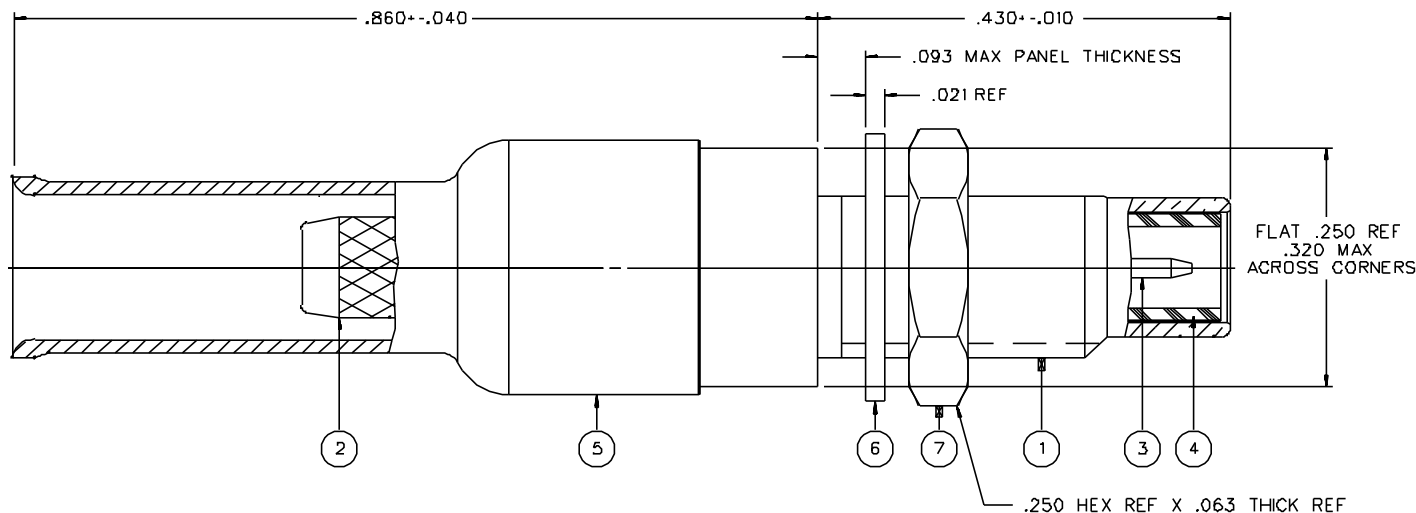


PART NUMBER	ITEM ① BODY - FRONT	ITEM ② BODY - REAR	ITEM ③ CONTACT	ITEM ④ INSULATOR	ITEM ⑤ CRIMP SLEEVE	ITEM ⑥ LOCK WASHER	ITEM ⑦ NUT
131-6304-401	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
131-6304-406	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS GOLD PL .00003 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	PHOSPHOR BRONZE NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



NOTES:

1. SPECIFICATIONS:

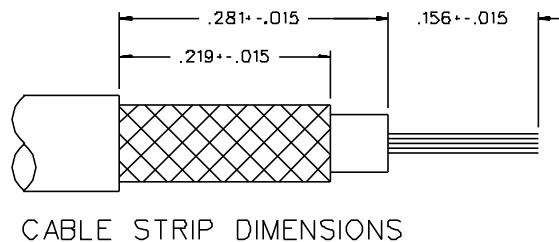
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-10 GHZ
 VSWR: 1.20 + .08 F (F IN GHZ)
 WORKING VOLTAGE: 335 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 1000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 6 MILLIOHM MAX, AFTER ENVIRONMENTAL 8 MILLIOHM MAX
 OUTER CONDUCTOR - GOLD PLATED INITIAL 1 MILLIOHM MAX, AFTER ENVIRONMENTAL - NOT APPLICABLE
 NICKEL PLATED INITIAL 2.5 MILLIOHM MAX, AFTER ENVIRONMENTAL - NOT APPLICABLE
 BRAID TO BODY - 1 MILLIOHM MAX (GOLD PLATED) 2.5 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 250 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .25 DB MAX AT 4 GHZ
 RF LEAKAGE: -60 DB MIN AT 2.5 GHZ
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 700 VRMS AT 4 AND 7 MHZ

MECHANICAL:

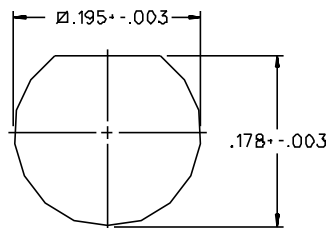
ENGAGE/DISENGAGE FORCE: 16 OUNCE-INCH MAX TORQUE
 MATING TORQUE: 35-50 OUNCE INCH
 COUPLING PROOF TORQUE: 100 OUNCE-INCH MIN
 COUPLING NUT RETENTION: 35 LBS MIN
 CONTACT RETENTION: 4 LBS MIN AXIAL FORCE
 CABLE ACCEPTABILITY: RG316/U DOUBLE SHIELDED
 RG188/U DOUBLE SHIELDED
 CABLE HEX CRIMP SIZE: .151
 CABLE RETENTION: 20 LBS MIN OR CABLE BREAKING STRENGTH
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
 OPERATING TEMPERATURE: -65 DEG C TO 165 DEG C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION C
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D



CABLE STRIP DIMENSIONS



MOUNTING HOLE

DRAWING NO. C - 131-6304-401/410	
0	REVISIONS
ENGINEERING RELEASE	
1	6-3-92 R Y B H 16-18-92 M E C O 41073
VERSION UPDATE ***** * REVISION NUMBER FOLLOWED BY AN ALPHA * * CHARACTER INDICATES DRAWING CLARIFICATION OR PART NUMBER ADDITION ONLY. * *****	
1a	3-12-98 R H B FCN 44921
DELETED INTERFACE DETAIL PER MIL-C-39012	
1b	11-15-01 R H B FCN 48079

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY VET	DATE 4-8-92	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY	DATE		
.XXX	APPROVED BY VET	DATE 6-15-92	TITLE JACK ASSEMBLY, STRAIGHT CABLED BULKHEAD SMC, RG 316 DOUBLE SHIELDED	
MATL	APPROVED BY TAK/RJB	DATE 6-15-92		
FINISH	RELEASE DATE	6-18-92	CODE NO.	DRAWING NO. C - 131-6304-401/410
			SCALE 10:1	U/N INCH SHEET 2 OF 2