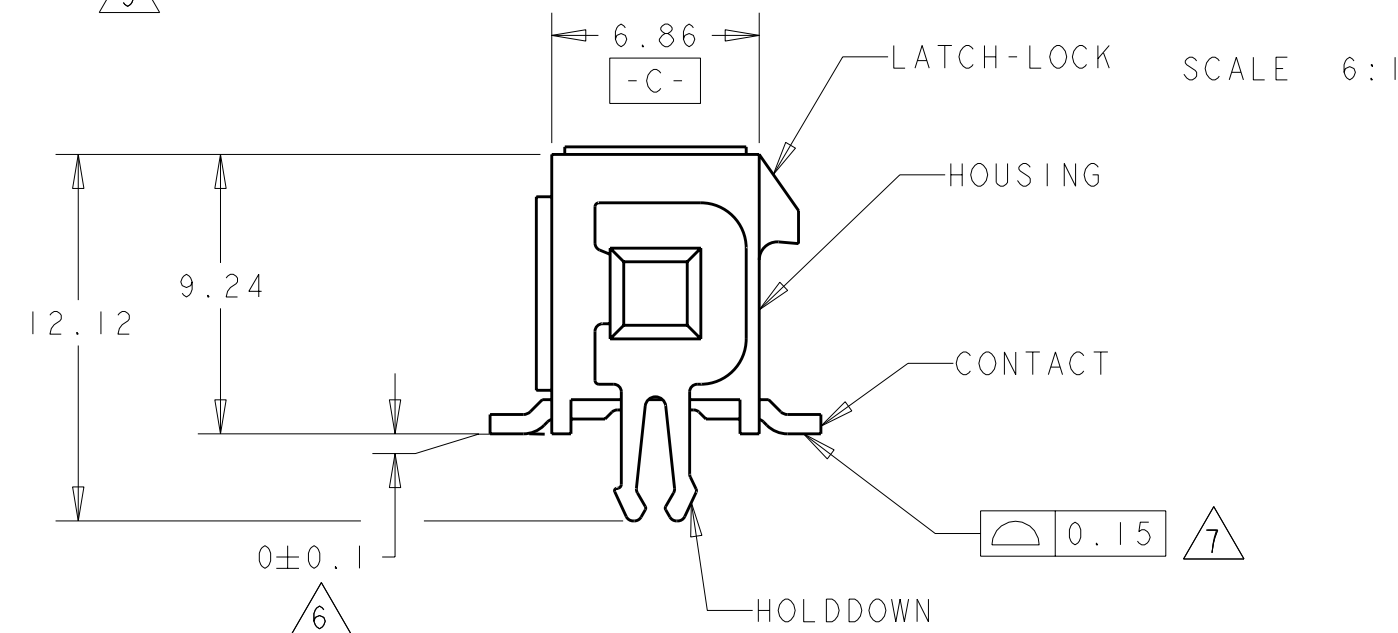
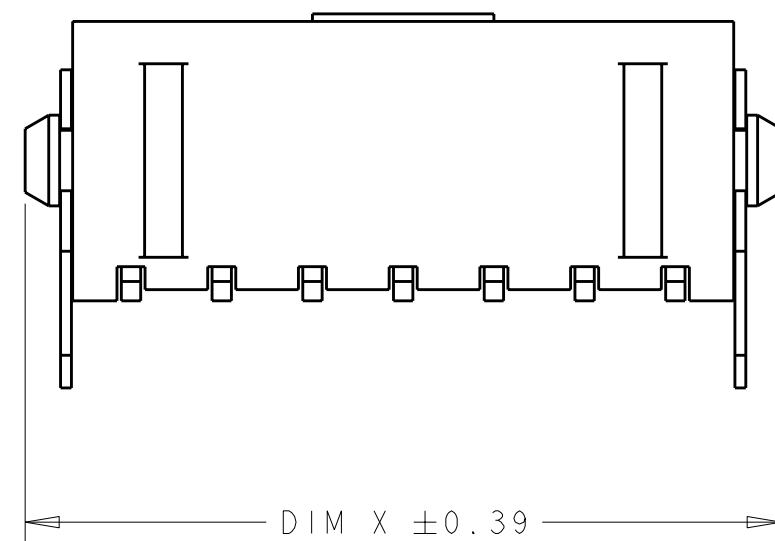
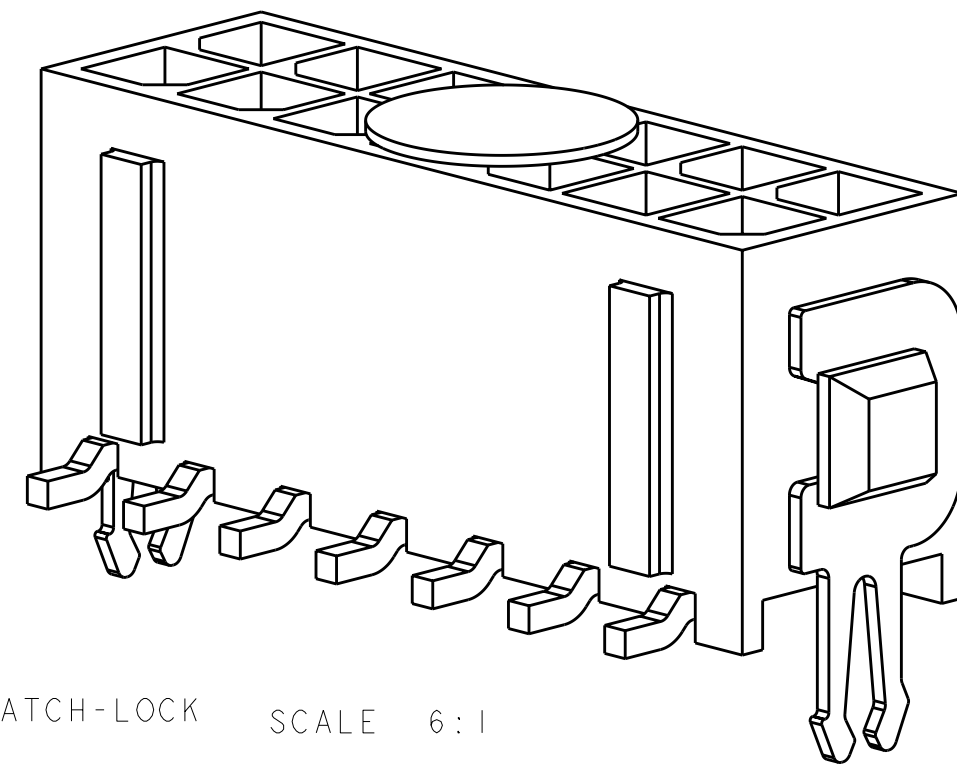
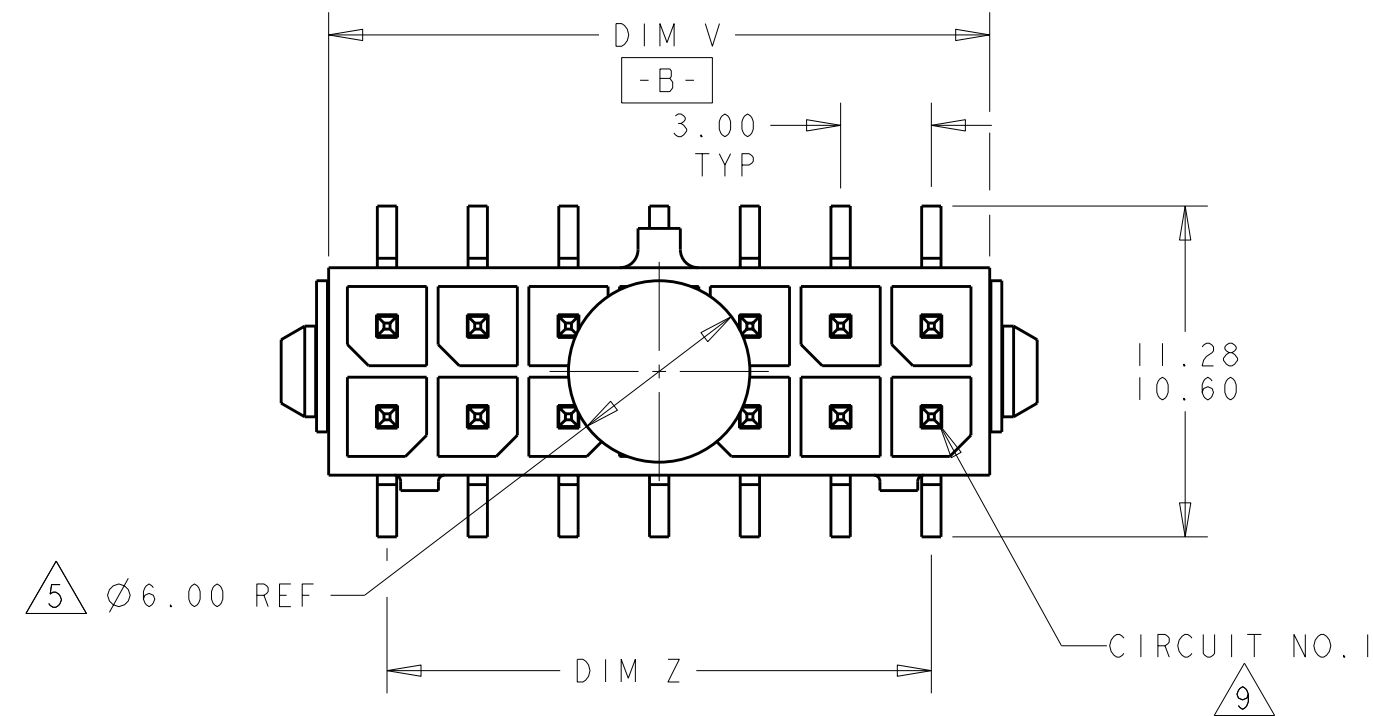
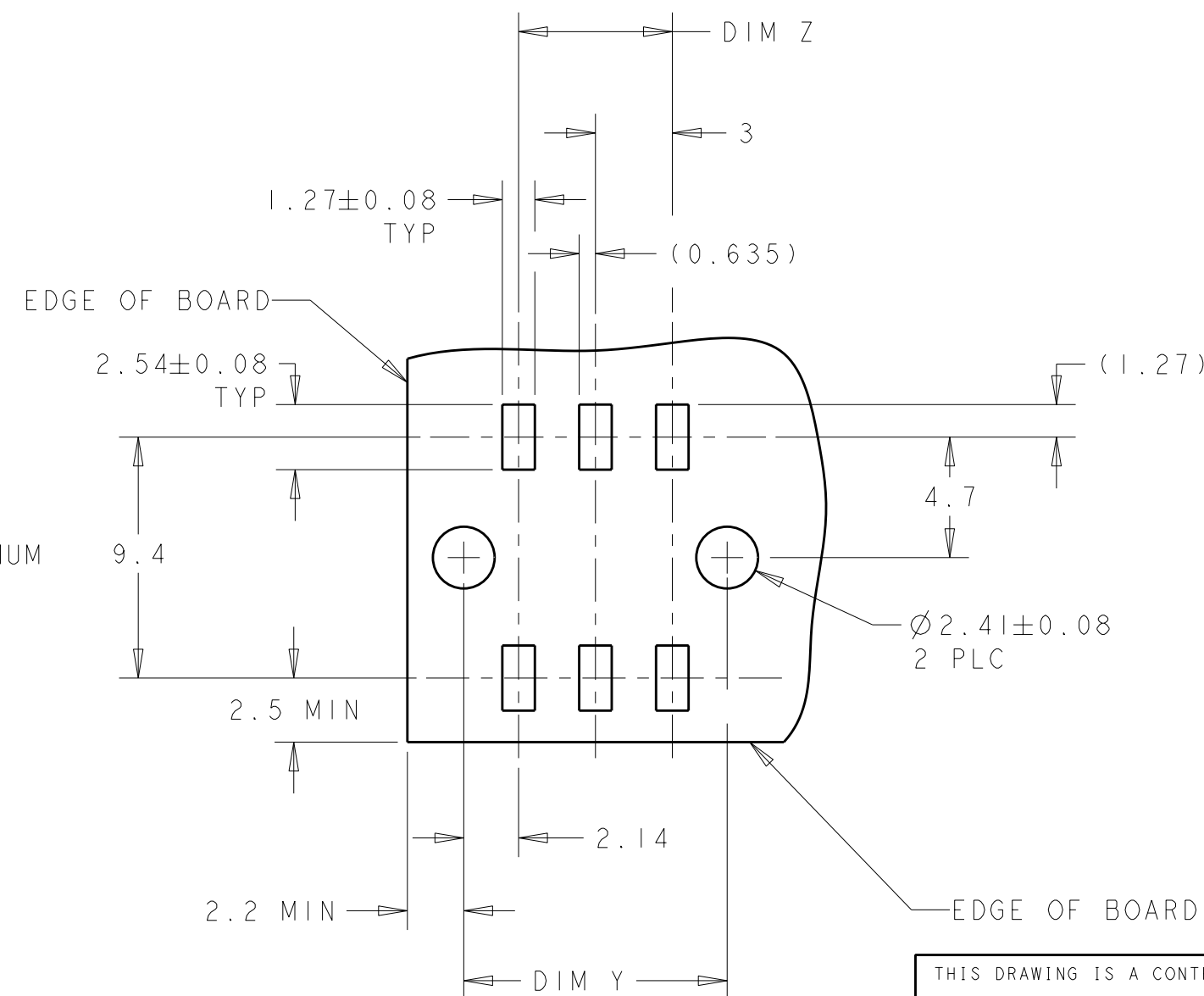


LOC	DIST	REVISONS					
CM	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			HI	REVISED PER ECO-12-008993	24MAY2012	KH	TM



	36.86	37.30	33.00	40.00	24	5-794634-4
	33.86	34.30	30.00	37.00	22	5-794634-2
	30.86	31.30	27.00	34.00	20	5-794634-0
	27.86	28.30	24.00	31.00	18	4-794634-8
	24.86	25.30	21.00	28.00	16	4-794634-6
	21.86	22.30	18.00	25.00	14	4-794634-4
	18.86	19.30	15.00	22.00	12	4-794634-2
	15.86	16.30	12.00	19.00	10	4-794634-0
	12.86	13.30	9.00	16.00	8	3-794634-8
	9.86	10.30	6.00	13.00	6	3-794634-6
	6.86	7.30	3.00	10.00	4	3-794634-4
	3.86	4.30	-	7.00	2	3-794634-2
	36.86	37.30	33.00	40.00	24	2-794634-4
	33.86	34.30	30.00	37.00	22	2-794634-2
	30.86	31.30	27.00	34.00	20	2-794634-0
	27.86	28.30	24.00	31.00	18	1-794634-8
	24.86	25.30	21.00	28.00	16	1-794634-6
	21.86	22.30	18.00	25.00	14	1-794634-4
	18.86	19.30	15.00	22.00	12	1-794634-2
	15.86	16.30	12.00	19.00	10	1-794634-0
	12.86	13.30	9.00	16.00	8	794634-8
	9.86	10.30	6.00	13.00	6	794634-6
	6.86	7.30	3.00	10.00	4	794634-4
	3.86	4.30	-	7.00	2	794634-2
FINISH	DIM V	DIM Y	DIM Z	DIM X	NO. OF POSN.	PART NUMBER

- 1 MATERIAL;
CONTACTS - BRASS.
HOUSING - UL 94V-0 RATED HIGH TEMP NYLON, COLOR; BLACK.
HOLDDOWNS - PHOSPHOR BRONZE.
- 2 PLATING;
CONTACTS - 0.38 μ m MINIMUM GOLD OVER 2.54 μ m MINIMUM NICKEL
ON MATING AREA. 2.54 μ m TIN-LEAD MINIMUM OVER 2.54 μ m MINIMUM
ON SOLDER TAILS.
HOLDDOWNS - 2.54 μ m TIN-LEAD.
- 4 RECOMMENDED PC BOARD THICKNESS OF 1.57.
- 5 KAPTON VACUUM PICK UP BUTTON.
- 6 DIMENSION APPLIES TO SOLDER TAIL SURFACES
AND STANDOFF SURFACES.
- 7 ALL SOLDER TAILS.
- 8 PLATING;
CONTACTS - 0.38 μ m MINIMUM GOLD OVER 2.54 μ m MINIMUM NICKEL
ON MATING AREA. 2.54 μ m MATTE TIN MINIMUM OVER 2.54 μ m MINIMUM
ON SOLDER TAILS.
HOLDDOWNS - 2.54 μ m MATTE TIN.
- 9 CIRCUIT NUMBER 1 IS LOCATED AT THE BOTTOM RIGHT
WITH THE LATCH-LOCK ON TOP LOOKING INTO THE CAVITIES

RECOMMENDED PCB LAYOUT (COMPONENT SIDE)

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER	09MAR2003		TE Connectivity	
		CHK JONES	19MAR2003			
DIMENSIONS:		APVD C. JONES	19MAR2003		NAME	
mm		PRODUCT SPEC		SURFACE MOUNT, VERTICAL, MECHANICAL		
		-		HOLDDOWN, ASSEMBLY, 15 GOLD HEADER,		
0 PLC ± 1 PLC ± 2 PLC ±0.13 3 PLC ± 4 PLC ± ANGLES ± FINISH		APPLICATION SPEC		DUAL ROW, MICRO MATE-N-LOK TM		
		-		-		
MATERIAL		WEIGHT		SIZE		RESTRICTED TO
		-		CAGE CODE		
SEE TABLE				DRAWING NO		
				A200779C-794634		
		CUSTOMER DRAWING		SCALE		
				4:1		
				SHEET		
				OF		
				REV		