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Jameco Part Number 149876

SOLDERING POT

A. HOW TO SET UP:

1. This type of machine is adopted soldering in flowless status method. Firstly, locate the soldering pot on a suitable height and suitable size framing. Stabled the horizon and connected the source power to the suitable voltage. Before switching on the power, assure that the machine has been earthed.
2. After switching on the power, adjust the soldering pot temperature controller to 250°C. The needle of the ampere meter will be move. If the needle did not move or over-pointed, that means it is wrong voltage connected (refer to table 1)
3. Put the solder bar into the pot until it is nearly full. Normally, it is between 50m/m-55m/m from bottom. when the temperature reach to 250°C, it is ready to be operated
4. Switch off the power after operation.

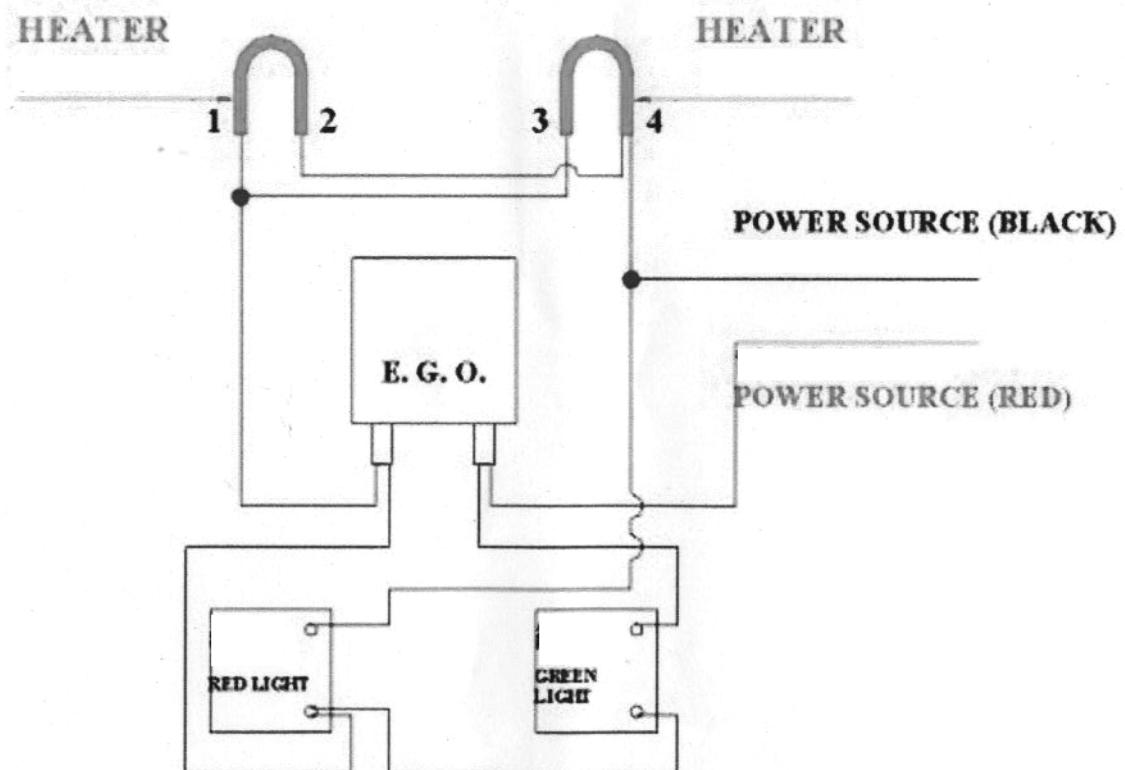
B. HOW TO SET WEEKLY TIMER

1. Insert setting plugs red (OFF) and green (ON) into the slots corresponding to the time of working start and end respectively. In this case preset time must be set up upon considering the time necessary to make solder molten. (If 2 hours necessary and starting time is A.M. 8:00 clock, then preset time become A.M. 7:00)
2. Turn the dial in the arrow-marked direction and set it at the preset time.
3. Time setting is now completed. For reconfirmation, turn the dial in the clockwise direction and check that the timer functions as set by observing the ON-OFF operation of the RUN lamp.

DCC. NO.

A4 DRAWING NO.

Date	Rev.	Description



MATERIAL		GOLDSUN ELECTRONICS CO., LTD.		
DRWN	Kiki Chen	DATE	JAMECO NO.	GOLDSUN NO.
CHK	Ada Zheng	DATE	149876	KC-2030A
APVD	Chesley Chang	DATE	PART NAME	CIRCUIT DIAGRAM
				Rev. 1
			UNIT: mm	SCALE: SHEET 1 OF 1 CAS No: ERN No: