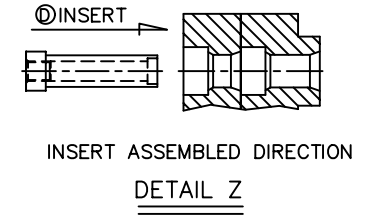
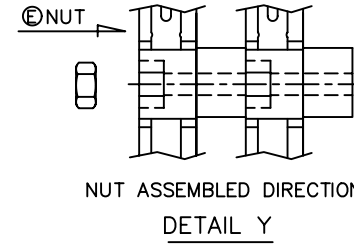
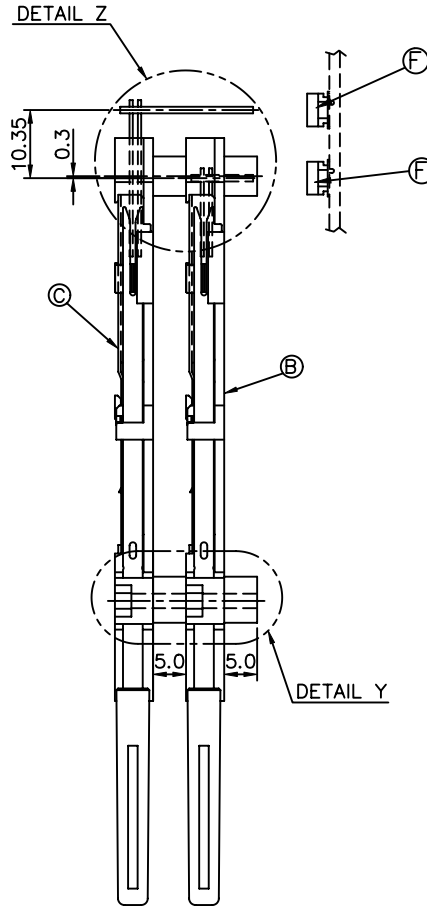
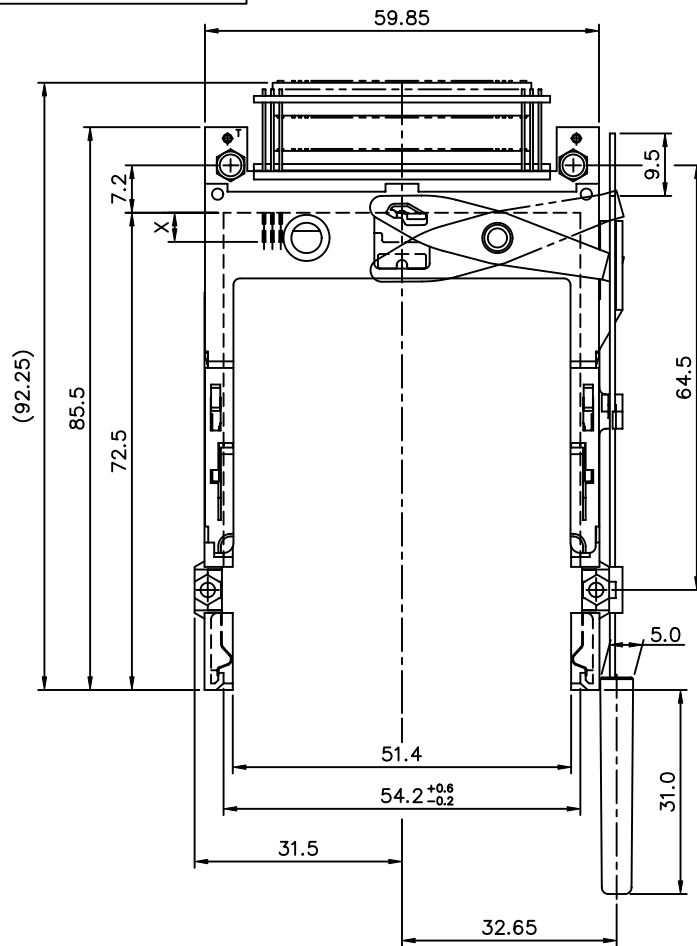


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PRODUCT NO.

52439-250HA

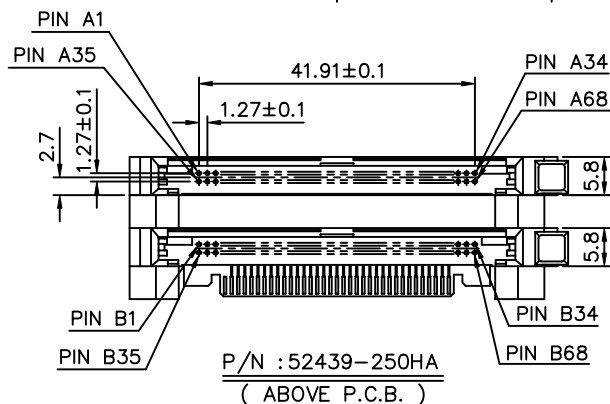


NOTE:

1. ORDERING 52439-250HA, BILL OF MATERIAL

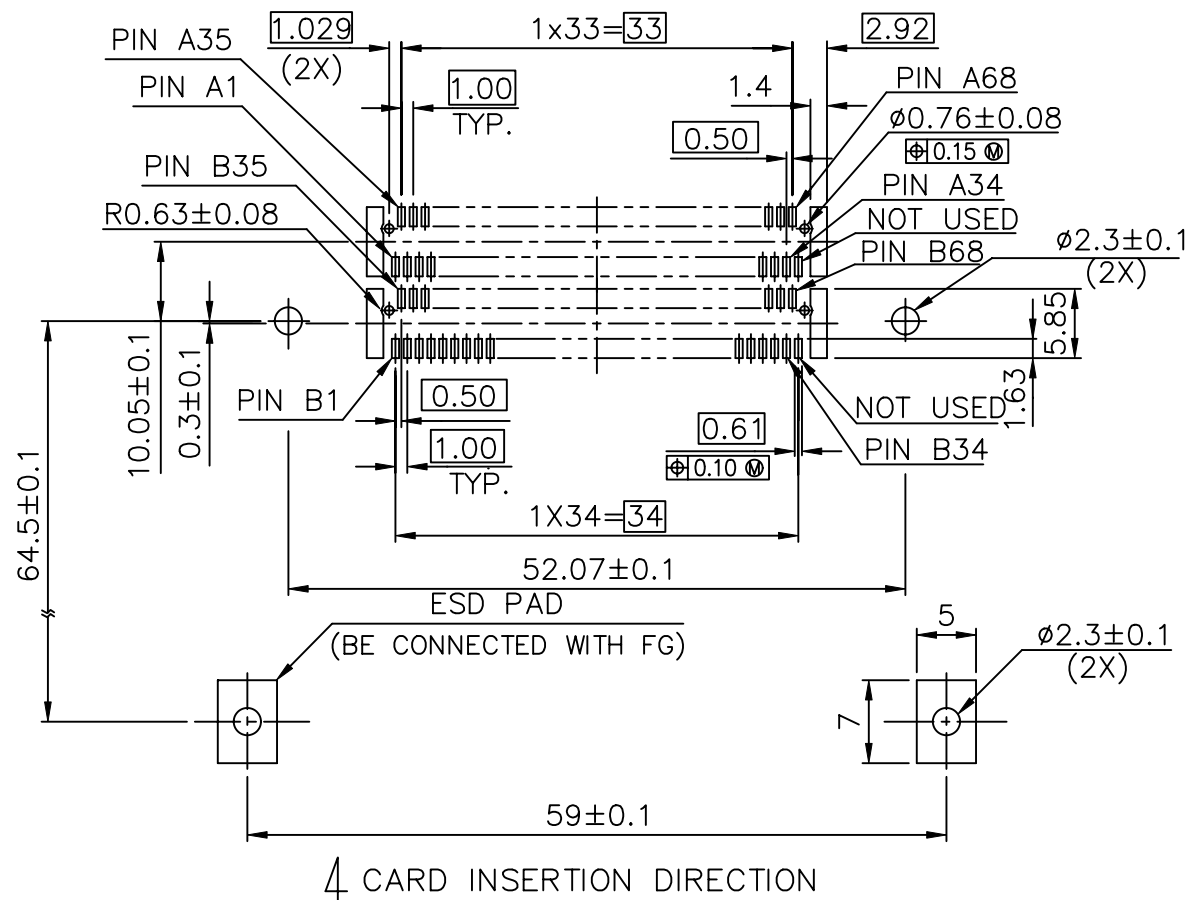
DOUBLE DECK BY CUSTOMER		
NAME	PART NO.	Q'TY
(B) DECK CLOSEST TO PCB	52351-050HA	1
(C) DECK FARTHEST FROM PCB	52438-050HA	1
(D) M2 INSERT	61553-0150	2
(E) M2 NUT	92869-002	2
(F) MATING RECEPTACLE	91931-31169	2

2. IF USING SINGLE DECK ONLY, SEE 52351-050HA DRAWING FOR BILL OF MATERIAL



mat'l code				tolerance unless otherwise specified		CUSTOMER COPY		 ELECTRONICS			
rev.	ecn no.	dr	date	linear	± 0.30		projection	title EJECTOR HEADER ASS'Y 68POS. FOR TYP 1/2/3			
A	T90346	WL	10/04/99								
B	T20085	WL	03/18/02	angles	± 2°			product family : PCMCIA code TWN sheet 1 OF 2			
					dr WENDY CHEN 08/30/99						
				enrg STELAR CHU 08/30/99							
				chr JOSEPH HSIA 08/30/99							
				appd LELAND WANG 08/30/99		scale 1.2:1		size A3		dwg no. 52439	
sheet	revision	B	A								
index	sheet	1	2								

52439-250HA



NOTES:

1. 8mm MIN. CARD EJECT.
2. EJECT TRAVEL: 9.5mm
3. MATERIAL

3.1 HEADER ASS'Y

PLASTIC :HOUSING ...LCP UL94V-O BLACK
PIN :COPPER ALLOY
PCB :FR4

3.2 EJECT MECHANISM ASS'Y

PLASTIC : GUIDE: POLYPHTHARAMID,
UL94V-O BLACK

: BUTTON: POLYPHTHARAMID,
UL94V-O BLACK

PLATE : STAINLESS

EMI CONTACT: PHOSPHOR BRONZE

3.3 RECEPTACLE

PLASTIC : LCP 94V-0, NATURAL.
PIN: BeCu

4. FINISH (PIN)

UNDER PLATING : 0.5 μ m MIN. Ni
CONTACT AREA : 0.1 μ m MIN. GOLD OVER
0.5 μ m MIN. Pd-Ni
SOLDER TAIL : 2.5 μ m MIN. Sn-Pb

- ⑤ PUSH ROD LOCATION AND P.C.B. SIDE ARE AS APPEARS INSTALLED.

6. DIM "X"

4.25±0.1	3.5±0.1	5.0±0.1
OTHERS	36,67	1,17,34,35,51,68

[illegible]