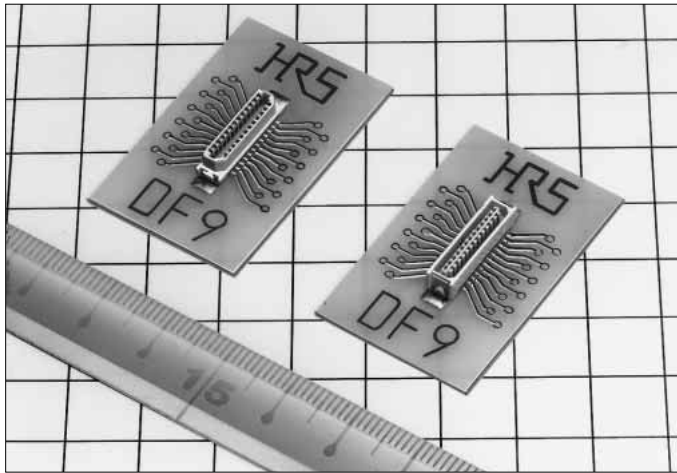


## DF9 Series



### ■ Features

#### 1. Compliant with the VESA FPD-1 Standard Interface Connector

The 31 and 41 contact connectors comply with the standard connector specification for the flat panel display interface, which U.S VESA. has selected as FPD-1.

VESA: Video Electronics Standards Association

FPD-1: Flat Panel Display Interface

#### 2. Perfect Mis-insertion Prevention

The mating area is designed in a trapezoidal structure, and perfectly prevents the mis-insertion despite the miniature size.

#### 3. Equipped with Easy Lock Mechanism

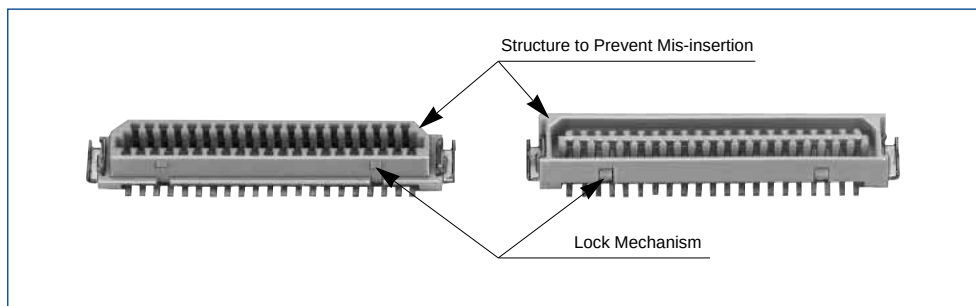
The easy lock mechanism assures the firm insertion and extraction properties as well as the insertion/extraction feeling touch.

#### 4. Smooth Insertion and Extraction Feeling

The contact is constructed without the material fragile surface in the contact portion, and provides a smooth insertion and use feeling.

#### 5. Setting Two Type Platings as Standard

Two type platings, tin plated and gold plated, are prepared, and either appropriate plating can be selected under cost and use conditions.



## Product Specifications

|        |                                               |                                                                                          |                                                                                     |
|--------|-----------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Rating | Current rating 0.5A<br>Voltage rating 150V AC | Operating Temperature Range -45 to +125°C (Note 1)<br>Operating Humidity Range 40 to 80% | Storage Temperature Range -10 to +60°C (Note 2)<br>Storage Humidity Range 40 to 70% |
|--------|-----------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|

| Item                             | specification                                                   | Condition                                                                                 |
|----------------------------------|-----------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| 1. Insulation Resistance         | 500MΩ min.                                                      | 100V DC                                                                                   |
| 2. Withstanding voltage          | No flashover or insulation breakdown.                           | 250V AC/1 minute                                                                          |
| 3. Contact Resistance            | 50mΩ max.                                                       | 100mA                                                                                     |
| 4. Vibration                     | No electrical discontinuity of 1μs or more                      | Frequency: 10 to 55Hz, single amplitude of 0.75mm, 2 hours in each of the 3 directions.   |
| 5. Humidity (Steady state)       | Contact resistance: 50mΩ max. Insulation resistance: 500MΩ min. | 96 hours at temperature of 40°C and humidity of 90% to 95%                                |
| 6. Temperature Cycle             | Contact resistance: 50mΩ max. Insulation resistance: 500MΩ min. | (-55°C: 30 minutes 5 to 35°C: 10 minutes 85°C: 30 minutes 5 to 35°C: 10 minutes) 5 cycles |
| 7. Durability (Mating/un-mating) | Contact resistance: 50mΩ max:                                   | Tin plating: 30 cycles      Gold plating: 100 cycles                                      |
| 8. Resistance to Soldering heat  | No deformation of components affecting performance.             | Reflow: At the recommended temperature profile<br>Manual soldering: 380°C for 3 seconds   |

Note 1 : Includes temperature rise caused by current flow.

Note 2 : The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

## Material / Finish

| Product           | Part          | Material        | Finish                    | Remarks |
|-------------------|---------------|-----------------|---------------------------|---------|
| Receptacle/Header | Insulator     | Polyamide       | Beige                     | UL94V-0 |
|                   | Contact       | Phosphor copper | Tin plated or gold plated | ————    |
|                   | Metal fitting | Brass           | Tin plating               | ————    |

Note : The gold plated product contact area is plated with gold, and lead plated with tin.

## Product Number Structure

### ●Receptacle/Header

$\frac{\text{DF9}}{\text{①}} - \frac{\#}{\text{②}} - \frac{*}{\text{③}} \frac{\text{S}}{\text{④}} - \frac{1}{\text{⑤}} \frac{\text{V}}{\text{⑥}} \frac{(**)}{\text{⑦}}$

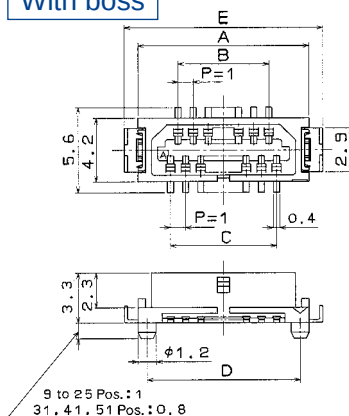
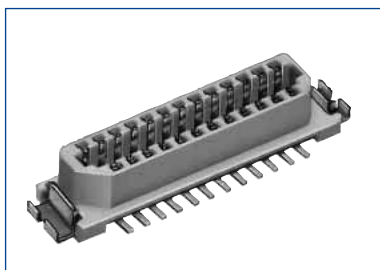
|                                          |  |  |                                                                                                                                                                              |  |  |
|------------------------------------------|--|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| ① Series Name : DF9                      |  |  | ④ Connector Type<br>S : Receptacle<br>P : Header                                                                                                                             |  |  |
| ② Type                                   |  |  | ⑤ Contact Pitch : 1mm                                                                                                                                                        |  |  |
|                                          |  |  | ⑥ Contact Type<br>V : Straight SMT                                                                                                                                           |  |  |
|                                          |  |  | ⑦ Contact Surface Finish/Packaging Type<br>(22)(32) : Tin plated, embossed tape packaging<br>(1000pcs/reel)<br>(69) : Gold plated, embossed tape packaging<br>(1000pcs/reel) |  |  |
|                                          |  |  |                                                                                                                                                                              |  |  |
| ③ Number of Contacts<br>9 to 25,31,41,51 |  |  |                                                                                                                                                                              |  |  |

|       | Fitting | Boss |
|-------|---------|------|
| Blank | ○       | ○    |
| A     | ×       | ○    |
| B     | ○       | ×    |
| C     | ×       | ×    |

## ■ Receptacle

With metal fitting

With boss



[Specific No.] — \*\*, (\*\*)

(32) : Tin plated, embossed tape packaging

(69) : Gold plated, embossed tape packaging

Unit: mm

| Part No.        | HRS No.       | No. of Contacts | A    | B  | C  | D    | E    | Spec.<br>(32) | Spec.<br>(69) | Remarks                                                         | RoHS |
|-----------------|---------------|-----------------|------|----|----|------|------|---------------|---------------|-----------------------------------------------------------------|------|
| DF9- 9S-1V (**) | 540-0054-0 ** | 9               | 8.3  | 3  | 4  | 7.1  | 10.1 | ○             | ○             | With metal fitting<br>With boss<br><br>With pick and place tape | YES  |
| DF9-11S-1V (**) | 540-0055-2 ** | 11              | 9.3  | 4  | 5  | 8.1  | 11.1 | ○             | ○             |                                                                 |      |
| DF9-13S-1V (**) | 540-0056-5 ** | 13              | 10.3 | 5  | 6  | 9.1  | 12.1 | ○             | ○             |                                                                 |      |
| DF9-15S-1V (**) | 540-0057-8 ** | 15              | 11.3 | 6  | 7  | 10.1 | 13.1 | ○             | ○             |                                                                 |      |
| DF9-17S-1V (**) | 540-0058-0 ** | 17              | 12.3 | 7  | 8  | 11.1 | 14.1 | ○             | ○             |                                                                 |      |
| DF9-19S-1V (**) | 540-0059-3 ** | 19              | 13.3 | 8  | 9  | 12.1 | 15.1 | ○             | ○             |                                                                 |      |
| DF9-21S-1V (**) | 540-0060-2 ** | 21              | 14.3 | 9  | 10 | 13.1 | 16.1 | ○             | ○             |                                                                 |      |
| DF9-23S-1V (**) | 540-0061-5 ** | 23              | 15.3 | 10 | 11 | 14.1 | 17.1 | ○             | ○             |                                                                 |      |
| DF9-25S-1V (**) | 540-0062-8 ** | 25              | 16.3 | 11 | 12 | 15.1 | 18.1 | ○             | ○             |                                                                 |      |
| DF9-31S-1V (**) | 540-0063-0 ** | 31              | 19.3 | 14 | 15 | 18.1 | 21.1 | ○             | ○             |                                                                 |      |
| DF9-41S-1V (**) | 540-0213-1 ** | 41              | 24.3 | 19 | 20 | 23.1 | 26.1 | ○             | ○             |                                                                 |      |
| DF9-51S-1V (**) | 540-0064-3 ** | 51              | 29.3 | 24 | 25 | 28.1 | 31.1 | —             | ○             |                                                                 |      |

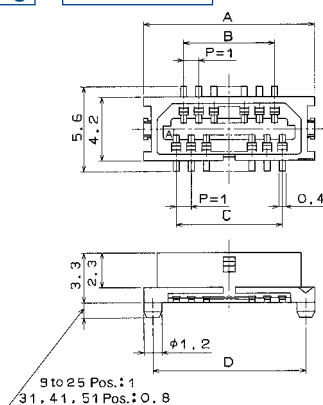
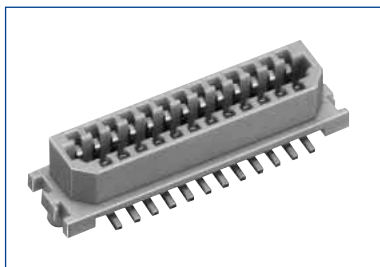
Note 1 : Please order the embossed tape packaging product per reel. (1000 pcs/reel)

Note 2 : — are not available. Regarding blank, please contact Hirose sales representative.

## ■ Receptacle

Without metal fitting

With boss



[Specific No.] — \*\*, (\*\*)

(22) : Tin plated, tube packaging

(69) : Gold plated, embossed tape packaging

Unit: mm

| Part No.         | HRS No.       | No. of Contacts | A    | B  | C  | D    | E | Spec.<br>(22) | Spec.<br>(69) | Remarks                                                            | RoHS |
|------------------|---------------|-----------------|------|----|----|------|---|---------------|---------------|--------------------------------------------------------------------|------|
| DF9A- 9S-1V (**) | 540-0004-1 ** | 9               | 8.3  | 3  | 4  | 7.1  | — | ○             | —             | Without metal fitting<br>With boss<br><br>With pick and place tape | YES  |
| DF9A-11S-1V (**) | 540-0005-4 ** | 11              | 9.3  | 4  | 5  | 8.1  | — | ○             | —             |                                                                    |      |
| DF9A-13S-1V (**) | 540-0006-7 ** | 13              | 10.3 | 5  | 6  | 9.1  | — | ○             | ○             |                                                                    |      |
| DF9A-15S-1V (**) | 540-0007-0 ** | 15              | 11.3 | 6  | 7  | 10.1 | — | ○             | ○             |                                                                    |      |
| DF9A-17S-1V (**) | 540-0008-2 ** | 17              | 12.3 | 7  | 8  | 11.1 | — | ○             | —             |                                                                    |      |
| DF9A-19S-1V (**) | 540-0009-5 ** | 19              | 13.3 | 8  | 9  | 12.1 | — | ○             | —             |                                                                    |      |
| DF9A-21S-1V (**) | 540-0010-4 ** | 21              | 14.3 | 9  | 10 | 13.1 | — | ○             | ○             |                                                                    |      |
| DF9A-23S-1V (**) | 540-0011-7 ** | 23              | 15.3 | 10 | 11 | 14.1 | — | ○             | —             |                                                                    |      |
| DF9A-25S-1V (**) | 540-0012-0 ** | 25              | 16.3 | 11 | 12 | 15.1 | — | ○             | ○             |                                                                    |      |
| DF9A-31S-1V (**) | 540-0013-2 ** | 31              | 19.3 | 14 | 15 | 18.1 | — | ○             | ○             |                                                                    |      |
| DF9A-41S-1V (**) | 540-0222-2 ** | 41              | 24.3 | 19 | 20 | 23.1 | — | ○             | ○             |                                                                    |      |
| DF9A-51S-1V (**) | 540-0014-5 ** | 51              | 29.3 | 24 | 25 | 28.1 | — | —             | ○             |                                                                    |      |

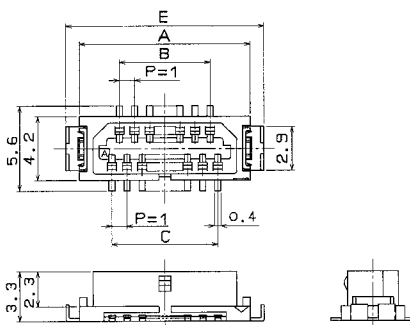
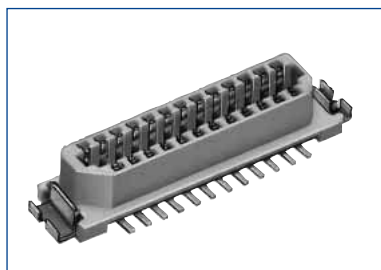
Note 1 : Please order the emboss packaging product per reel. (1000 pcs/reel)

Note 2 : — are not available. Regarding blank, please contact Hirose sales representative.

## ■Receptacle

With metal fitting

Without boss



[Specific No.] — \*\*, (\*\*)  
 (32): Tin plated, tube packaging  
 (69): Gold plated, embossed tape packaging

Unit: mm

| Part No.         | HRS No.       | No. of Contacts | A    | B  | C  | D | E    | Spec.<br>(32) | Spec.<br>(69) | Remarks                                                        | RoHS |
|------------------|---------------|-----------------|------|----|----|---|------|---------------|---------------|----------------------------------------------------------------|------|
| DF9B- 9S-1V (**) | 540-0125-6 ** | 9               | 8.3  | 3  | 4  | — | 10.1 | ○             | ○             | With metal fitting<br>Without boss<br>With pick and place tape | YES  |
| DF9B-11S-1V (**) | 540-0126-9 ** | 11              | 9.3  | 4  | 5  | — | 11.1 | ○             | —             |                                                                |      |
| DF9B-13S-1V (**) | 540-0127-1 ** | 13              | 10.3 | 5  | 6  | — | 12.1 | ○             | ○             |                                                                |      |
| DF9B-15S-1V (**) | 540-0128-4 ** | 15              | 11.3 | 6  | 7  | — | 13.1 | ○             | ○             |                                                                |      |
| DF9B-17S-1V (**) | 540-0129-7 ** | 17              | 12.3 | 7  | 8  | — | 14.1 | —             | ○             |                                                                |      |
| DF9B-19S-1V (**) | 540-0247-3 ** | 19              | 13.3 | 8  | 9  | — | 15.1 | —             | ○             |                                                                |      |
| DF9B-21S-1V (**) | 540-0131-9 ** | 21              | 14.3 | 9  | 10 | — | 16.1 | ○             | ○             |                                                                |      |
| DF9B-23S-1V (**) | 540-0132-1 ** | 23              | 15.3 | 10 | 11 | — | 17.1 | ○             | —             |                                                                |      |
| DF9B-25S-1V (**) | 540-0133-4 ** | 25              | 16.3 | 11 | 12 | — | 18.1 | ○             | —             |                                                                |      |
| DF9B-31S-1V (**) | 540-0143-8 ** | 31              | 19.3 | 14 | 15 | — | 21.1 | ○             | ○             |                                                                |      |
| DF9B-41S-1V (**) | 540-0216-0 ** | 41              | 24.3 | 19 | 20 | — | 26.1 | ○             | ○             |                                                                |      |
| DF9B-51S-1V (**) | 540-0145-3 ** | 51              | 29.3 | 24 | 25 | — | 31.1 | —             | ○             |                                                                |      |

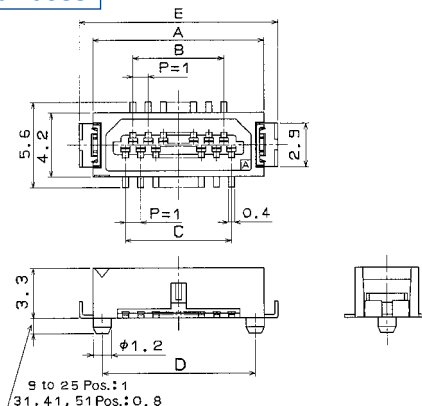
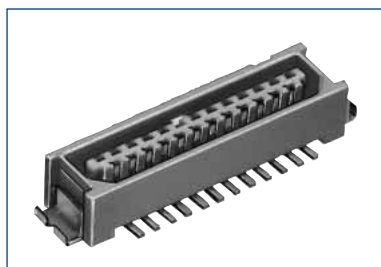
Note 1 : Please order the embossed tape packaging product per reel. (1000 pcs/reel)

Note 2 : — are not available. Regarding blank, please contact Hirose sales representative.

## ■Header

With metal fitting

With boss



[Specific No.] — \*\*, (\*\*)  
 (32): Tin plated, tube packaging  
 (69): Gold plated, embossed tape packaging

Unit: mm

| Part No.        | HRS No.       | No. of Contacts | A    | B  | C  | D    | E    | Spec.<br>(32) | Spec.<br>(69) | Remarks                                                     | RoHS |
|-----------------|---------------|-----------------|------|----|----|------|------|---------------|---------------|-------------------------------------------------------------|------|
| DF9- 9P-1V (**) | 540-0066-9 ** | 9               | 8.3  | 3  | 4  | 7.1  | 10.1 | ○             | ○             | With metal fitting<br>With boss<br>With pick and place tape | YES  |
| DF9-11P-1V (**) | 540-0067-1 ** | 11              | 9.3  | 4  | 5  | 8.1  | 11.1 | ○             | ○             |                                                             |      |
| DF9-13P-1V (**) | 540-0068-4 ** | 13              | 10.3 | 5  | 6  | 9.1  | 12.1 | ○             | ○             |                                                             |      |
| DF9-15P-1V (**) | 540-0069-7 ** | 15              | 11.3 | 6  | 7  | 10.1 | 13.1 | ○             | ○             |                                                             |      |
| DF9-17P-1V (**) | 540-0070-6 ** | 17              | 12.3 | 7  | 8  | 11.1 | 14.1 | ○             | ○             |                                                             |      |
| DF9-19P-1V (**) | 540-0071-9 ** | 19              | 13.3 | 8  | 9  | 12.1 | 15.1 | ○             | ○             |                                                             |      |
| DF9-21P-1V (**) | 540-0072-1 ** | 21              | 14.3 | 9  | 10 | 13.1 | 16.1 | ○             | ○             |                                                             |      |
| DF9-23P-1V (**) | 540-0073-4 ** | 23              | 15.3 | 10 | 11 | 14.1 | 17.1 | ○             | ○             |                                                             |      |
| DF9-25P-1V (**) | 540-0074-7 ** | 25              | 16.3 | 11 | 12 | 15.1 | 18.1 | ○             | ○             |                                                             |      |
| DF9-31P-1V (**) | 540-0075-0 ** | 31              | 19.3 | 14 | 15 | 18.1 | 21.1 | ○             | ○             |                                                             |      |
| DF9-41P-1V (**) | 540-0214-4 ** | 41              | 24.3 | 19 | 20 | 23.1 | 26.1 | ○             | ○             |                                                             |      |
| DF9-51P-1V (**) | 540-0088-1 ** | 51              | 29.3 | 24 | 25 | 28.1 | 31.1 | —             | ○             |                                                             |      |

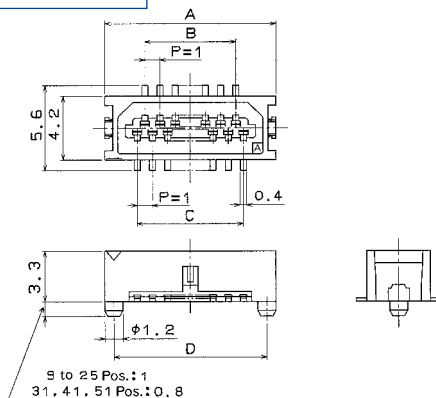
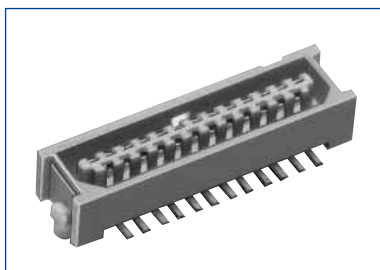
Note 1 : Please order the emboss packaging product per reel. (1000 pcs/reel)

Note 2 : — are not available. Regarding blank, please contact Hirose sales representative.

## ■Header

Without metal fitting

With boss



[Specific No.] — \*\*, (\*\*)

(22) : Tin plated, embossed tape packaging

(69) : Gold plated, embossed tape packaging

Unit: mm

| Part No.         | HRS No.       | No. of Contacts | A    | B  | C  | D    | E | Spec.<br>(22) | Spec.<br>(69) | Remarks                                                        | RoHS |
|------------------|---------------|-----------------|------|----|----|------|---|---------------|---------------|----------------------------------------------------------------|------|
| DF9A- 9P-1V (**) | 540-0016-0 ** | 9               | 8.3  | 3  | 4  | 7.1  | — | ○             | —             | Without metal fitting<br>With boss<br>With pick and place tape | YES  |
| DF9A-11P-1V (**) | 540-0017-3 ** | 11              | 9.3  | 4  | 5  | 8.1  | — | ○             | —             |                                                                |      |
| DF9A-13P-1V (**) | 540-0018-6 ** | 13              | 10.3 | 5  | 6  | 9.1  | — | ○             | ○             |                                                                |      |
| DF9A-15P-1V (**) | 540-0019-9 ** | 15              | 11.3 | 6  | 7  | 10.1 | — | ○             | ○             |                                                                |      |
| DF9A-17P-1V (**) | 540-0020-8 ** | 17              | 12.3 | 7  | 8  | 11.1 | — | ○             | ○             |                                                                |      |
| DF9A-19P-1V (**) | 540-0021-0 ** | 19              | 13.3 | 8  | 9  | 12.1 | — | ○             | —             |                                                                |      |
| DF9A-21P-1V (**) | 540-0022-3 ** | 21              | 14.3 | 9  | 10 | 13.1 | — | ○             | ○             |                                                                |      |
| DF9A-23P-1V (**) | 540-0023-6 ** | 23              | 15.3 | 10 | 11 | 14.1 | — | —             | —             |                                                                |      |
| DF9A-25P-1V (**) | 540-0024-9 ** | 25              | 16.3 | 11 | 12 | 15.1 | — | ○             | ○             |                                                                |      |
| DF9A-31P-1V (**) | 540-0025-1 ** | 31              | 19.3 | 14 | 15 | 18.1 | — | ○             | ○             |                                                                |      |
| DF9A-41P-1V (**) | 540-0223-5 ** | 41              | 24.3 | 19 | 20 | 23.1 | — | ○             | —             |                                                                |      |
| DF9A-51P-1V (**) | 540-0026-4 ** | 51              | 29.3 | 24 | 25 | 28.1 | — | —             | ○             |                                                                |      |

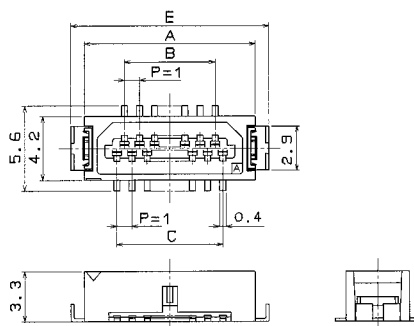
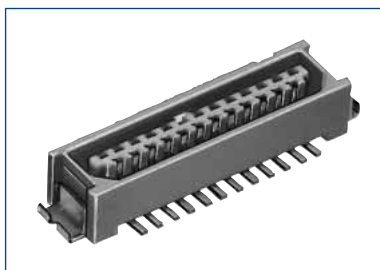
Note 1 : Please order the emboss packaging product per reel. (1000 pcs/reel)

Note 2 : — are not available. Regarding blank, please contact Hirose sales representative.

## ■Header

With metal fitting

Without boss



[Specific No.] — \*\*, (\*\*)

(32) : Tin plated, embossed tape packaging

(69) : Gold plated, embossed tape packaging

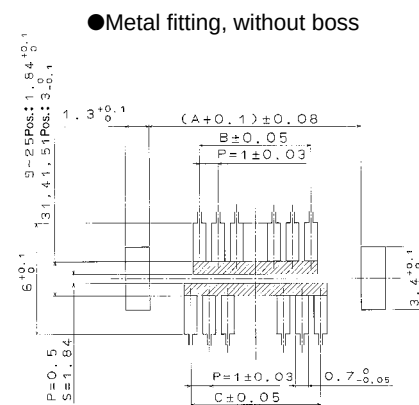
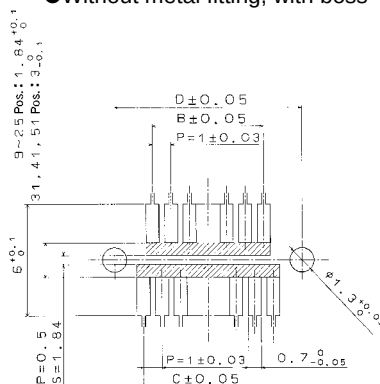
Unit: mm

| Part No.         | HRS No.       | No. of Contacts | A    | B  | C  | D | E    | Spec.<br>(32) | Spec.<br>(69) | Remarks                                                        | RoHS |
|------------------|---------------|-----------------|------|----|----|---|------|---------------|---------------|----------------------------------------------------------------|------|
| DF9B- 9P-1V (**) | 540-0134-7 ** | 9               | 8.3  | 3  | 4  | — | 10.1 | ○             | ○             | With metal fitting<br>Without boss<br>With pick and place tape | YES  |
| DF9B-11P-1V (**) | 540-0135-0 ** | 11              | 9.3  | 4  | 5  | — | 11.1 | ○             | ○             |                                                                |      |
| DF9B-13P-1V (**) | 540-0136-2 ** | 13              | 10.3 | 5  | 6  | — | 12.1 | ○             | —             |                                                                |      |
| DF9B-15P-1V (**) | 540-0137-5 ** | 15              | 11.3 | 6  | 7  | — | 13.1 | ○             | ○             |                                                                |      |
| DF9B-17P-1V (**) | 540-0138-8 ** | 17              | 12.3 | 7  | 8  | — | 14.1 | ○             | ○             |                                                                |      |
| DF9B-19P-1V (**) | 540-0248-6 ** | 19              | 13.3 | 8  | 9  | — | 15.1 | ○             | ○             |                                                                |      |
| DF9B-21P-1V (**) | 540-0140-0 ** | 21              | 14.3 | 9  | 10 | — | 16.1 | ○             | ○             |                                                                |      |
| DF9B-23P-1V (**) | 540-0141-2 ** | 23              | 15.3 | 10 | 11 | — | 17.1 | ○             | —             |                                                                |      |
| DF9B-25P-1V (**) | 540-0142-5 ** | 25              | 16.3 | 11 | 12 | — | 18.1 | ○             | —             |                                                                |      |
| DF9B-31P-1V (**) | 540-0144-0 ** | 31              | 19.3 | 14 | 15 | — | 21.1 | ○             | ○             |                                                                |      |
| DF9B-41P-1V (**) | 540-0221-0 ** | 41              | 24.3 | 19 | 20 | — | 26.1 | ○             | ○             |                                                                |      |
| DF9B-51P-1V (**) | 540-0146-6 ** | 51              | 29.3 | 24 | 25 | — | 31.1 | —             | ○             |                                                                |      |

Note 1 : Please order the emboss packaging product per reel. (1000 pcs/reel)

Note 2 : — are not available. Regarding blank, please contact Hirose sales representative.

●Without metal fitting, with boss



Note 2 : Please refer to each product size pattern for the universal size on the above patterns (A, B, C, D...).

Board →

Board →

DF9-SP-1V

DF9-SP-1V

DF9-SP-1V

Solder height 4.3

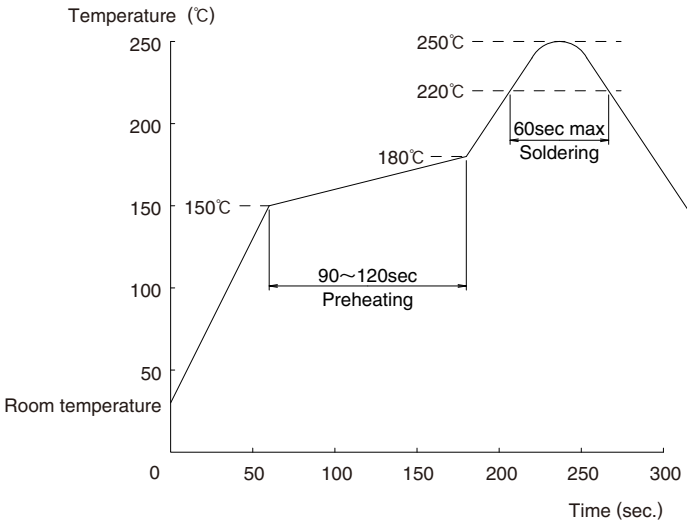
Note 1 : The board to board size 4.3mm in the pattern does not include the soldering paste thickness.

Unit:mm

| Product Type \ Size | No. of Contacts | A  | B                                                                                   | C    | D    | E  |
|---------------------|-----------------|----|-------------------------------------------------------------------------------------|------|------|----|
| DF9#-*S/P-1V        | 9 to 21         | 24 |  | 11.5 | 25.5 | 12 |
|                     | 23 to 31        | 32 | 28.4                                                                                | 14.2 | 33.5 | 12 |
|                     | 41, 51          | 44 | 40.4                                                                                | 20.2 | 45.5 | 12 |

Note 2 : The hole of the carrier tape will be only one side if A is less than 32mm.

## ◆Precautions for Use

|                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
|-------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. Recommended Temperature Profile (SMT)        |  <p>Note1 : Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle.</p> <p>Note2 : The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.</p>                                                                                                                                                                                                                                                                               |
| 2. Recommended Manual Soldering Condition (SMT) | Soldering iron temperature: $370\pm 10^{\circ}\text{C}$ , Soldering time: Within 3 seconds                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| 3. Recommended Screen Thickness (SMT)           | 0.15mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| 4. Board Warp(SMT)                              | Maximum 0.03mm in the connector center area, based on both connector edges.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| 5. Cleaning Condition                           | Refer to the "Nylon Connector Use Hand book".                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| 6. Cautions                                     | <ul style="list-style-type: none"> <li>■ Avoid retaining the board with the connector only, and fix the board by any other means than the connector.</li> <li>■ Where the board is not mounted, the insertion or extraction will cause damage or deformation in contacts.</li> <li>■ Excessive scoop insertion or extraction may result in damage.</li> <li>■ In the manual soldering process, don't carry out flux coating which will cause a flux blister on the connector.</li> <li>■ The color phase of this product may be slightly different from that of the forming product according to the manufacturing lot. However, the difference doesn't affect the performance.</li> </ul> |