

DRG. No.
N.602 ETC.

FIRST ANGLE PROJECTION

N.768ADDED

12

17-58

ALTERATIONS

ISS. C.N.N.

ISS.	C.N.N.	ALTERATION	SIG & DATE
1	—	REDRAWN NO CHANGE	SEA 12-58
2	2056	SPEC. ADDED TO THREAD	3-58
3	—	REDRAWN NO CHANGE	FED 3-58
4	—	MIN. SIZE - .0005	REVIS-8
5	7803	5/16 WAS 5/8	10-58
6	8470	FINISH TO NUT WAS 10-58	10-58
7	8653	N.656 SPEC WAS 5/16	6-1-60
8	8683	PLATE WAS 1/16" THICK	4-11-60

.225" ± .018"
ACROSS FLAT

.093"



THREAD TO B.S. 84 (MED)
.375" DIA. SEE TABLE
FOR T.P.I. SLIGHTLY C/SK.
HOLE.

SUGGESTED TIGHTENING

TORQUE 35 lb ft

PART NO	THREAD	MATERIAL	FINISH
N.602	32 T.P.I.	BRASS	NICKEL PLATE
N.602 A.	26 T.P.I.	BRASS	NICKEL PLATE
N.602 D	32 T.P.I.	DURALUMIN	CLEAN
N.602 AD	26 T.P.I.	DURALUMIN	CLEAN
N.656	32 T.P.I.	DURALUMIN	ANODIZED TO COLVERN SPEC 5/16
N.676	26 T.P.I.	BRASS	NICKEL PLATE TO SF. 003
N.685	32 T.P.I.	MILD STEEL	NICKEL PLATE TO SF. 020
N.695	32 T.P.I.	DURALUMIN	ANODIZED TO COLVERN SPEC 5/16
N.697	32 T.P.I.	BRASS	ELECTRO-TIN D.T.D. 924
N.697 A	26 T.P.I.	BRASS	ELECTRO-TIN D.T.D. 924
N.722	32 T.P.I.	BRASS	CROWN PLATE 1/16" THICK
N.768	32 T.P.I.	BRASS	CLEAN TO SF. 011

REDRAWN	CHECKED	APPROVED	DATE
F. E. D.	Y. G.		3-2-61
MATERIAL:		SEE TABLE	FINISH:
TITLE		SEE TABLE	DRG. No.
.375" LOCK NUT		N.602 ETC.	
USED ON		COLVERN LTD.,	
		MAWNEYS RD., ROMFORD	

TOLERANCES
FRACTIONS: ± .001"
UNLESS OTHERWISE STATED

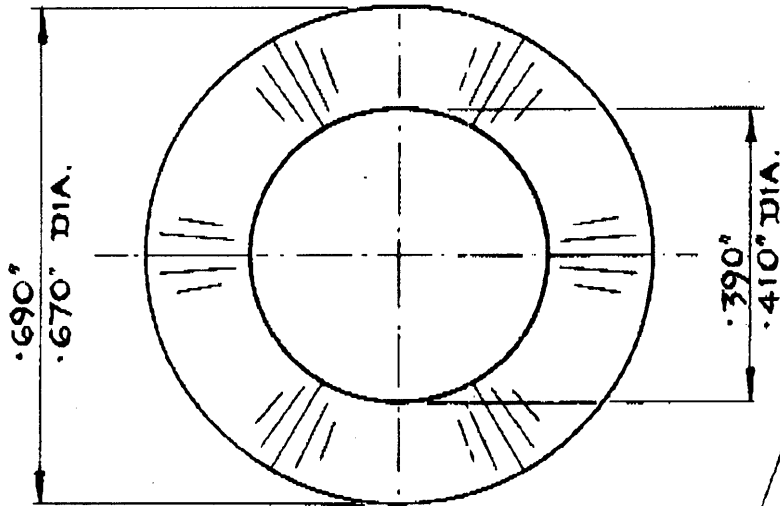
SCALE
2:1

DIMENSIONS IN INCHES

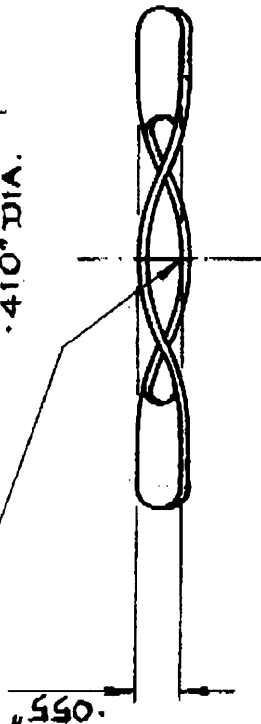
N.H. 427-141618

PART No.
W.1015

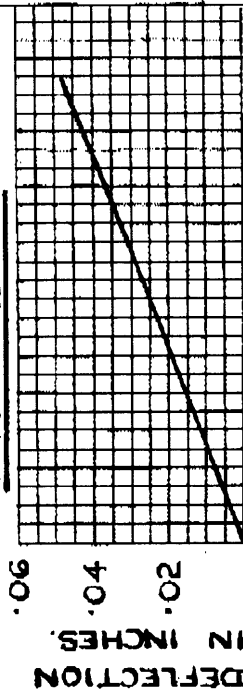
FIRST ANGLE PROJECTION



3-CORRUGATIONS
EQUALLY SPACED.
CURVATURE OF
CRESTS & TROUGHS
TO BE EQUAL.



SPRING DATA.



LOAD IN POUNDS $\pm 10\%$

ALTERATIONS

ISS.	C.N. No.	ALTERATION	SIG. & DATE
4	8171	ALTERNATIVE MAT'L SELECTED	16-1-78
5	8869	ROUTE WAS PD	16-1-78

DRAWN	CHECKED	APPROVED	DATE
F. E. D.			16-1-78
MATERIAL: .0108" THK (32-SWG) PHOS. BRONZE			
FINISH: NICKEL PLATE.			
TITLE: 3/8" WAVY WASHER W.1015			
PART No.			
USED ON			
COLVERN LTD., ROMFORD, ESSEX.			

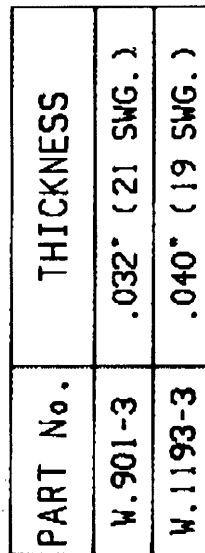
JOINT SERVICE CAT.

NE 5310-Z-119097
DIMENSIONS IN INCHES
SCALE 4:1
TOLERANCES
DECIMALS: $\pm .005$
FRACTIONS: $\pm 1/64$
UNLESS OTHERWISE STATED

ROUTE PB

GAF 458074

DRG, NO.



				BRIEF DESCRIPTION	7
				QUANTITY MATERIAL	
				B.O.	MILD STEEL
				SCALE	FINISH
				PT760	BRIGHT ZINC PLATE & CLEAR PASSIVATE
				TOOL No.	TITLE
				OPERATION	A4
				ORIGINALLY USED ON	3/8" WASHER
				3.4.5.6000 R.	D

DRWN	DATE	CHK/APP
D.V.N.	18/8/93	<i>[Signature]</i>

**ROMFORD
ESSEX**

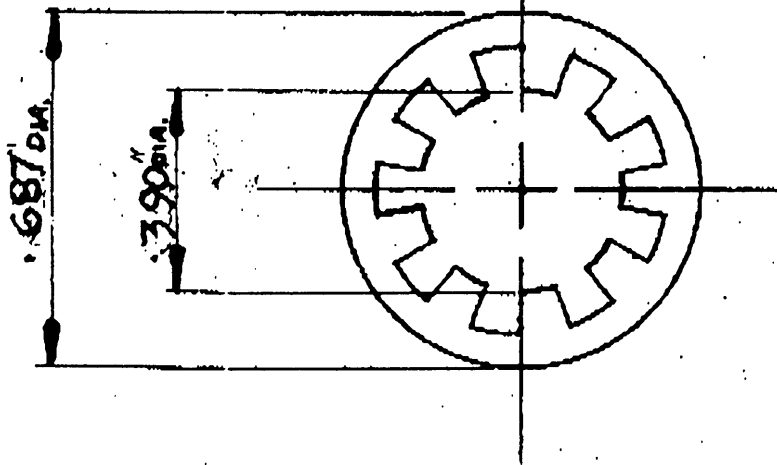
REG. NO. W901 - 3

W1193 - 3

**ROMFORD
ESSEX**

ORG. NO. W901 - 3
W1193 - 3

PART No.
W 902



.035

.063" over
Teeth
per check
on 10.59 x 1/16

PURCHASED FROM BARBER COLMAN
TYPE 12 - N^o 1220

GENERAL TOLERANCE = .001" SCALE
UNLESS OTHERWISE STATED 2:1

ALTERATION			
ISS.	C.N. No.	ALTERATION	REV. & DATE
2	259	REBRASS UP TO DATE	3/26/68
3	259	FINISH WITH RING PLATE FINISH	12/1/71

DRAWN	CHECKED	APPROVED	DATE
P. J. Wapling	Wear	Wear	28:1:52
MATERIAL:-		FINISH:-	
STEEL		NICKEL PLATE	
375 DIA. SHIM PROOF		PART No.	
WASHER		W 902	
USED ON		COLLYER LTD.	
		MAWNEYS RD., ROMFORD	