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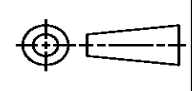
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-002912	26FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150296-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339820
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1339820

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME END FEED HDI APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1339820	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

Exploded view diagram of a mechanical assembly. The diagram shows various components labeled with circled numbers 1 through 56. Key parts include a central housing (4-4), a base plate (2-4), a motor or actuator (5), and a lubricator assembly (465184-9) shown separately. The diagram illustrates the assembly sequence and relative positions of the parts.

-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCREW, DRIVE	66
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	4	4	1-18023-0	SCR, SKT HD CAP M4 X 8.0	57
-	2	2	1-18023-4	SCR, SKT HD CAP M4 X 20.0	56
-	2	2	18029-1	NUT, HEX, REG M3	54
-	2	2	986965-1	NUT, LOCK, HEX, TORQUE (M4)	53
-	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	52
-	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	1	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1338662-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	SHIM SUB-ASSY	43
-	1	1	690124-1	WASHER, RAM (.115)	42
-	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP	38
-	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	22480-5	SPRING, COMPRESSION	36
-	1	1	690212-1	POST, RAM	35
-	4	4	18027-2	WASHER, FLAT, REG M4	33
-	2	2	18025-2	WASHER, SPRG LOCK, REG M4	32
-	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	31
-	2	2	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER (MACHINING)	27
-	2	2	1320906-1	STUD, THREADED	25
-	1	1	1320995-1	PLATE, STRIP GUIDE	24
-	2	2	4-22281-1	SPRING, DRAG	22
-	1	1	1338665-1	DRAG	20
-	1	1	2-458030-7	STRIP GUIDE, REAR	19
-	1	1	2-458031-7	STRIP GUIDE, FRONT	18
-	4	4	1-18024-8	SCR, BTN SKT HD CAP (M6 X 12.0)	17
-	1	1	240644-1	PLATE, REAR SHEAR	11
-	2	2	1-240645-2	SPACER, SHEAR PLATE	10
-	1	1	240642-1	PLATE, FRONT SHEAR	9
1	2	1	1333222-8	ANVIL, COMBINATION	8
-	1	1	2-240651-1	BLADE, SLUG	7
-	-	-	-	-	6
-	1	1	2-240641-6	SPACER	5
-	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
1	2	1	6-456134-1	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1-455888-0	SPACER, CRIMPER	2
1	2	1	456411-9	CRIMPER, WIRE PREMIUM	1
-77	-71	-1	PART NO	DESCRIPTION	ITEM NO

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE

[illegible]