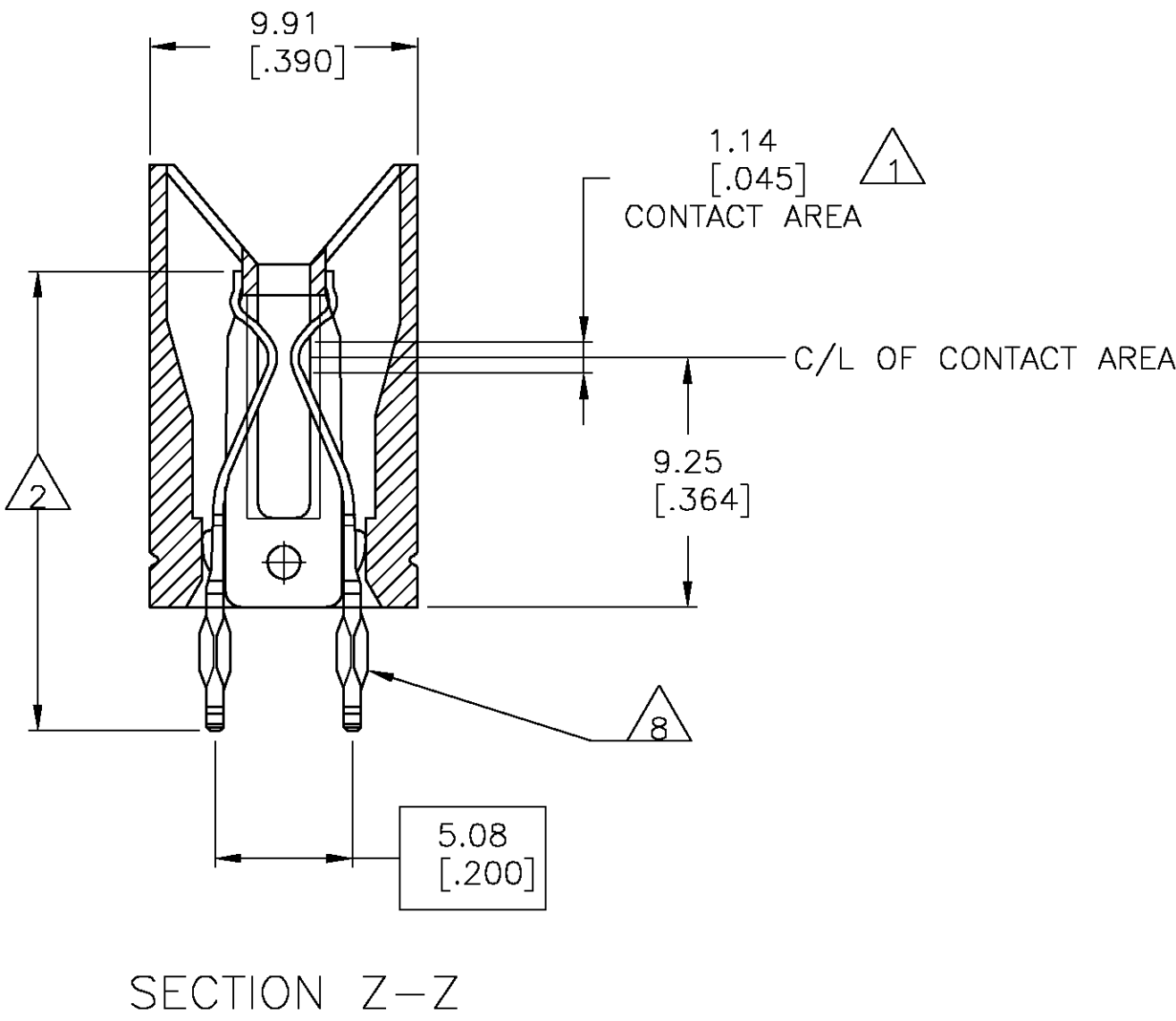
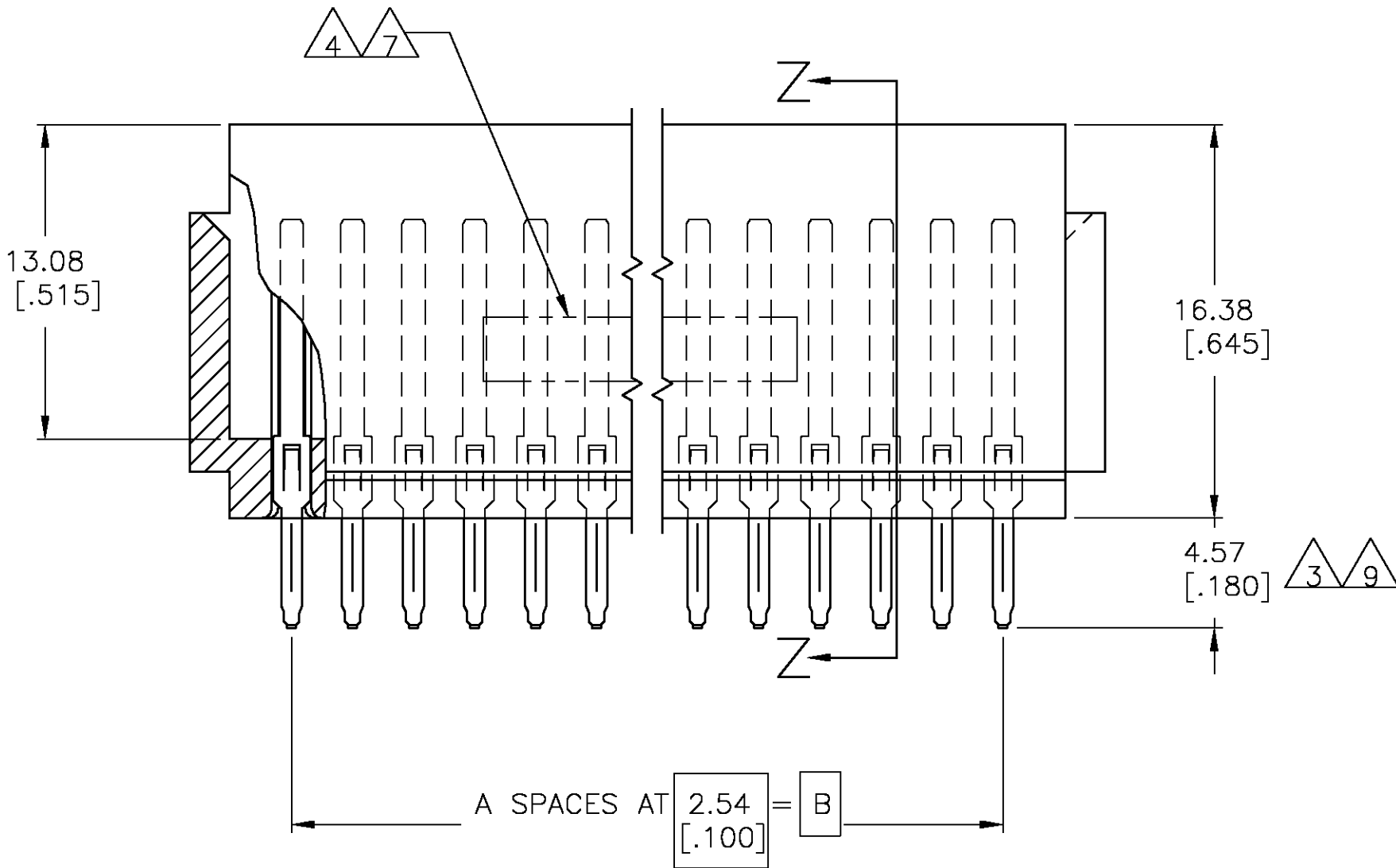
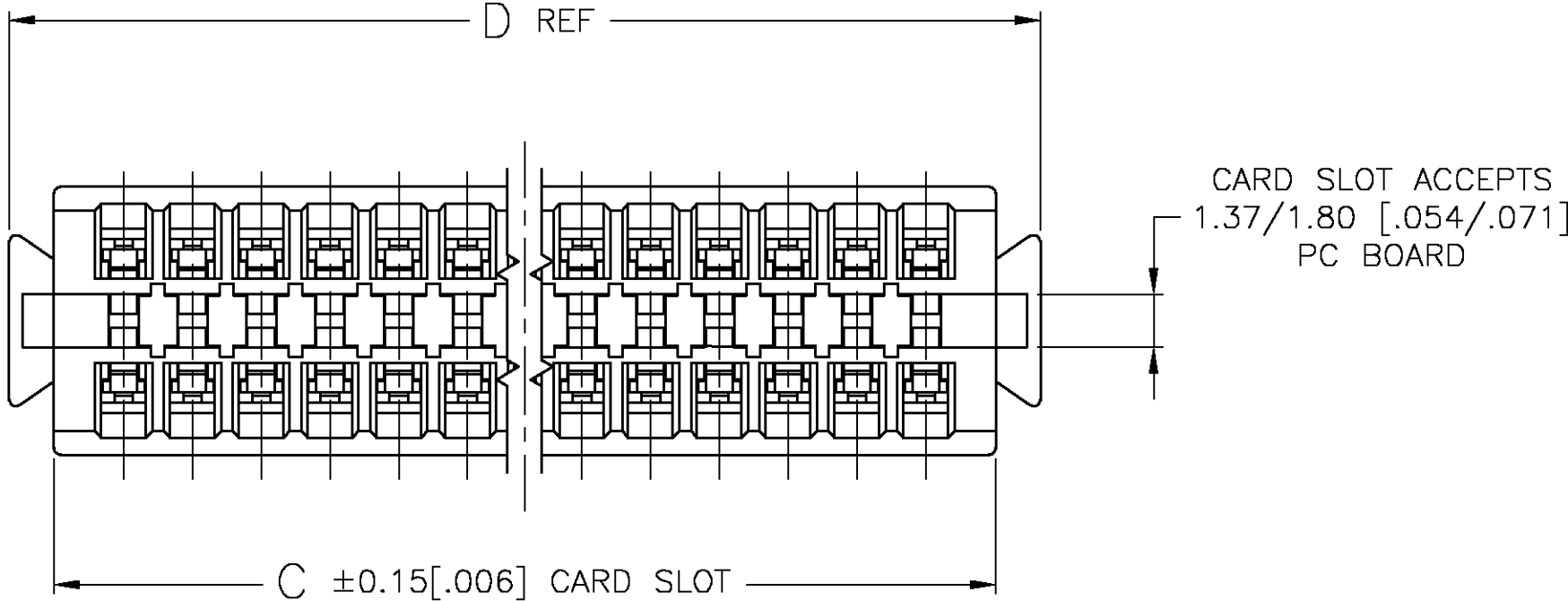


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
AD	00	C		EC 0G3C 0060 05	3MAR05	BSV MM



- 1 GOLD PL .00076[.000030] MIN THK PER MIL-G-45204
- 2 NICKEL PL .00127[.000050] MIN THK PER QQ-N-290
- 3 SOLDER PL .00076[.000030] MIN THK
- 4 STAMPED P/N & DATE CODE.

- 5. OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1
- 6. OPTIONAL: CARD GUIDE (BASE NO 117169)

- 7 ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK COLOR WHITE PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL.

- 8 ACTION PIN REQUIRES 2.13[.084] MIN THK PC BOARD.

REQ'D DRILL SIZE	HOLE DIA ±.03[.001]	PLATING THICKNESS		HOLE DIAMETER		COPPER HARDNESS (KNOOP)	PAD DIA MIN
		COPPER	TIN	AFTER PLATING	AFTER REFLOW		
		0.03-0.08 [.001-.003]	0.008 MIN [.0003] MIN	0.94-1.09 [.037-.043]	0.914-1.09 [.0036-.043]		
1.15mm	1.15 [.0453]					150 MAX	1.57 [.062]
1.15mm	1.15 [.0453]	NOT PLATED THRU					1.65 [.065]

- 9 MATTE TIN PL .00076[.000030] MIN THK

31.34 [1.234]	28.04 [1.104]	22.86 [.900]	9	10	5-650297-1
31.34 [1.234]	28.04 [1.104]	22.86 [.900]	9	10	650297-1
D	C	B	A	POSN	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.BAKERMANS 15-FEB-93	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		OK H.ROSE 19-AUG-94	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD H.ROSE 19-AUG-94	PRODUCT SPEC	
0 PLC ± -		APPLICATION SPEC		
1 PLC ± -		114-28002		
2 PLC ± -		WEIGHT -		
3 PLC ± 0.25 [.010]		A1 00779C=650297		
4 PLC ± -		CUSTOMER DRAWING		
ANGLES ± -		SCALE 4:1		
FINISH		SHEET 1 OF 1		
MATERIAL HOUSING : VALOX 420 SEO, BLUE CONTACT : COPPER NICKEL		REV C		