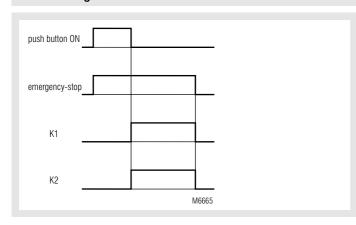
# Safety technique

# **Emergency Stop Module LG 5925** safemaster

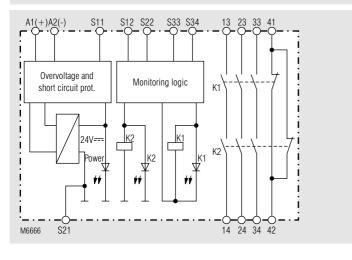




### **Function diagram**



### **Block diagram**



- According to EU directive for machines 98/37/EG
- According to IEC/EN 60 204-1, VDE 0113 part 1 (1998-11)
- Safety category 4 according to EN 954-1
- Output: max. 3 NO contacts, see contacts
- Single and 2-channel operation
- Line fault detection on On-button
- Manual restart or automatic restart when connecting the supply voltage, switch S2
- With or without cross fault monitoring in the E-stop loop, switch S1
- LED indicator for state of operation
- LED indicator for channel 1 and 2
- Removable terminal strips
- Wire connection: also 2 x 1,5 mm<sup>2</sup> stranded ferruled (isolated), DIN 46 228-1/-2/-3/-4 or 2 x 2,5 mm<sup>2</sup> stranded ferruled DIN 46 228-1/-2/-3/-4
- Width 22,5 mm

## Approvals and marking



\* see variants

### **Applications**

Protection of people and machines

- Emergency stop circuits on machines
- Monitoring of safety gates
- Control unit for lightbars

#### **Indicators**

upper LED: on when supply connected lower LEDs: on when relay K1 and K2 energized

# **Notes**

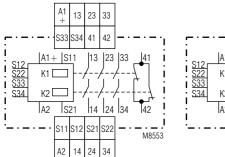
Line fault detection on On-button:

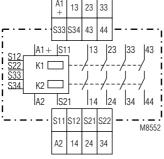
The line fault detection is only active when S12 and S22 are switched simultaneously. If The On-button is closed before S12, S22 is connected to voltage (also when line fault across On-Button), the output contacts will not close.

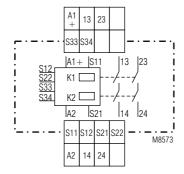
A line fault across the On-button which occurred after activation of the relay, will be detected with the next activation and the output contacts will not close. If a line fault occurs after the voltage has been connected to S12, S22, the unit will be activated because this line fault is similar to the normal On-function. The gold plated contacts of the BG 5925 mean that this module is also suitable for switching small loads of 1 mVA - 7 VA, 1 mW - 7 W in the range 0,1 - 60 V, 1 - 300 mA. The contacts also permit the maximum switching current. However since the gold plating will be burnt off at this current level, the device is no longer suitable for switching small loads after this.

The terminal S21 permits the operation of the device in IT-systems with insulation monitoring, serves as a reference point for testing the control voltage and is used to connect the E-stop loop when cross fault monitoring is selected.

## Circuit diagrams



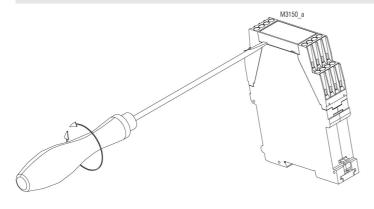




LG5925.04 LG5925.48

LG5925.02

#### **Unit programming**





M8576

Disconnect unit before setting of S1 Drawing shows setting at the state of delivery

#### Notes

Connecting the terminal S21 to the protective ground bridges the internal short-circuit protection of Line A2 (-). The short-circuit protection of line A1 (+) remains active.

To alter the functions automatic start - manual start and with or without cross fault monitoring, the switches S1 and S2 are used. These are located behind the front cover (see unit programming).

The setting with or without cross fault monitoring on E-stop buttons is made with S1. S2 is used to change between automatic an manual restart. On automatic start also the terminals S33 - S34 have to be linked. For connection please see application examples.

### **ATTENTION - AUTOMATIC START!**



According to IEC/EN 60 204-1 part 9.2.5.4.2 and 10.8.3 it is not allowed to restart automatically after emergency stop. Therefore the machine control has to disable the automatic start after emergency stop.

DC 22 V at U<sub>N</sub>

# Technical data

### Input circuit

Nominal Voltage U<sub>N</sub>: DC 24 V. AC 230 V other voltages on request

Voltage range

DC

at 10% residual ripple: 0,9 ... 1,1 U<sub>k</sub> 0,85 ... 1,1 U<sub>N</sub> AC: Nominal consumption: DC approx. 1,3 W Min. Off-time: 250 ms

Control voltage on S11:

**Control current over** 

S12, S22: 25 mA at  $U_N$ 

Min. voltage on S12, S22: DC 20 V when relay activated

Internal PTC Short-circuit protection: Overvoltage protection: Internal VDR

### Output

Contacts

LG 5925.02: 2 NO contacts LG 5925.04: 4 NO contact LG 5925.48: 3 NO, 1 NC contact

The NO contacts are safety contacts. ATTENTION! The NC contacts 41-42 can only be used for monitoring.

Operate delay typ. at U<sub>N</sub>:

Manual start: 40 ms 300 ms automatic start:

Release delay typ. at U<sub>N</sub>: Disconnecting the supply:

25 ms Disconnecting S12, S22: 20 ms

Relay positive guided Contact type:

Nominal output voltage: AC 250 V

DC: see limit curve for arc-free

operation Switching of low loads: ≥ 100 mV (contact 5 µ Au)  $\geq 1 \text{ mA}$ 

#### Technical data

Thermal current I...: max. 5 A per contact see current limit curve

Switching capacity

3 A / AC 230 V IEC/EN 60 947-5-1 to AC 15:

for NO contacts

2 A / AC 230 V IEC/EN 60 947-5-1

for NC contact

IEC/EN 60 947-5-1 > 1,5 x 10<sup>5</sup> switching cycles

max. 1 200 operating cycles / h

to 5 A, AC 230 V  $\cos \varphi = 1$ : Permissible operating frequency:

Short circuit strength

Electrical contact life

max. fuse rating: IEC/EN 60 947-5-1 6 A qL C 8 A

line circuit breaker: Mechanical life:

> 20 x 10<sup>6</sup> switching cycles

#### General data

Operating mode: Continuous operation Temperature range: - 15 ... + 55 °C Clearance and creepage

distances

Overvoltage category /

contamination level: 4 kV / 2 IEC 60 664-1 **EMC** 

Electrostatic discharge: 8 kV (air) IEC/EN 61 000-4-2 HF irradiation: 10 V / m IEC/EN 61 000-4-3 Fast transients: 2 kV IEC/EN 61 000-4-4 Surge voltages

between

Housing:

wires for power supply: 1 kV between wire and ground: 2 kV Interference suppression:

Degree of protection:

IEC/EN 61 000-4-5 Limit value class B EN 55 011 Housing: IP 40 IEC/EN 60 529 Terminals: IP 20 IEC/EN 60 529 Thermoplastic with V0 behaviour

IEC/EN 61 000-4-5

according to UL subject 94

Vibration resistance: Amplitude 0,35 mm IEC/EN 60 068-2-6

frequency 10 ... 55 Hz

IEC/EN 60 068-1 Climate resistance: 15 / 055 / 04

Terminal designation: EN 50 005 Wire connection: 1 x 4 mm<sup>2</sup> solid or

1 x 2,5 mm<sup>2</sup> stranded ferruled (isolated)

2 x 1,5 mm<sup>2</sup> stranded ferruled (isolated) DIN 46 228-1/-2/-3/-4 or 2 x 2,5 mm<sup>2</sup> solid

DIN 46 228-1/-2/-3/-4

Plus-minus terminal screws M 3,5 box terminals with self-lifting

clamping piece

Mounting: DIN rail IEC/EN 60 715 Weight: 220 g (DC unit)

**Dimensions** 

Wire fixing:

Width x height x depth: 22,5 x 90 x 121 mm

### Standard type

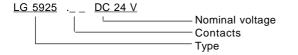
LG 5925.03 DC 24 V

Article number: 0056025

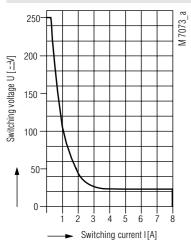
• Output: 3 NO contacts, 1 NC contact

Nominal voltage U<sub>N</sub>: DC 24 V Width: 22,5 mm

### Ordering example



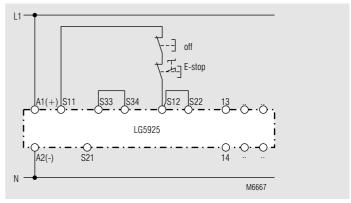
#### Characteristics



safe breaking, no continuous arcing under the curve, max. 1 switching cycle/s

Arc limit curve under resistive load

# **Application examples**

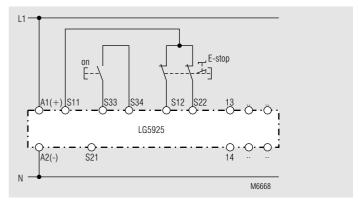


Single channel emergency stop circuit. This circuit does not have any redundancy in the emergency-stop control circuit.

Note: Refer to "Unit programming"!

S1 no cross fault detection Switches in pos.:

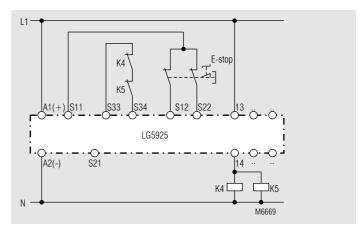
S2 manual start



2-channel emergency stop circuit without cross fault monitoring. Note: Refer to "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start



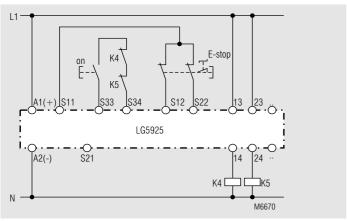
Contact reinforcement by external contactors controlled by one contact path.

Note: Refer to "Unit programming"!

S1 no cross fault detection Switches in pos.:

S2 manual start

# **Application examples**

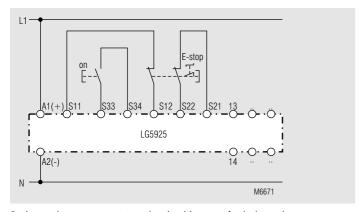


Contact reinforcement by external contactors, 2-channel controlled. The output contacts can be reinforced by external contactors with positive guided contacts for switching currents > 8 A.

Functioning of the external contactors is monitored by looping the NC contacts into the closing circuit (terminals S33-S34).

Note: Refer to "Unit programming"!

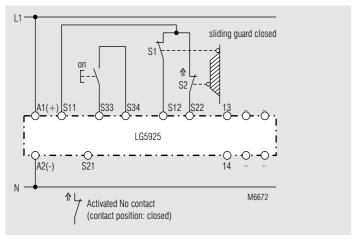
Switches in pos.: S1 no cross fault detection S2 manual start



2-channel emergency stop circuit with cross fault detection Note: Refer to "Unit programming"!

S1 cross fault detection Switches in pos.:

S2 manual start



2-channel safety gate monitoring.

Note: Refer to "Unit programming"!

Switches in pos.: S1 no cross fault detection

S2 manual start