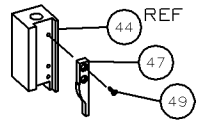
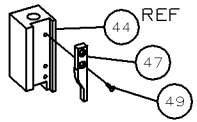


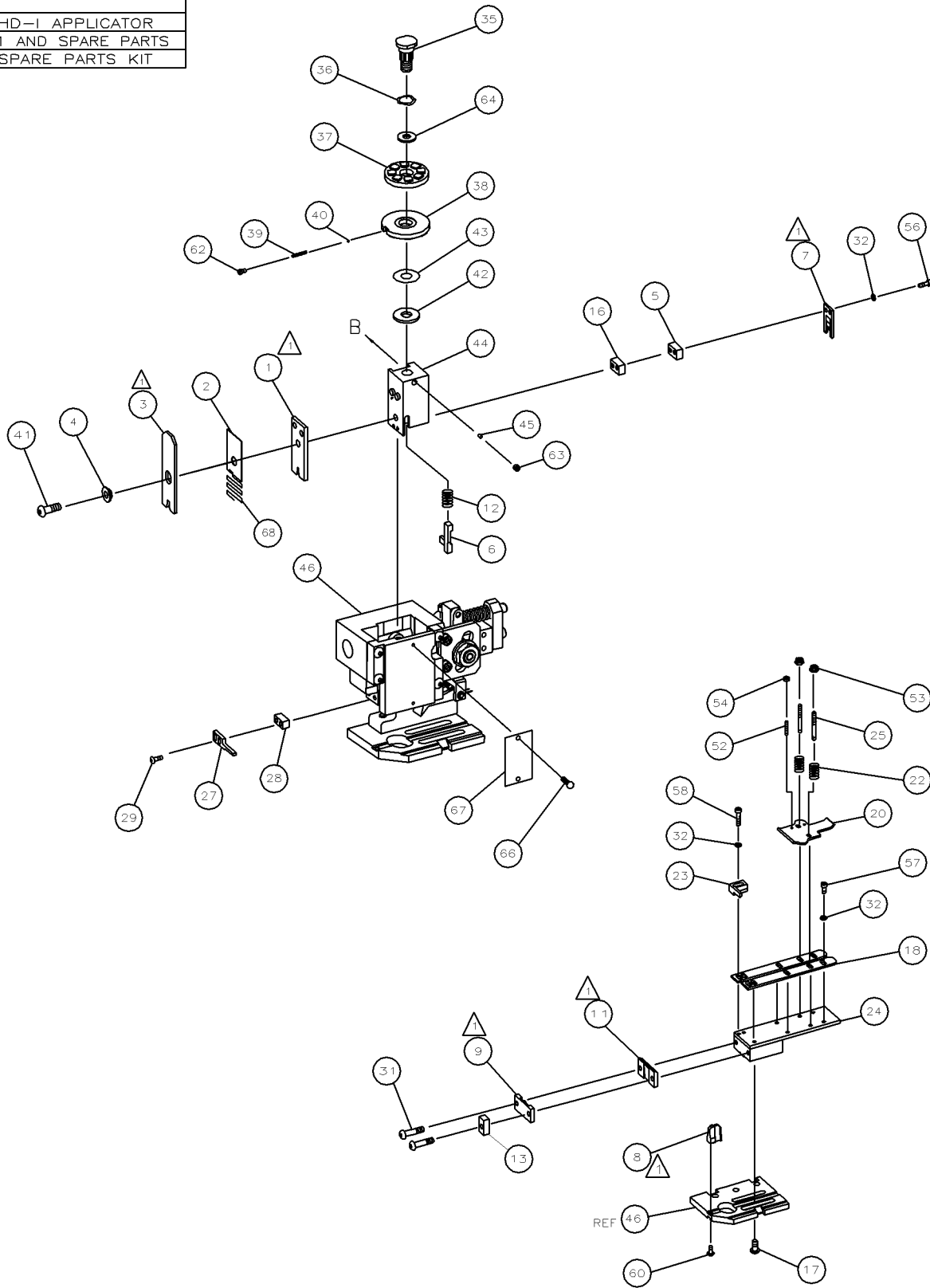
DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339569-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339569-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339569-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS					
TERMINAL NAME: .250 SERIES POSITIVE LOCK-EX RECEPTACLE					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [.080 IN]	F	0.3mm ² -0.75mm ² (22-18AWG)		
INSUL	3.56 [.140 IN]	F	2-3.10 [.059-.122 IN]		
WIRE STRIP LENGTH		APPL INSTRUCTION			
5.50-6.50 [.217-.256 IN]		408-8323			
TERMINAL		-		FEED	
APPL SPEC		114-5119		22.55 [.888 IN]	
TERMINALS APPLIED					
					
175020	-	-	-	-	
179973	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
WIRE SIZE			CRIMP HEIGHT		PIN PN AND LENGTH [IN]
mm ² AWG					
0.75mm ² OR 18AWG			1.61 ±0.05 [.063 ±0.002 IN]		9-354778-6 [.2975]
0.50mm ² OR 20AWG			1.47 ±0.05 [.058 ±0.002 IN]		354779-8 [.3030]
0.30mm ² OR 22AWG			1.41 ±0.05 [.056 ±0.002 IN]		1-354779-4 [.3060]
					-
					-
					-
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					-
					-
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					-
					-
					-

- RECOMMENDED SPARE PARTS.
- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 - LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE



-	1	1	1339569	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
-					70
-	1	1	576266-4	WIRE DEPRESSOR	69
-	1	1	461264-1	PLATE, IDENTIFICATION	68
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	67
-	1	1	986950-1	WASHER, FLAT PRECISION	66
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	65
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	64
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	63
-	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN	62
-	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	61
-	2	2	1-18023-3	SCR,SHC(M4X16)SLUG BLADE	60
-	2	2	18029-1	NUT,HEX(M3)DRAG	59
-	2	2	986965-1	NUT,HEX_SL(M4)DRAG STUD	58
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	57
-	1	1	18024-3	SCR,BHC(M3X10)CAM	56
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	55
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	54
-	1	1	690191-1	PLUG, NYLON	53
-	1	1	1320998-1	RAM	52
-	1	1	690125-1	WASHER, LAMINATED	51
-	1	1	690124-1	WASHER, RAM	50
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	49
-	1	1	23241-1	BALL, STEEL	48
-	1	1	2-22278-7	SPRING, COMPRESSION	47
-	1	1	1320922-1	DISC, INSULATION	46
-	1	1	354777-1	WIRE DISC, PLASTIC	45
-	1	1	22480-5	WASHER, SPRING	44
-	1	1	690212-1	POST, RAM	43
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	42
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	41
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	40
-	1	1	3-690451-2	SPACER, STRIPPER	39
-	1	1	240639-1	STRIPPER	38
-	2	2	1320906-1	DRAG, STUD	37
-	1	1	1320995-8	STRIP GUIDE	36
-	1	1	240825-1	PLATE, STRIP HOLD DOWN	35
-	2	2	4-22281-1	SPRING, DRAG	34
-	1	1	1338665-1	DRAG, STOCK	33
-	2	2	1338663-5	GUIDE, LOWER STRIP	32
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	31
-	1	1	1338708-1	SPACER, SLUG BLADE	30
-	1	1	690481-2	SPACER, HOLD DOWN	29
-	1	1	23846-1	SPRING, HOLD DOWN	28
-	1	1	240644-1	PLATE, REAR SHEAR	27
-	1	1	690482-4	PLATE, FRONT SHEAR	26
-	1	1	1333216-4	ANVIL	25
-	1	1	690474-4	BLADE, SLUG	24
-	1	1	3-720966-0	HOLD DOWN, TERMINAL	23
-	1	1	2-240641-3	SPACER, SLUG BLADE	22
-	1	1	238009-1	SPACER, BLOCK CRIMPER	21
-	1	2	1-456134-4	CRIMPER, INSULATION	20
-	1	1	576265-5	SPACER, CRIMPER	19
-	1	2	1-456405-5	CRIMPER, WIRE	18

-77		-71		-1		PART NO		DESCRIPTION				ITEM NO			
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)															
EOD PER ASSY						PARTS LIST									
UNITS: mm [INCHES]		MATL		-		HT TR				FIN		-			
SCALE PRINT.															
TOLERANCES UNLESS OTHERWISE SPECIFIED:															
C ±		DR LLOFHOUSE		25JUN01		APP		25JUN01		F.BACKHURST		AMP			
C ±		CHK		-		REL		-				AMP Incorporated Harrisburg, PA 17105-3608			
C ±															
TEXTURE: ✓		NAME										END FEED HD-I APPLICATOR		MACHINE REF	
BURRS, BREAK		SCALE		-		D		DWG NO		1339569		SHEET		REV	
EDGES R0.38 MAX												1 of 1		AI	
CUSTOMER AND ASSEMBLY DRAWING												RESTRICTED TO		-	

THIS DRAWING IS A CONTROLLED DOCUMENT.

LAYOUT
L1339569

SET UP GAGE
458638-3

2000

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1339569

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C

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