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AMP 3907 REV 3-87

			-1	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY				PARTS LIST				
DIMENSIONS IN INCHES. TOLERANCES UNLESS OTHERWISE SPECIFIED:				MATERIAL	HEAT TREAT	FINISH		
				-	-	-		
2 PLC DEC ±.01				DR 12-23-87	APP 1-5-88			
3 PLC DEC ±.005				M.RITRIVATO A.J.FLAYNIK		AMP	AMP INCORPORATED Harrisburg, Pa. 17105	
4 PLC DEC ±-				CHK 1-5-88	REL -			
ANGLES ± -				A.J.FLAYNIK				
SURF TEXTURE: ✓				NAME TOOL, EXTRACTION				
REMOVE BURRS, BREAK SHARP EDGES .01SR MAX				SCALE 2:1	C	DWG NO 445147	SHEET 1 of 1	REV C

DIMENSIONS IN INCHES.
TOLERANCES UNLESS
OTHERWISE SPECIFIED:

2 PLC DEC $\pm .01$
3 PLC DEC $\pm .005$
4 PLC DEC $\pm -$
ANGLES $\pm -$

SURF TEXTURE: 

REMOVE BURRS, BREAK
SHARP EDGES .01SR MAX

A	21920-7	•PIN, DOWEL	6
A	126217-1	SPRING	5
B	445146-1	HANDLE, LEFT SIDE	4
B	445145-1	HANDLE, RIGHT SIDE	3
B	1-26024-4	EYELET	2
B	445144-1	EXTRACTION TIP, HALF	1

1	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
PARTS LIST				

MATERIAL	HEAT TREAT	FINISH
-	-	-

DR	12-23-87	APP	1-5-88	 AMP INCORPORATED Harrisburg, Pa. 17105
	M. RITRIVATO		A. J. FLAYNIK	
CHK	1-5-88	REL	-	
	A. J. FLAYNIK		-	

NAME	TOOL, EXTRACTION		SHEET	REV
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SCALE 2:1	C	DWG NO 445147	SHEET 1 of 1	REV C
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SECTION Z-Z
SCALE 10:1

$\pm .005$ $\begin{matrix} +.005 \\ -.000 \end{matrix}$ R. 4-PLACES
 ALONG $\phi .190$

.003 +.005 R. TYP.
-.000

— $\phi .190 \pm .004$
 .005 MAX TIP
 MISMATCH
 PERMISSIBLE

Ø .154 +.005
- .000

.010 MAX.

Ø .125 MIN.

- .09 CHARS EQUALLY SPACED
AND CENTERED.

06 CHARS EQUALLY SPACED
AND CENTERED.

-.09 CHARS EQUALLY SPACED
AND CENTERED.

EYELETS MUST BE SEATED
ON HANDLE AND TIP AS
SHOWN. TIP SIDE PLAY NOT
PERMISSIBLE.

SLOTTED SPRING PIN MUST
BE SEATED .05 BELOW
EACH END OF HANDLE.

MARKING TO BE CENTERED
AND PERMANENTLY MARKED
IN AREAS AS SHOWN.
(COLOR OPTIONAL).

4. TOOL IS SPRING LOADED
CLOSED, MUST OPEN AND
CLOSE FREELY.

.010 MAX GAP MEASURED
FROM FRONT OF TIP,
WITHIN .032 LENGTH.

MEASURED WITH $\phi .154$ PIN
INSERTED INTO .63 TIP
LENGTH.