

# NTC SMD Thermistors



## With Nickel Barrier Termination NB 12 - NB 20

Chip thermistors are high quality and low cost devices especially developed for surface mounting applications. They are widely used for temperature compensation but can also achieve temperature control of printed circuits.

A nickel barrier metallization provides outstanding qualities of solderability and enables this chip to meet the requirements of the most severe soldering processes.

| Types                                      | NB 12<br>IEC SIZE : 0805 | NB 20<br>IEC SIZE : 1206 |
|--------------------------------------------|--------------------------|--------------------------|
| <b>DIMENSIONS:</b><br>millimeters (inches) |                          |                          |
| Terminations                               | Nickel Barrier           |                          |
| Marking                                    | On packaging only        |                          |
| Climatic category                          | 40/125/56                |                          |
| Operating temperature                      | -55°C to +150°C          |                          |
| Tolerance on R <sub>n</sub> (25°C)         | ±5%, ±10%, ±20%          |                          |
| Maximum dissipation at 25°C                | 0.12 W                   | 0.24 W                   |
| Thermal dissipation factor                 | 2 mW/°C                  | 4 mW/°C                  |
| Thermal time constant                      | 5 s                      | 7s                       |

Resistance - Temperature characteristics: pages 36 to 40.

## APPLICATIONS

- LCD compensation
- Battery packs
- Mobile phones
- CD players
- Heating systems
- Air-conditioning systems
- Temperature control of Switch Mode Power Supplies
- Compensation of pressure sensors
- Protection of power transistors in various electronic circuits

## HOW TO ORDER

**NB 20**

Type

**K 0**

Material Code

K  
(See tables page 13)

**0103**

Resistance  
10,000 Ω

**M**

Tolerance  
M (±20%)  
J (±5%)  
K (±10%)

**BA**

Suffix: Packaging

— : Bulk  
BA: Plastic tape  
(180mm diam. reel)  
BE: Plastic tape (1/2 reel)  
BC: Plastic tape  
(330mm diam. reel)  
BB: Cardboard tape  
(180mm diam. reel)  
BF: Cardboard tape (1/2 reel)  
BD: Cardboard tape  
(330mm diam. reel)

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## With Nickel Barrier Termination NB 12 – NB 20

### TABLE OF VALUES

| NB 12<br>IEC SIZE : 0805                                                                                                                                                                                                                                                                                                         |                                                                                                                                          |                  |                                                                         |                            |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|------------------|-------------------------------------------------------------------------|----------------------------|
| Types                                                                                                                                                                                                                                                                                                                            | Rn at 25°C<br>(Ω)                                                                                                                        | Material<br>Code | B (K)<br>$\left(\frac{\Delta B/B}{(1) \pm 5\%}\right)$<br>$(2) \pm 3\%$ | $\alpha$ at 25°C<br>(%/°C) |
| NB 12 KC 0 180<br>NB 12 KC 0 220<br>NB 12 KC 0 270<br>NB 12 KC 0 330<br>NB 12 KC 0 390<br>NB 12 KC 0 470<br>NB 12 KC 0 560<br>NB 12 KC 0 680<br>NB 12 KC 0 820<br>NB 12 KC 0 101                                                                                                                                                 | 18<br>22<br>27<br>33<br>39<br>47<br>56<br>68<br>82<br>100                                                                                | KC               | 3470 ± 5%                                                               | – 3.9                      |
| NB 12 MC 0 121<br>NB 12 MC 0 151<br>NB 12 MC 0 181<br>NB 12 MC 0 221<br>NB 12 MC 0 271<br>NB 12 MC 0 331<br>NB 12 MC 0 391<br>NB 12 MC 0 471<br>NB 12 MC 0 561<br>NB 12 MC 0 681<br>NB 12 MC 0 821<br>NB 12 MC 0 102<br>NB 12 MC 0 122<br>NB 12 MC 0 152<br>NB 12 MC 0 182<br>NB 12 MC 0 222<br>NB 12 MC 0 272<br>NB 12 MC 0 332 | 120<br>150<br>180<br>220<br>270<br>330<br>390<br>470<br>560<br>680<br>820<br>1,000<br>1,200<br>1,500<br>1,800<br>2,200<br>2,700<br>3,300 | MC               | 3910 ± 3%                                                               | – 4.4                      |
| NB 12 J 0 0332<br>NB 12 J 0 0392<br>NB 12 J 0 0472<br>NB 12 J 0 0562                                                                                                                                                                                                                                                             | 3,300<br>3,900<br>4,700<br>5,600                                                                                                         | J                | 3480 ± 3%                                                               | – 3.9                      |
| NB 12 K 0 0682<br>NB 12 K 0 0822<br>NB 12 K 0 0103                                                                                                                                                                                                                                                                               | 6,800<br>8,200<br>10,000                                                                                                                 | K                | 3630 ± 3%                                                               | – 4.0                      |
| NB 12 L 0 0123<br>NB 12 L 0 0153                                                                                                                                                                                                                                                                                                 | 12,000<br>15,000                                                                                                                         | L                | 3790 ± 3%                                                               | – 4.2                      |
| NB 12 M 0 0183<br>NB 12 M 0 0223<br>NB 12 M 0 0273<br>NB 12 M 0 0333                                                                                                                                                                                                                                                             | 18,000<br>22,000<br>27,000<br>33,000                                                                                                     | M                | 3950 ± 3%                                                               | – 4.4                      |
| NB 12 N 0 0393<br>NB 12 N 0 0473<br>NB 12 N 0 0563                                                                                                                                                                                                                                                                               | 39,000<br>47,000<br>56,000                                                                                                               | N                | 4080 ± 3%                                                               | – 4.6                      |
| NB 12 L 2 0683                                                                                                                                                                                                                                                                                                                   | 68,000                                                                                                                                   | L2               | 3805 ± 3%                                                               | – 4.1                      |
| NB 12 N 5 0683<br>NB 12 N 5 0823                                                                                                                                                                                                                                                                                                 | 68,000<br>82,000                                                                                                                         | N5               | 4160 ± 3%                                                               | – 4.7                      |
| NB 12 P 0 0104                                                                                                                                                                                                                                                                                                                   | 100,000                                                                                                                                  | P                | 4220 ± 3%                                                               | – 4.7                      |
| NB 12 SC 0104                                                                                                                                                                                                                                                                                                                    | 100,000                                                                                                                                  | SC               | 4500 ± 3%                                                               | – 4.8                      |
| NB 12 P 0 0124<br>NB 12 P 0 0154<br>NB 12 P 0 0184                                                                                                                                                                                                                                                                               | 120,000<br>150,000<br>180,000                                                                                                            | P                | 4220 ± 3%                                                               | – 4.7                      |
| NB 12 Q 0 0224<br>NB 12 Q 0 0274                                                                                                                                                                                                                                                                                                 | 220,000<br>270,000                                                                                                                       | Q                | 4300 ± 3%                                                               | – 4.7                      |
| NB 12 R 0 0105                                                                                                                                                                                                                                                                                                                   | 1,000,000                                                                                                                                | R                | 4400 ± 3%                                                               | – 4.8                      |

| NB 20<br>IEC SIZE : 1206                                                               |                                                     |                  |                                                                         |                            |
|----------------------------------------------------------------------------------------|-----------------------------------------------------|------------------|-------------------------------------------------------------------------|----------------------------|
| Types                                                                                  | Rn at 25°C<br>(Ω)                                   | Material<br>Code | B (K)<br>$\left(\frac{\Delta B/B}{(1) \pm 5\%}\right)$<br>$(2) \pm 3\%$ | $\alpha$ at 25°C<br>(%/°C) |
| NB 20 MC 0 221<br>NB 20 MC 0 102                                                       | 220<br>1,000                                        | MC               | 3910 ± 3%                                                               | – 4.4                      |
| NB 20 J 0 0472<br>NB 20 J 0 0562<br>NB 20 J 0 0682                                     | 4,700<br>5,600<br>6,800                             | J                | 3480 ± 3%                                                               | – 3.9                      |
| NB 20 J 5 0822                                                                         | 8,200                                               | J5               | 3480 ± 3%                                                               | – 3.9                      |
| NB 20 K 0 0103<br>NB 20 K 0 0123                                                       | 10,000<br>12,000                                    | K                | 3630 ± 3%                                                               | – 4.0                      |
| NB 20 L 0 0153<br>NB 20 L 0 0183<br>NB 20 L 0 0223                                     | 15,000<br>18,000<br>22,000                          | L                | 3790 ± 3%                                                               | – 4.2                      |
| NB 20 M 0 0273<br>NB 20 M 0 0333<br>NB 20 M 0 0393<br>NB 20 M 0 0473                   | 27,000<br>33,000<br>39,000<br>47,000                | M                | 3950 ± 3%                                                               | – 4.4                      |
| NB 20 N 0 0563<br>NB 20 N 0 0683<br>NB 20 N 0 0823                                     | 56,000<br>68,000<br>82,000                          | N                | 4080 ± 3%                                                               | – 4.6                      |
| NB 20 N 5 0104                                                                         | 100,000                                             | N5               | 4160 ± 3%                                                               | – 4.7                      |
| NB 20 P 0 0124<br>NB 20 P 0 0154<br>NB 20 P 0 0184<br>NB 20 P 0 0224                   | 120,000<br>150,000<br>180,000<br>220,000            | P                | 4220 ± 3%                                                               | – 4.7                      |
| NB 20 Q 0 0274<br>NB 20 Q 0 0334<br>NB 20 Q 0 0394<br>NB 20 Q 0 0474<br>NB 20 Q 0 0564 | 270,000<br>330,000<br>390,000<br>470,000<br>560,000 | Q                | 4300 ± 3%                                                               | – 4.7                      |
| NB 20 R 0 0684<br>NB 20 R 0 0824<br>NB 20 R 0 0105                                     | 680,000<br>820,000<br>1,000,000                     | R                | 4400 ± 3%                                                               | – 4.8                      |

# Packaging for Automatic Insertion



## NTC Chip Thermistors / NC/NB Series

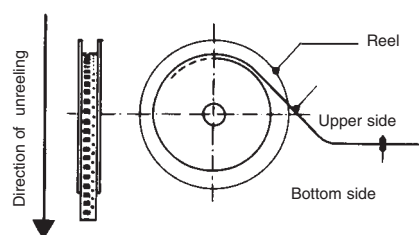
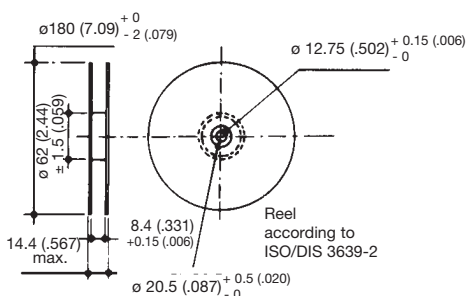
### AUTOMATIC INSERTION

#### Super 8 Plastic Tape Packaging:

The mechanical and dimensional reel characteristics are in accordance with the IEC publication 286-3.



| Designation                                               | Symbol | Value     | Tolerance                                       |
|-----------------------------------------------------------|--------|-----------|-------------------------------------------------|
| Tape width                                                | W      | 8         | ±0.2                                            |
| Tape thickness                                            | T      | 0.4 max.  |                                                 |
| Pitch of the sprocket holes                               | P0     | 4         | ±0.1                                            |
| Diameter of the sprocket holes                            | D0     | 1.5<br>-0 | ±0.1                                            |
| Distance                                                  | E      | 1.75      | ±0.1                                            |
| Distance (center to center)                               | F      | 3.5       | ±0.05                                           |
| Distance (center to center)                               | P2     | 2         | ±0.1                                            |
| Sizes of the cavities<br>NC 12 (0805)<br><br>NC 20 (1206) | A0     | 1.5       | ±0.1                                            |
|                                                           | B0     | 2.4       | ±0.1                                            |
|                                                           | K      | 1.4 max.  | K ±0.1<br>(size is adjustable)<br>(K = t1 +0.2) |
|                                                           | A0     | 1.95      | ±0.1                                            |
|                                                           | B0     | 3.55      | ±0.1                                            |
|                                                           | K      | 1.5 max.  | K ±0.1<br>(size is adjustable)<br>(K = t1 +0.2) |



### QUANTITY PER REEL

| Type          | Suffix | Qty Per Reel |
|---------------|--------|--------------|
| NC - NB 12    | BA     | 4000         |
|               | BE     | 2000         |
| NC 20 - NB 20 | BA     | 3000         |
|               | BE     | 1500         |

# Packaging for Automatic Insertion

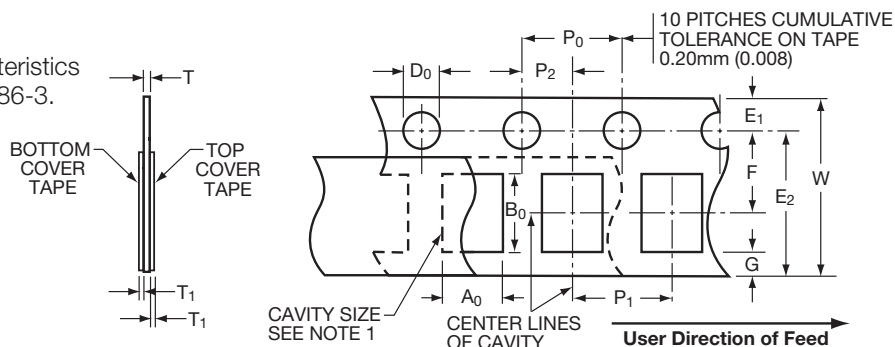


## NTC Chip Thermistors / NC/NB Series

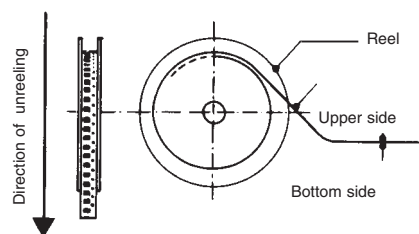
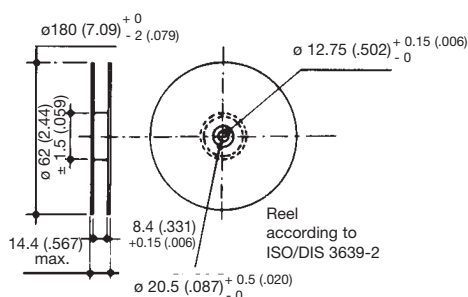
### AUTOMATIC INSERTION

#### 8mm Paper Tape Packaging:

The mechanical and dimensional reel characteristics are in accordance with the IEC publication 286-3.



| Designation                    | Symbol         | Value          | Tolerance |
|--------------------------------|----------------|----------------|-----------|
| Tape width                     | W              | 8              | -0.1/+0.3 |
| Tape thickness                 | T              | 1.1 max.       |           |
| Pitch of the sprocket holes    | P <sub>0</sub> | 4              | ±0.1      |
| Diameter of the sprocket holes | D <sub>0</sub> | 1.5<br>-0/+0.1 | ±0.1      |
| Distance                       | E <sub>1</sub> | 1.75           | ±0.1      |
| Distance (center to center)    | F              | 3.5            | ±0.05     |
| Distance (center to center)    | P <sub>2</sub> | 2              | ±0.05     |
| Cover tape thickness           | T <sub>1</sub> | 0.10 max.      |           |
| Distance                       | E <sub>2</sub> | 6.25 min.      |           |
| Distance                       | G              | 0.75 min.      |           |
| Component pitch                | P <sub>1</sub> | 4              | ±0.1      |
| 0805/0603<br>0402              |                | 2              | ±0.1      |



### QUANTITY PER REEL

| Type       | Suffix | Qty Per Reel |
|------------|--------|--------------|
| NB - NC 12 | BB     | 4000         |
| NB 21      | BF     | 2000         |
| NB 23      | BB     | 10000        |
|            | BF     | 5000         |

# Surface Mounting Guide

## Chip Thermistor – Application Notes



### STORAGE

Good solderability is maintained for at least twelve months, provided the components are stored in their “as received” packaging at less than 40°C and 70% RH.

### SOLDERABILITY / LEACHING

Terminations to be well soldered after immersion in a 60/40 tin/lead solder bath at  $235 \pm 5^\circ\text{C}$  for  $2 \pm 1$  seconds.

Terminations will resist leaching for at least the immersion times and conditions recommendations shown below.

| P/N | Termination Type | Solder Tin/Lead | Solder Temp °C | Immersion Time Seconds |
|-----|------------------|-----------------|----------------|------------------------|
| NC  | AgPdPt           | 60/40           | $260 \pm 5$    | 15 max                 |
| NB  | Nickel Barrier   | 60/40           | $260 \pm 5$    | $30 \pm 1$             |

NB products are compatible with a wide range of soldering conditions consistent with good manufacturing practice for surface mount components. This includes Pb free reflow processes with peak temperatures up to  $270^\circ\text{C}$ . Recommended profiles for reflow and wave soldering are shown below for reference.

NC products are recommended for lead soldering application or gluing techniques.

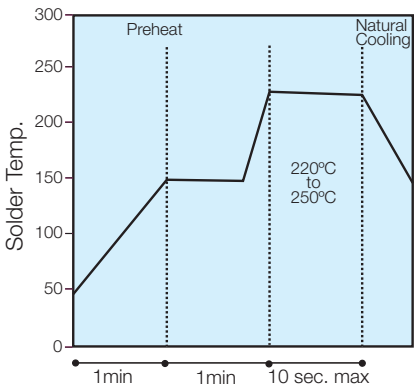
### Wave



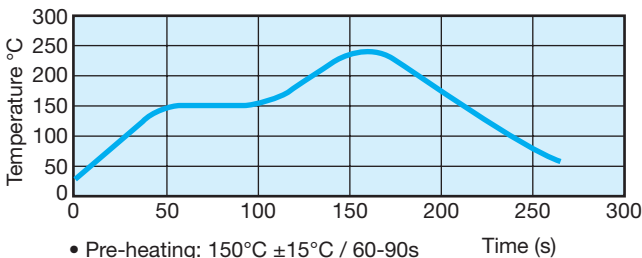
(Preheat chips before soldering)  
T/maximum  $150^\circ\text{C}$

- The visual standards used for evaluation of solder joints will need to be modified as lead free joints are not as bright as with tin-lead pastes and the fillet may not be as large.
- Resin color may darken slightly due to the increase in temperature required for the new pastes.
- Lead-free solder pastes do not allow the same self alignment as lead containing systems. Standard mounting pads are acceptable, but machine set up may need to be modified.

### Reflow



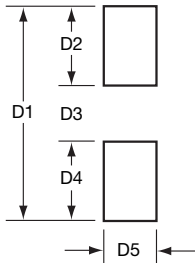
(Minimize soldering time)



- Pre-heating:  $150^\circ\text{C} \pm 15^\circ\text{C}$  / 60-90s
- Max. Peak Gradient:  $2.5^\circ\text{C/s}$
- Peak Temperature:  $245^\circ\text{C} \pm 5^\circ\text{C}$
- Time at  $>230^\circ\text{C}$ : 40s Max.

### RECOMMENDED SOLDERING PAD LAYOUT

Dimensions in mm (inches)



### REFLOW SOLDERING

| Case Size | P/N  | D1             | D2             | D3             | D4             | D5             |
|-----------|------|----------------|----------------|----------------|----------------|----------------|
| 0402      | NB23 | 1.70<br>(.067) | 0.60<br>(.024) | 0.50<br>(.020) | 0.60<br>(.024) | 0.50<br>(.020) |
| 0603      | NB21 | 2.30<br>(.091) | 0.80<br>(.031) | 0.70<br>(.028) | 0.80<br>(.031) | 0.75<br>(.030) |
| 0805      | NB12 | 3.00<br>(.118) | 1.00<br>(.039) | 1.00<br>(.039) | 1.00<br>(.039) | 1.25<br>(.049) |
| 1206      | NB20 | 4.00<br>(.157) | 1.00<br>(.039) | 2.00<br>(.079) | 1.00<br>(.039) | 2.50<br>(.098) |

### WAVE SOLDERING

| Case Size | P/N  | D1             | D2             | D3             | D4             | D5             |
|-----------|------|----------------|----------------|----------------|----------------|----------------|
| 0603      | NB21 | 3.10<br>(.122) | 1.20<br>(.047) | 0.70<br>(.028) | 1.20<br>(.047) | 0.75<br>(.030) |
| 0805      | NB12 | 4.00<br>(.157) | 1.50<br>(.059) | 1.00<br>(.039) | 1.50<br>(.059) | 1.25<br>(.049) |
| 1206      | NB20 | 5.00<br>(.197) | 1.50<br>(.059) | 2.00<br>(.079) | 1.50<br>(.059) | 1.60<br>(.063) |