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Technology for Productivity

Flow Measurement & Control

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Type GM50A

METAL SEALED, DIGITAL MASS FLOW CONTROLLER

The GM50A is a general purpose, metal sealed MFC well suited for a wide variety of applications requiring flow control capability from 5 sccm to 50 slm FS, N_2 equivalent. The GM50A incorporates the latest in digital flow control electronics along with a well proven, patented thermal sensor and mechanical design.

The GM50A digitally controlled MFC is available with either analog or digital I/O. The digital control electronics utilize the latest in MKS control algorithms providing fast and repeatable response to setpoint throughout the device control range. Typical response times are on the order of 500 milliseconds. Included is a digital calibration that yields 1% of setpoint accuracy on the calibration gas. The GM50A's analog and digital I/O can easily be used to replace those same I/O types of the 1479A MFCs.

The GM50A utilizes the standard 3-inch footprint most often used by MFCs in the 5 sccm to 50 slm flow rate range enabling its use without the need to modify existing gas line configurations. The GM50A metal sealed MFC with its electropolished surface finish is well suited for use in high purity process applications. The GM50A is also available in an MFM version (not electropolished).

Features & Benefits

- Patented thermal sensor design provides exceptional zero stability
- Percent of setpoint accuracy (calibration gas) enables precise process control
- Embedded user interface provides the ability to
  - Easily change device range and user gas reducing inventory requirements
  - Monitor device functionality and collect performance data in-situ
- 10µ inch electropolished 316L surface finish enables MFC use for high purity applications
- Compatible analog and digital (RS485, Devicenet and Profibus) I/O allow the GM50A to replace its 1479A counterparts
- CE Mark and RoHS Compliance – meeting requirements for the European Union

US Patent No 5461913.

Performance

Full Scale Flow Ranges *(N_2 equivalent)*	5 - 50000 sccm
Maximum Inlet Pressure	150 psig (can not exceed pressure differential requirement across MFC)
Normal Operating Pressure Differential *(N_2 F.S.)* *(with atmospheric pressure at the MFC outlet)*	5 to 5000 sccm; 10 to 40 psid 10000 to 20000 sccm; 15 to 40 psid 30000 to 50000 sccm; 25 to 40 psid
Proof Pressure	1000 psig
Burst Pressure	1500 psig
Control Range	2% to 100% of F.S. (range on mech.)
Typical Accuracy *(with N_2 calibration gas)*	± 1% of setpoint for 20 to 100% F.S.
	± 0.2% of F.S. for 2 to 20% F.S.
Repeatability	± 0.3% of Reading
Resolution	0.1% of Full Scale
Temperature Coefficients	
Zero	< 0.05% of F.S./°C
Span	< 0.08% of Rdg./°C
Inlet Pressure Coefficient	< 0.02% of Rdg./psi
Typical Controller Settling Time	< 750 msec., typical above 5% F.S.
(per SEMI Guideline E-17-0600)	
Warm-up Time	< 30 min
(to within 0.2% of F.S. of steady state performance)	
Operating Temperature Range (Ambient)	10°C to 50°C
Storage Humidity	0 to 95% Relative Humidity, non-condensing
Storage Temperature	-20° to 80°C (-4° to 149° F)

Mechanical

Fittings *(compatible with)*	Swagelok® 4 VCR® or ¼" Swagelok compression seal, surface mount
Leak Integrity	
External (scc/sec He)	< 1 x 10^{-10}
Through closed valve	< 1.0% of F.S. at 40 psig inlet to atmosphere
	(To assure no flow-through, a separate positive shut-off valve is required.)
Wetted Materials	
Standard	316L S.S. VAR (equivalent to 316 S.S. SCQ for semiconductor quality), 316 S.S., Elgiloy®, Nickel
Valve Seat (MFC only)	Teflon®
Surface Finish	
MFC	10µ inch average Ra (electropolished)
MFM	16µ inch average Ra
Weight	less than 3 lbs (1.4kg)

Electrical Analog I/O CE Compliant to EMC Directive 2004/108/EC

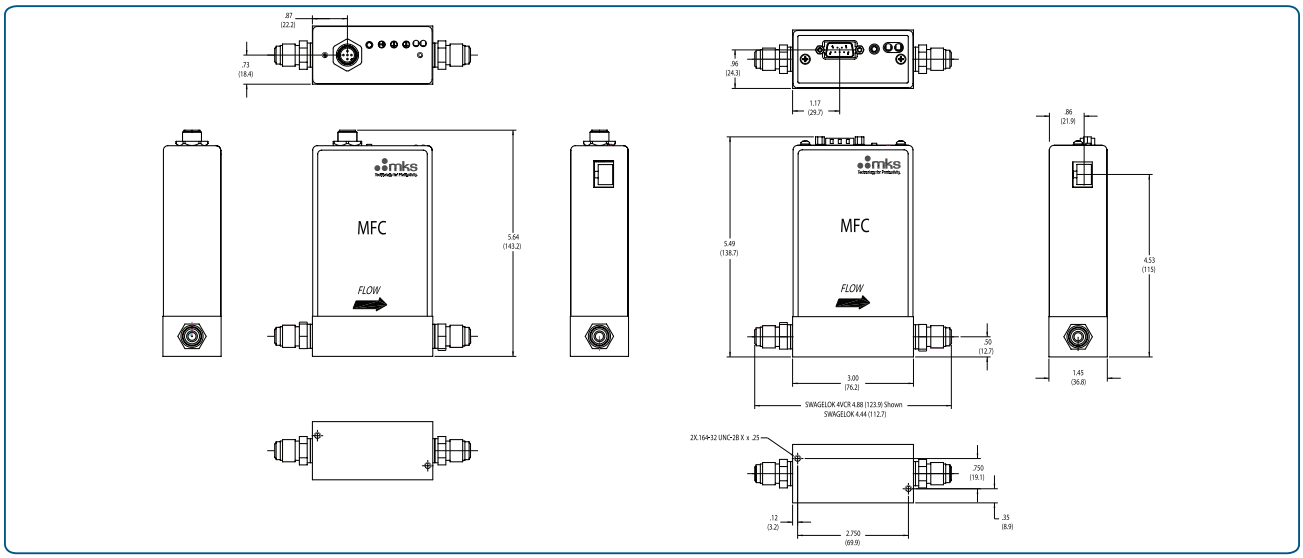
Input Power Required	+15 to +24 VDC @ (< 4 watts)
Flow Input/Output Signal	
Voltage (0 to 5 VDC)	15 pin Type "D" male, 9 pin Type "D" male
Current (4 to 20 mA)	15 pin Type "D" male

Specifications (cont'd)

Digital I/O CE Compliant to EMC Directive 2004/108/EC

Digital I/O	DeviceNet™	RS-485	Profibus®
Input Power Required	+11 to +25 VDC per DeviceNet specification (< 4 watts)	+15 to +24 VDC (< 4 watts)	+15 to +24 VDC (< 4 watts)
Connector	5 pin microconnnector (DeviceNet)	9 pin Type D male	9 pin Type D male (power) and 9 pin Type D female (comm.)
Data Rate Switch/ Selection	4 positions: 125, 250, 500K (Default), PGM (programmable over the network)	No switch Set Data Rate via RS485	No switch Set Data Rate via Profibus
Data Rate	Data Rate (User Selectable) 125 Kbps 250 Kbps 500 Kbps	Data Rate (User Selectable) 9.6 Kbps 19.2 Kbps 38.4 Kbps	Data Rate (User Selectable) 9.6 Kbps to 12 Mbps
MAC ID Switches/Addresses	2 switches, 10 positions; 0,0 to 6,3 1 to 254	Set address over RS485 Station Addresses 0,0 to 9,9	2 switches, 10 positions
Network Size	Up to 64 nodes	Up to 32 nodes	Up to 99 nodes
Network Topology	Linear (trunkline/dropline) power and signal on same network cable	Master/slave	Master/slave
Visual Communication Indicators	LED network status (green/red) LED module status (green/red)	LED Comm (yellow) LED Error (red)	LED Comm (green/red) LED Error (green/red)

Dimensional Drawing



Dimensional Drawing — Devicenet and RS485 with VCR Fittings

**(See manual for additional I/O and fitting types)*

Note: Unless specified, dimensions are nominal values in inches (mm referenced).

Ordering Information

Ordering Code Example: GM50A013502R6M010	Code	Configuration
Type MFC Mass Flow Controller GM50A	GM50A	GM50A
Gas (Per Semi Standard E52-0703)		
For example:		013
013 = Nitrogen = N_2	013	
029 = Ammonia = NH_3	029	
110 = Sulfur Hexafluoride = SF_6	110	
Flow Range Full Scale*		
5 sccm	500	502
10 sccm	101	
20 sccm	201	
50 sccm	501	
100 sccm	102	
200 sccm	202	
500 sccm	502	
1000 sccm	103	
2000 sccm	203	
5000 sccm	503	
10000 sccm	104	
20000 sccm	204	
30000 sccm	304	
50000 sccm	504	
Fittings *(compatible with)*		
Swagelok 4 VCR male	R	R
¼" Swagelok	S	
C-seal surface mount as per SEMI 2787.1	C	
W-seal surface mount as per SEMI 2787.3F	H	
Connector		
DeviceNet™	6	6
RS485 (uses 9 pin connector)	5	
Profibus™	4	
Analog 0 to 5 VDC (9 pin D connector)	A	
Analog 0 to 5 VDC (15 pin D connector)	B	
Analog 4 to 20 mA (15 pin D connector)	H	
Device Type		
Mass Flow Controller	M	M
Mass Flow Meter	3	
Reserved for MKS Future Use		
Standard	0	0
Firmware		
Unless otherwise specified, MKS will ship firmware revision current to date	10	10

* The Full Scale Flowrate is designated by a 3 digit number. The first two digits represent the significant digits of the FS flow rate separated by a decimal point. The third digit is the exponent of the power of ten.

Example Flowrate code:
254 is 2.5×10^4 or 25000 sccm
153 is 1.5×10^3 or 1500 sccm
601 is 6.0×10^1 or 60 sccm

Technology for Productivity

Global Headquarters

2 Tech Drive, Suite 201
Andover, MA 01810

Tel: 978.645.5500
Tel: 800.227.8766 (in U.S.A.)
Web: www.mksinst.com

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