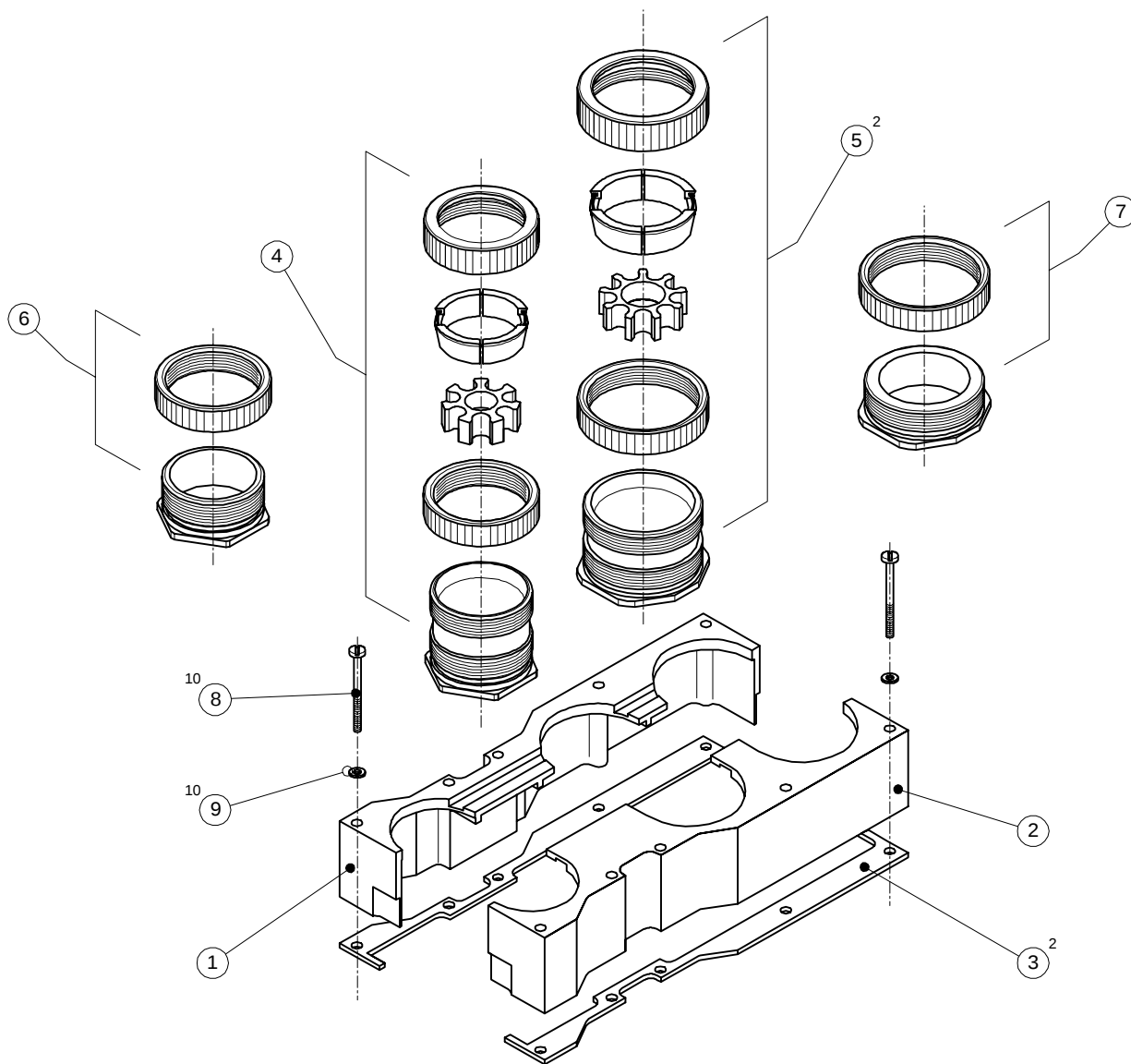


SPECIFICATION CONTROL DRAWING

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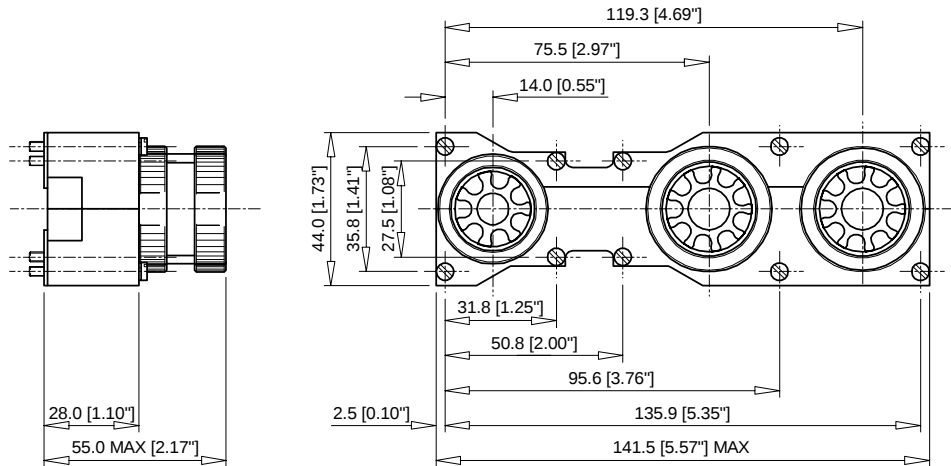
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KIT DESCRIPTION

ITEM	QTY	DESCRIPTION	MATERIAL
1	1	LEFT SIDE SUPPORT	ALUMINIUM ALLOY
2	1	RIGHT SIDE SUPPORT	ALUMINIUM ALLOY
3	2	RETENTION BAR	ALUMINIUM ALLOY
4	1	BODY ASSEMBLY – A7	
		BODY – A7	ALUMINIUM ALLOY
		HOLDING NUT – A7	ALUMINIUM ALLOY
		STAR – A7	ALUMINIUM ALLOY
		CONIC RING – A7	ALUMINIUM ALLOY
		BACK NUT – A7	ALUMINIUM ALLOY
5	2	BODY ASSEMBLY – A9	
		BODY – A9	ALUMINIUM ALLOY
		HOLDING NUT – A9	ALUMINIUM ALLOY
		STAR – A9 OR A11 *	ALUMINIUM ALLOY
		CONIC RING – A9	ALUMINIUM ALLOY
		BACK NUT – A9	ALUMINIUM ALLOY
6	1	CAVITY C PLUG ASSEMBLY *	
		PLUG	ALUMINIUM ALLOY
		HOLDING NUT – A7	ALUMINIUM ALLOY
7	1 or 2	CAVITY A PLUG ASSEMBLY *	
		PLUG	ALUMINIUM ALLOY
		HOLDING NUT – A9	ALUMINIUM ALLOY
8	10	PAN HEAD SCREW - 4-40 UNC x 1.25" LONG	STAINLESS STEEL - PASSIVATED
9	10	SPRING WASHER	STAINLESS STEEL - PASSIVATED

* SEE NOTES

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ORDER INFORMATION – BASIC ASSEMBLY

Ferrule Quantity Code	Shell Cavity											
	A				B				C			
	Ferrule Quantity		Drilled Star	Cavity Plug	Ferrule Quantity		Drilled Star	Cavity Plug	Ferrule Quantity		Drilled Star	Cavity Plug
	Std	Opt			Std	Opt			Std	Opt		
A25	9		3	5	9		3	5	7		3	5
A27		11	5	5	9		3	5	7		3	5
A29		11	5	5		11	5	5	7		3	5

ORDER INFORMATION – ASSEMBLY WITH CAVITY PLUG(S)

errule Quantity Code	Shell Cavity											
	A				B				C			
	Ferrule Quantity		Drilled Star	Cavity Plug	Ferrule Quantity		Drilled Star	Cavity Plug	Ferrule Quantity		Drilled Star	Cavity Plug
Std	Opt	Std			Opt	Std			Opt			
A7				3				3	7		3	5
A9	9		3	5				3				3
A11		11	5	5				3				3
A16	9		3	5				3	7		3	5
A18AB	9		3	5	9		3	5				3
A18AC		11	5	5				3	7		3	5
A20		11	5	5	9		3	5				3
A22		11	5	5		11	5	5				3

PART NUMBERING

HEXA6 – A B – 00 – 02 – A25 – 1 – DS

- CONNECTOR CODE NUMBER _____
HEXA6 = ARINC 600 CONNECTOR
- MATERIAL CODE: _____
A = ALUMINIUM ALLOY
- PLATING CODE: _____
B = CADMIUM OLIVE DRAB TO QQ-P416
C = ELECTROLESS NICKEL TO MIL-C-26074
- OUTLET STYLE _____
00 = STRAIGHT
- ORDER NUMBER _____
02 = SIZE 2 (CAVITIES A, B AND C)
- FERRULE QUANTITY CODE - SEE ORDER INFORMATION TABLES _____
- 1 = PLAIN CLAMPING NUT _____
- DS = DRILLED STAR - OPTIONAL - SEE NOTE 1 _____

APPLICATION

- The adaptor is designed to be mounted on the following connectors:

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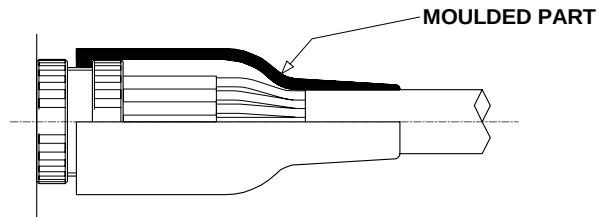
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ARINC 600 SIZE 2 Manufactured by AMP, ITT Cannon and Radiall.

- It is qualified to the Raychem specification RB-110.
- The adaptor is principally designed for open wire bundle installation but can accept Raychem heat shrink moulded parts over a jacketed cable where strain relief is required – see illustration.



- Use in conjunction with the ferrules HET-A-0XX, which are purchased separately. Refer to HET-A-0XX S.C.D. for relevant selection details.

INSTALLATION

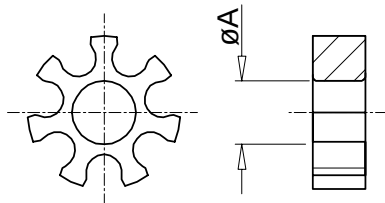
- See Installation Procedure RPIP-696-01.

PACKAGING

- All components are supplied in a plastic bag and all bags are packaged in a box.

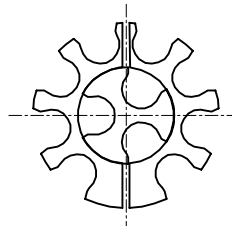
NOTES!

1. The Drilled Star option referred to in the Ordering Information and illustrated below, allows unshielded wires to pass through the assembly. When -DS is ordered, **all** stars that allow this modification will be supplied. This option is **not** available with the Star that holds 11 ferrules.



FERRULE QTY	A7	A9
ØA MAX	9.0 [0.35"]	12.0 [0.47"]

2. Where the ferrule quantities required are standard, the Stars on Body Assemblies items 4 and 5 - are also standard. If the optional quantity is selected then 2 Stars from Body Assembly 5 will be supplied - one "split" and the other one standard. See below for illustration.



EXAMPLE: FERRULE QUANTITY CODE -A11

-A11 = -A8 SPLIT STAR + -A3 STANDARD STAR

3. The Cavity Plug Assemblies will be supplied in place of Body Assemblies according to the Ferrule Quantity Code ordered. Items 7 can be positioned at either Cavity A or B.
4. Assembly is to be permanently marked with Code Identity Number and Part Number.
(e.g. 06090 HEXA6-AB-00-02-A25-1)

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