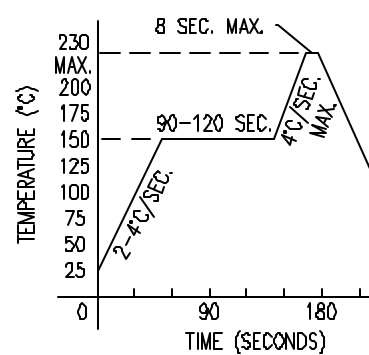


REFLOW PROFILE

ELECTRO-OPTICAL CHARACTERISTICS  $T_A=25^\circ\text{C}$   $I_f=20\text{mA}$ 

PARAMETER	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH		574		nm	
FORWARD VOLTAGE		2.0	2.4	$V_f$	
REVERSE VOLTAGE	5.0			$V_r$	$I_f=100\mu\text{A}$
AXIAL INTENSITY		15		mcd	$I_f=20\text{mA}$
VIEWING ANGLE		120		2x theta	
EMITTED COLOR:	GREEN				
EPOXY LENS FINISH:	WATER CLEAR				

LIMITS OF SAFE OPERATION AT  $25^\circ\text{C}$ 

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	160	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	60	mW
DERATE FROM $25^\circ\text{C}$	-1.2	mW/ $^\circ\text{C}$
OPERATING TEMP.	-40 TO +85	$^\circ\text{C}$
STORAGE TEMP.	-40 TO +85	$^\circ\text{C}$

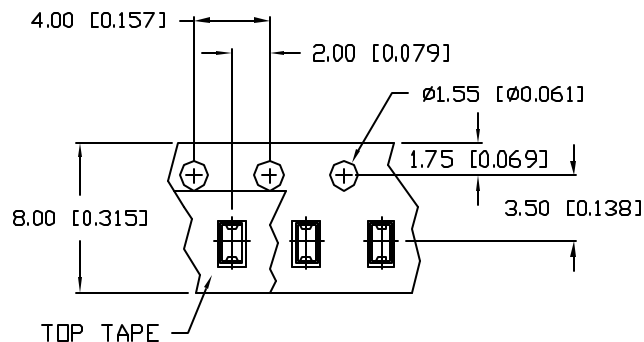
\*  $t < 10\mu\text{s}$ 

## NOTES:

- 3,000 PIECES PER REEL.
- PARTS PACKAGED IN CONDUCTIVE COVER AND CARRIER TAPE.
- THE CATHODE IS ORIENTATED TOWARDS THE TAPE SPROCKET HOLE.

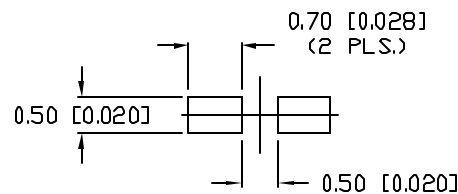
## CAUTION: MOISTURE SENSITIVE DEVICE

- SHELF LIFE IN SEALED BAG:  
12 MONTHS AT  $<40^\circ\text{C}$  AND  $<90\%$  RELATIVE HUMIDITY (RH).
- AFTER THIS BAG IS OPENED, DEVICES HAVE TO BE MOUNTED WITHIN 48 HOURS OR STORED AT  $<30\%$  RH.



TAPE FEED DIRECTION →

RECOMMENDED SOLDER PAD LAYOUT



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.038), XX=±0.5 (±0.020), XXX=±0.25 (±0.010), XXXX=±0.127 (±0.005). LEAD SIZE=±0.05 (0.002), LEAD LENGTH=±0.75 (±0.030). MIN= +DECIMAL PRECISION MAX= +0.00 -DECIMAL PRECISION

REV.

PART NUMBER

SML-LXFZ0402SUGCTR

1.0mm x 0.5mm SURFACE MOUNT LED,  
574nm SUPER ULTRA GREEN LED,  
WATER CLEAR LENS, TAPE AND REEL

## CONFIDENTIAL INFORMATION

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## RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



290 E. HELEN ROAD  
PALATINE, IL 60067-6976  
PHONE: +1.847.359.2790  
US WEB: www.lumex.com  
TW WEB: www.lumex.com.tw

DRAWN BY:

CHECKED BY:

APPROVED BY:

DATE: 5.6.02

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SCALE: N/A

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