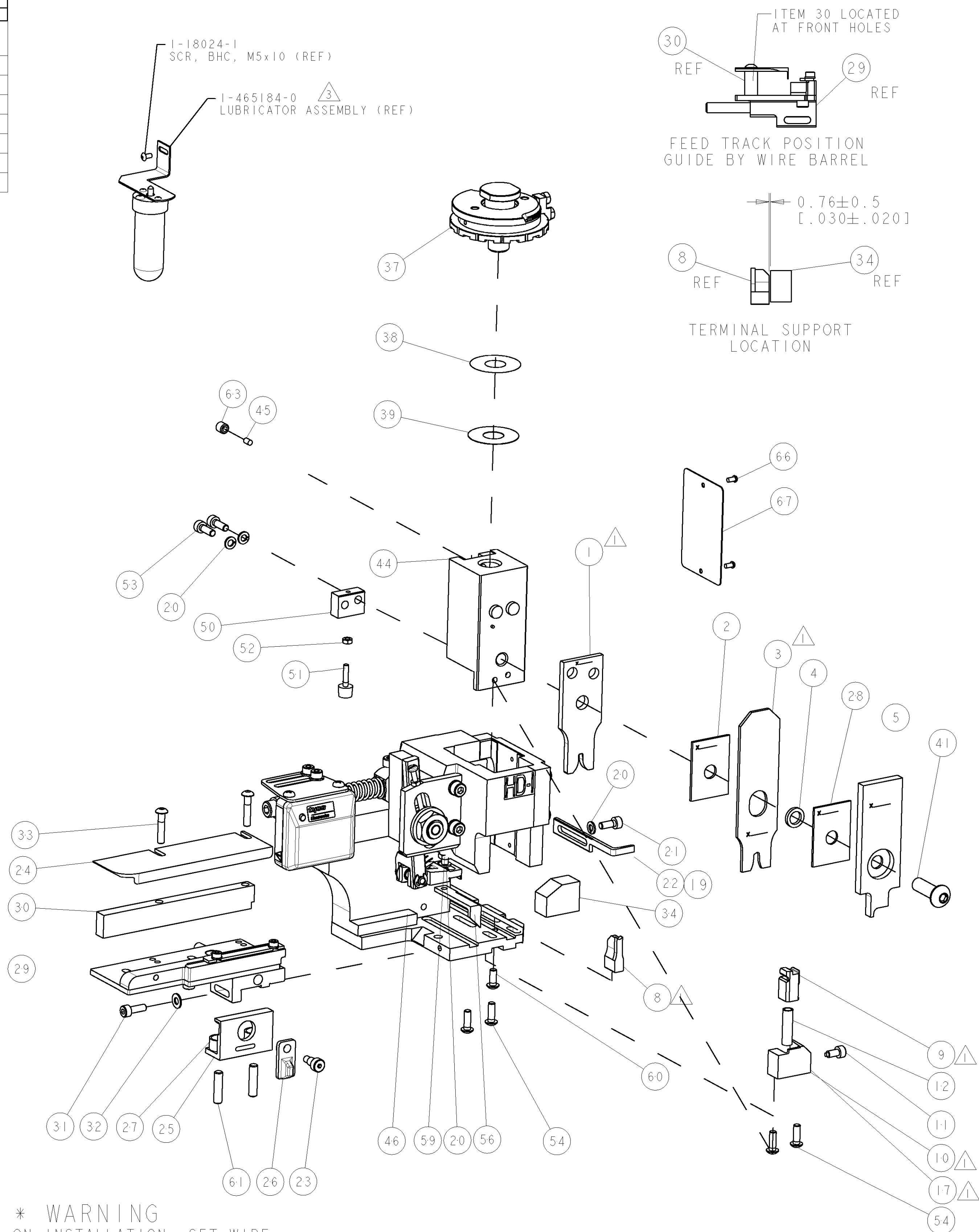




RECOMMENDED SPARE PARTS.

- GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- WIRE AND INS RANGES SHOWN ARE THAT OF THE TERMINAL.
- ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
 Diagram showing the Post-Feed 40mm Stroke mechanism. It features a vertical rectangular block with a circular hole at the top. A vertical rod (47) passes through the block, and a horizontal rod (49) is attached to its side. A small circular component (48) is located at the bottom of the vertical rod.	 Diagram showing the Post-Feed 30mm Stroke mechanism. It features a vertical rectangular block with a circular hole at the top. A vertical rod (47) passes through the block, and a horizontal rod (49) is attached to its side. A small circular component (48) is located at the bottom of the vertical rod.	 Diagram showing the Pre-Feed 30mm Stroke mechanism. It features a vertical rectangular block with a circular hole at the top. A vertical rod (47) passes through the block, and a horizontal rod (49) is attached to its side. A small circular component (48) is located at the bottom of the vertical rod.	 Diagram showing the Pre-Feed 40mm Stroke mechanism. It features a vertical rectangular block with a circular hole at the top. A vertical rod (47) passes through the block, and a horizontal rod (49) is attached to its side. A small circular component (48) is located at the bottom of the vertical rod.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3	LOC	RIST	REVISIONS					
	A	66	TP	LTR	DESCRIPTION	DATE	DWN	APVD
				A	SEE ECO-06-010037	28APR2006	DP	MC
				B	ECR-07-021014	04SEP2007	MY	GB

[illegible]

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DIMENSIONS: mm. (IN)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME: FINE ADJUST SIDE FEED HDI APPLICATOR	
		0 PLC ±.015 1 PLC ±.015 2 PLC ±.015 3 PLC ±.015 4 PLC ±.015 5 ANGLE ±.015		PRODUCT SPEC: See Table APPLICATION SPEC: See Table WEIGHT: See Table	
MATERIAL: -		FINISH: -		SIZE: A CAGE CODE: 00779 DRAWING NO: C-1528640 RESTRICTED TO: -	
CUSTOMER DRAWING				SCALE: 3:5 SHEET: 1 OF: 1 REV: B	