

**GXL SERIES**

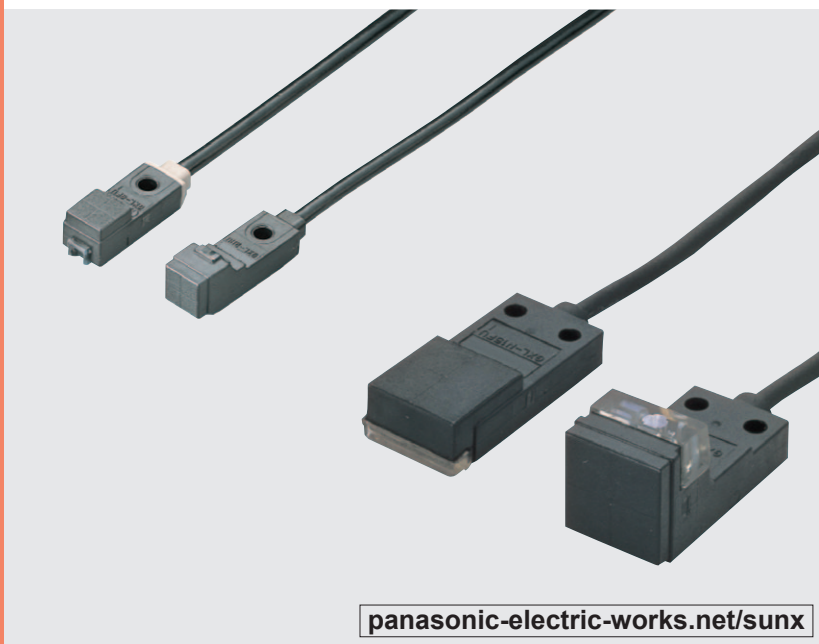
## Related Information

■ General terms and conditions..... F-17

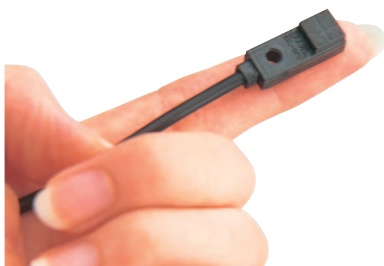
■ Sensor selection guide ..... P.757~

■ Glossary of terms..... P.1386~

■ General precautions ..... P.1405

**High performance in micro-size design****BASIC PERFORMANCE****Versatile mounting**

Since the sensor is fingertip size, it can be mounted in a tight space.

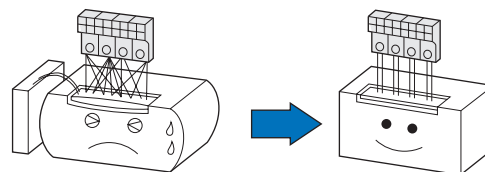
**Reduced wiring operation**

The wiring cost of the DC 2-wire type is 2/3 that of a conventional model. Besides, the possibility of miswiring is reduced.

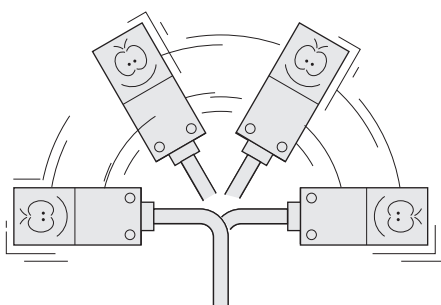
**Particularly convenient when many sensors are used.**

Wiring of the 3-wire type is cumbersome.

Wiring of the 2-wire type is simple and neat.

**ENVIRONMENTAL RESISTANCE****Flexible cable type**

The bending durability of its cable is ten times that of the conventional model. The sensor can be mounted on a moving table or a robot arm.

**Others****Cost performance**

Achieve high performance at an affordable price.

FIBER  
SENSORSLASER  
SENSORSPHOTOELECTRIC  
SENSORSMICRO  
PHOTOELECTRIC  
SENSORSAREA  
SENSORSLIGHT  
CURTAINSPRESSURE /  
FLOW  
SENSORSINDUCTIVE  
PROXIMITY  
SENSORSPARTICULAR  
USE SENSORSSENSOR  
OPTIONSSIMPLE  
WIRE- SAVING  
UNITSWIRE- SAVING  
SYSTEMSMEASUREMENT  
SENSORSSTATIC CONTROL  
DEVICES

ENDOSCOPE

LASER  
MARKERSPLC /  
TERMINALSHUMAN MACHINE  
INTERFACESENERGY CONSUMPTION  
VISUALIZATION  
COMPONENTS

FA COMPONENTS

MACHINE VISION  
SYSTEMSUV CURING  
SYSTEMSSelection  
GuideAmplifier  
Built-inAmplifier-  
separated

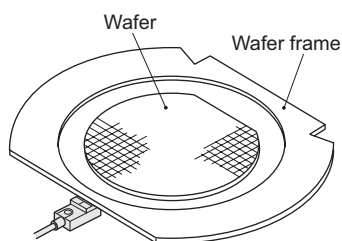
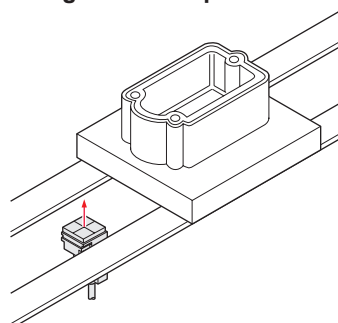
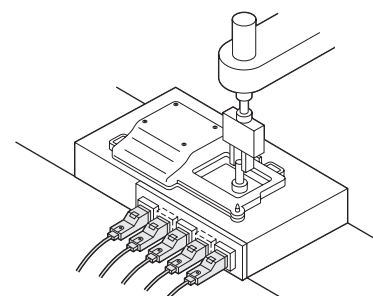
GX-F/H

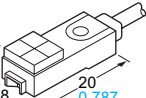
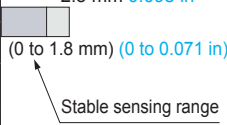
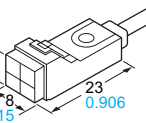
**GXL**

GL

GX-U/GX-FU/  
GX-N

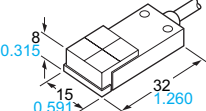
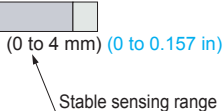
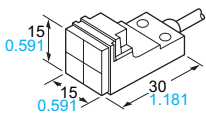
GX

**APPLICATIONS****Detecting wafer frame****Detecting aluminum pallet****Code reading****ORDER GUIDE****GXL-8 type**

| Type      |                                                                                     | Appearance (mm in)                                                                | Sensing range<br>(Note 1)                                                           | Model No.<br>(Note 2) | Output                      | Output operation |
|-----------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------|-----------------------------|------------------|
| DC 2-wire | Front sensing                                                                       |  |  | GXL-8FU               | Non-contact DC 2- wire type | Normally open    |
|           |                                                                                     |                                                                                   |                                                                                     | GXL-8FUI              |                             | Normally closed  |
|           |                                                                                     |                                                                                   |                                                                                     | GXL-8FUB              |                             |                  |
|           |                                                                                     |                                                                                   |                                                                                     | GXL-8FUIB             |                             | Normally open    |
|           |  |                                                                                   |                                                                                     | GXL-8HU               |                             |                  |
|           |                                                                                     |                                                                                   |                                                                                     | GXL-8HUI              |                             |                  |
|           |                                                                                     |                                                                                   |                                                                                     | GXL-8HUB              |                             |                  |
|           |                                                                                     |                                                                                   |                                                                                     | GXL-8HUIB             |                             |                  |

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
 The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.  
 2) "I" in the model No. indicates a different frequency type.

**GXL-15 (Standard) type**

| Type      |               | Appearance (mm in)                                                                  | Sensing range<br>(Note 1)                                                           | Model No.<br>(Note 2) | Output                     | Output operation |               |
|-----------|---------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------|----------------------------|------------------|---------------|
| DC 2-wire | Front sensing |  |  | GXL-15FU              | Non-contact DC 2-wire type | Normally open    |               |
|           |               |                                                                                     |                                                                                     | GXL-15FUI             |                            | Normally closed  |               |
|           |               |                                                                                     |                                                                                     | GXL-15FUB             |                            |                  |               |
|           |               |                                                                                     |                                                                                     | GXL-15FUIB            |                            | Normally open    |               |
|           | Top sensing   |  |                                                                                     | GXL-15HU              |                            |                  | Normally open |
|           |               |                                                                                     |                                                                                     | GXL-15HUI             |                            |                  |               |
|           |               |                                                                                     |                                                                                     | GXL-15HUB             |                            |                  |               |
|           |               |                                                                                     |                                                                                     | GXL-15HUIB            |                            |                  |               |

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.  
 The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.  
 2) "I" in the model No. indicates a different frequency type.

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CURTAINSPRESSURE /  
FLOW  
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GX-F/H

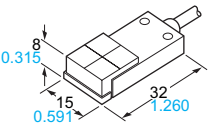
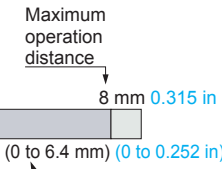
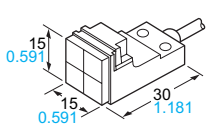
**GXL**

GL

GX-UG/GX-FU/  
GX-N**GX**

## ORDER GUIDE

### GXL-15 (Long sensing range) type ... For mounting on non-magnetic material (Note 3)

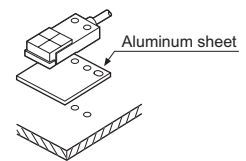
| Type      |               | Appearance (mm in)                                                                | Sensing range<br>(Note 1)                                                                                                                                                                                         | Model No.<br>(Note 2) | Output                      | Output operation |
|-----------|---------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------------|------------------|
| DC 2-wire | Front sensing |  |  <p>Maximum<br/>operation<br/>distance</p> <p>8 mm 0.315 in</p> <p>(0 to 6.4 mm) (0 to 0.252 in)</p> <p>Stable sensing range</p> | GXL-15FLU             | Non-contact DC 2- wire type | Normally open    |
|           | Top sensing   |  |                                                                                                                                                                                                                   | GXL-15FLUI            |                             | Normally closed  |
|           |               |                                                                                   |                                                                                                                                                                                                                   | GXL-15FLUB            |                             |                  |
|           |               |                                                                                   |                                                                                                                                                                                                                   | GXL-15FLUIB           |                             | Normally open    |
|           |               |                                                                                   |                                                                                                                                                                                                                   | GXL-15HLU             |                             |                  |
|           |               |                                                                                   |                                                                                                                                                                                                                   | GXL-15HLUI            |                             |                  |
|           |               |                                                                                   |                                                                                                                                                                                                                   | GXL-15HLUB            |                             | Normally closed  |
|           | GXL-15HLUIB   |                                                                                   |                                                                                                                                                                                                                   |                       |                             |                  |

Notes: 1) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object. The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

2) "I" in the model No. indicates a different frequency type.

3) To mount the long sensing range **GXL-15** type on a magnetic body, such as iron, the enclosed aluminum sheet, or any other aluminum sheet having a minimum size of  $30 \times 39.5 \times t 0.3$  mm  $1.181 \times 1.555 \times t 0.012$  in (**GXL-15HLU** type:  $30 \times 30 \times t 0.3$  mm  $1.181 \times 1.181 \times t 0.012$  in), should be inserted between the sensor and the magnetic body.

However, it is not necessary to use the aluminum sheet when mounting on a non-magnetic body, such as, aluminum or an insulator.



### Flexible cable type and 5 m 16.404 ft cable length type

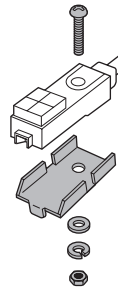
Flexible cable type and 5 m 16.404 ft cable length type (standard: 1 m 3.281 ft) are also available.

#### • Table of Model Nos.

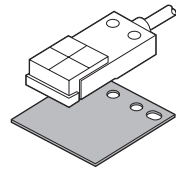
| Type      | Standard      | Flexible cable type | 5 m 16.404 ft cable length type | Flexible cable of 5 m 16.404 ft cable length type |
|-----------|---------------|---------------------|---------------------------------|---------------------------------------------------|
| DC 2-wire | Front sensing | GXL-8FU             | GXL-8FU-R                       | GXL-8FU-C5                                        |
|           |               | GXL-8FUI            | GXL-8FUI-R                      | GXL-8FUI-C5                                       |
|           |               | GXL-8FUB            | GXL-8FUB-R                      | GXL-8FUB-C5                                       |
|           |               | GXL-8FUIB           | GXL-8FUIB-R                     | GXL-8FUIB-C5                                      |
|           | Top sensing   | GXL-8HU             | GXL-8HU-R                       | GXL-8HU-C5                                        |
|           |               | GXL-8HUI            | GXL-8HUI-R                      | GXL-8HUI-C5                                       |
|           |               | GXL-8HUB            | GXL-8HUB-R                      | GXL-8HUB-C5                                       |
|           |               | GXL-8HUIB           | GXL-8HUIB-R                     | GXL-8HUIB-C5                                      |
|           | Front sensing | GXL-15FU            | GXL-15FU-R                      | GXL-15FU-C5                                       |
|           |               | GXL-15FUI           | GXL-15FUI-R                     | GXL-15FUI-C5                                      |
|           |               | GXL-15FUB           | GXL-15FUB-R                     | GXL-15FUB-C5                                      |
|           |               | GXL-15FUIB          | GXL-15FUIB-R                    | GXL-15FUIB-C5                                     |
|           | Top sensing   | GXL-15HU            | GXL-15HU-R                      | GXL-15HU-C5                                       |
|           |               | GXL-15HUI           | GXL-15HUI-R                     | GXL-15HUI-C5                                      |
|           |               | GXL-15HUB           | GXL-15HUB-R                     | GXL-15HUB-C5                                      |
|           |               | GXL-15HUIB          | GXL-15HUIB-R                    | GXL-15HUIB-C5                                     |
|           | Front sensing | GXL-15FLU           | GXL-15FLU-R                     | GXL-15FLU-C5                                      |
|           |               | GXL-15FLUI          | GXL-15FLUI-R                    | GXL-15FLUI-C5                                     |
|           |               | GXL-15FLUB          | GXL-15FLUB-R                    | GXL-15FLUB-C5                                     |
|           |               | GXL-15FLUIB         | GXL-15FLUIB-R                   | GXL-15FLUIB-C5                                    |
|           | Top sensing   | GXL-15HLU           | GXL-15HLU-R                     | GXL-15HLU-C5                                      |
|           |               | GXL-15HLUI          | GXL-15HLUI-R                    | GXL-15HLUI-C5                                     |
|           |               | GXL-15HLUB          | GXL-15HLUB-R                    | GXL-15HLUB-C5                                     |
|           |               | GXL-15HLUIB         | GXL-15HLUIB-R                   | GXL-15HLUIB-C5                                    |

**ORDER GUIDE****Accessories**

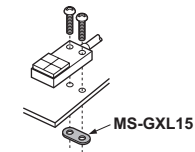
- **MS-GXL8-4** (Sensor mounting bracket for **GXL-8FU**, **GXL-8HU** type)
- **MS-A15F** (Aluminum sheet for **GXL-15FLU** type)
- **MS-A15H** (Aluminum sheet for **GXL-15HLU** type)

• **MS-GXL8-4**

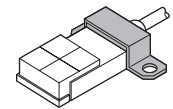
1 pc. each of M3  
(length: 12 mm **0.472 in**)  
truss head screw, nut, spring  
washer and plain washer is  
attached.

 • **MS-A15F**  
 • **MS-A15H**
**OPTIONS**

| Designation             | Model No.         | Description                              |
|-------------------------|-------------------|------------------------------------------|
| Sensor mounting bracket | <b>MS-GXL15</b>   | Mounting bracket for <b>GXL-15</b> type  |
|                         | <b>MS-GXL15-2</b> | Mounting bracket for <b>GXL-15F</b> type |

**Sensor mounting bracket**• **MS-GXL15**

Screws are not supplied.

• **MS-GXL15-2**

Screws are not supplied.

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SENSORSLASER  
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Built-inAmplifier-  
separated**GX-F/H****GXL****GL**GX-U/GX-FU/  
GX-N**GX**

## SPECIFICATIONS

### DC 2-wire type

| Type<br><br>Standard             |                             | GXL-8 type                                                                                                                            |                                                                                                    | GXL-15 type                                                                                                    |                                                   |                                                                    |                                                   |
|----------------------------------|-----------------------------|---------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|---------------------------------------------------|--------------------------------------------------------------------|---------------------------------------------------|
|                                  |                             |                                                                                                                                       |                                                                                                    | Standard                                                                                                       |                                                   | Long sensing range<br>(For mounting on non-magnetic body) (Note 2) |                                                   |
|                                  |                             | Front sensing                                                                                                                         | Top sensing                                                                                        | Front sensing                                                                                                  | Top sensing                                       | Front sensing                                                      | Top sensing                                       |
| Item                             | Model No.                   | GXL-8FU                                                                                                                               | GXL-8HU                                                                                            | GXL-15FU                                                                                                       | GXL-15HU                                          | GXL-15FLU                                                          | GXL-15HLU                                         |
| Max. operation distance (Note 3) |                             | 2.5 mm 0.098 in ±20 %                                                                                                                 |                                                                                                    | 5 mm 0.197 in ±10 %                                                                                            |                                                   | 8 mm 0.315 in ±10 %                                                |                                                   |
| Stable sensing range (Note 3)    |                             | 0 to 1.8 mm 0 to 0.071 in                                                                                                             |                                                                                                    | 0 to 4 mm 0 to 0.157 in                                                                                        |                                                   | 0 to 6.4 mm 0 to 0.252 in                                          |                                                   |
| Standard sensing object          |                             | Iron sheet 15 × 15 × t 1 mm<br>0.591 × 0.591 × t 0.039 in                                                                             |                                                                                                    | Iron sheet 20 × 20 × t 1 mm<br>0.787 × 0.787 × t 0.039 in                                                      |                                                   | Iron sheet 30 × 30 × t 1 mm<br>1.181 × 1.181 × t 0.039 in          |                                                   |
| Hysteresis                       |                             | 20 % or less of operation distance (with standard sensing object)                                                                     |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Repeatability                    |                             | Along sensing axis, perpendicular to sensing axis: 0.04 mm 0.002 in or less                                                           |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Supply voltage                   |                             | 12 to 24 V DC ±10 %   Ripple P-P 10 % or less                                                                                         |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Current consumption (Note 4)     |                             | 0.8 mA or less                                                                                                                        |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Output                           |                             | Non-contact DC 2-wire type<br>• Load current: 3 to 70 mA (Note 5)<br>• Residual voltage: 3 V or less (Note 6)                         |                                                                                                    | Non-contact DC 2-wire type<br>• Load current: 3 to 100 mA (Note 5)<br>• Residual voltage: 3 V or less (Note 6) |                                                   |                                                                    |                                                   |
|                                  |                             | Utilization category                                                                                                                  |                                                                                                    | DC-12 or DC-13                                                                                                 |                                                   |                                                                    |                                                   |
|                                  |                             | Short-circuit protection                                                                                                              |                                                                                                    | Incorporated                                                                                                   |                                                   |                                                                    |                                                   |
| Max. response frequency          |                             | 1 kHz                                                                                                                                 |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Operation indicator              |                             | Normally closed type: Red LED (lights up when the output is ON)                                                                       |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| 2-color indicator                |                             | Normally open type: Lights up in green under stable sensing condition<br>Lights up in red under unstable sensing condition            |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Environmental resistance         | Pollution degree            |                                                                                                                                       | 3 (Industrial environment)                                                                         |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | Protection                  |                                                                                                                                       | IP67 (IEC), IP67 g (JEM)                                                                           |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | Ambient temperature         |                                                                                                                                       | −25 to +70 °C −13 to +158 °F, Storage: −30 to +80 °C −22 to +176 °F                                |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | Ambient humidity            |                                                                                                                                       | 45 to 85 % RH, Storage: 35 to 95 % RH                                                              |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | EMC                         |                                                                                                                                       | EN 60947-5-2                                                                                       |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | Voltage withstandability    |                                                                                                                                       | 1,000 V AC for one min. between all supply terminals connected together and enclosure              |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | Insulation resistance       |                                                                                                                                       | 50 MΩ, or more, with 250 V DC megger between all supply terminals connected together and enclosure |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | Vibration resistance        |                                                                                                                                       | 10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each       |                                                                                                                |                                                   |                                                                    |                                                   |
| Shock resistance                 |                             | 1,000 m/s <sup>2</sup> acceleration (100 G approx.) in X, Y and Z directions for three times each                                     |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Sensing range variation          | Temperature characteristics | Over ambient temperature range −25 to +70 °C −13 to +158 °F: Within <sup>+15</sup> <sub>−10</sub> % of sensing range at +20 °C +68 °F |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
|                                  | Voltage characteristics     | Within ±2 % for ±10 % fluctuation of the supply voltage                                                                               |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Material                         |                             | Enclosure: PBT, Indicator part: Polyallylate                                                                                          |                                                                                                    |                                                                                                                | Enclosure: PET<br>Indicator part:<br>Polyallylate | Enclosure: PBT<br>Indicator part:<br>Polyallylate                  | Enclosure: PET<br>Indicator part:<br>Polyallylate |
| Cable (Note 7)                   |                             | 0.15 mm <sup>2</sup> 2-core oil, heat and cold resistant cable, 1 m 3.281 ft long                                                     |                                                                                                    | 0.2 mm <sup>2</sup> 2-core oil, heat and cold resistant cable, 1 m 3.281 ft long                               |                                                   |                                                                    |                                                   |
| Cable extension                  |                             | Extension up to total 50 m 164.042 ft is possible with 0.3 mm <sup>2</sup> , or more, cable.                                          |                                                                                                    |                                                                                                                |                                                   |                                                                    |                                                   |
| Weight                           |                             | Net weight: 12 g approx.                                                                                                              |                                                                                                    | Net weight: 20 g approx.                                                                                       |                                                   |                                                                    |                                                   |
| Accessories                      |                             | MS-GXL8-4<br>(Sensor mounting bracket): 1 set                                                                                         |                                                                                                    | —————                                                                                                          |                                                   | MS-A15F<br>(Aluminum sheet): 1 pc.                                 | MS-A15H<br>(Aluminum sheet): 1 pc.                |

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C **+73.4 °F**.

2) To mount the long sensing range type on a magnetic body, such as iron, the enclosed aluminum sheet, or any other aluminum sheet having a minimum size of 30 × 39.5 × t 0.3 mm **1.181 × 1.555 × t 0.012 in** (**GXL-15HLU** type: 30 × 30 × t 0.3 mm **1.181 × 1.181 × t 0.012 in**), should be inserted between the sensor and the magnetic body.

However, it is not necessary to use the aluminum sheet when mounting on a non-magnetic body, such as, aluminum or an insulator.

3) The maximum operation distance stands for the maximum distance for which the sensor can detect the standard sensing object.

The stable sensing range stands for the sensing range for which the sensor can stably detect the standard sensing object even if there is an ambient temperature drift and/or supply voltage fluctuation.

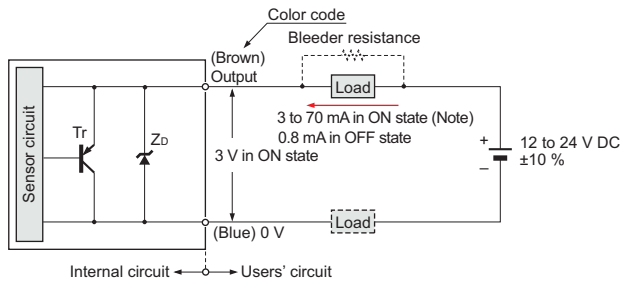
4) It is the leakage current when the output is in the OFF state.

5) The maximum load current varies with the ambient temperature. Refer to "I/O CIRCUIT AND WIRING DIAGRAMS" for more details.

6) When the cable is extended, the residual voltage becomes larger according to the resistance of the cable.

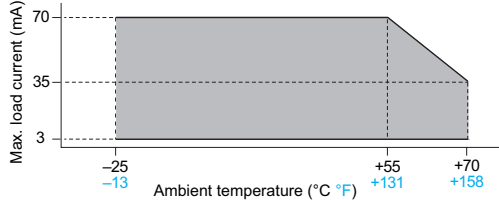
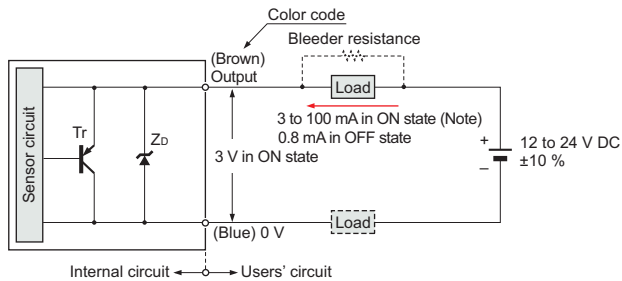
The residual voltage of 5 m **16.404 ft** cable length type increases by +0.1 V.

7) The flexible cable type (model No. with suffix "R") has a 0.15 mm<sup>2</sup> (**GXL-15** type: 0.2 mm<sup>2</sup>) flexible, oil, heat and cold resistant cabtyre cable, 1 m **3.281 ft** long.

**I/O CIRCUIT AND WIRING DIAGRAMS****DC 2-wire type****GXL-8 type****I/O circuit diagram**

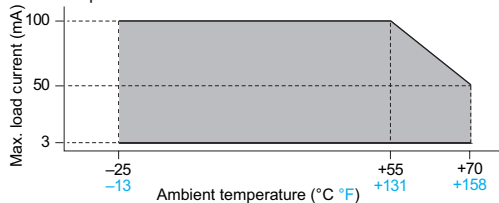
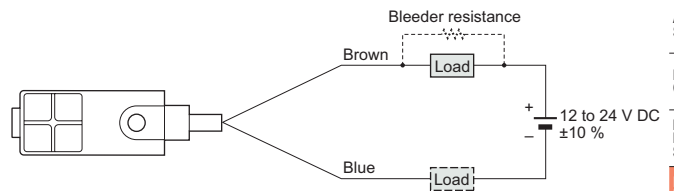
Symbols ... Z<sub>D</sub>: Surge absorption zener diode  
Tr: PNP output transistor

Note: The maximum load current varies depending on the ambient temperature.

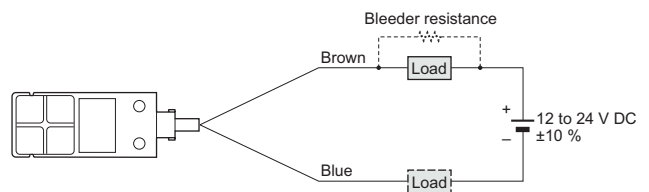
**GXL-15 type****I/O circuit diagram**

Symbols ... Z<sub>D</sub>: Surge absorption zener diode  
Tr: PNP output transistor

Note: The maximum load current varies depending on the ambient temperature.

**Wiring diagram****Conditions for the load**

- 1) The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage – 3 V) in the ON state.
- 3) The current in the ON state should be between 3 to 70 mA DC.  
[ In case the current is less than 3 mA, connect a bleeder resistance in parallel to the load so that a current of 3 mA, or more, flows. ]

**Wiring diagram****Conditions for the load**

- 1) The load should not be actuated by the leakage current (0.8 mA) in the OFF state.
- 2) The load should be actuated by (supply voltage – 3 V) in the ON state.
- 3) The current in the ON state should be between 3 to 100 mA DC.  
[ In case the current is less than 3 mA, connect a bleeder resistance in parallel to the load so that a current of 3 mA, or more, flows. ]

FIBER  
SENSORSLASER  
SENSORSPHOTO-  
ELECTRIC  
SENSORSMICRO  
PHOTO-  
ELECTRIC  
SENSORSAREA  
SENSORSLIGHT  
CURTAINSPRESSURE /  
FLOW  
SENSORSINDUCTIVE  
PROXIMITY  
SENSORSPARTICULAR  
USE  
SENSORSSENSOR  
OPTIONSSIMPLE  
WIRE-  
SAVING  
UNITSWIRE-  
SAVING  
SYSTEMSMEASURE-  
MENT  
SENSORSSTATIC  
CONTROL  
DEVICES

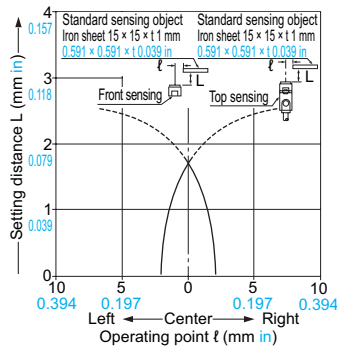
ENDSCOPE

LASER  
MARKERSPLC /  
TERMINALSHUMAN  
MACHINE  
INTERFACESENERGY  
CONSUMPTION  
VISUALIZATION  
COMPONENTSFA  
COMPONENTSMACHINE  
VISION  
SYSTEMSUV  
CURING  
SYSTEMSSelection  
GuideAmplifier  
Built-inAmplifier-  
separated**GX-F/H****GXL****GL**GX-U/GX-FU/  
GX-N**GX**

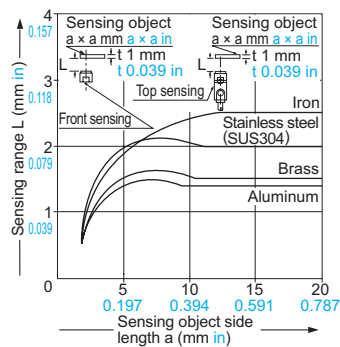
## SENSING CHARACTERISTICS (TYPICAL)

### GXL-8 type

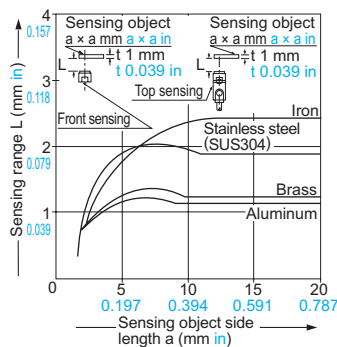
#### Sensing field (common)



#### Correlation between sensing object size and sensing range (DC 2-wire type)



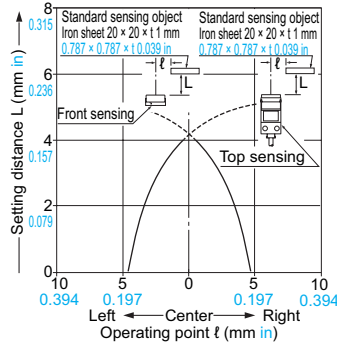
#### Correlation between sensing object size and sensing range (NPN output type)



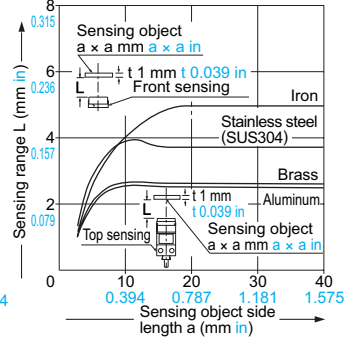
As the sensing object size becomes smaller than the standard size (iron sheet 15 × 15 × 1 mm 0.591 × 0.591 × 0.039 in), the sensing range shortens as shown in the left figures.

### GXL-15 (Standard) type

#### Sensing field



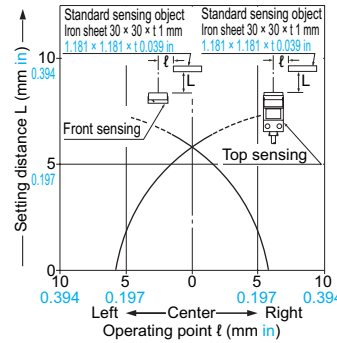
#### Correlation between sensing object size and sensing range



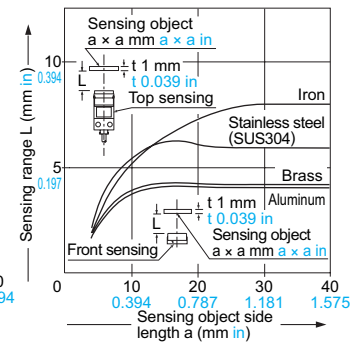
As the sensing object size becomes smaller than the standard size (iron sheet 20 × 20 × 1 mm 0.787 × 0.787 × 0.039 in), the sensing range shortens as shown in the left figure.

### GXL-15 (Long sensing range) type

#### Sensing field



#### Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet 30 × 30 × 1 mm 1.181 × 1.181 × 0.039 in), the sensing range shortens as shown in the left figure.

## PRECAUTIONS FOR PROPER USE

Refer to General precautions.



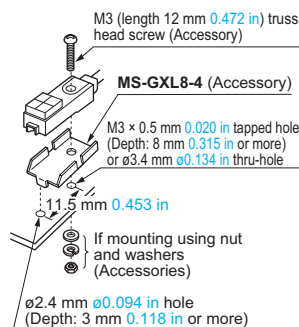
- Never use this product as a sensing device for personnel protection.
- In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

### Mounting

#### GXL-8 type

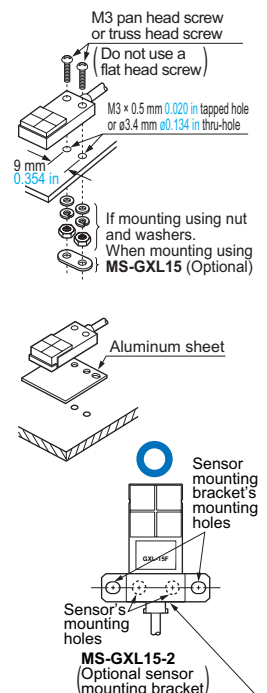
- The tightening torque should be 0.5 N·m or less.
- To mount the sensor with a nut, the thru-hole diameter should be  $\phi 3.4$  mm  $\phi 0.134$  in. With the attached mounting screw and nut, take care that the thickness of the mounting plate should be 2.3 mm 0.091 in or less.
- If a screw other than the attached screw is used, make sure to use a M3 truss head screw.

(Do not use a flat head screw or a pan head screw.)



#### GXL-15 type

- The tightening torque should be 1 N·m or less.
- To mount the sensor with the optional sensor mounting bracket **MS-GXL15**, the thru-hole diameter should be  $\phi 3.4$  mm  $\phi 0.134$  in.
- Screw, nut or washers are not supplied. Please arrange them separately.
- To mount the long sensing range type on a magnetic body, such as iron, the enclosed aluminum sheet, or any other aluminum sheet having a minimum size of 30 × 39.5 × 0.3 mm 1.181 × 1.555 × 0.012 in (**GXL-15HLU** type: 30 × 30 × 0.3 mm 1.181 × 1.181 × 0.012 in), should be inserted between the sensor and the magnetic body. However, it is not necessary to use the aluminum sheet when mounting on a non-magnetic body, such as, aluminum or an insulator.
- When mounting the inductive proximity sensor with the optional sensor mounting bracket **MS-GXL15-2**, if the bracket is mounted close to the sensing part, the bracket itself gets sensed and the operation becomes unstable. Make sure to mount such that the mounting holes of the sensor and those of the mounting bracket are in one horizontal straight line.

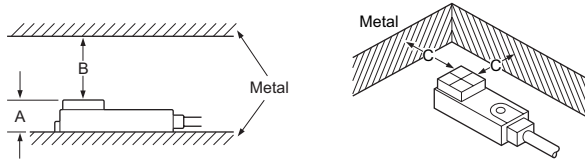


**PRECAUTIONS FOR PROPER USE**

Refer to General precautions.

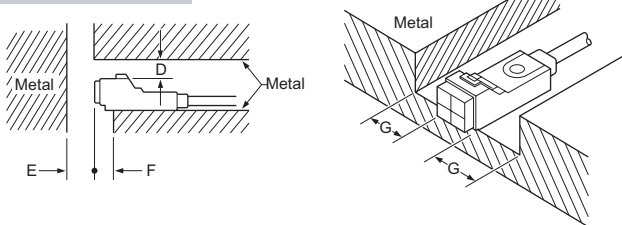
**Influence of surrounding metal**

- When there is a metal near the sensor, keep the minimum separation distance specified below.

**Front sensing type**

|   | GXL-8F type   | GXL-15FU type  | GXL-15FLU type       |
|---|---------------|----------------|----------------------|
| A | 7 mm 0.276 in | 8 mm 0.315 in  | 8 mm 0.315 in (Note) |
| B | 8 mm 0.315 in | 20 mm 0.787 in | 30 mm 1.181 in       |
| C | 3 mm 0.118 in | 7 mm 0.276 in  | 10 mm 0.394 in       |

Note: The GXL-15FLU type should be mounted on an insulator or a non-magnetic body. To mount it on a magnetic body, such as iron, use the enclosed aluminum sheet.

**Top sensing type**

|   | GXL-8H type    | GXL-15HU type  | GXL-15HLU type        |
|---|----------------|----------------|-----------------------|
| D | 4 mm 0.157 in  | 6 mm 0.236 in  | 12 mm 0.472 in        |
| E | 10 mm 0.394 in | 20 mm 0.787 in | 30 mm 1.181 in        |
| F | 3 mm 0.118 in  | 0 mm 0 in      | 10 mm 0.394 in (Note) |
| G | 3 mm 0.118 in  | 3 mm 0.118 in  | 10 mm 0.394 in        |

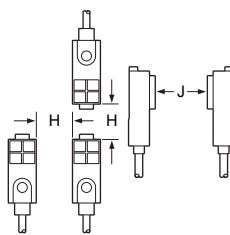
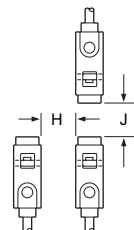
Note: When GXL-15HLU type is mounted on an insulator or a non-magnetic body, or seated on the enclosed aluminum sheet, the distance "F" can be zero.

**Mutual interference prevention**

- When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference.

|                          |                                            | H              | J              |
|--------------------------|--------------------------------------------|----------------|----------------|
| GXL-8 type               | Between "I" type and non "I" type          | 0 mm (Note 2)  | 15 mm 0.591 in |
|                          | Between two "I" types or two non "I" types | 18 mm 0.709 in | 30 mm 1.181 in |
| GXL-15FU GXL-15HU type   | Between "I" type and non "I" type          | 0 mm (Note 2)  | 25 mm 0.984 in |
|                          | Between two "I" types or two non "I" types | 30 mm 1.181 in | 60 mm 2.362 in |
| GXL-15FLU GXL-15HLU type | Between "I" type and non "I" type          | 0 mm (Note 2)  | 25 mm 0.984 in |
|                          | Between two "I" types or two non "I" types | 75 mm 2.953 in | 90 mm 3.543 in |

Notes: 1) "I" in the model No. specifies the different frequency type.  
 2) Close mounting is possible for up to two sensors.  
 When mounting three sensors or more at an equal spacing, align the model with "I" and the model without "I" alternately.  
 The minimum value of dimension "H" should be as given below.  
 GXL-8 type: 5 mm 0.1975 in,  
 GXL-15FU/15HU type: 7.5 mm 0.295 in,  
 GXL-15FLU/15HLU type: 30 mm 1.181 in

**Front sensing****Top sensing****Sensing range**

- The sensing range is specified for the standard sensing object. With a non-ferrous metal, the sensing range is obtained by multiplying with the correction coefficient specified below. Further, the sensing range also changes if the sensing object is smaller than the standard sensing object or if the sensing object is plated.

**Correction coefficient**

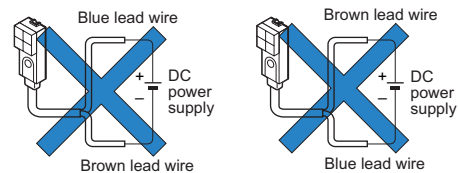
| Model No.                | GXL-8 type   | GXL-15FU type | GXL-15HU GXL-15FLU GXL-15HLU type |
|--------------------------|--------------|---------------|-----------------------------------|
| Metal                    |              |               |                                   |
| Iron                     | 1            | 1             | 1                                 |
| Stainless steel (SUS304) | 0.82 approx. | 0.74 approx.  | 0.75 approx.                      |
| Brass                    | 0.59 approx. | 0.53 approx.  | 0.53 approx.                      |
| Aluminum                 | 0.57 approx. | 0.52 approx.  | 0.51 approx.                      |

**Others**

- Do not use during the initial transient time (50 ms) after the power supply is switched on.

**Wiring**

- The sensor must be connected to a power supply via a load. If the sensor is connected to a power supply without a load, the short-circuit protection makes the sensor inoperable. (The output stays in the OFF state and the indicator does not light up.) In this case, rectify by connecting the power supply via a load. Now, the sensor becomes operable. Further, take care that if the power supply is connected with reverse polarity without a load, the sensor will get damaged.



- For series connection (AND circuit) or parallel connection (OR circuit) of sensors, take care of the following.

**Series connection (AND circuit) Parallel connection (OR circuit)**

When all sensors are in the ON state, the load voltage  $V_{RL}$  is given by:

$$V_{RL} = V_{CC} - n \times 3 \text{ (V)}$$

$V_{CC}$ : supply voltage (24 V DC max.)  
 $n$ : number of sensors  
 Make sure that the load can work properly at this voltage.

When all sensors are in the OFF state, the load leakage current  $I_{CC}$  is given by:

$$I_{CC} = n \times 0.8 \text{ (mA)}$$

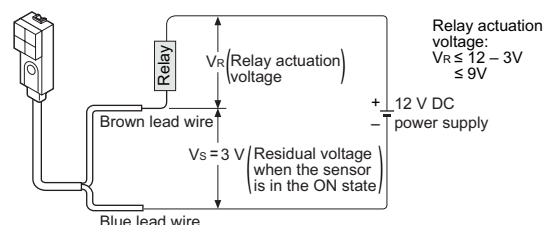
$n$ : number of sensors  
 Make sure that the load can work properly.  
 Note: The load current in the ON state is given by:

$$I_L = \frac{V_{CC} - 3 \text{ V}}{\text{Load resistance}} \text{ (mA)}$$

**GXL-8 type:**  
 $3 \text{ mA} \times n \leq I_L \leq 70 \text{ mA}$   
 $n$ : number of sensors turned ON  
**GXL-15 type:**  
 $3 \text{ mA} \times n \leq I_L \leq 100 \text{ mA}$   
 $n$ : number of sensors turned ON

Note: The output is generated normally even if the indicator does not light up properly.

- The residual voltage of the sensor is 3 V. Before connecting a relay at the load, take care of its actuation voltage. (Some 12 V relays may not be usable.)



FIBER SENSORS  
 LASER SENSORS  
 PHOTO-ELECTRIC SENSORS  
 MICRO PHOTO-ELECTRIC SENSORS  
 AREA SENSORS  
 LIGHT CURTAINS  
 PRESSURE / FLOW SENSORS  
 INDUCTIVE PROXIMITY SENSORS  
 PARTICULAR USE SENSORS  
 SENSOR OPTIONS  
 SIMPLE WIRE-SAVING UNITS  
 WIRE-SAVING SYSTEMS  
 MEASURE-MENT SENSORS  
 STATIC CONTROL DEVICES  
 ENDOSCOPE  
 LASER MARKERS  
 PLC / TERMINALS  
 HUMAN MACHINE INTERFACES  
 ENERGY CONSUMPTION VISUALIZATION COMPONENTS  
 FA COMPONENTS  
 MACHINE VISION SYSTEMS  
 UV CURING SYSTEMS  
 Selection Guide  
 Amplifier Built-in  
 Amplifier-separated  
 GX-F/H  
 GXL  
 GL  
 GX-UG/GX-FU/GX-N  
 GX

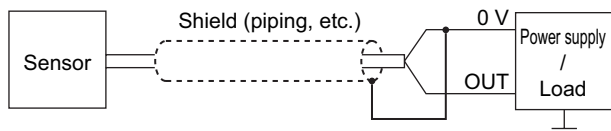
**PRECAUTIONS FOR PROPER USE**

Refer to General precautions.

**Use conditions to comply with CE Marking**

- Following work must be done in case of using this product as a CE Marking (European standard EMC Directive)conforming product.

Ensure that the shield is connected to 0 V.



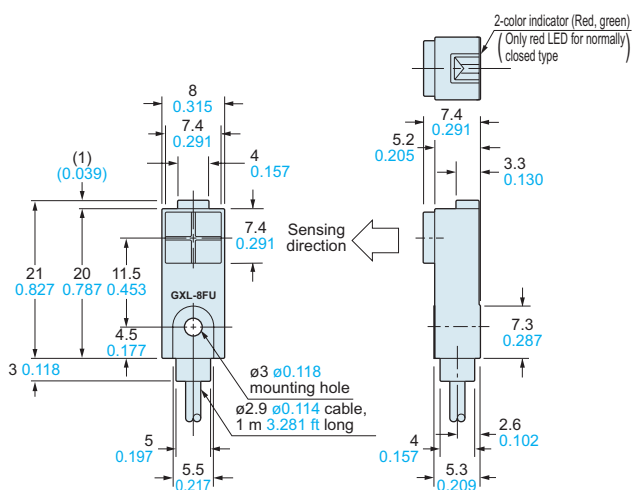
Note: The shield (piping, etc.) must be insulated.

**DIMENSIONS (Unit: mm in)**

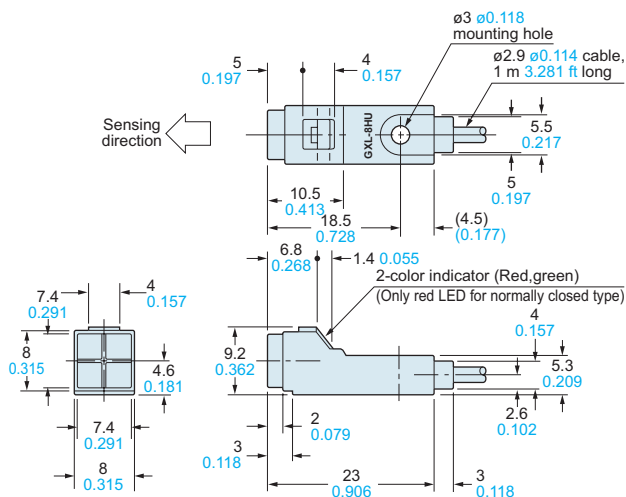
The CAD data in the dimensions can be downloaded from our website.

**GXL-8FU type**

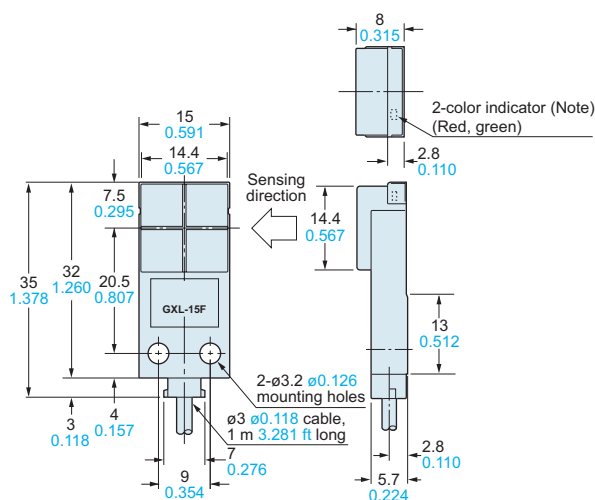
Sensor

**GXL-8HU type**

Sensor

**GXL-15F type**

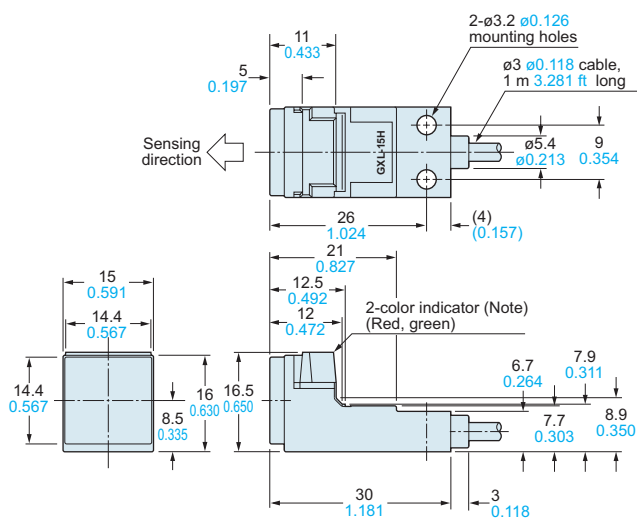
Sensor



Note: Normally closed type have an operation indicator (red) instead of the 2-color indicator.

**GXL-15H type**

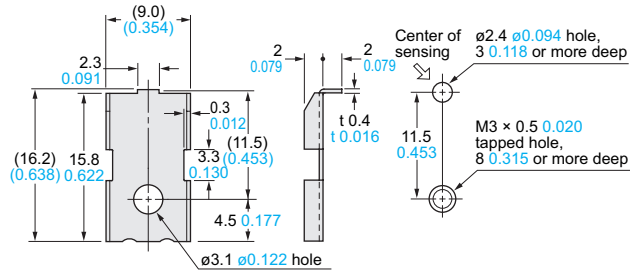
Sensor



Note: Normally closed type have an operation indicator (red) instead of the 2-color indicator.

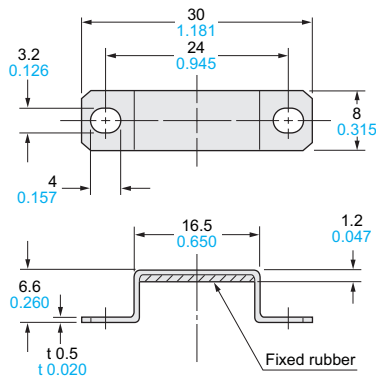
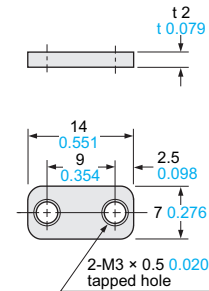
**DIMENSIONS (Unit: mm in)**

The CAD data in the dimensions can be downloaded from our website.

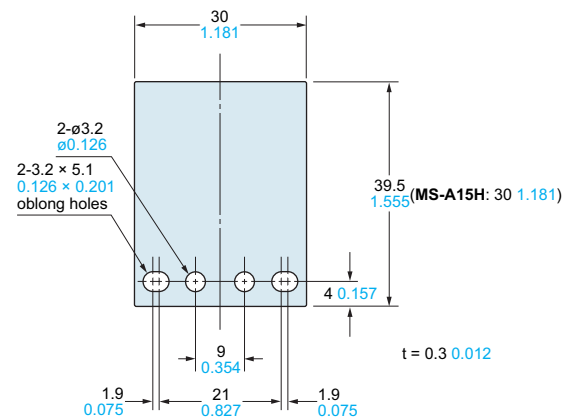
**MS-GXL8-4** Sensor mounting bracket for GXL-8FU / GXL-8HU type (Accessory)**Mounting hole dimensions**

Material: Stainless steel (SUS304)

1 pc. each of M3 (length 12 mm 0.472 in) truss head screw, nut, spring washer and plain washer is attached.

**MS-GXL15-2** Sensor mounting bracket for GXL-15F type (Optional)Material: Bracket ... Stainless steel (SUS304)  
Fixed rubber ... FKM (Fluorine rubber)**MS-GXL15** Sensor mounting bracket for GXL-15 type (Optional)

Material: Cold rolled carbon steel (SPCC)

**MS-A15F MS-A15H** Aluminum sheet  
(Accessory for GXL-15FLU / GXL-15HLU type)FIBER  
SENSORSLASER  
SENSORSPHOTO-  
ELECTRIC  
SENSORS  
MICRO  
PHOTO-  
ELECTRIC  
SENSORSAREA  
SENSORSLIGHT  
CURTAINSPRESSURE /  
FLOW  
SENSORSINDUCTIVE  
PROXIMITY  
SENSORSPARTICULAR  
USE  
SENSORSSENSOR  
OPTIONSSIMPLE  
WIRE-  
SAVING  
UNITSWIRE-  
SAVING  
SYSTEMSMEASURE-  
MENT  
SENSORSSTATIC  
CONTROL  
DEVICES

ENDOSCOPE

LASER  
MARKERSPLC /  
TERMINALSHUMAN  
MACHINE  
INTERFACESENERGY  
CONSUMPTION  
VISUALIZATION  
COMPONENTSFA  
COMPONENTSMACHINE  
VISION  
SYSTEMSUV  
CURING  
SYSTEMSSelection  
GuideAmplifier  
Built-inAmplifier-  
separated

GX-F/H

GXL

GL

GX-UG/GX-FU/  
GX-N

GX