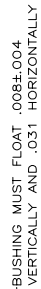
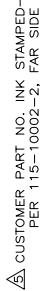
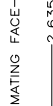


3300-0 (2/11)



SWAGED SIDE OF
WASHER THIS SIDE

- △ INSTALL CLIPS WITH TINES POINTING TOWARDS MATING FACE.
- △ BOND INSERTS PER 118-10066.
- △ OVERALL MAX. HEIGHT NOT INCLUDING CAVITY IDENTIFICATION.
4. △ INSTALL INSERT ASSEMBLY IN SHELLS AND CLUNCH.
NO MOVEMENT ALLOWED BETWEEN FRONT AND REAR SHELLS
AFTER CLUNCHING.
- △ INK STAMPING SHALL HAVE .047-062 HIGH CHARACTERS.
FAR SIDE REFERS TO WIDE SIDE OF KEYSTONE.
- △ STAMP PACKAGE M24308/2-296F
- △ U/CSA DESIGNATION STAMPED IN THIS AREA-OPTIONAL
- △ 211452-4 IS AN ACCEPTABLE ALTERNATIVE PROVIDING
IT PASSES GO AND NOGO GAGES.
9. △ INSERT SUBASSEMBLY MAY BE USED IN PLACE OF ITEMS 3, 4 AND 5.

OBSOLETE	-	M24308/6-27F	205420-2	211453-2	211453-2	205122-1	942919-1	942917-1	203434-8	203436-8	205420-2
2286365-5		M24308/2-27F	205432-2	211453-2	211453-2	205122-1	942919-1	942917-1	203434-8	203436-8	205420-1
INSERT SUBASSEMBLY (FOR REFERENCE ONLY)	REMARKS	INK STAMPED CUSTOMER P/N	INK STAMPED AMP P/N	6 BUSHING QTY. = 2	5 RETENTION CLIP QTY. = 50	3 REAR INSERT QTY. = 1	2 REAR INSERT QTY. = 1	1 FRONT SHELL QTY. = 1	2 REAR SHELL QTY. = 1	1 FRONT SHELL QTY. = 1	205420-1
											

DATE: 10/20/15

REVISED PER ECO-15-016602

REVISION RECORD

W	P	U	W	U	W	U	W	U	W	U	W	U
1	1	1	1	1	1	1	1	1	1	1	1	1

DATE: 10/20/15

REVISED PER ECO-15-016602

REVISION RECORD

W	P	U	W	U	W	U	W	U	W	U	W	U
1	1	1	1	1	1	1	1	1	1	1	1	1

DATE: 10/20/15

REVISED PER ECO-15-016602

REVISION RECORD

W	P	U	W	U	W	U	W	U	W	U	W	U
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DATE: 10/20/15

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DATE: 10/20/15

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W	P	U	W	U	W	U	W	U	W	U	W	U
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DATE: