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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±
FINISH	

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

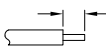
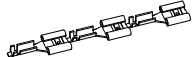
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339572-1	B		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339572-1	B		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339572-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: .187 SERIES FASTIN-ON RECEPTACLE				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.29 [.090 IN]	F	0.50-1.50mm ²	
INSUL	3.30 [.130 IN]	F	2.30-3.30 [.090-.130 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.95-4.70 [.155-.185 IN]			408-8323	
TERMINAL	-	-		FEED
APPL SPEC	114-20011	-		16.60 [.654 IN]
TERMINALS APPLIED				
				
280313		-	-	-
280919		-	-	-
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WIRE SIZE		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
mm ² AWG				
1.50mm ²		1.49	±0.03 [.059 ±.001 IN]	1-354779-6 [.3070]
1.00mm ²		1.44	±0.03 [.057 ±.001 IN]	2-354779-0 [.3090]
0.75mm ²		1.39	±0.03 [.055 ±.001 IN]	2-354779-4 [.3110]
0.50mm ²		1.34	±0.03 [.053 ±.001 IN]	2-354779-8 [.3130]
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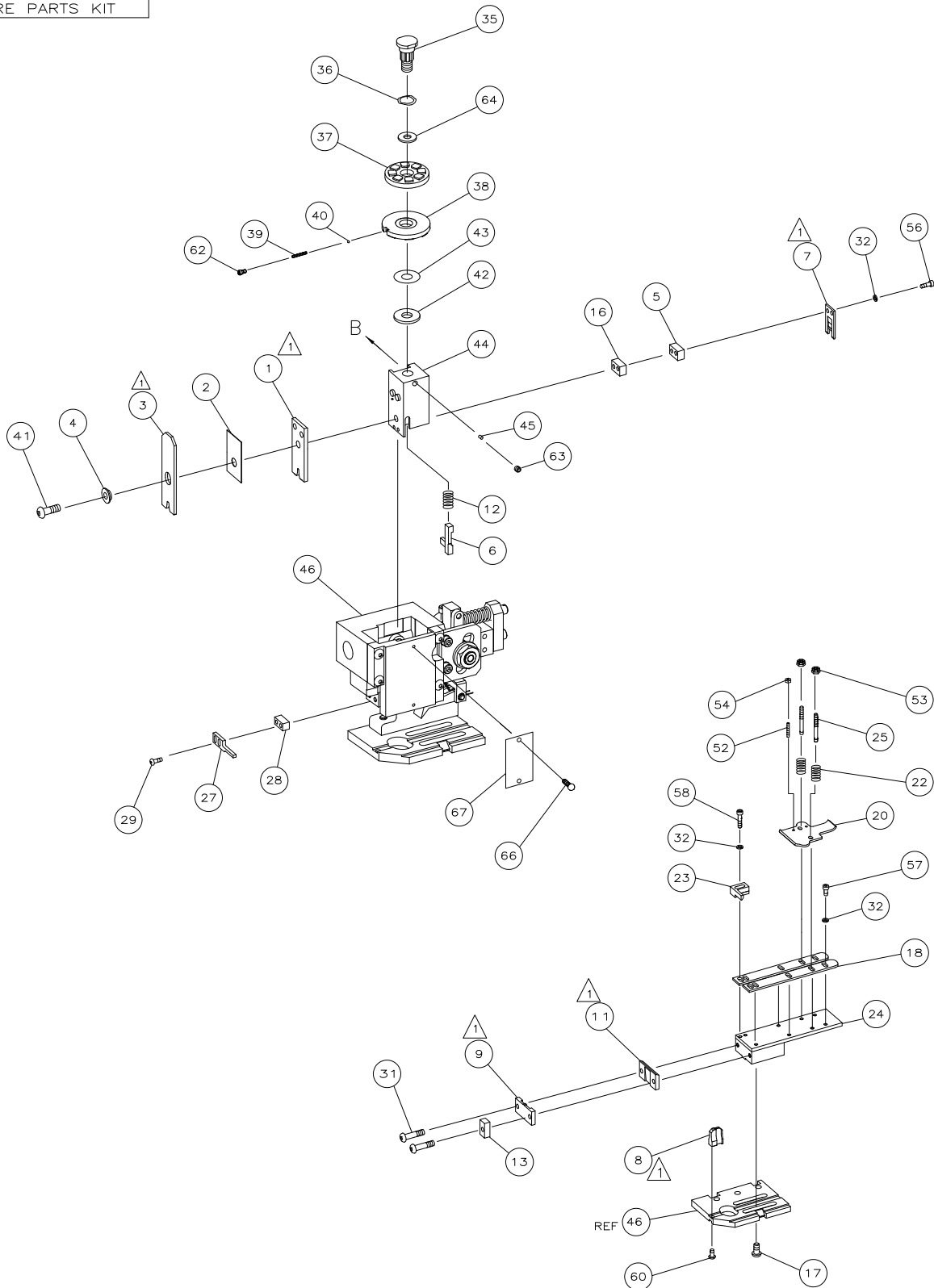
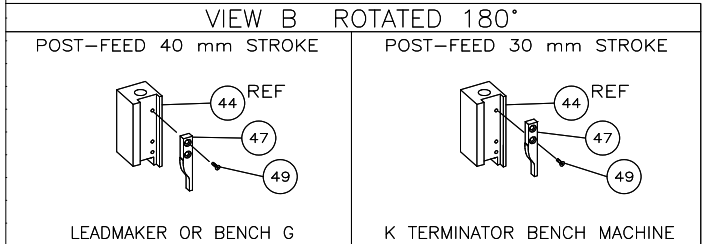
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RECOMMENDED SPARE PARTS.
- 2

GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4

FEED OFF INSULATION BARREL.



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-	1	1	455888-7	SPACER, CRIMPER	2
1	2	1	4-456406-7	CRIMPER, WIRE	1
-77	-71	-1			

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OWN

18JUL01

APPRO

18JUL01

NAME

END FEED HD-I APPLICATOR

DIMENSIONS:

INCHES

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

TOLERANCES UNLESS OTHERWISE SPECIFIED:

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MATERIAL

FINISH

WEIGHT

CUSTOMER DRAWING

SCALE

SHEET

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