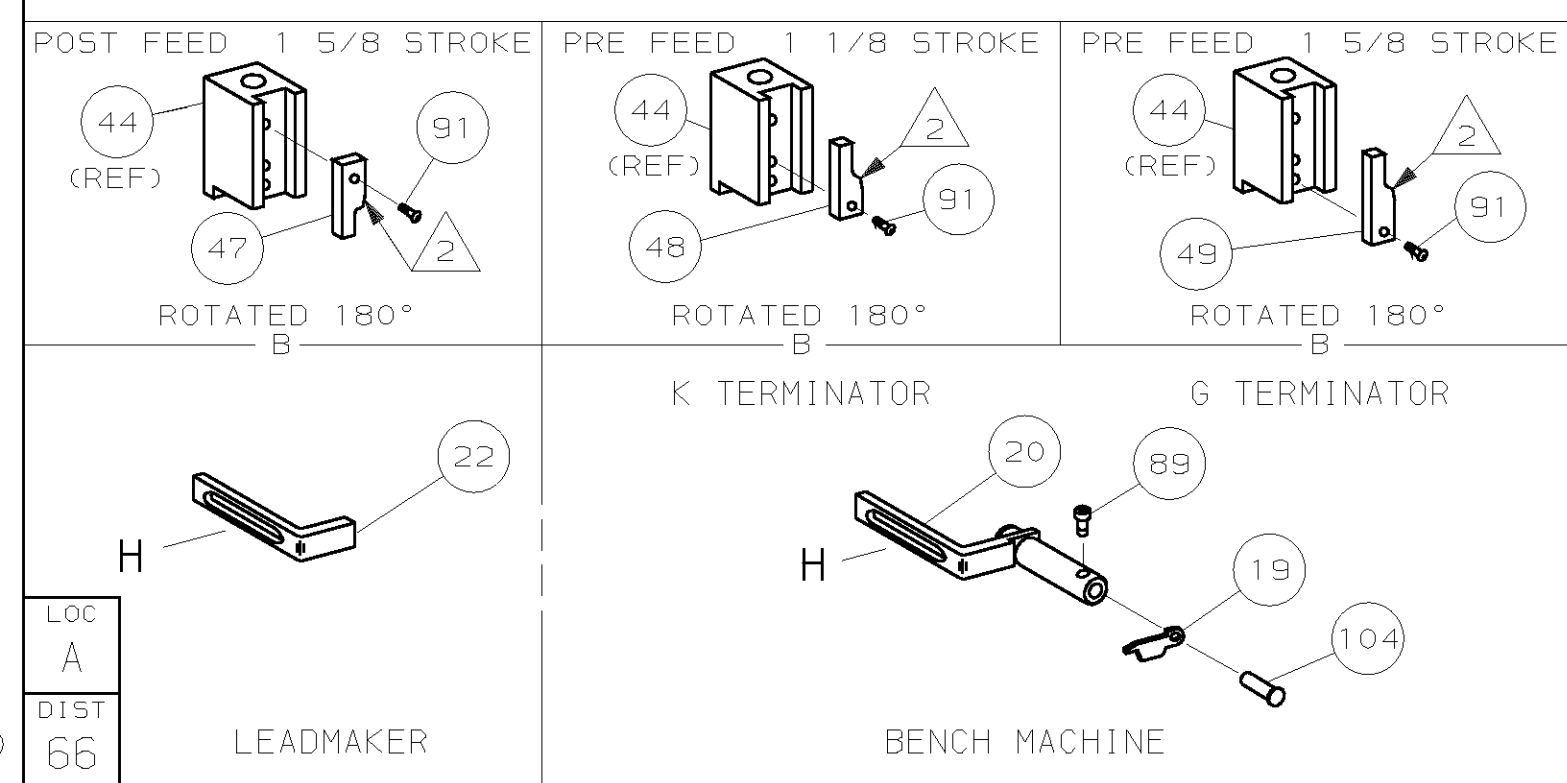


|                                              |  |                                              |  |                                                                                                                                     |  |                          |  |
|----------------------------------------------|--|----------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------|--|
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT. |  | MATL -                                       |  | HT TR -                                                                                                                             |  | FIN -                    |  |
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:    |  | DR 20JUL00 APP 20JUL00<br>C.ERISMAN T.ELB IN |  |  AMP Incorporated<br>Harrisburg, PA 17105-3608 |  |                          |  |
| 2 PLC DEC ±.02                               |  | 3 PLC DEC ±                                  |  |                                                                                                                                     |  |                          |  |
| 4 PLC DEC ±                                  |  | REL -                                        |  |                                                                                                                                     |  |                          |  |
| ANGLES ±                                     |  | CHK C.ERISMAN                                |  |                                                                                                                                     |  |                          |  |
| SURF TEXTURE: √                              |  | NAME SIDE FEED HDM APPLICATOR                |  |                                                                                                                                     |  | MACHINE REF<br>MINI APPL |  |
| REMOVE BURRS: BREAK<br>SHARP EDGES R.015 MAX |  | SCALE -                                      |  | DWG NO 1385159                                                                                                                      |  | SHEET REV<br>1 OF 1 B1   |  |
| CAGE CODE 00779                              |  | CUSTOMER AND ASSEMBLY DRAWING                |  |                                                                                                                                     |  | RESTRICTED TO -          |  |



|                   |     |     |     |            |            |                                    |         |     |
|-------------------|-----|-----|-----|------------|------------|------------------------------------|---------|-----|
|                   |     |     |     |            |            |                                    |         | 129 |
| 2                 | 2   | 2   | -   | C          | 4-354779-7 | PIN, WIRE DISC (.3225)B            |         | 128 |
| 2                 | 2   | 2   | -   | C          | 4-354779-1 | PIN, WIRE DISC (.3195)A            |         | 127 |
| 1                 | 1   | 1   | -   | A          | 986950-1   | WASHER, FLAT PRECISION             |         | 125 |
| 1                 | 1   | 1   | -   | A          | 217238-1   | GENERAL INSTRUCTION PACKAGE        |         | 124 |
| 1                 | 1   | 1   | -   | -          | 4088040    | SF APPL INST 408-8040              |         | 123 |
|                   |     |     |     |            |            |                                    |         | 122 |
|                   |     |     |     |            |            |                                    |         | 121 |
| REF               | REF | REF | -   | A          | 1-21030-1  | PIN,DOWEL(Ø.187x.50)LEVER          |         | 120 |
| REF               | REF | REF | -   | A          | 1-21030-6  | PIN,DOWEL(Ø.187x1.25)HOUSING       |         | 119 |
| REF               | REF | REF | -   | A          | 21045-3    | RING,RET "C"(Ø.187)FD FING PIN     |         | 118 |
| 1                 | 1   | 1   | -   | A          | 21024-5    | WASHER, LOCK (#10) ADJ BLOCK       |         | 117 |
| REF               | REF | REF | -   | A          | 21024-5    | WASHER, LOCK (#10) ADJ PLATE       |         | 116 |
| REF               | REF | REF | -   | A          | 21024-5    | WASHER, LOCK (#10) FEED GDE ROD    |         | 115 |
| 2                 | 2   | 2   | -   | A          | 21024-2    | WASHER, LOCK (#4) FRONT STP GUIDE  |         | 114 |
| REF               | REF | REF | -   | A          | 5-21028-1  | PIN,SLT SPR(Ø.125x.50)ADJ ROD      |         | 113 |
|                   |     |     |     |            |            |                                    |         | 112 |
| 4                 | 4   | 4   | -   | A          | 21024-4    | WASHER, LOCK (#8) STRIPPER         |         | 111 |
| REF               | REF | REF | -   | A          | 21899-4    | WASHER, FLAT (Ø5/16) SCREW ADJ     |         | 110 |
| -                 | 1   | -   | -   | A          | 2-21002-6  | SCR,BHC (10-32x.38) LUBE ASSY      |         | 109 |
| 1                 | 1   | 1   | -   | A          | 21018-5    | NUT, HEX (NO. 6) HOLDDOWN          |         | 108 |
| REF               | REF | REF | -   | A          | 21068-5    | NUT, HEX (6-32) FEED ADJ           |         | 107 |
|                   |     |     |     |            |            |                                    |         | 106 |
|                   |     |     |     |            |            |                                    |         | 105 |
| 1                 | 1   | -   | -   | A          | 992031-1   | PIN, CLEVIS                        |         | 104 |
| 1                 | 1   | 1   | -   | A          | 21009-2    | SCR,SKT SET (1/4-20x.25 LW) RAM    |         | 103 |
| 2                 | 2   | 2   | -   | A          | 21017-2    | SCR, DRIVE (#2x.19) ID PLATE       |         | 102 |
| REF               | REF | REF | -   | A          | 6-23715-5  | SCR, PAN HD (6-32x1.50) FEED ADJ   |         | 101 |
| 1                 | 1   | 1   | -   | B          | 461264-1   | PLATE, IDENTIFICATION              |         | 100 |
| 2                 | 2   | 2   | -   | A          | 3-21002-0  | SCR, BHC (10-32x.88) DRAG          |         | 99  |
| 1                 | 1   | 1   | -   | A          | 22733-8    | SCR, BHC (8-32x.38 LW) ANVIL       |         | 98  |
| REF               | REF | REF | -   | A          | 2-21002-9  | SCR, BHC (10-32x.75) CAP           |         | 97  |
| REF               | REF | REF | -   | A          | 2-22733-8  | SCR, BHC (1/4-20x.62) HOUSING      |         | 96  |
| REF               | REF | REF | -   | A          | 2-21002-7  | SCR, BHC (10-32x.50) SG ADJ BLOCK  |         | 95  |
| 6                 | 6   | 6   | -   | A          | 2-21002-2  | SCR, BHC (8-32x.50) TERM H DWN     |         | 94  |
|                   |     |     |     |            |            |                                    |         | 93  |
|                   |     |     |     |            |            |                                    |         | 92  |
| 1                 | 1   | 1   | -   | A          | 1-21002-7  | SCR, BHC (6-32x.38) CAM            |         | 91  |
|                   |     |     |     |            |            |                                    |         | 90  |
| 1                 | 1   | -   | -   | A          | 7-21000-9  | SCR, SHC (4-40x.19) STRIPPER       |         | 89  |
|                   |     |     |     |            |            |                                    |         | 88  |
|                   |     |     |     |            |            |                                    |         | 87  |
| 1                 | 1   | 1   | -   | A          | 2-22603-0  | SCR, HEX HD (8-32x.31) FEED FINGER |         | 86  |
| 2                 | 2   | 2   | -   | A          | 1-21000-3  | SCR, SHC (4-40x.25) F ST GUIDE     |         | 85  |
| 3                 | 3   | 3   | -   | A          | 2-21000-7  | SCR, SHC (8-32x.50) STRIPPER       |         | 84  |
| REF               | REF | REF | -   | A          | 3-21000-7  | SCR, SHC (10-32x.75) FEED ROD GD   |         | 83  |
| REF               | REF | REF | -   | A          | 3-21000-6  | SCR, SHC (10-32x.62) FD ADJ BLK    |         | 82  |
| 1                 | 1   | 1   | -   | A          | 3-21000-4  | SCR, SHC (10-32x.38) SG ADJ BL     |         | 81  |
| REF               | REF | REF | -   | A          | 3-21000-4  | SCR, SHC (10-32x.38) PIVOT BLK     |         | 80  |
|                   | REF | -   | -   | B          | 455749-1   | GUARD, WINDOW                      |         | 79  |
| REF               | -   | -   | -   | B          | 679532-1   | INSERT, GUARD                      |         | 78  |
| -                 | 1   | -   | -   | C          | 1-465184-0 | LUBRICATOR ASSY                    |         | 77  |
|                   |     |     |     |            |            |                                    |         | 76  |
|                   |     |     |     |            |            |                                    |         | 75  |
| 1                 | 1   | 1   | -   | A          | 690603-1   | SPRING, ASSIST                     |         | 74  |
| 1                 | 1   | 1   | -   | A          | 23030-1    | SCR, SHC (6-32x.25 SL) INS DISC    |         | 73  |
| REF               | REF | REF | -   | A          | 458109-1   | WASHER, SPECIAL                    |         | 72  |
| REF               | REF | REF | -   | A          | 690517-1   | SPACER                             |         | 71  |
| -3                | -2  | -1  | U/M | DWG SIZE   | PART NO    | DESCRIPTION                        | ITEM NO |     |
| QTY RECD PER ASSY |     |     |     | PARTS LIST |            |                                    |         |     |

|   |   |     |                  |
|---|---|-----|------------------|
|   |   |     |                  |
|   |   |     |                  |
|   |   |     |                  |
|   |   |     |                  |
|   |   |     |                  |
|   |   | B1  | ECN 0150-1075-04 |
|   |   | B   | ECN 0150-0135-03 |
|   |   | A   | REVISED          |
| P | F | LTR | REVISION RECORD  |