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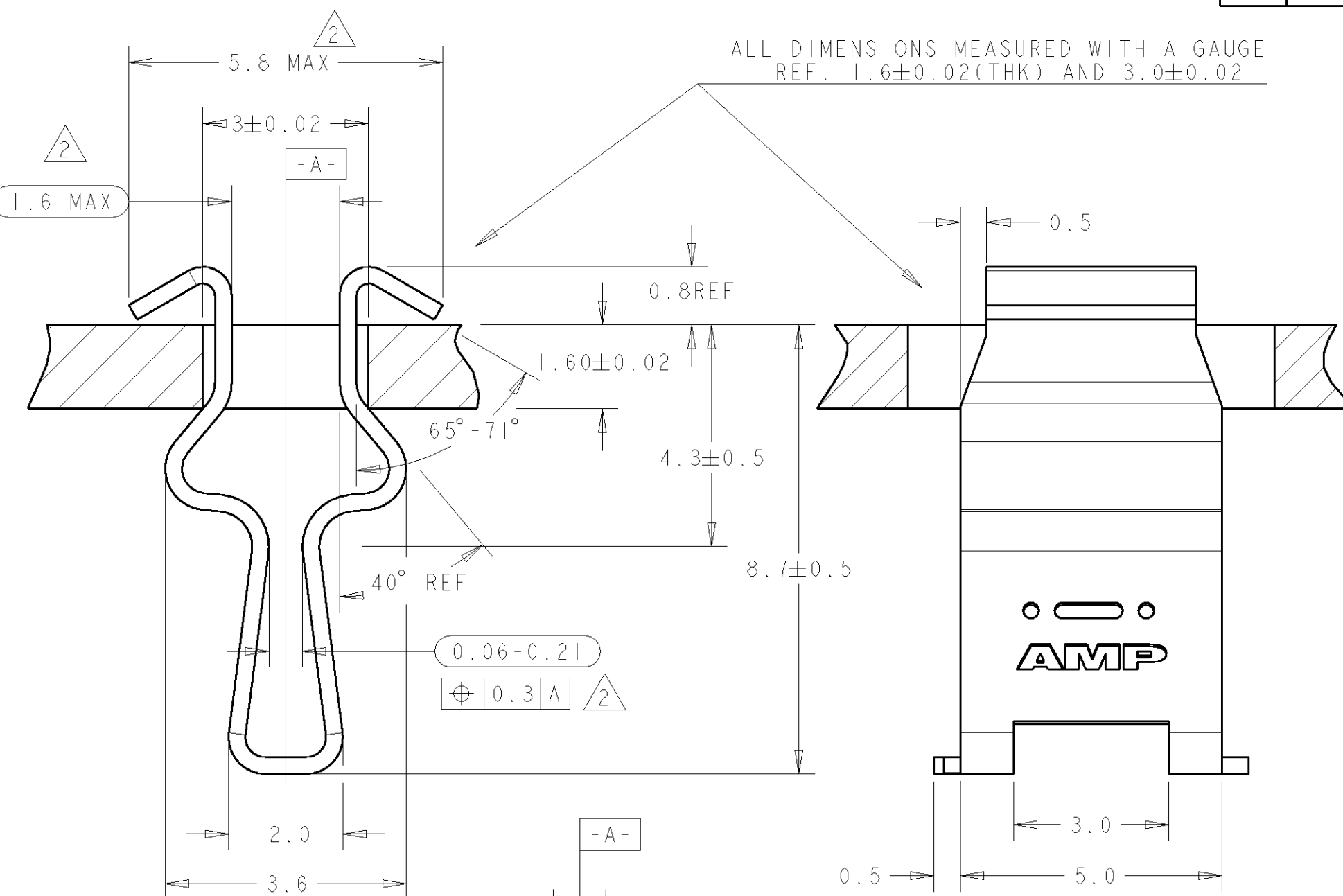
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LOC
ALDIST
2

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B	SEE EC ES00-0047-01	6APR01	JC	LB
	C	PRODUCT DESIGN CHANGE	9MAY07	AH	LB
	D	UPDATED FORCE VALUES WITH STEEL GAUGE	10SEP07	JG	LB

ALL DIMENSIONS MEASURED WITH A GAUGE
REF. 1.6 ± 0.02 (THK) AND 3.0 ± 0.02 

1. FOR P.C. BOARD 1.6mm THK.

CUTOUT $3.0 \pm 0.1 \times 7.0 \pm 0.1$ mm

DELIVERING: IN REEL, STRIP VERSION

STRIP FEED: 6.0 ± 0.08

MATERIAL: PHOSPH BZ ACCORDING TO UNS C51100

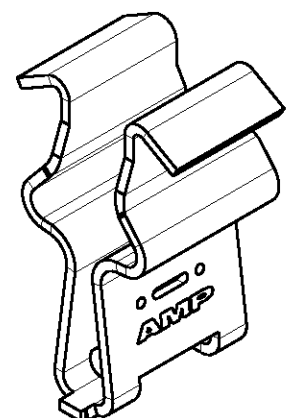
TEMPER: H04

MATERIAL: THK 0.32 ± 0.02

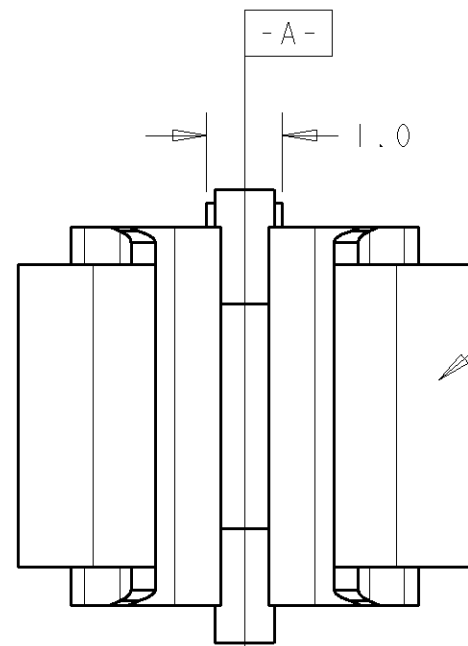
FINISH: TIN

USE STEEL GAUGE 965850-1

FIRST INSERTION	FIRST EXTRACTION
MIN. 16 N $\triangle 2$	MIN. 3 N
MAX. 32 N $\triangle 2$	MAX. 9 N

 $\triangle 2$ TOLERANCES WILL BE DEFINED DURING NEXT PRODUCTION BATCHES

SCALE 5:1



VIEW IN FREE POSITION

PRE-ESTAÑADO PRE-TIN	BRONCE FOSFOROSO PHOSPHOR BRONZE	336587-1
ACABADO/FINISH	MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION
IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION
SHOULD BE CONTACTED FOR THE LATEST REVISION.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
mm	
0 PLC	±
1 PLC	±0.3
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±1°
MATERIAL	FINISH

DWN	20FEB2001
CHK	F.J. CARBONELL
APVD	J. LAZARO
PRODUCT SPEC	-
APPLICATION SPEC	-
WEIGHT	-
CUSTOMER DRAWING	-

tyco Electronics		Tyco Electronics AMP España, S.A. Barcelona, Spain.	
NAME TERMINAL RECEPT. PARA C. IMPRESO 1.6mm TERMINAL RECEPT FOR P.C BOARD 1.6mm			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	C-	336587	D
SCALE 10:1		SHEET 1	OF 1