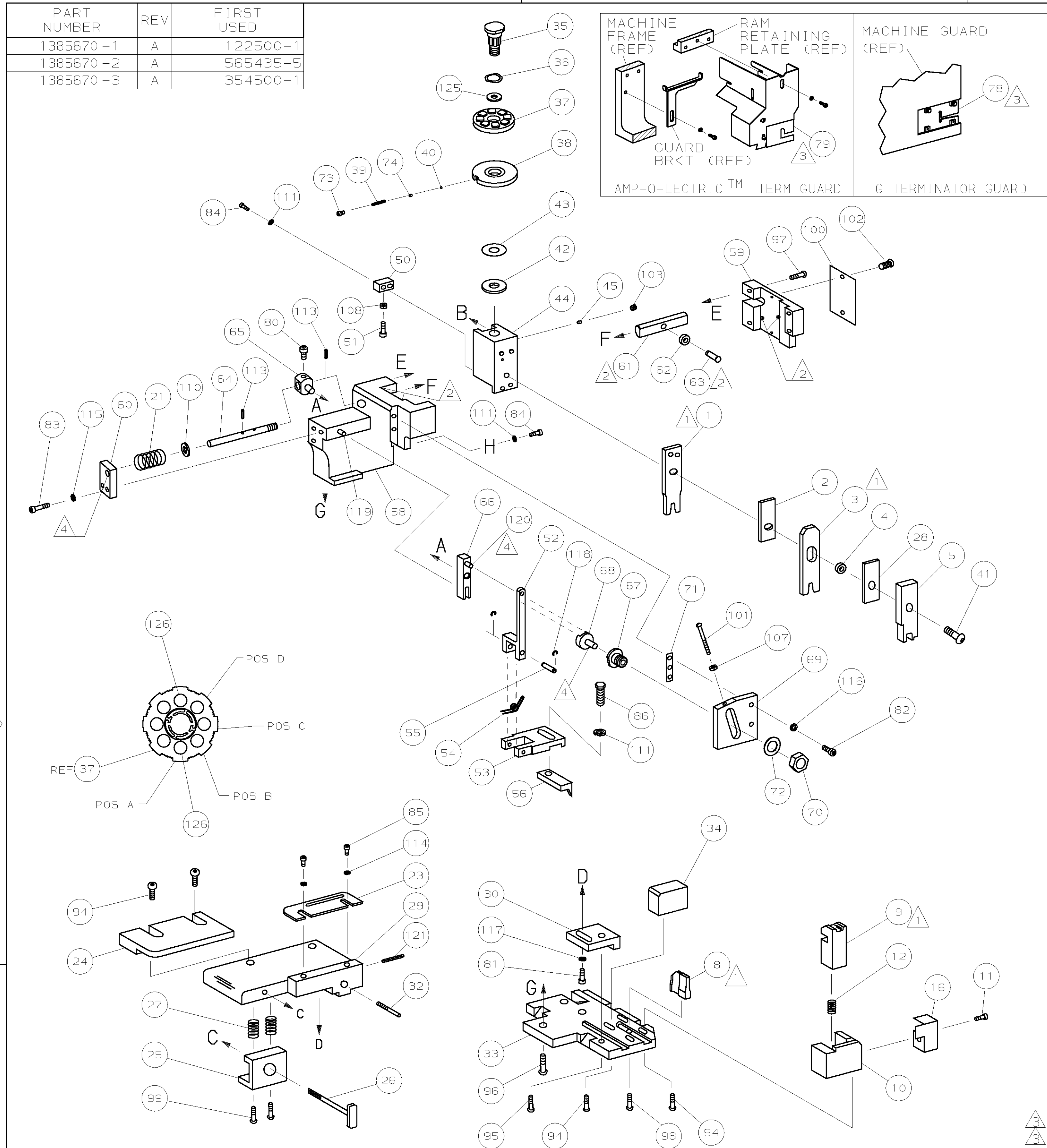


PART NUMBER	REV	FIRST USED
1385670 -1	A	122500-1
1385670 -2	A	565435-5
1385670 -3	A	354500-1



POST FEED 1 5/8 STROKE (44) (REF) (47) (91) (2) ROTATED 180° B	PRE FEED 1 1/8 STROKE (44) (REF) (48) (91) (2) ROTATED 180° B	PRE FEED 1 5/8 STROKE (44) (REF) (49) (91) (2) ROTATED 180° B
H (22) H LEADMAKER LOC A DIST 66	K TERMINATOR (20) (91) (2) ROTATED 180° B	G TERMINATOR (20) (91) (2) ROTATED 180° B

TERMINAL NAME: TERMINAL. 1.0MM FEMALE							
1456004-2		AMP TERMINAL AMP CRIMP SPECS					
		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
		A	.041 ±.002 [1.04 ±0.05mm]			20	
		B	NOT			USED	
		C	NOT			USED	
		D	NOT			USED	
		CRIMP	SIZE		TYPE	RANGE	
		WIRE	.062 [1.57mm]		F	20	
		INSUL	.080 [2.03mm]		F	.070 MAX	
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT
.189-.220		114-13039	.380	408-8040		458637-1	L2890

								129
								128
								127
2	2	2	-	C	5-354779-2	PIN, WIRE DISC (.3250)A		126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040	SF APPL INST 408-8040		123
								122
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL		121
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (Ø.187x.50)LEVER		120
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (Ø.187x1.25)HOUSING		119
REF	REF	REF	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN		118
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK		117
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE		116
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD		115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE		114
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD		113
								112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER		111
REF	REF	REF	-	A	21899-4	WASHER,FLAT (Ø5/16)SCREW ADJ		110
								109
1	1	1	-	A	21018-5	NUT, HEX (NO.6)HOLDDOWN		108
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32)FEED ADJ		107
								106
								105
1	1	-	-	A	992031-1	PIN, CLEVIS		104
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM		103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE		102
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ		101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG		99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL		98
REF	REF	REF	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP		97
REF	REF	REF	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING		96
REF	REF	REF	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK		95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN		94
								93
								92
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM		91
								90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER		89
								88
								87
1	1	1	-	A	2-22603-0	SCR,HEX HD (8-32x.31)FEED FINGER		86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)FR ST GUIDE		85
3	3	3	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER		84
REF	REF	REF	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD		83
REF	REF	REF	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK		82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL		81
REF	REF	REF	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK		80
-	REF	-	-	B	455749-1	GUARD, WINDOW		79
REF	-	-	-	B	679532-1	INSERT, GUARD		78
								77
								76
								75
1	1	1	-	A	690603-1	SPRING, ASSIST		74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC		73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL		72
REF	REF	REF	-	A	690517-1	SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
QTY RECD PER ASSY					PARTS LIST			

-1					LEADMAKER		MECH POST FEED					
-2					BENCH MODEL K		MECH PRE FEED					
-3					BENCH MODEL G		MECH PRE FEED					
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)				70		
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT				69		
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT				68		
REF	REF	REF	-	B	240633-1	BUSHING				67		
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE				66		
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT				65		
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD				64		
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER				63		
REF	REF	REF	-	B	240658-1	ROLLER, CAM				62		
REF	REF	REF	-	B	454398-2	ROD, FEED				61		
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD				60		
REF	REF	REF	-	C	454220-1	CAP, RAM				59		
REF	REF	REF	-	D	454485-1	HOUSING				58		
										57		
1	1	1	-	B	458537-2	PAWL, FEED				56		
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER				55		
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER				54		
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER				53		
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM				52		
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN				51		
1	1	1	-	A	690753-1	SPACER, TONKER				50		
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST				49		
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST				48		
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST				47		
1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)				46		
1	1	1	-	A	690191-1	PLUG, NYLON				45		
1	1	1	-	C	455673-1	RAM				44		
1	1	1	-	A	690125-1	WASHER, LAMINATED				43		
1	1	1	-	A	690124-1	WASHER, RAM				42		
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)				41		
1	1	1	-	A	23241-6	BALL, STEEL				40		
1	1	1	-	A	690170-1	SPRING, COMPRESSION				39		
1	1	1	-	C	690142-1	DISC, INSULATION				38		
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC				37		
1	1	1	-	A	22480-5	WASHER, SPRING				36		
1	1	1	-	B	690212-1	POST, RAM				35		
1	1	1	-	B	690786-6	SUPPORT, TERMINAL				34		
REF	REF	REF	-	D	455675-1	PLATE, BASE				33		
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT				32		
										31		
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ				30		
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE				29		
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP				28		
2	2	2	-	A	1-22284-0	SPRING, DRAG				27		
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE				26		
1	1	1	-	B	240792-1	DRAG, TERMINAL				25		
1	1	1	-	D	8-690504-9	GUIDE, STRIP (REAR)				24		
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)				23		
-	-	1	-	B	690472-2	STRIPPER				22		
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN				21		
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY				20		
1	1	-	-	B	458949-1	STRIPPER				19		
										18		
										17		
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT				16		
										15		
										14		
										13		
1	1	1	-	A	5-22280-0	SPRING, SHEAR				12		
1	1	1	-	B	690461-1	STOP, SHEAR				11		
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)				10		
1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)				9		
1	1	1	-	C	4-318711-0	ANVIL				8		
										7		
										6		
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)				5		
1	1	1	-	B	238011-4	SPACER, BLOCK CRIMPER				4		
1	1	1	-	C	6-456134-8	CRIMPER, INSULATION				3		
1	1	1	-	C	1-455888-0	SPACER, CRIMPER				2		
1	1	1	-	C	3-456403-8	CRIMPER, WIRE				1		
-3	-2	-1	U/M	DWG SIZE	PART NO				DESCRIPTION		ITEM NO	
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY					PARTS LIST							
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ± 3 PLC DEC ± 4 PLC DEC ± ANGLES ± SURF TEXTURE; REMOVE BURRS, BREAK SHARP EDGES R.015 MAX					MATL		HT TR		FIN			
					DR 010CT03		APP 010CT03		AMP Tyco Electronics Harrisburg, PA 17105-3608		MACHINE MINI	REF APPL
					CHK -		REL -					
NAME					SIDE FEED HDM APPLICATOR							
SCALE		D		DWG NO		1385670		SHEET 1 of 1		REV A		

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AMP 1756 REV 3-92 29-JAN-04 13.43.42 US018246

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