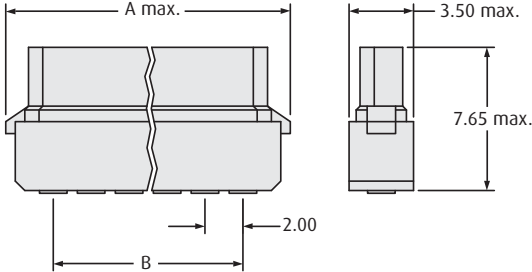
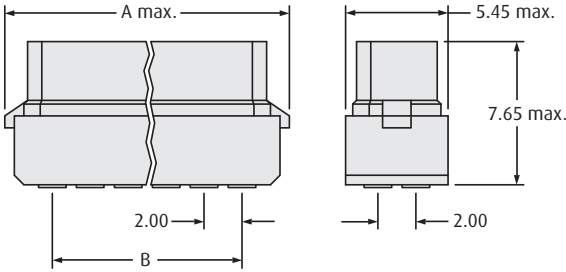
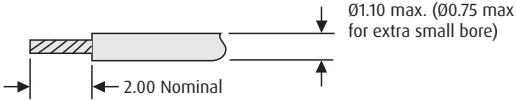


Datamate Connectors

Female Crimp

- ❖ Part numbers are for housings and the equivalent number of contacts.
- ❖ Contacts are rear insertable.
- ❖ For British Standard versions see pages 14 to 15.
- ❖ Hoods & cable assembly service available – contact datamate@harwin.com.
- ❖ Spare contacts are available – see page 16.



SINGLE ROW		CALCULATION																			
A	B + 5.15																				
B	(Total No. of contacts - 1) x 2																				
																					
DOUBLE ROW		CALCULATION																			
A	B + 5.15																				
B	Total No. of contacts - 2																				
																					
TOOLS		WIRE STRIPPING DETAILS																			
Recommended Crimp Tool – M22520/2-01 Positioner – T5747 Contact Insertion/Removal Tool – Z80-280 See pages 77 to 79 ❖ Instruction sheets available at www.harwin.com/downloads/instructions																					
HOW TO ORDER																					
M80 - XXX XX XX																					
SERIES CODE		FINISH																			
<table><tr><td>788</td><td>Extra Small Bore, Double Row</td><td>889</td><td>Large Bore, Double Row</td></tr><tr><td>798</td><td>Extra Small Bore, Single Row</td><td>898</td><td>Small Bore, Single Row</td></tr><tr><td>888</td><td>Small Bore, Double Row</td><td>899</td><td>Large Bore, Single Row</td></tr></table>		788	Extra Small Bore, Double Row	889	Large Bore, Double Row	798	Extra Small Bore, Single Row	898	Small Bore, Single Row	888	Small Bore, Double Row	899	Large Bore, Single Row	<table><tr><td>01</td><td>Gold + Tin</td><td>Ⓟ</td></tr><tr><td>05</td><td>Gold</td><td>Ⓟ</td></tr></table>		01	Gold + Tin	Ⓟ	05	Gold	Ⓟ
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TYPE		TOTAL NO. OF CONTACTS																			
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Double Row	04, 06, 08, 10, 12, 14, 16, 18, 20, 26, 34																				

All dimensions in mm.

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