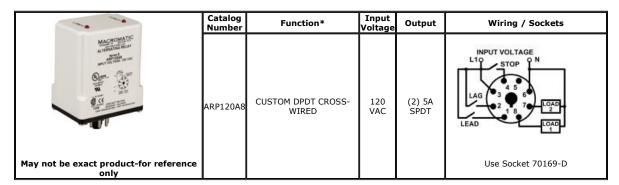
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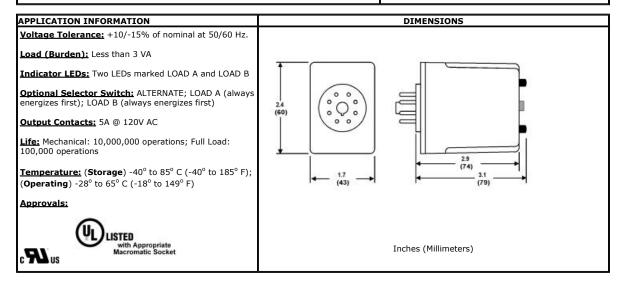


Product Specifications ARP120A8



*DESCRIPTION OF FUNCTION

In the OFF state, all three switches are open, the Alternating Relay is in the LOAD A position, and both loads are off. No action happens with the Alternating Relay or either load when the STOP Switch closes. When the LEAD Switch closes, Load #1 (M1) turns on. When the LAG Switch closes, Load #2 (M2) turns on. Both loads remain on as long as all three switches are closed. When the LEAD Switch opens, Load #2 (M2) remains on because the STOP Switch is still closed. When the LEAD Switch opens, Load #1 (M1) remains on because the STOP Switch is still closed. When the STOP Switch opens, both Load #1 (M1) and Load #2 (M2) are turned off simultaneously. The Alternating Relay toggles to the LOAD B position. The entire cycle is then repeated, but with Load #2 (M2) energized first followed by Load #1 (M1).



Macromatic Industrial Controls Inc.

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