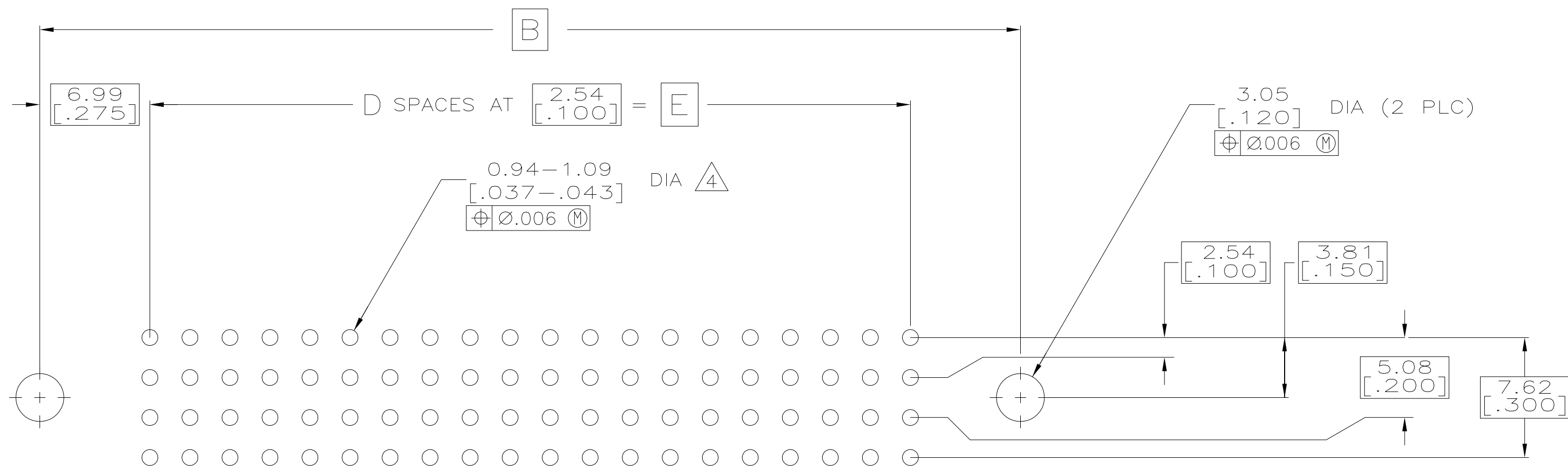
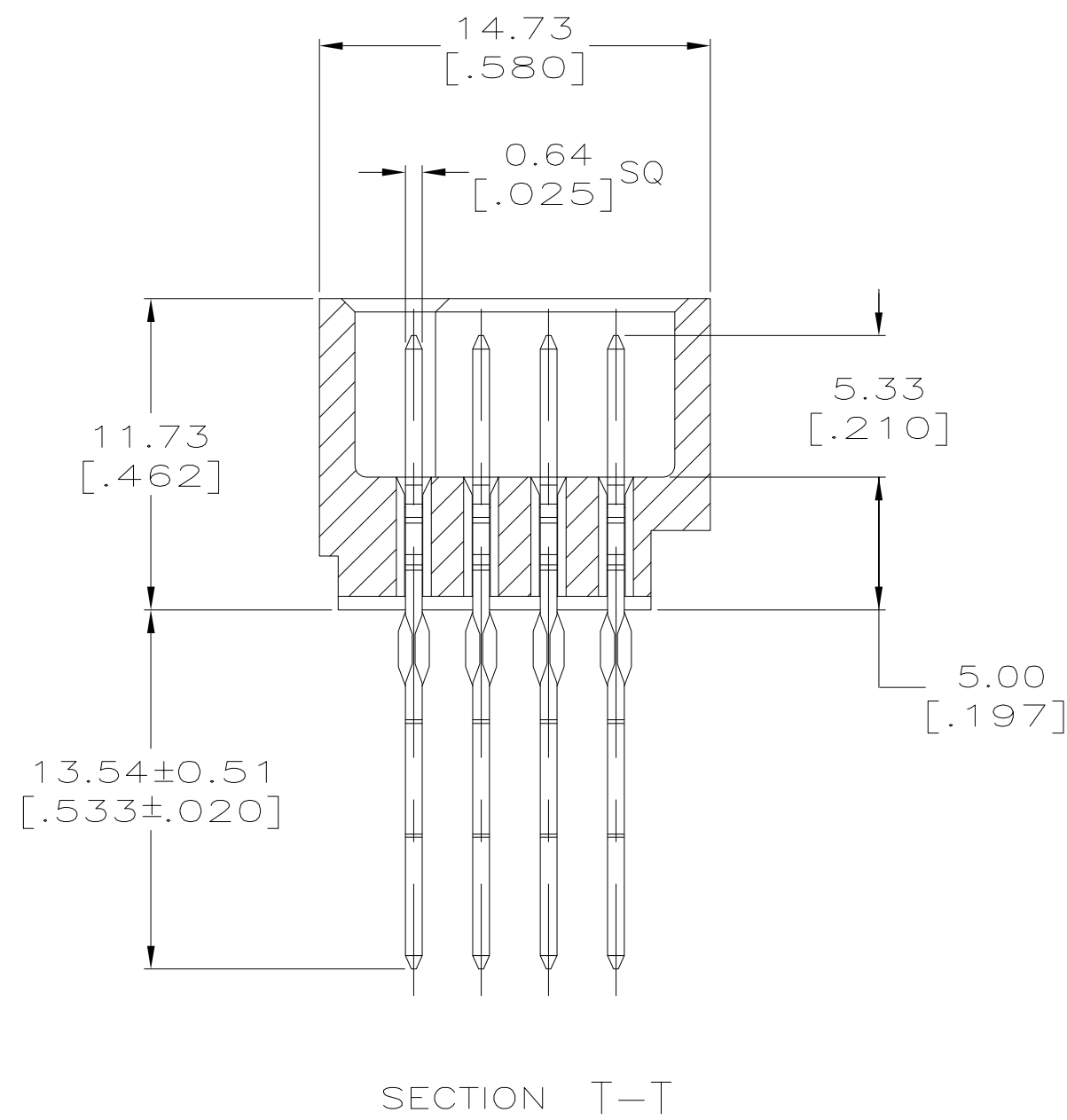
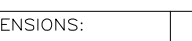




THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG DATE 04/09/90		 TE Connectivity	
		CHK F. KIBLER 8-17-92			
DIMENSIONS: UNLESS OTHERWISE SPECIFIED: mm [INCHES]		TOLERANCES, UNLESS OTHERWISE SPECIFIED: F. KIBLER APVD -		NAME	
		1 PLC ±		HDL, 4 ROW, PIN ASSEMBLY, 13,54 [.533] LONG ACTION PINS, ALL GOLD PLATED POSTS	
		2 PLC ±			
		3 PLC ±			
		4 PLCS ± 0.13 [.005]			
MATERIAL  		APPLICATION SPEC FINISH ±		SIZE CASE CODE DRAWING NO A1 00779 C-533270	
WEIGHT 0		RESTRICTED TO —		SCALE 4:1 SHEET 1 OF 2 REV M	
CUSTOMER DRAWING					

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

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REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

1

HOUSING MATERIAL: THERMOPLASTIC, COLOR—BLACK.

2

CONTACT MATERIAL: PHOSPHOR BRONZE.

3

FINISH:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108—9063; BASED ON TELCORDIA DR—1217—CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
GOLD FLASH ON REMAINDER OF POST.

4

ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025—0.076 [.001—.003] COPPER, WITH 0.0076 [.0003] MIN TIN—LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94—1.09 [.037—043] DIA.

5

HOUSINGS WITH CENTER MOUNTING IS RECOMMENDED FOR ASSEMBLIES HAVING 75 CONTACTS PER ROW OR MORE.

6

OBSOLETE.

7

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

5	251.46 [9.900]	—99—	255.27 [10.050]	265.43 [10.450]	273.05 [10.750]	—400—	1—533270—6
5	226.06 [8.900]	—89—	229.87 [9.050]	240.03 [9.450]	247.65 [9.750]	—360—	1—533270—5
5	213.36 [8.400]	—84—	217.17 [8.550]	227.33 [8.950]	234.95 [9.250]	—340—	1—533270—4
5	200.66 [7.900]	—79—	204.47 [8.050]	214.63 [8.450]	222.25 [8.750]	—320—	1—533270—3
7	OBSOLETE	74	187.96 [7.400]	201.93 [7.950]	209.55 [8.250]	300	—1—533270—2—
6	175.26 [6.900]	69	179.07 [7.050]	189.23 [7.450]	196.85 [7.750]	280	1—533270—1
6	162.56 [6.400]	64	166.37 [6.550]	176.53 [6.950]	184.15 [7.250]	260	1—533270—0
6	149.86 [5.900]	59	153.67 [6.050]	163.83 [6.450]	171.45 [6.750]	240	533270—9
	137.16 [5.400]	54	140.97 [5.550]	151.13 [5.950]	158.75 [6.250]	220	533270—8
	124.46 [4.900]	49	128.27 [5.050]	138.43 [5.450]	146.05 [5.750]	200	533270—7
6	111.76 [4.400]	44	115.57 [4.550]	125.73 [4.950]	133.35 [5.250]	180	533270—6
	99.06 [3.900]	39	102.87 [4.050]	113.03 [4.450]	120.65 [4.750]	160	533270—5
6	86.36 [3.400]	34	90.17 [3.550]	100.33 [3.950]	107.95 [4.250]	140	533270—4
6	78.74 [3.100]	31	82.55 [3.250]	92.71 [3.650]	100.33 [3.950]	128	533270—3
6	73.66 [2.900]	29	77.47 [3.050]	87.63 [3.450]	95.25 [3.750]	120	533270—2
7	OBSOLETE	24	60.96 [2.400]	64.77 [2.550]	74.93 [2.950]	100	—533270—1—
	E	D	C	B	A	POSN	PART NUMBER

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04/09/90

DWN
R.K. SEIFRIED

8-17-92

CHK
F. KIBLER

APVD
—

TE Connectivity

HDI, 4 ROW, PIN ASSEMBLY,
13.54 [.533] LONG ACTION PINS,
ALL GOLD PLATED POSTS

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

DIMENSIONS:
mm [INCHES]

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±
±
±
±
±
±
±

0.13 [.005]
±
±

MATERIAL

1

2

3

WEIGHT

0

CUSTOMER DRAWING

SCALE

4:1

SHEET

2

OF

2

REV

M

4805 (1/15)