

DO NOT  
SCALE FROM  
THIS PRINT

1.  REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: 1LB.
3. COPLANARITY TO BE:  
-DH: -36 THRU -28 POS: .008[0.20]  
-02 THRU -27 POS: .006[0.15]  
-SV, SH: .006[0.15].
4. PACKAGE IN TUBES PER SHT 2, TABLE 2. ALL OTHER POSITIONS BULK PACKAGE.
5. MAXIMUM CUT FLASH: .015[0.38].
6. NOTCH OF PPP-12 TO BE ORIENTED TOWARD SAME END AS POSITION 1.
7. ROWS TO BE WITHIN .004[0.10] OF ONE ANOTHER.
8. -36 MAX POSITION AVAILABLE, -50 FOR STOCK ONLY.
9. ENDWALL AFTER CUTTING: .033[0.84]±.005[0.13]
10. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
11. FOR -SV TAIL STYLE: EVEN CUTS LOSE 2 POSITIONS PER CUT; ODD CUTS LOSE 1 POSITION PER CUT.
12. IF POLARIZATION OCCURS AT CENTER POSITION(S) OF BODY, MOVE PICK & PLACE PAD LEFT OR RIGHT TO NEXT AVAILABLE POSITION.

 SSM-1XX-XXX-XX-XX-XX-X-XX-XXNo OF POSITIONS  
-02 THRU -36  
(SEE NOTE 8)OPTION  
-TR: TAPE AND REEL  
(SEE FIG 8, SHT 3)  
(29 POSITIONS MAX)

## PLATING SPECIFICATION

-S: 30μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-L: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-T: MATTE TIN ON CONTACT AND TAIL.  
-F: 3μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-STL: 30μ" SELECTIVE GOLD IN CONTACT AREA, TIN/LEAD (90/10) ON TAIL.  
-H: 30μ" SELECTIVE GOLD IN CONTACT AREA, 3μ" SELECTIVE GOLD ON TAIL.  
-LM: 10μ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL.  
-TM: MATTE TIN ON CONTACT AND TAIL.  
-FM: 3μ" SELECTIVE GOLD IN CONTACT

## OPTION

-P: PICK AND PLACE PAD  
(ONLY AVAILABLE ON -SV,  
USE PPP-12, SEE FIG 6, SHT 2)  
(SEE NOTE 12)  
-K: POLYIMIDE FILM PAD  
(SEE FIG 5, SHT 2)  
(USE K-500-S00)  
(NOT AVAILABLE ON -SH AND -DH)

## POLARIZATION OPTION

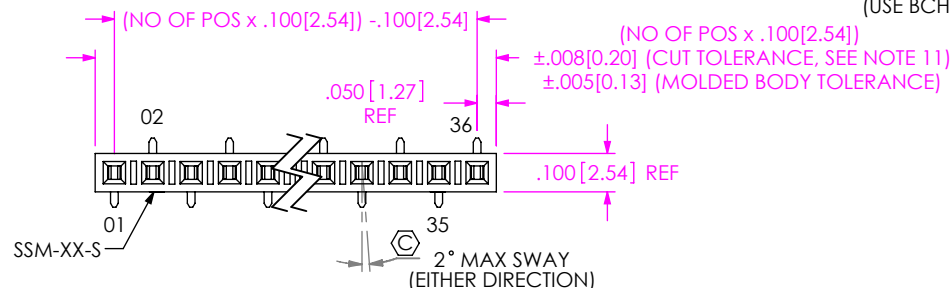
-XX: POSITION TO BE POLARIZED  
(USE PK-06-N, SEE FIG 7, SHT 2  
FOR POLARIZATION POSITIONS)  
(NOT AVAILABLE FOR -BE OPTION)

## MOUNTING OPTION

-LC: LOCKING CLIP  
(USE LC-05-TM, SEE NOTE 10)  
(FOR -SH AND -DH USE MOLDED TO  
POSITION BODIES)

## OPTION

-BE: BOTTOM ENTRY  
(ONLY AVAILABLE ON -SV)  
(USE SSM-XX-S-BE)  
(SEE FIG 2, SHT 2)



| TABLE 1         |            |            |
|-----------------|------------|------------|
| BODY/LEAD STYLE | CONTACT #1 | CONTACT #2 |
| -SV             | C-95-02-X  | N/A        |
| -SH             | C-58-06-X  | N/A        |
| -DH             | C-58-08-X  | C-58-07-X  |

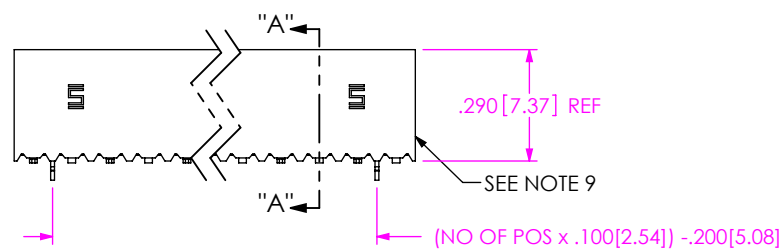
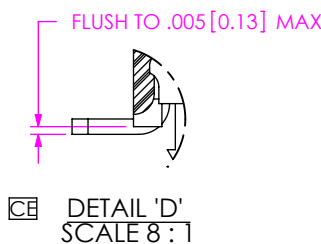
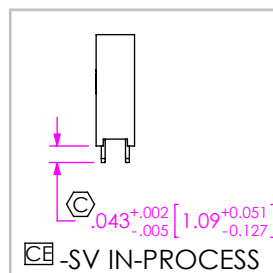
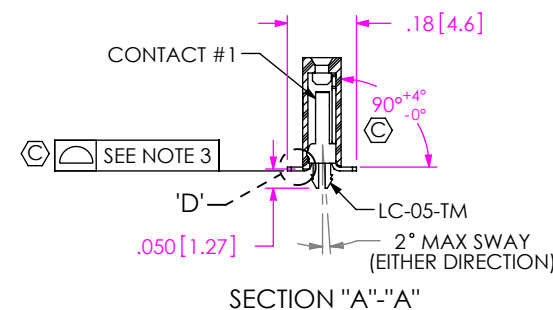


FIG 1  
-SV: SINGLE VERTICAL ROW  
(SSM-1XX-XXX-SV-LC SHOWN)



UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [0.3]  
.XXX: ±.005 [0.13]  
.XXXX: ±.0020 [0.051]

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MATERIAL: DO NOT SCALE DRAWING  
INSULATOR: LCP, UL 94 VO, COLOR: BLACK  
CONTACT: PHOS BRONZE

SHEET SCALE: 2:1

**samtec**

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:  
.100[2.54] C.L. SURFACE MOUNT SOCKET STRIP

DWG. NO.

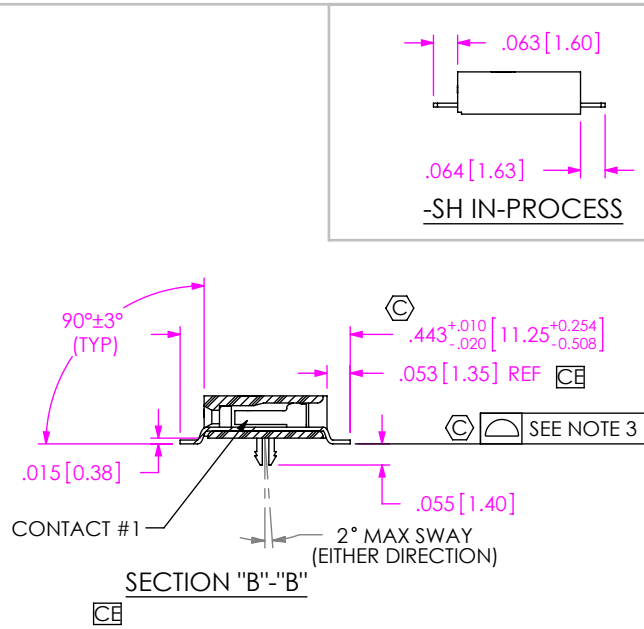
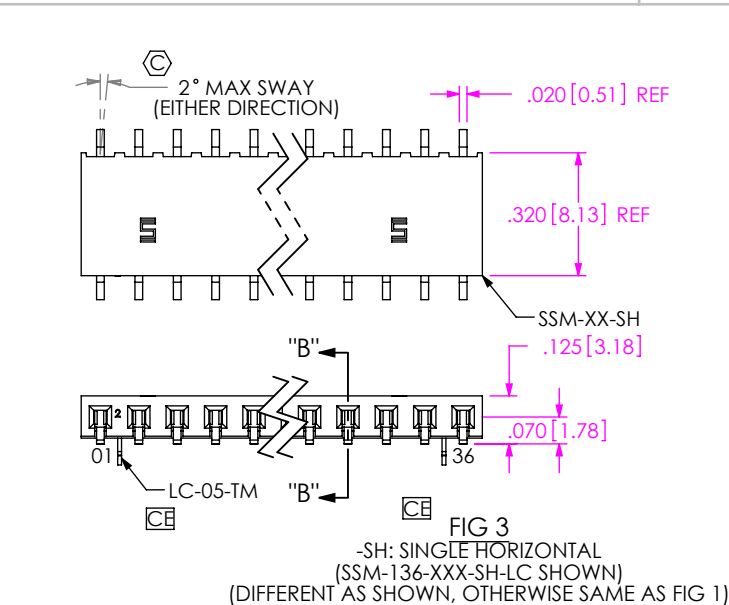
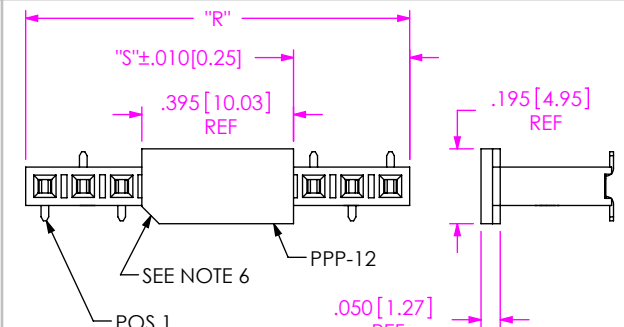
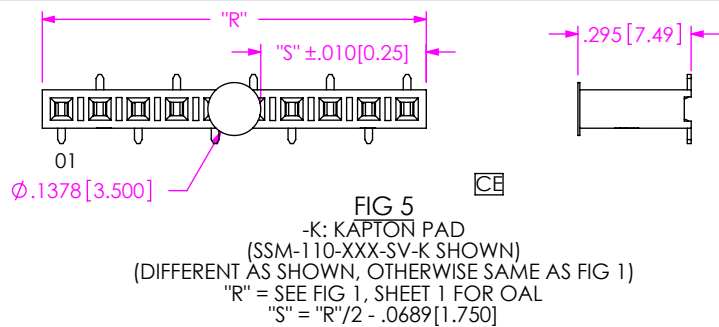
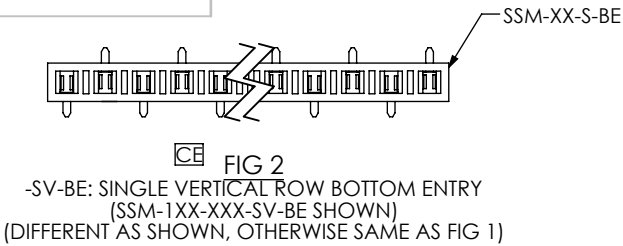
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BY: KOLB

09/11/1998

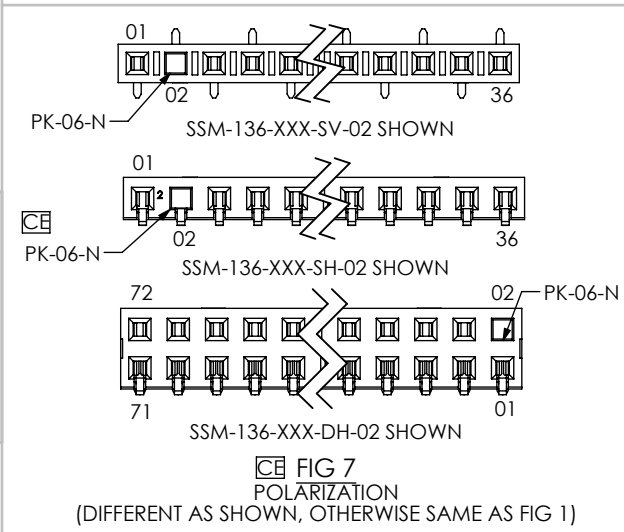
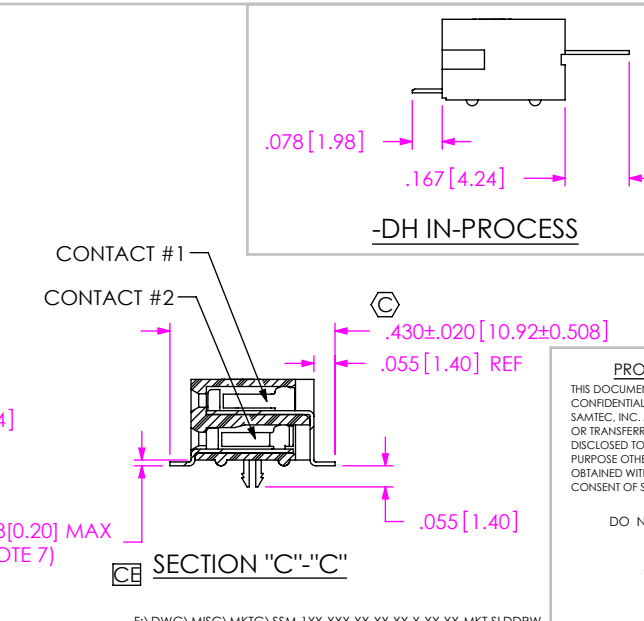
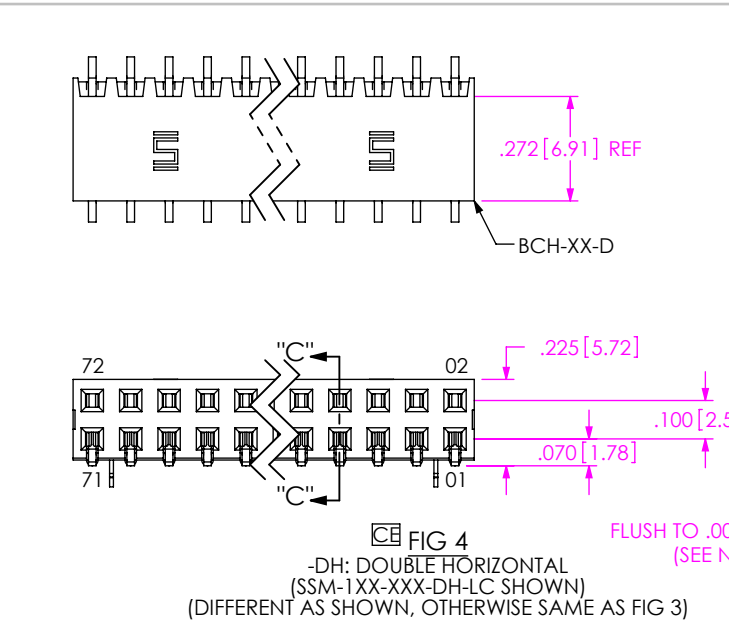
SHEET 1 OF 3

REVISION CE



IF CENTER POS IS POLARIZED, USE TABLE BELOW

| NO OF POS | DIRECTION PAD MOVED (1 POS TO NEXT AVAIL) | MIN POS | FORMULA                     |
|-----------|-------------------------------------------|---------|-----------------------------|
| EVEN      | LEFT                                      | 6       | "S" = "R"/2 - .0975 [2.477] |
| EVEN      | RIGHT                                     | 6       | "S" = "R"/2 - .2975 [7.557] |
| ODD       | LEFT                                      | 5       | "S" = "R"/2 - .1475 [3.747] |
| ODD       | RIGHT                                     | 7       | "S" = "R"/2 - .3475 [8.827] |



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SHEET SCALE: 2:1

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:  
.100 [2.54] C.L. SURFACE MOUNT SOCKET STRIP

DWG. NO.  
SSM-1XX-XXX-XX-XX-XX-X-XX-XX

BY: KOLB 09/11/1998 SHEET 2 OF 3

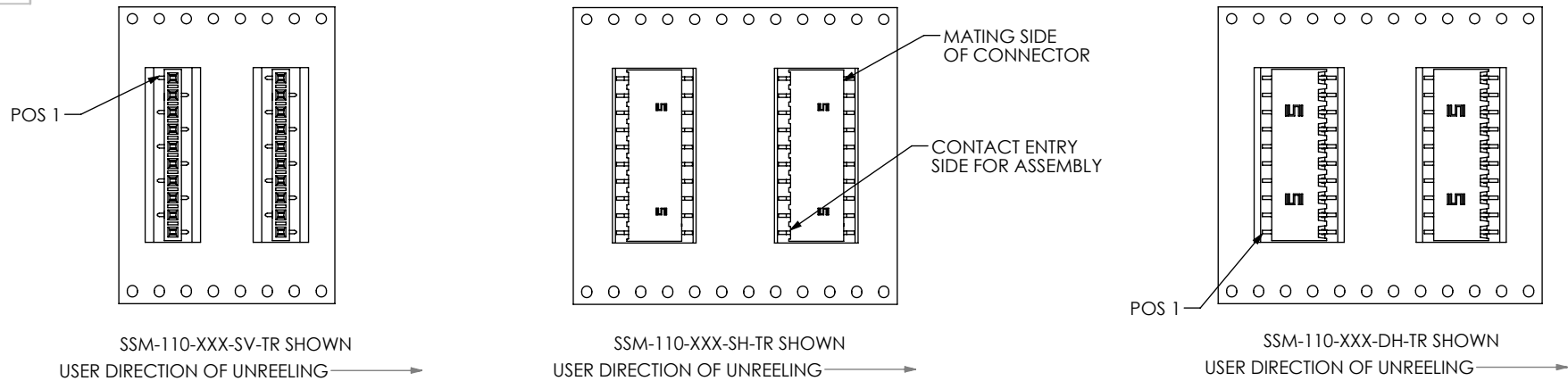


FIG 8  
-TR: TAPE AND REEL  
SCALE 1:1

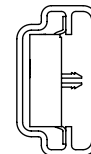
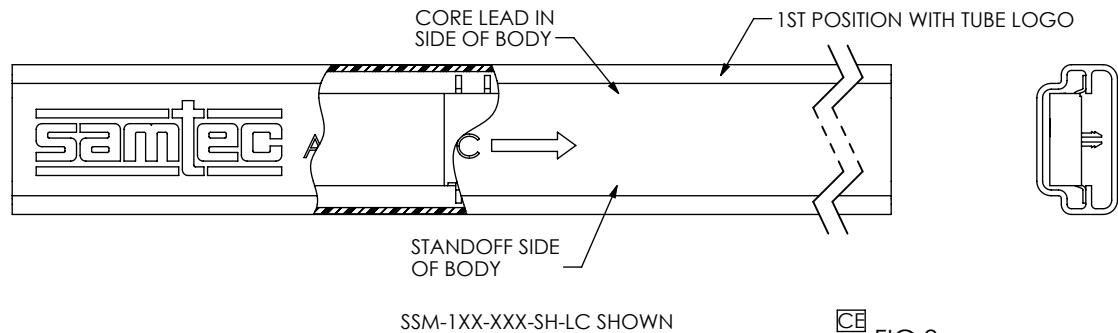
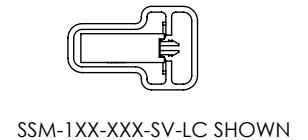
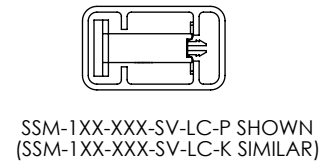
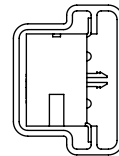
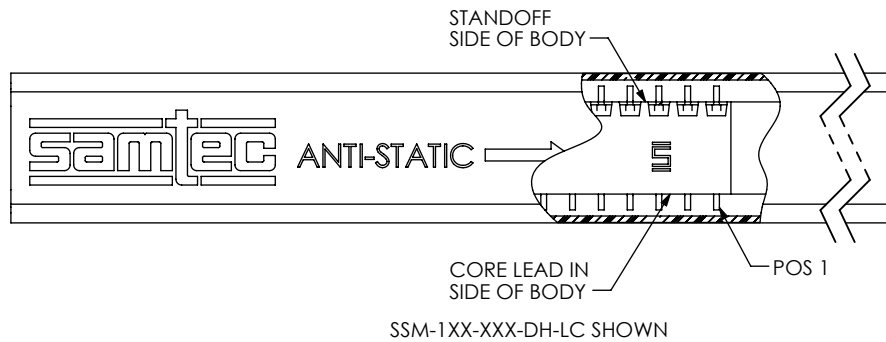


FIG 9  
TUBE VIEWS

TABLE 2

| PART NUMBER | TUBE          | PLUG      | POS TO BE TUBED (SEE NOTE 4) |
|-------------|---------------|-----------|------------------------------|
| SSM-SV      | PT-1-24-05-15 | TP-24 (2) | 03-36                        |
| SSM-SV-LC   |               |           | 03-36                        |
| SSM-SV-P    | PT-1-24-02-15 | TP-03 (2) | 04-36                        |
| SSM-SV-K    |               |           | 03-36                        |
| SSM-SH      | PT-1-24-07-15 | TP-03 (2) | 02-36                        |
| SSM-DH      | PT-1-24-06-15 | TP-07 (2) | 02-36                        |

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.100[2.54] C.L. SURFACE MOUNT SOCKET STRIP

DWG. NO.  
SSM-1XX-XXX-XX-XX-XX-X-XX-XX

BY: KOLB 09/11/1998 SHEET 3 OF 3