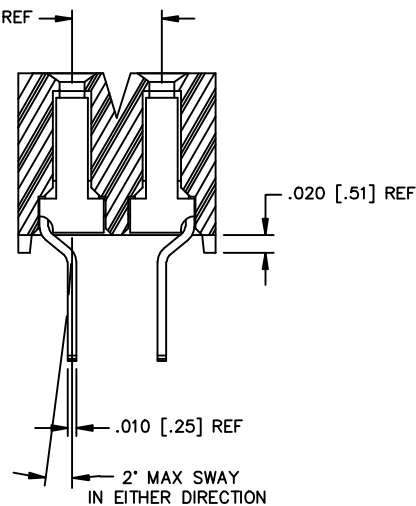
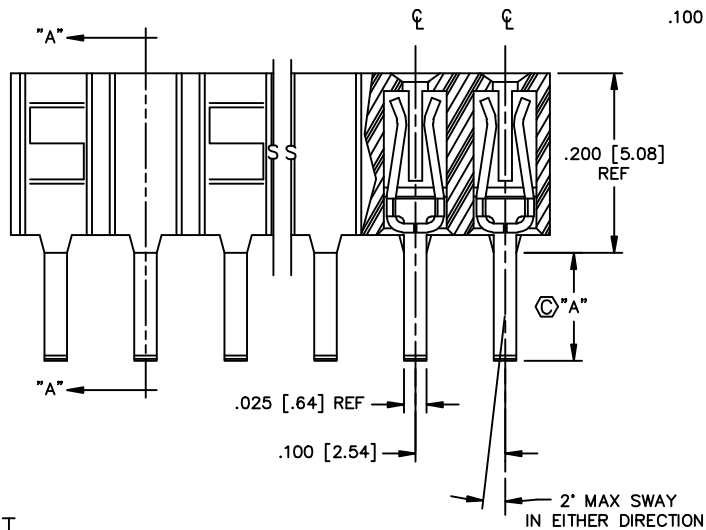
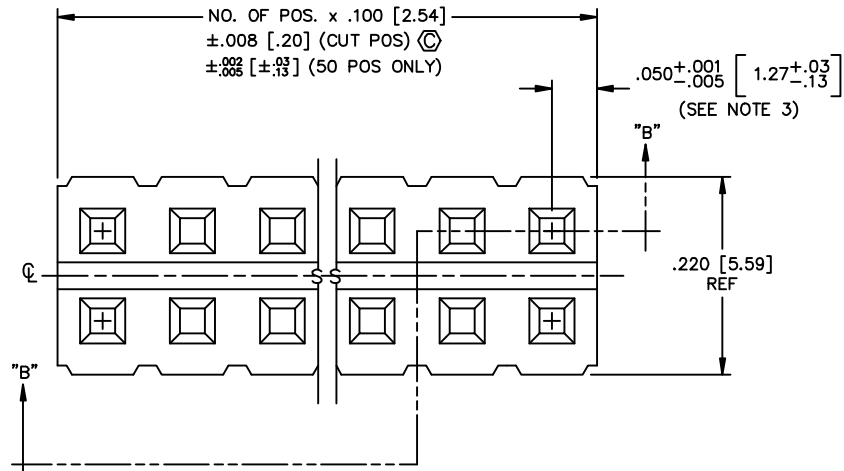


NOTES:

1. CONTACT RETENTION 2 LB MIN
EXCEPT ON POSITONS NEXT TO CUT, THEN 1 LB MIN.
2. MAX ALLOWABLE BOW: .006 [.15] IN/IN
3. "END WALLS" AFTER CUTTING SHOULD BE $.015 \pm .001$ [.38 $\pm .03$].
4. Ⓢ REPRESENTS A CRITICAL DIMENSION.
5. CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
6. .003 [.08] MAX TERMINAL BURR.
7. NOTE DELETED.



UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ [.3] THREE PLACE DECIMALS $\pm .005$ [.13]
TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]

ANGLES
 $\pm 2^\circ$

TITLE: CLOSED ENTRY
SOCKET STRIP
DOUBLE ROW ASSEMBLY

DWG NO:

CES-1XX-XX-X-D

SHEET 1 OF 1

CES-1XX-XX-X-D

POSITION SPECIFICATIONS

-01 THRU -50

CONTACT LEAD STYLE

-01: "A" = $.128 \pm .004$ [3.25 $\pm .10$]
(USE C-45-01-X)

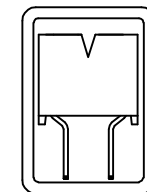
-02: "A" = .223 [5.66] (USE C-45-02-X)

ROW SPECIFICATION

-D: DOUBLE
(USE CES-XX-D)

PLATING SPECIFICATIONS

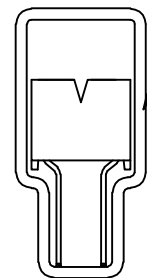
-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X
-G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X
-S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X
-F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X
(AVAILABLE IN -01 LEAD STYLE ONLY)



PT-1-24-01-95

PACKAGING VIEW LEAD STYLE -01

SCALE: .75



NOTE:
PINS TO ALL BE FACING
THE SAME DIRECTION

PACKAGING VIEW LEAD STYLE -02

SCALE: .75

PACKAGING TABLE (5 POS MIN)

CONTACT LEAD STYLE	PACKAGING TUBE	TUBE PLUG
-01	PT-1-24-01-95	TP-09
-02	PT-1-24-02-53	TP-09

DO NOT SCALE
FROM THIS PRINT

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSMITTED IN
ANY FORM OR BY ANY MEANS
ELECTRONIC OR MECHANICAL,
INCLUDING PHOTOCOPYING,
RECORDING, OR BY ANY
INFORMATION STORAGE AND
RETRIEVAL SYSTEM, WITHOUT
THE WRITTEN CONSENT OF SAMTEC INC.

MATERIAL:
GLASS FILLED POLYESTER
COLOR: BLACK

TERMINAL:
PHOS BRONZE

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY:

REIDINGER 9-9-92

CES-1XX-XX-X-D
SHEET 1 OF 1