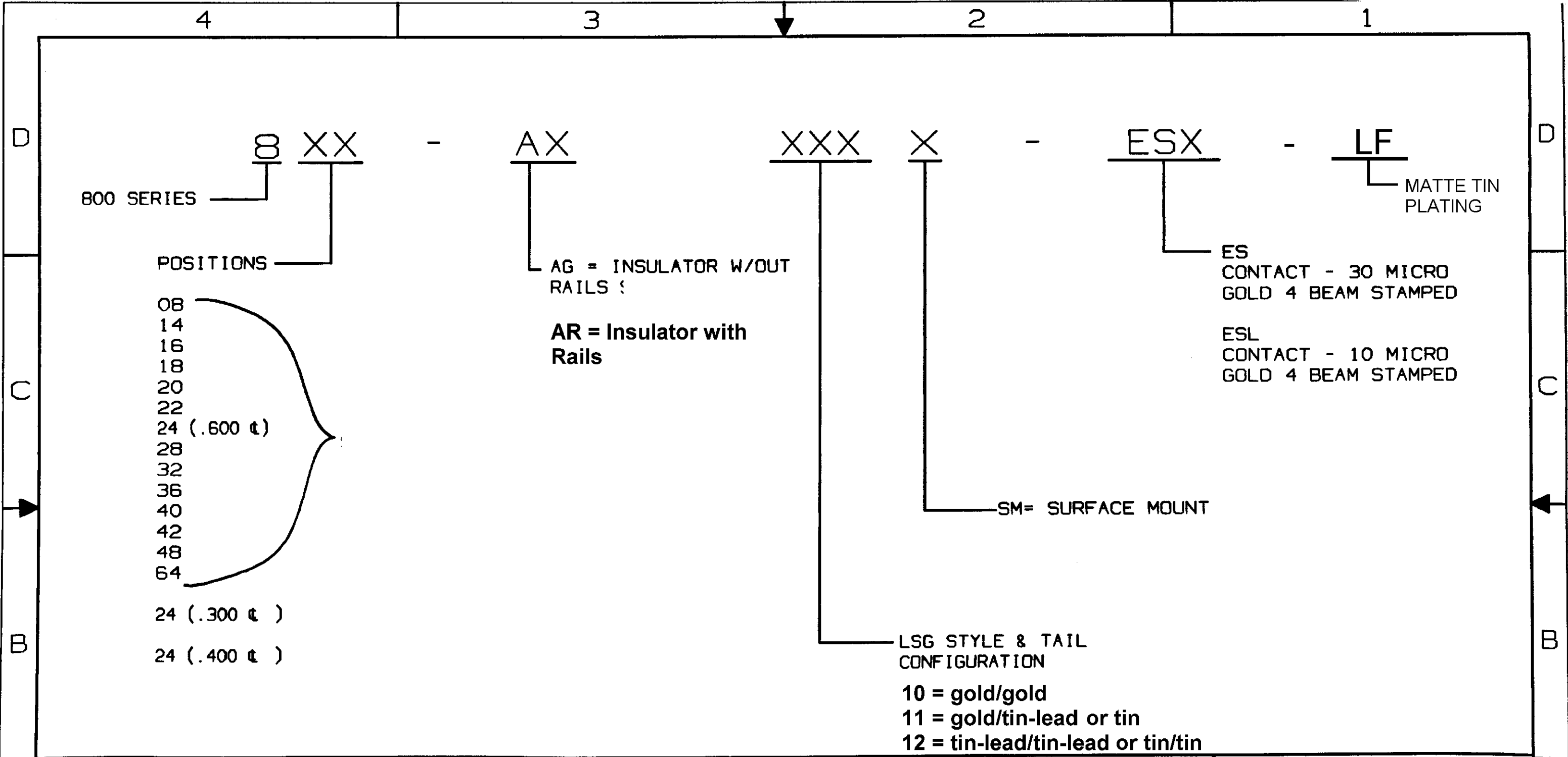




A

REVISIONS	REV	A	ECO-06-007345 MM / 26APR2006		THIRD ANGLE PROJECTION	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DO NOT SCALE PRINT	ORIGINAL DATE OF DRAWING: 8-31-87		TYCO ELECTRONICS		A	
	DRAWN: J.P.PACHECO						DATE: 8-31-87		TITLE: ASSEMBLY, SOCKET SURFACE MOUNT -LF			
	CHECKED:						DATE:					
	APPROVED: A.J.C.						DATE: 6-2-92		DWG. NO. 1825046			REV. A
	CODE IDENT. NO. 91506						DWG. SIZE B		PRODUCT CODE: 25/157			
	NEXT ASSY:								SCALE: NONE			SHEET 1 OF 3

4

3

2

1

D

D

C

C

B

B

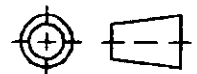
A

A

(AG) INSULATORS
(NO RAILS)

SEE SHEET #6

POS.	INSULATOR ITEM 1	QTY.	FIGURE	DIM. "A"	DIM. "B"	DIM. "C"	TUBE #	TUBE QTY.	QTY OF
									CONTACT ASS'Y .125 P.C. TAIL PAGE 6 ITEM 2
8		1	1	.400 MAX	.400 MAX	.295/.305			
14		1	2	.700 MAX	.400 MAX	.295/.305			
16		1	2	.800 MAX	.400 MAX	.295/.305			
18		1	2	.900 MAX	.400 MAX	.295/.305			
20		1	2	1.000 MAX	.400 MAX	.295/.305			
22		1	2	1.100 MAX	.500 MAX	.395/.405			
24		1	2	1.200 MAX	.700 MAX	.595/.605			
24		1	2	1.200 MAX	.500 MAX	.395/.405			
24		1	2	1.200 MAX	.400 MAX	.295/.305			
28		1	3	1.400 MAX	.700 MAX	.595/.605			
32		1	3	1.600 MAX	.700 MAX	.595/.605			
36		1	3	1.800 MAX	.700 MAX	.595/.605			
40		1	3	2.000 MAX	.700 MAX	.595/.605			
42		1	3	2.100 MAX	.700 MAX	.595/.605			
48		1	3	2.400 MAX	.700 MAX	.595/.605			
64		1	3	3.200 MAX	1.000 MAX	.895/.905			



THIRD ANGLE
PROJECTION

TOLERANCES (EXCEPT AS NOTED)
ANGULAR = ±1/2°
DECIMAL .XX = ±.01
DECIMAL .XXX = ±.002
DECIMAL .XXXX = ±.0005

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DO NOT SCALE PRINT

FILE NAME: 8SMSESS
DIRECTORY: PNCDEAS

MATERIAL:
NONE

FINISH:
NONE

ORIGINAL DATE OF DRAWING: 8-31-87

DRAWN: J.P.PACHECO
DATE: 8-31-87

CHECKED:
DATE:

APPROVED: A.J.C.
DATE: 6-2-92

CODE IDENT. NO. 91506
DWG. SIZE B

NEXT ASSY:

TYCO ELECTRONICS

TITLE:
ASSEMBLY, SOCKET
SURFACE MOUNT -LF

DWG. NO. 1825046
REV. A

PRODUCT CODE: 25/157
SCALE: NONE SHEET 2 OF 3

4

3

2

CUSTOMER 1

4

3

2

1

D

D

C

C

B

B

A

A

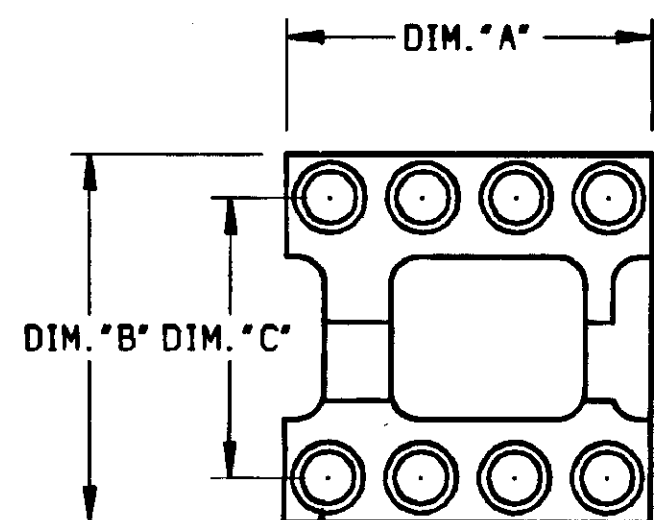


FIG. 1

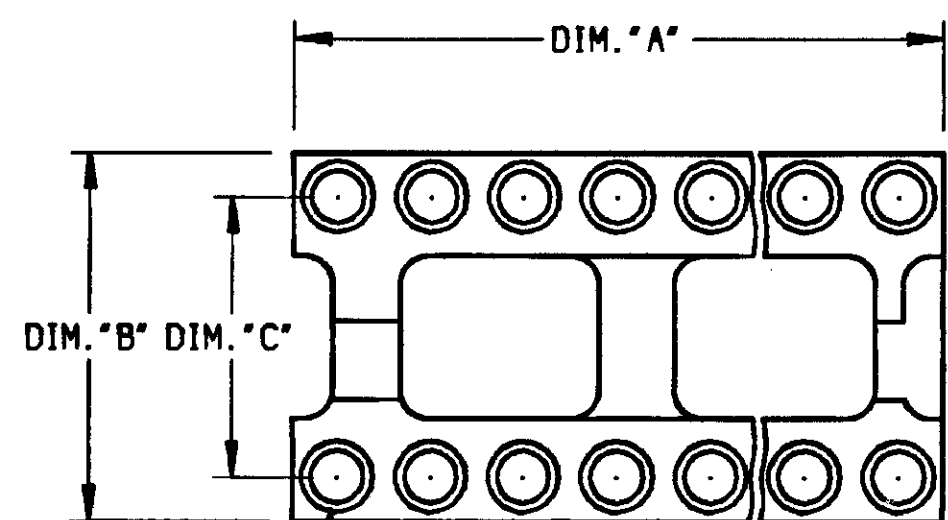


FIG. 2

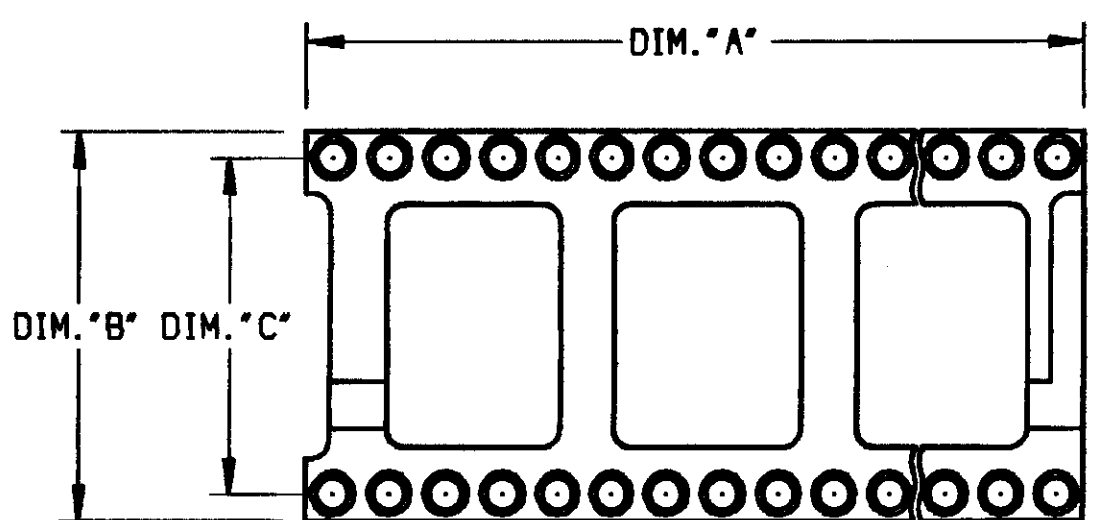
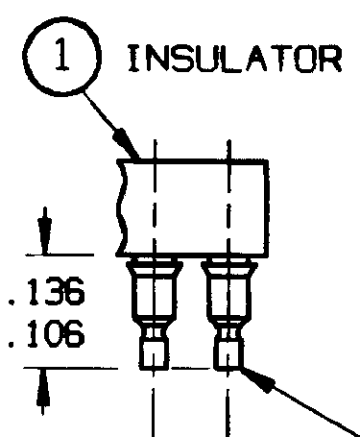


FIG. 3



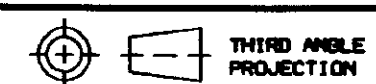
(2) CONTACT ASS'Y

"X" SURFACES =
QTY. OF CONTACT ASS'Y.
VIEW D-D

ITEMS:

MATERIAL & FINISH:

1. INSULATOR - THERMOPLASTIC POLYESTER (BLACK) P E T
RATED 94V-0.(SEE FIGURE COLUMN ABOVE).



THIRD ANGLE
PROJECTION

TOLERANCES (EXCEPT AS NOTED)
ANGULAR = $\pm 1/2^\circ$
DECIMAL .XX = $\pm .01$
DECIMAL .XXX = $\pm .002$
DECIMAL .XXXX = $\pm .0005$

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DO NOT SCALE PRINT

FILE NAME: 8SMERS6
DIRECTORY: PNCODEAS

MATERIAL:
NONE

FINISH:
NONE

ORIGINAL DATE
OF DRAWING: 8-31-87

DRAWN: J.P.PACHECO
DATE: 8-31-87

CHECKED:
DATE:

APPROVED: A.J.C.
DATE: 6-2-92

CODE IDENT. NO.
91506

DWG. SIZE
B

NEXT ASSY:

TYCO ELECTRONICS

TITLE:
ASSEMBLY, SOCKET
SURFACE MOUNT-LF

DWG. NO.
1825046

PRODUCT CODE: 25/157

SCALE: NONE

SHEET 3 OF 3

REV.

A

CUSTOMER 1