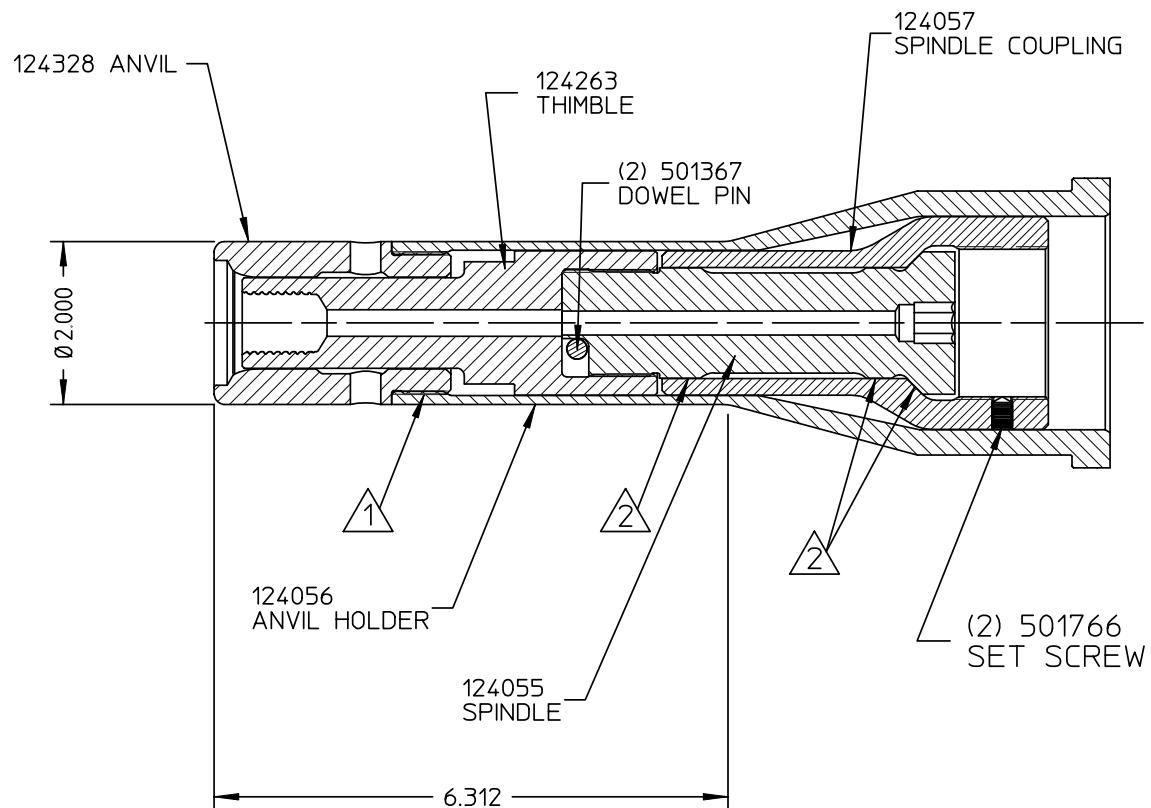
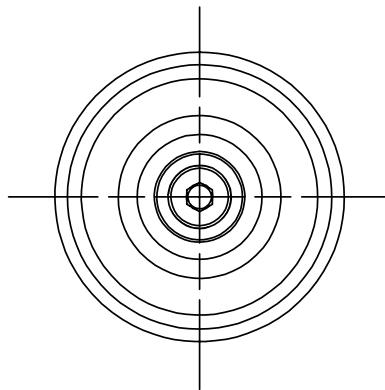


# DATA SHEET



## NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO THIMBLE COUPLING.

## TO ASSEMBLE SPINDLE/THIMBLE:

- A) INSERT SPINDLE 124055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 124263 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PINS IN THE THIMBLE 124263.
- D) INSTALL DOWEL PIN 501367.

<b>99-3451</b> Part Number	<b>Alcoa Fastening Systems</b> Commercial Products 1 Corporate Drive, Kingston, NY 12401	
	TYPE:	N/A
	FASTENER:	-24 HUCKSPIN
	TOOL(S):	HS52
	Notes: OBSOLETE SUPERSEDED BY: 99-7314-1	Product Revision: F
	US Patent:	Date: 07/14/03