LOOK FOR OUR NEW PRODUCTS!

POSITRONIC™

GLOBAL *Connector* SOLUTIONS

VERSATILE, HIGH-CURRENT, MIXED DENSITY

Authentic Positronic Power Connectors

POWER CONNECTION SYSTEMS

Power Connectors

Catalog C-014 Rev E3

www.connectpositronic.com

Connector Excellence®

POSITRONIC INDUSTRIES

About Us

Founded in 1966, Positronic Industries is a vertically integrated manufacturer of high quality interconnect products. Positronic has earned the worldwide reputation as a service oriented, quick-reaction, top quality connector supplier. We are committed to maintaining this reputation by continuous implementation of our **Complete Capability** concept.

Complete Capability

Machining

Design & Development

- Designs new connectors and modifies existing connectors to meet industry requirements
- Continuously conducts marketing studies to identify industry needs for new products
- Ongoing interest in unique connector designs

Tooling

- Tooling support for all manufacturing areas within company
- Provides 80% of new tooling, punch press dies, molds, jigs and fixtures used at Positronic factory locations worldwide

Machining

- Automatic screw machines produce finely crafted contacts and hardware for connector bodies
- Trained technicians operate machines from Tornos, Bechler and Brown & Sharpe

Molding

Molding

- Molds all plastic connector components such as insulators, hoods, angle brackets and more
- Overmold capability available

Plating

- Applies gold and other metal finishes to connector components to any required thickness
- Plating conforms to all military specifications

Quality Assurance Lab

- Quality assurance system certified to ISO 9001
- Maintains aggressive TQM program
- Able to test to IEC, EIA, UL, MIL-DTL-24308, MIL-DTL-28748, SAE AS 39029 and MIL-C-85049 requirements

Finished Stock Inventory

Finished Stock Inventory

- Each main factory location maintains a large inventory of connector components and accessories
- Same day shipments available on many standard connector products
- Stocking agreements available for qualified customers

Worldwide Sales & Service

- Responsive attitude toward customer needs
- Fully trained sales staff located worldwide
- Facilities located in USA, France, India, Puerto Rico, and Singapore.

Products described within this catalog may be protected by one or more of the following US. patents:

#4,900,261 #5,255,580 #5,329,697
#6,260,268 #6,835,079 #7,115,002

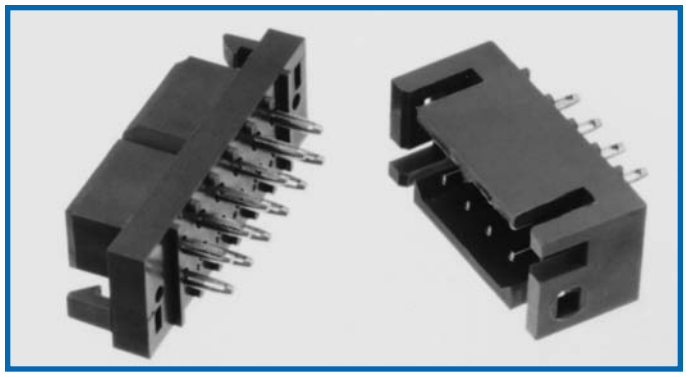
Patented in Canada, 1992 Other Patents Pending

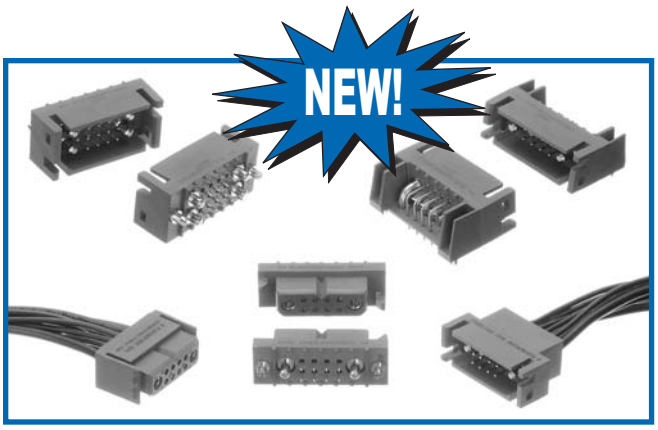
Unless otherwise specified, **dimensional tolerances** are:

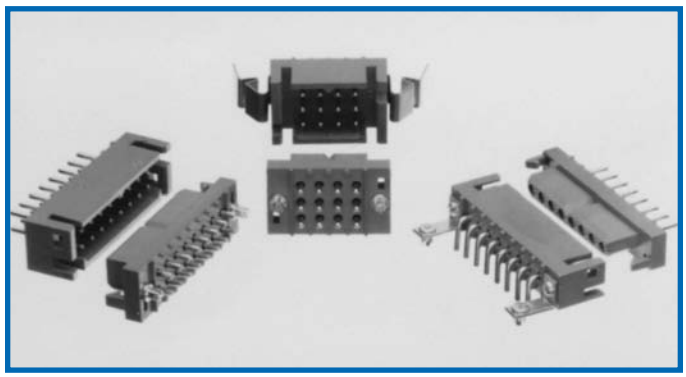
1) **±0.001 inches [0.03 mm] for male contact mating diameters.**
2) **±0.003 inches [0.08 mm] for contact termination diameters.**
3) **±0.005 inches [0.13 mm] for all other diameters.**
4) **±0.015 inches [0.38 mm] for all other dimensions.**

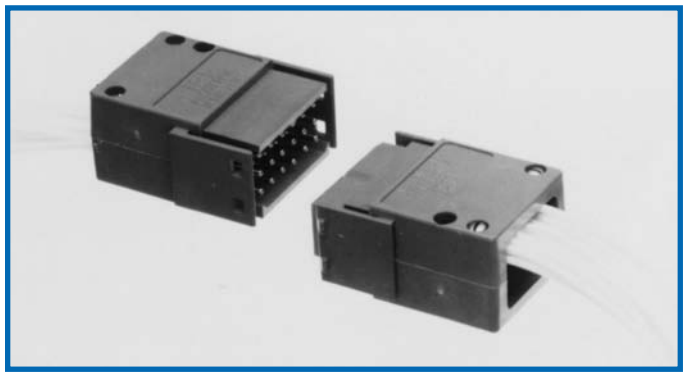
Positronic Industries' FEDERAL SUPPLY CODE (Cage Code) FOR MANUFACTURERS is 28198

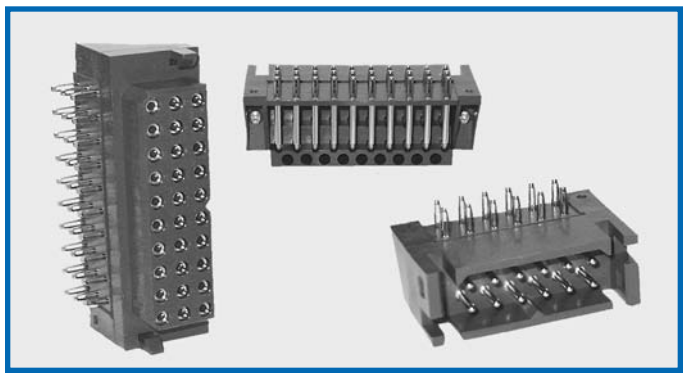
Proven Performance











In 1989, Positronic Introduced the Power Connection Systems series. Since that time PCS has been the power connector of choice in a wide variety of applications. The popularity of PCS is due to a growing list of features, they include:

****Low Contact Resistance****

****Sequential Mating Options****

****Discriminating Locking System****

****Board to Board / Board - Cable / Cable - Cable****

****Size 12 Contacts with Screw Terminations****

****Safety Shrouded Options****

****Many Connector Variants Available From Stock****

****Mixed Density Variants**** NEW!

POSITRONIC INDUSTRIES RoHS Compliant Per EU Directive 2002/95/EC

RoHS Compliant options available!

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Positronic Industries
connectpositronic.com

TABLE OF CONTENTS

Power Connection Systems

GENERAL INFORMATION

PCS SERIES

SAFETY SHROUD SERIES

POWER INPUT SERIES

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TABLE OF CONTENTS

P C S M I X E D D E N S I T Y S E R I E S

NEW!

R E M O V A B L E C O N T A C T

NEW!

A P P L I C A T I O N T O O L S

NEW!

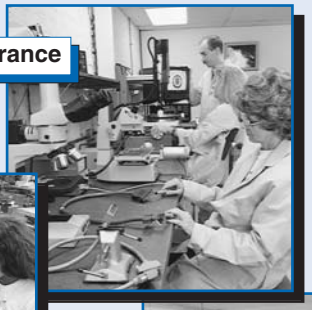
A C C E S S O R I E S

NEW!

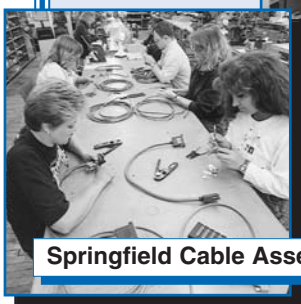
POSITRONIC CABLIZED CONNECTORS

SAVE TIME AND MONEY! *Let Positronic support your connector requirements by cablizing your* ***Power*** *connector selection. Positronic offers technical support and manufacturing capability for cablized connectors. Contact your factory direct sales representative for details!*

Engineering Management



Quality Assurance



Springfield Cable Assembly

Puerto Rico Cable Assembly

Design and Testing Service

Positronic Industries' Engineering Department:

1. Works closely with customers.
2. Prepares component and cablized connector systems, hardware design, and performance specifications.
3. Designs each system in accordance with applicable customer, domestic, and international standards.
4. Defines and directs required performance and verification testing.

Connectors Designed To Customer Specifications

Positronic connectors can be modified to customers specifications.

Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware.

Positronic can develop and tool new connector designs with reasonable price and delivery.

Contact Technical Sales with your particular requirements.

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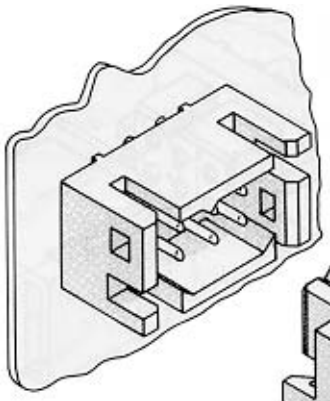
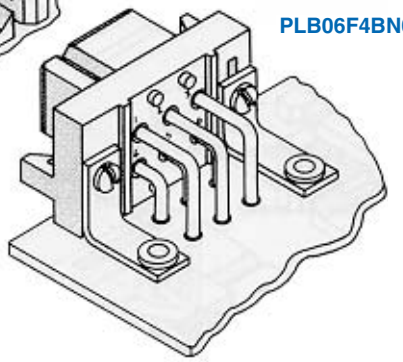
PRINTED BOARD TO PRINTED BOARD CONNECTION SYSTEMS

SYSTEM 1
MOTHER BOARD-DAUGHTER BOARD



PLB06M300A1 Straight solder or PLB06M92ST20A1 Compliant termination press-fit



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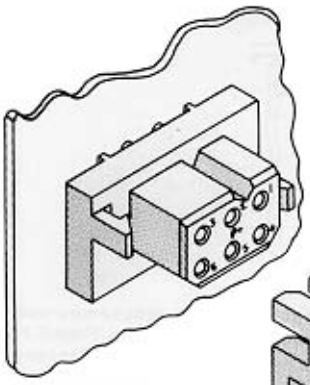
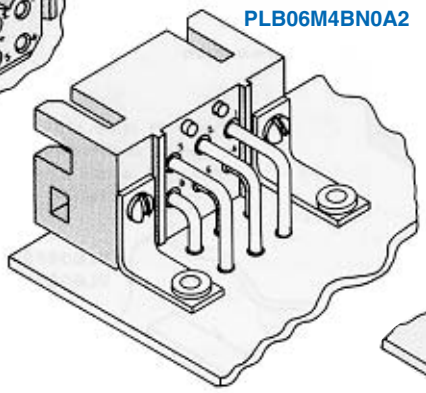
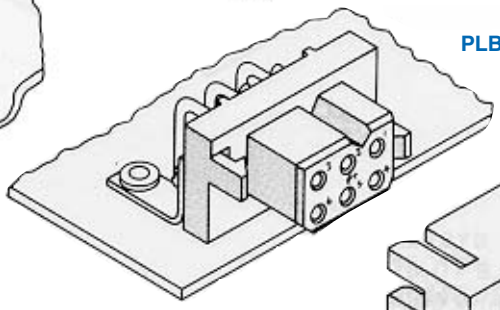


PLB06F300A1 Straight solder or PLB06F94ST40A1 Compliant termination press-fit



PLB06M4BN0A2

SYSTEM 2
SIDE TO SIDE BOARD MOUNTING



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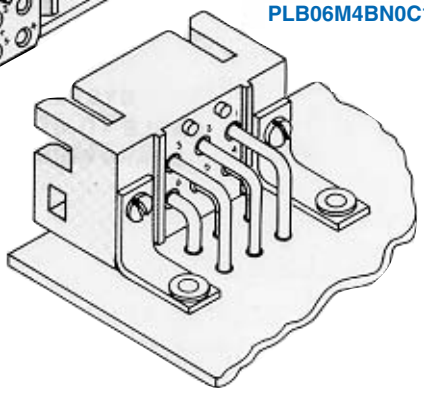

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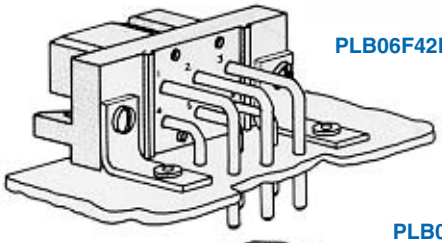
SYSTEM 3
STACKABLE BOARD MOUNTING



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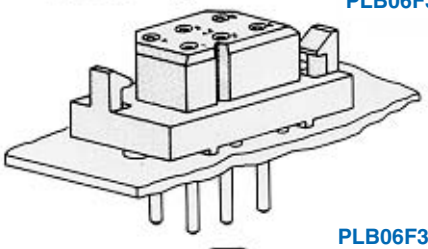

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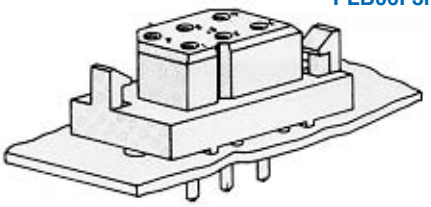

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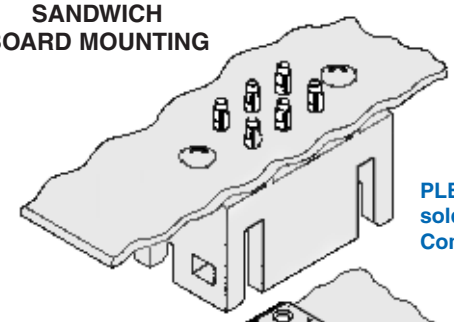
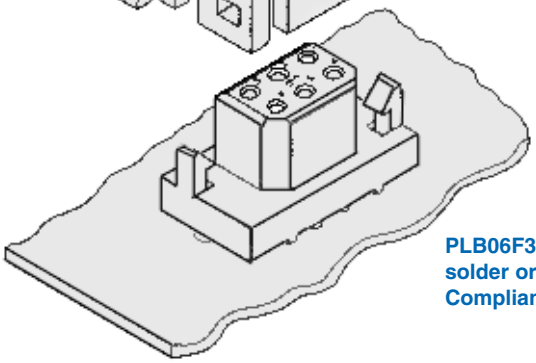
SYSTEM 4
SANDWICH BOARD MOUNTING

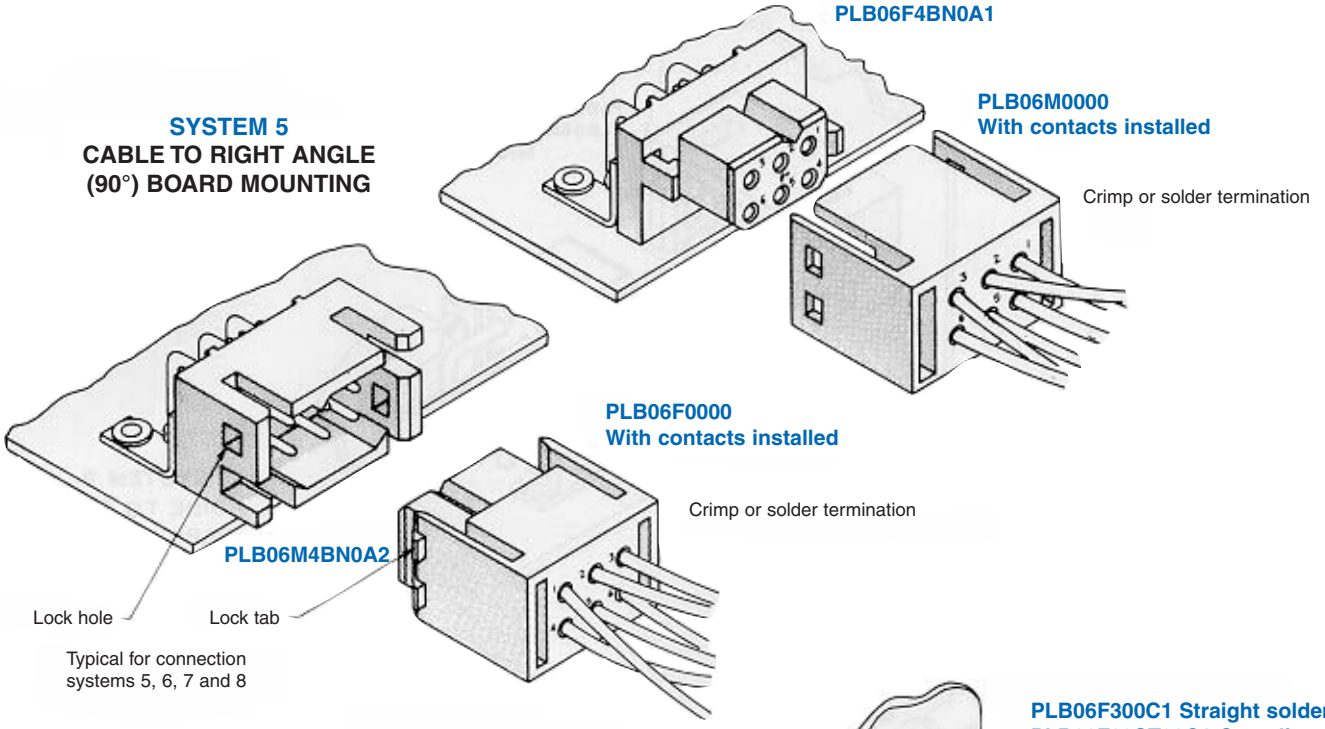


PLB06M300A1 Straight solder or PLB06M93ST30A1 Compliant termination press-fit



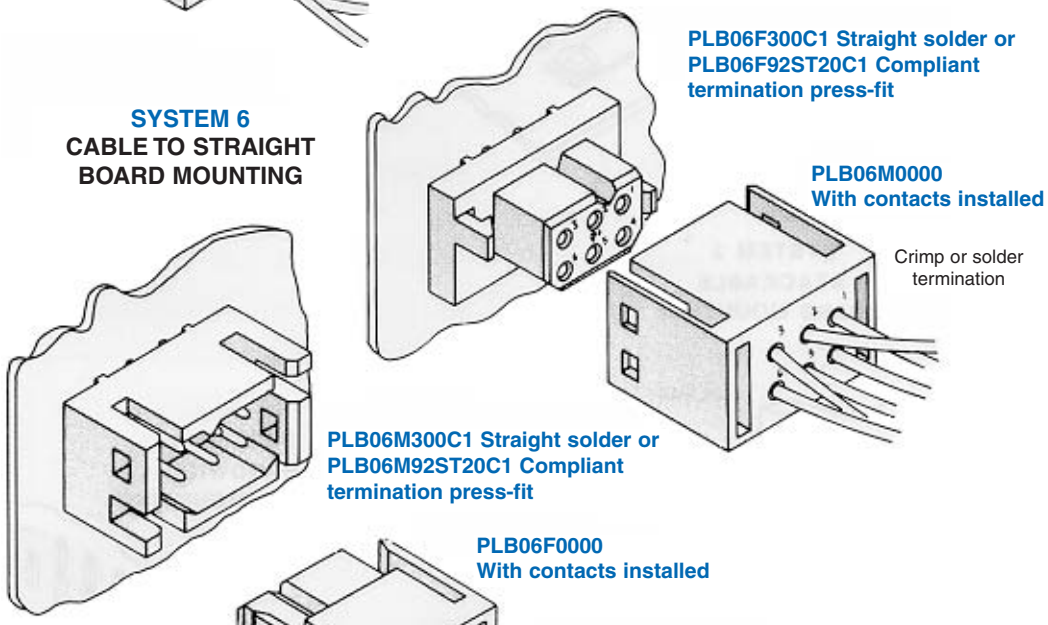
PLB06F300A1 Straight solder or PLB06F93ST30A1 Compliant termination press-fit

SYSTEM 5
CABLE TO RIGHT ANGLE (90°) BOARD MOUNTING

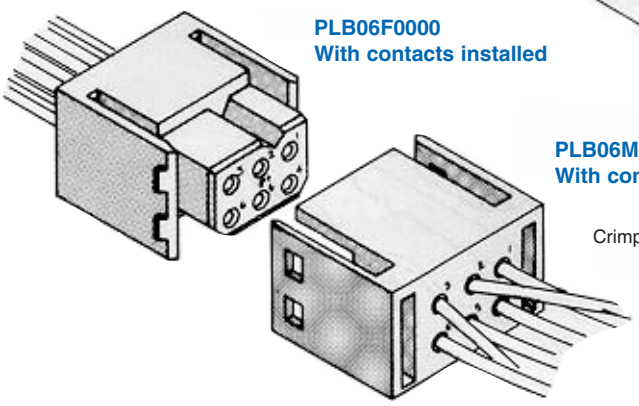


Typical for connection systems 5, 6, 7 and 8

SYSTEM 6
CABLE TO STRAIGHT BOARD MOUNTING

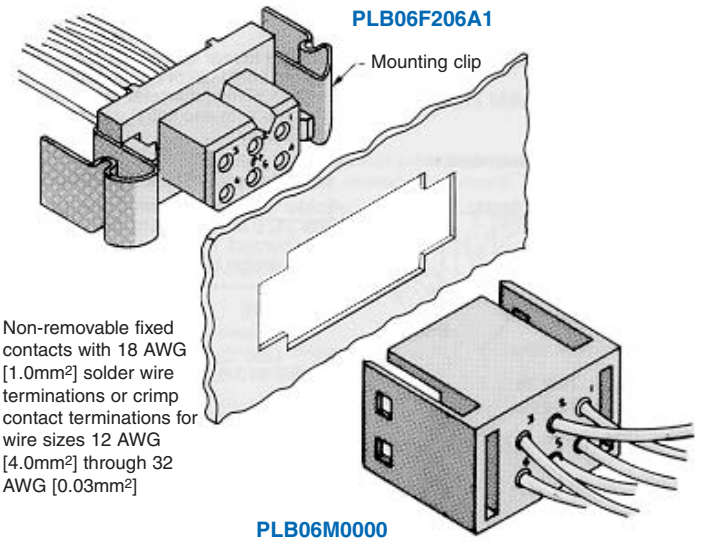


SYSTEM 7
CABLE TO CABLE



PANEL MOUNT AND CABLE ADAPTERS

SYSTEM 8
PANEL MOUNTED TO CABLE

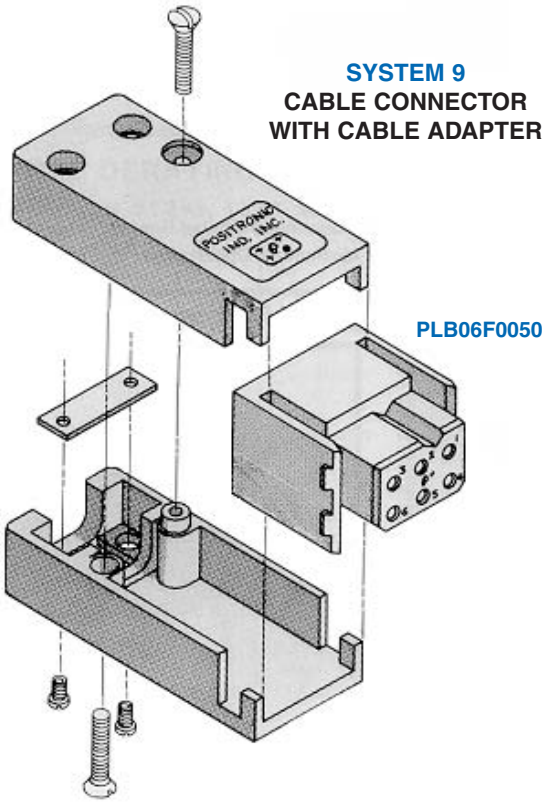


Non-removable fixed contacts with 18 AWG [1.0mm²] solder wire terminations or crimp contact terminations for wire sizes 12 AWG [4.0mm²] through 32 AWG [0.03mm²]

PLB06M0000
With contacts installed

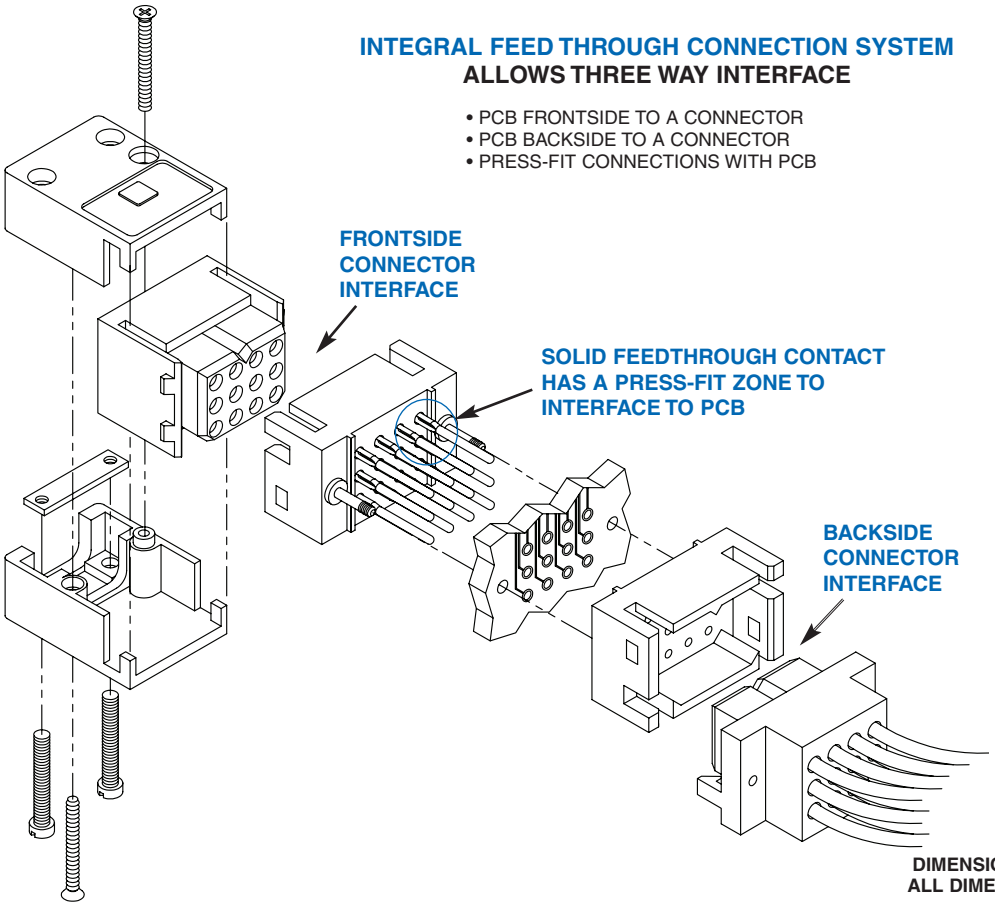
Crimp or solder termination

SYSTEM 9
CABLE CONNECTOR WITH CABLE ADAPTER



INTEGRAL FEED THROUGH CONNECTION SYSTEM
ALLOWS THREE WAY INTERFACE

- PCB FRONTSIDE TO A CONNECTOR
- PCB BACKSIDE TO A CONNECTOR
- PRESS-FIT CONNECTIONS WITH PCB



CONTACT TECHNICAL SALES FOR MORE INFORMATION.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

DEMYSTIFYING CURRENT RATINGS

Connector current ratings seem to be shrouded in mystery at times. The user wonders how a listed current rating is relevant to a particular application. Perhaps more mysterious is how similar connectors from various manufacturers list different current rating values. While it is true that material choices and design can enhance a connector's current rating, the test method by which the rating was developed must be understood when evaluations are made.

Users of connectors for power applications are entitled to current rating test details in order to make an informed choice. Ideally, a connector's current rating should be developed within the application for which it is being considered. Although ideal, this approach is not always practical given the many differing applications. In order for connector manufacturers to give potential product users an idea of what can be expected, connectors are given current ratings based on a specific test method.

A wide variety of test methods are employed in order to develop current ratings for connectors. Some of these methods come from standards that are recognized industry-wide, while others are unique to the manufacturer or user. These various test methods can produce different results for the same product. It is no wonder confusion sometimes results.

There are key factors that, when understood, can help in choosing the right power connector. All test methods used to rate current have similarities; however, there are variables in applying the test methods which explain differing results.

Current ratings are usually established by first developing a temperature rise curve. This curve plots temperature rise against increasing current levels. The curve is a reliable tool in understanding heat generation of the connector at various currents. When a defined failure is reached, the test ends. The highest current level achieved is usually listed as the current rating.

The temperature rise curve, and therefore the current rating, will change when certain key factors are varied. These are:

- Where is the temperature sensing probe placed? If placed on the contact in the mating area (the hottest spot), the results will be quite different than if placed on the outside of the connector body.
- Are the contacts being tested and rated in free air or are they contained within the connector housing? Contacts will obviously be cooler in free air.
- Are all of the contacts in the connector under load? If only part of the contacts are under load, the temperature rise could be less.
- What is the defined failure? Does the test end when the temperature rise reaches 30°C, 40°C, or some other number? Does it end when the temperature rise plus ambient temperature equal the operating limit of the connector housing? The current rating will be fixed by the defined failure point.
- How were the test samples prepared? Were the samples energized through a P.C. board? How many layers? How large were the traces? What was the weight of the copper? Were the samples energized through wire? What size was the wire? How long was the wire? Was the sample tested in static or forced air conditions? All of these factors can affect cooling characteristics.

Clearly, a current rating value alone is not enough, and must be viewed in the context of the test used to develop the rating. When the test method is understood, evaluating and comparing power connectors for specific applications becomes much less of a mystery.

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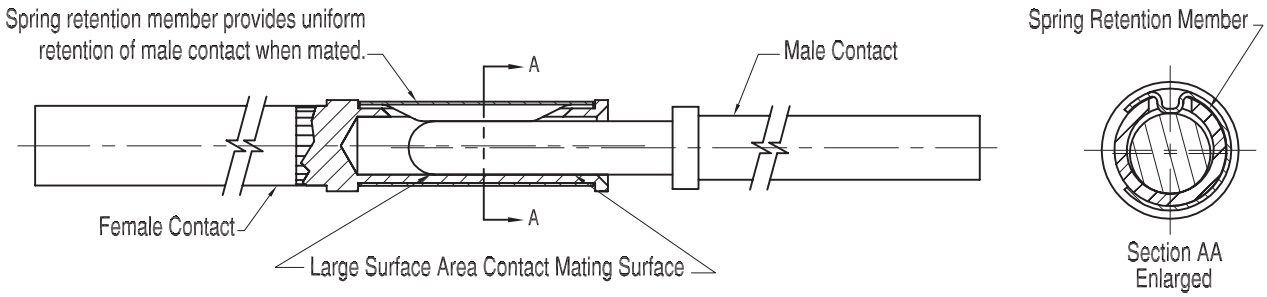
THE PCS SERIES utilizes Positronic Industries'

LARGE SURFACE AREA CONTACT MATING SYSTEM

- Separates mechanical and electrical functions for superior performance
- Low contact resistance provides minimized voltage drop across the contact
- "Closed Entry" design prevents damage to female contacts and will not allow misaligned or bent contacts to enter
- Precision machined from solid, high conductivity copper alloy
- Uniform insertion/withdrawal forces through repeated mating cycles



WHY IS THE L.S.A. SYSTEM SUPERIOR?

The primary function of connector contact is electrical conductivity. Also, a mechanical function is required to provide normal force between male and female contacts.

In order to provide for proper mechanical characteristics, material that has good memory or "springiness" must be chosen. This will ensure contact normal force in a coupled condition and allow for repeated coupling and uncoupling.

Unfortunately, many materials that have good memory characteristics have low electrical conductivity. For instance, beryllium copper is a good choice for mechanical function; however, some beryllium copper alloys are poor conductors and have relatively low conductivity rates.

The conductivity path of many contact designs goes directly through materials that have been chosen based on mechanical need. If these materials have a low conductivity rating, increased contact resistance will result.

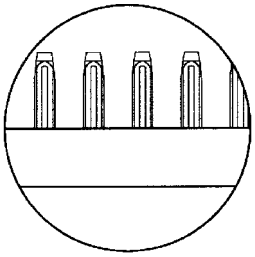
Positronic Industries Large Surface Area Contact System separates the mechanical and electrical functions. A spring retention member provides normal forces, while the electrical conductivity path is through highly conductive contact material. See above detail.

POSITRONIC INDUSTRIES' BI-SPRING POWER PRESS-FIT TERMINATIONS

The Next Evolution In Compliant Technology. Fully Compliant, Fully Reliable.

Reliable, solderless connections from connectors to backplanes started with solid press-fit technology. Although these are still used today, concerns about board damage led to the use of compliant press-fit technology. This technology allows the connection to be made through compliance of the contact termination along with P.C. board hole deformation. Although risk of damaged P.C. boards and backplanes is lessened, damage can still occur due to relatively high insertion and extraction forces.

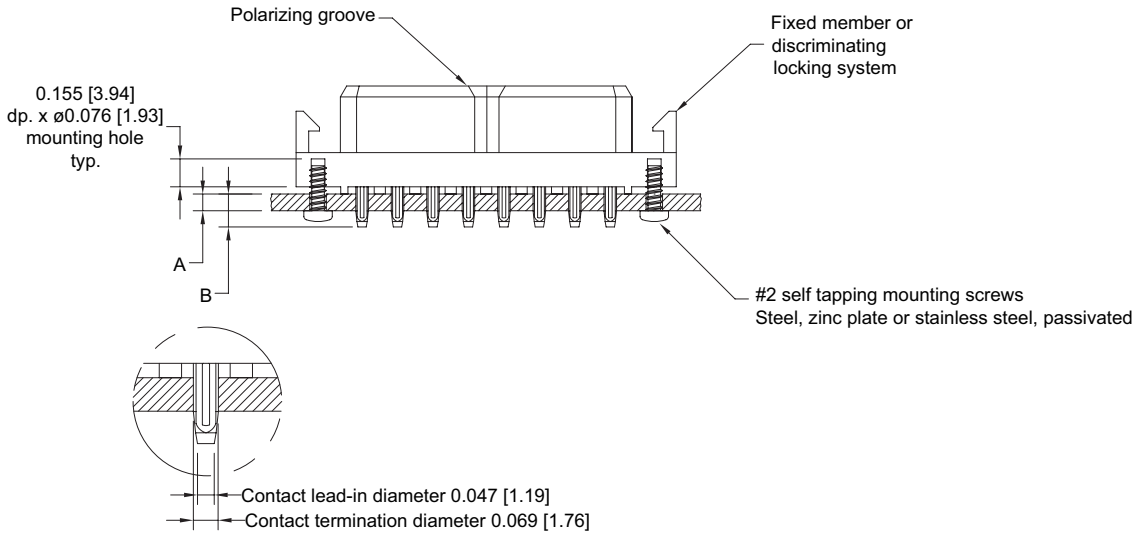
The next step in press-fit technology is a highly reliable connection between the contact termination and backplane that is accomplished with reduced insertion and extraction forces. This eliminates risk of P.C. board and backplane damage. This technology exists today with Positronic Industries Bi-Spring Power Press-Fit termination.



Bi-Spring Power Press-Fit Compliant Terminations

- Average insertion and extraction forces of size 16 contacts are 22N [5 lbs.] per contact and do not produce stresses in P.C. boards and backplanes that can occur with higher insertion forces. These stresses can cause board warpage and hole damage.
- Connector systems utilizing Bi-Spring terminations use mounting screws to secure the connector to the P.C. board or backplane. Stresses that occur during coupling, uncoupling or shock and vibration of systems are not transferred to the P.C. boards or backplanes through the press-fit connection. The electrical integrity of the connector to board interface is maintained; this is particularly important in power applications. Bellcore GR1217 details a preference for mounting hardware when using press-fit terminations.
- Size 16 Bi-Spring terminations are designed to meet the performance requirements and hole diameters as listed in the internationally recognized specification IEC60352-5.
- Lower insertion and extraction forces eliminate the need for expensive pressing equipment.

COMPLIANT TERMINATION PRESS-FIT CONNECTOR



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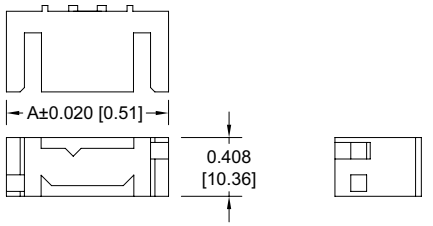
CUSTOMER SPECIFIED ARRANGEMENTS

The design of Power Connection Systems Series connectors allows for the development of application specific contact arrangements in a timely manner and at a reasonable price. Thirteen connector housing sizes exist that may accommodate size 20, size 16, size 12, or size 8 contacts (see the Power Connection Systems catalog for connector housing dimensions). After reviewing the dimensions and the following basic information, contact Technical Sales with your current, voltage, and safety requirements. We look forward to working with you to develop a connector for your specific needs.

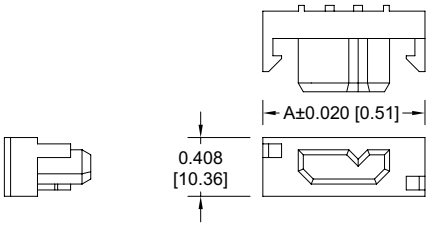
BASIC CONNECTOR DIMENSIONS

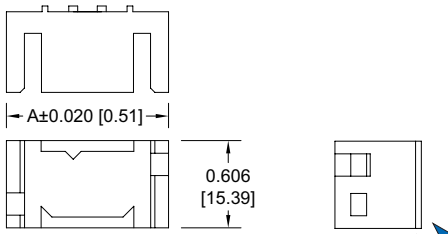
Male Connector Dimensions



PART NUMBER	A
PLA03**00A1 PLAH03**00A1	1.126 [28.60]
PLA04**00A1 PLAH04**00A1	1.324 [33.63]
PLA06**00A1 PLAH06**00A1	1.718 [43.64]
PLA08**00A1 PLAH08**00A1	2.112 [53.64]

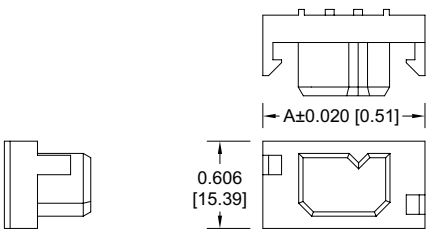
Female Connector Dimensions

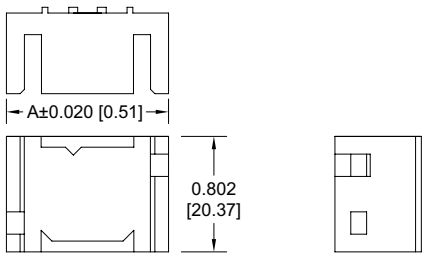




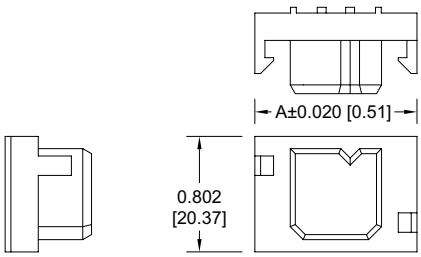
PART NUMBER	A
PLB06**00A1 PLBH06**00A1	1.126 [28.60]
PLB08**00A1 PLBH08**00A1	1.324 [33.63]
PLB12**00A1 PLBH12**00A1	1.718 [43.64]
PLB16**00A1 PLBH16**00A1	2.112 [53.64]
PLB20**00A1 PLBH20**00A1	2.506 [63.65]

NEW!

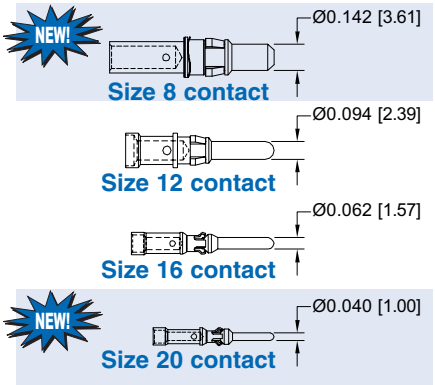




PART NUMBER	A
PLC09**00A1 PLCH09**00A1	1.126 [28.60]
PLC12**00A1 PLCH12**00A1	1.324 [33.63]
PLC18**00A1 PLCH18**00A1	1.718 [43.64]
PLC24**00A1 PLCH24**00A1	2.112 [53.64]
PLC30**00A1 PLCH30**00A1	2.506 [63.65]



Four Contact Sizes to Choose From



Many Termination Types Can Be Supplied

Straight Solder or Press-Fit
Right Angle (90°) Solder
Crimp Removable
Removable Solder Cup

Popular Options

Sequential Mating
Selective Loading

Contact sizes and termination types may be mixed within a single connector.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass-filled polyester, UL 94V-0. Contact technical sales for availability of high temperature insulator material.

Contacts: Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76µ] gold over nickel, or 0.000050 [1.27µ] gold over nickel. Solder coated terminations optional.

Mounting Clip: Beryllium copper with nickel plate.

Hood: Glass filled polyester, UL 94V-0.

Mounting Bracket: Brass with tin plate.

Push-on Fastener: Spring tempered copper alloy, tin plate

ELECTRICAL CHARACTERISTICS:

CONTACT CURRENT RATING:

Standard Contact Material: See page 9 for detail information.

High Conductivity Contact Material: See page 9 for detail information.

INITIAL CONTACT RESISTANCE:

Standard Contact Material: 0.0016 ohms max. per IEC 512-2, Test 2b.

High Conductivity Contact Material: 0.0007 ohms max. per IEC 512-2, Test 2b.

Insulation Resistance: 5 G ohms per IEC 512-2, Test 3a, Method A.

Voltage Proof: 2000 V rms per IEC 512-2, Test 4a, Method C.

Creepage Distance: 0.157 inch [4 mm] minimum.

Clearance Distance: 0.125 inch [3.2 mm] minimum.

Working Voltage: Designed to meet UL 600 VAC and CSA 600 VAC.

Working Temperature: -55°C to +125°C
Contact technical sales for availability of high temperature insulator material.

ELECTRICAL CHARACTERISTICS OF COMPLIANT PRESS-FIT CONNECTION TO PLATED-THROUGH-HOLE OF PRINTED BOARD:

0.064 inch [1.63mm] diameter hole of a 0.125 inch [3.2mm] thick printed board

Initial Contact Resistance of Connection: Less than 1.0 milliohms per IEC 512-2, Test 2a.

Change in Contact Resistance of Connection After Mechanical, Electrical or Climactic Conditioning: Less than 0.5 milliohms increase per IEC 512-2, Test 2a.

Gas Tight Connections Test: Less than 0.2 milliohms increase in contact resistance after 1 hour per EIA 364, TP36, Method One.

SHIELDED CONTACT TECHNICAL CHARACTERISTICS:

See page 47.

For RoHS options see page 26.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Insert contact to rear face of insulator, release from front face of insulator. Size 16, 0.062 inch [1.57 mm] diameter male contact. Female contact "closed entry" design for highest reliability.

Removable Contact Retention in Insulator: 15 lbs. [67N] per IEC 512-8, Test 15a.

Fixed Contacts: Solder cup and printed board terminations. Size 16, 0.062 inch [1.57 mm] diameter male contact. Female contact has "closed entry" design for highest reliability.

Fixed Contact Retention in Insulator: 6 lbs. [26N].

Resistance to Solder Iron Heat: 500˚F [260°C] for 10 seconds duration per IEC 512-6, Test 12e, 25 watt soldering iron.

Contact Terminations: Crimp or solder removable contacts from wire sizes 12 AWG [4.0 mm^2] through 24 AWG [0.25 mm^2]. Straight and Right Angle (90°) solder printed board mount, 0.062 inch [1.57 mm] tail diameter. Compliant termination press-fit. Fixed contact solder cup termination, 18 AWG [1.0 mm^2] maximum.

Contact Insertion and Withdrawal Forces: 8 oz. [2.2N] nominal per contact.

Connection Systems: Connector provides cable to cable, cable to printed board, cable to panel mount and printed board to printed board application.

Sequential Mating System: Cable and printed board mount connectors. Male contacts provide as many as three mating lengths.

Locking System: Insulators provide locking between cable to cable, cable to printed board and cable to panel mount applications.

Polarizations: Provided in insulator design. Further polarization in cable connectors can be provided by mixing male contacts in female insulators and female contacts in male insulators.

Mounting to Printed Board: Rapid installation push-on fasteners. Self-tapping screws for compliant connectors.

Mechanical Operations: 500 operations per IEC 512-5.

MECHANICAL CHARACTERISTICS OF COMPLIANT PRESS-FIT CONNECTORS:

Press-Fit Contact Bi-Spring Construction, Compliant Termination: 0.0695 inch [1.77mm] diameter with 0.050 inch [1.27mm] lead-in diameter. Offered with two termination lengths.

Contact Retention in Insulator and 0.125 inch [3.2mm] thick printed board: 5 lbs. [22N] minimum combined retention forces per MIL-STD-2166, Type III compliant contact classification, after third repair- replacement of contact in insulator and plated-through-hole, 0.064 inch [1.63mm] diameter in a 0.125 inch [3.2mm] thick printed board.

Vibration: No electrical discontinuity of 1µ second or greater when tested per MIL-STD-1344, Method 2005, Test conditioning.

Initial Press-In Force of Individual Contact into Plated-Through-Hole: 10 lbs. [44N] average when pushed into a 0.064 inch [1.63mm] Ø hole in a 0.125 inch [3.2mm] thick printed board.

Initial Push-Out Force of Individual Contact into Plated-Through-Hole: 8.5 lbs. [38N] average when pushed out of an 0.064 inch [1.63mm] Ø hole in a 0.125 inch [3.2mm] thick printed board.

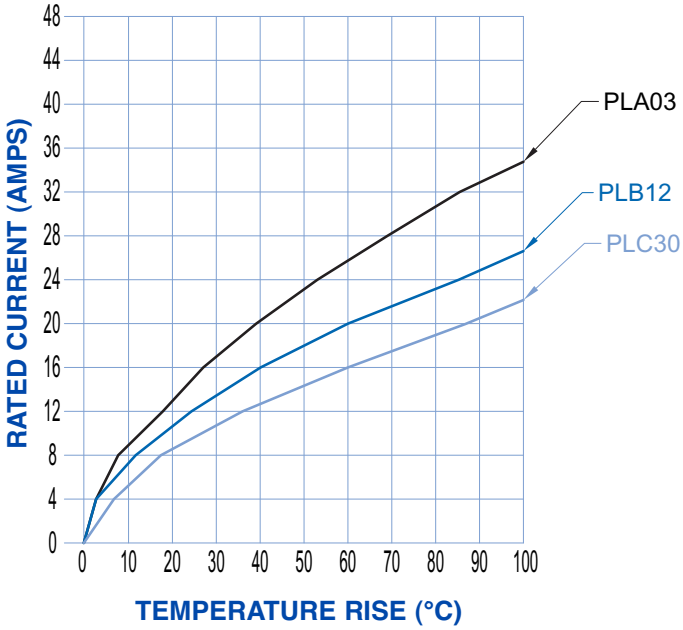
U.L. Recognized*	CSA Recognized
File #E49351	File #LR54219

*Note: U.L. Recognized all sizes, except PLB20, consult Technical Sales for status.

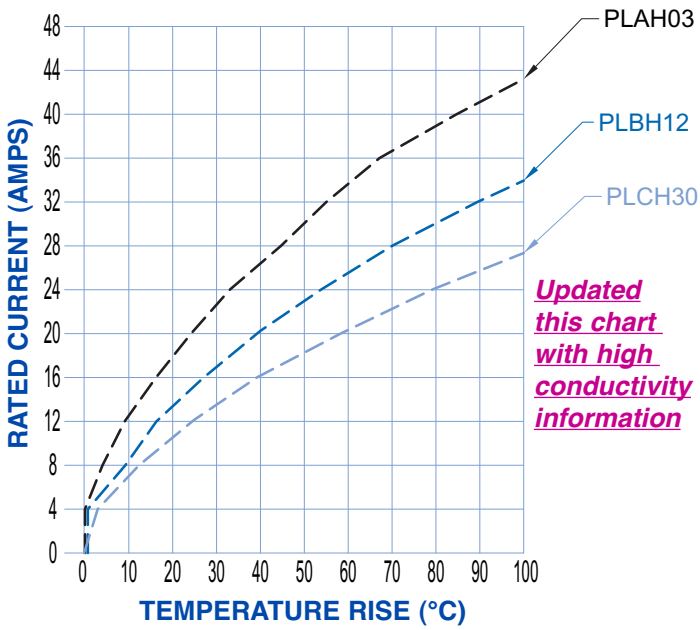
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

TEMPERATURE RISE CURVE

STANDARD CONTACT MATERIALS
CONNECTORS WITH PL* PREFIX



HIGH CONDUCTIVITY CONTACT MATERIALS
CONNECTORS WITH PL*H PREFIX
OR "S" SUFFIX ON CRIMP CONTACTS



Updated this chart with high conductivity information

PCS SERIES

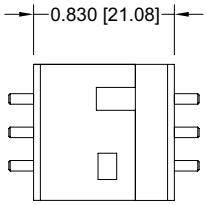
TEST DETAIL: Each curve was developed using individual connector bodies fully loaded with contacts. All power contacts energized through 12 awg wire. Temperature rise was measured in the contact mating area. Test was conducted with connectors in static air. Terminations of test connectors were straight compliant press-fit to right angle (90°) solder. See page 4 for more information.

CONTACT CURRENT RATINGS			
CONNECTOR VARIANT	**STANDARD CONTACTS**	**CONNECTOR VARIANT**	**HIGH CONDUCTIVITY CONTACTS**
PLA03	32 amps	**PLAH03**	42 amps
PLB12	25 amps	**PLBH12**	32 amps
PLC30	18 amps	**PLCH30**	24 amp

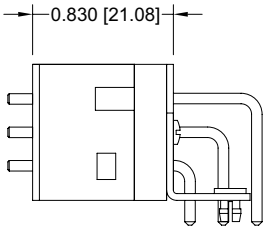
Temperature rise curves and contact current ratings were developed for the specific connector variants shown when tested in accordance with UL1977.

This information is provided so that the user can make comparisons between various connector sizes and contact materials.

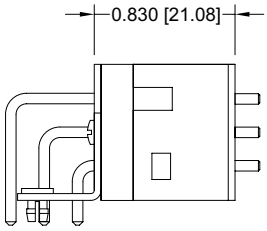
MATING DIMENSIONS (FULLY MATED)



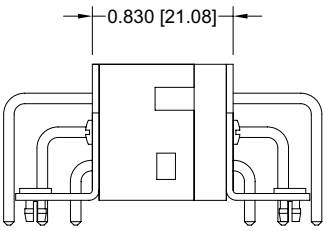
Straight Board Mount Male to Straight Board Mount Female



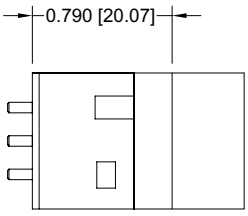
Straight Board Mount Male to Right Angle (90°) Board Mount Female



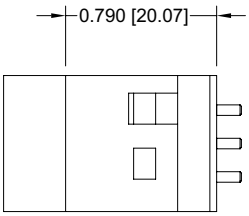
Right Angle (90°) Board Mount Male to Straight Board Mount Female



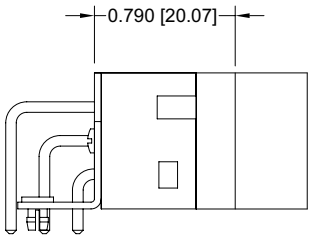
Right Angle (90°) Board Mount Male to Right Angle (90°) Board Mount Female



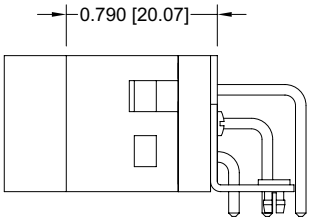
Straight Board Mount Male to Panel Mount Female



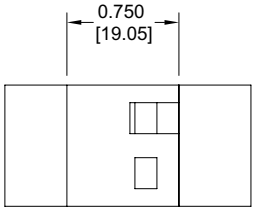
Panel Mount Male to Straight Board Mount Female



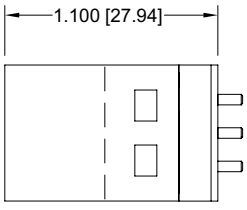
Right Angle (90°) Board Mount Male to Panel Board Mount Female



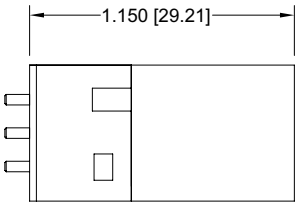
Panel Mount Male to Right Angle (90°) Board Mount Female



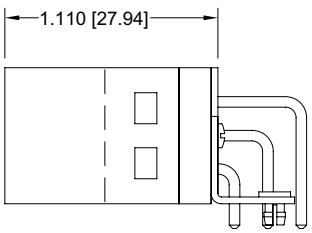
Panel Mount Male to Panel Mount Female



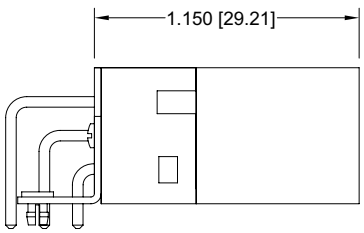
Cable Mount Male to Straight Board Mount Female



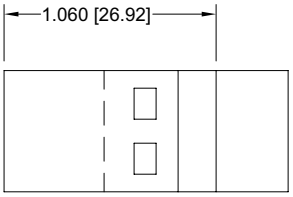
Straight Board Mount Male to Cable Mount Female



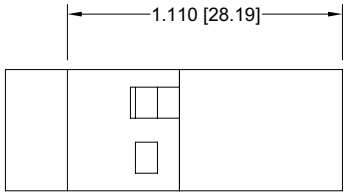
Cable Mount Male to Right Angle (90°) Board Mount Female



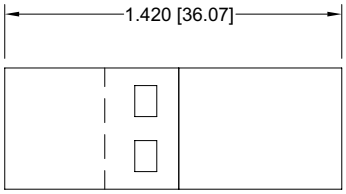
Right Angle (90°) Board Mount Male to Cable Mount Female



Cable Mount Male to Panel Mount Female



Panel Mount Male to Cable Mount Female

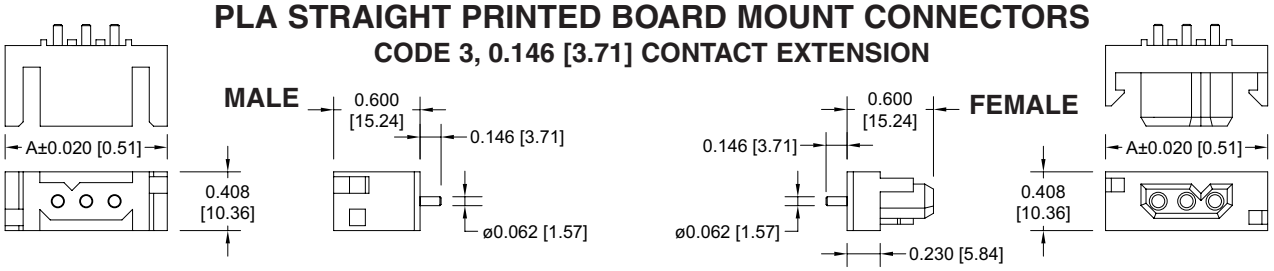


Cable Mount Male to Cable Mount Female

STRAIGHT SOLDER PRINTED BOARD CONNECTOR

PLA STRAIGHT PRINTED BOARD MOUNT CONNECTORS

CODE 3, 0.146 [3.71] CONTACT EXTENSION



Typical part number:
PLA03M300A1
PLAH03M300A1

Typical part number:
PLA03F300A1
PLAH03F300A1

*Asterisk determines gender of connector, M for male, F for female.

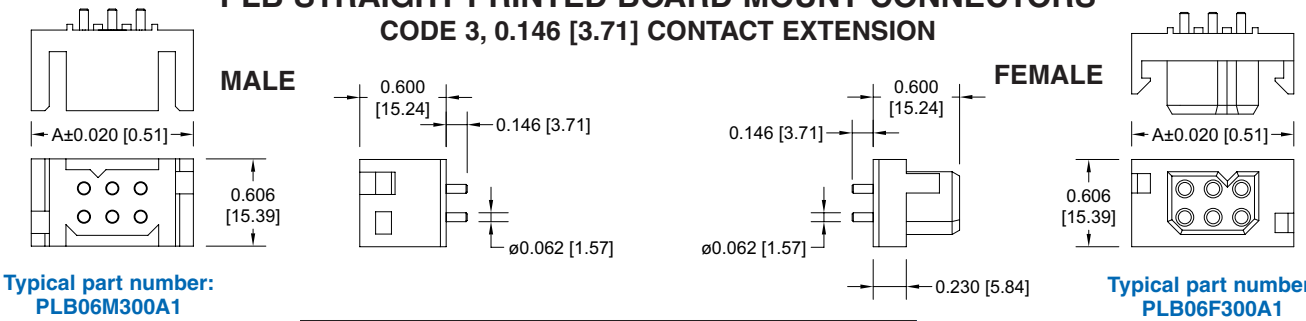
PART NUMBER	A	PART NUMBER	A
PLA03*300A1 PLAH03*300A1	1.126 [28.60]	PLA06*300A1 PLAH06*300A1	1.718 [43.64]
PLA04*300A1 PLAH04*300A1	1.324 [33.63]	PLA08*300A1 PLAH08*300A1	2.112 [53.64]

Plating- See ordering information for contact plating options.

For connection systems 1, 4 and 6.

PLB STRAIGHT PRINTED BOARD MOUNT CONNECTORS

CODE 3, 0.146 [3.71] CONTACT EXTENSION



Typical part number:
PLB06M300A1
PLBH06M300A1

Typical part number:
PLB06F300A1
PLAH06F300AI

*Asterisk determines gender of connector, M for male, F for female.

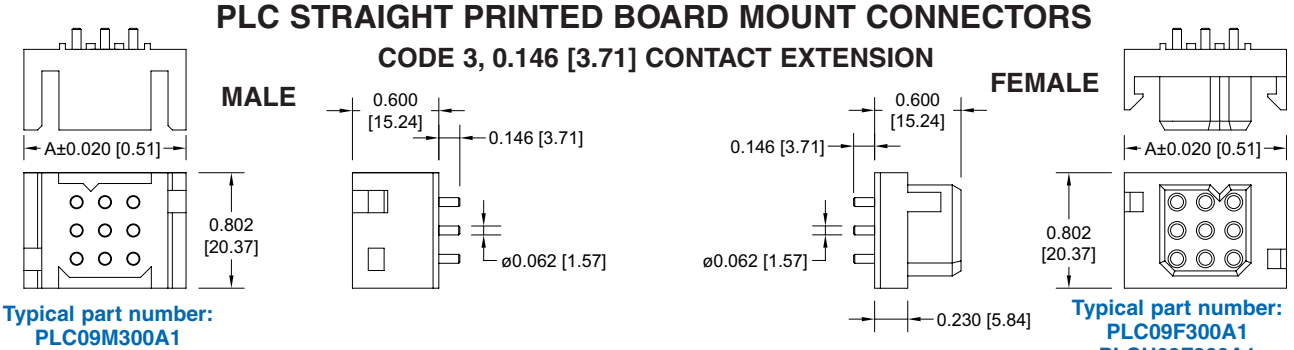
PART NUMBER	A	PART NUMBER	A
PLB06*300A1 PLBH06*300A1	1.126 [28.60]	PLB16*300A1 PLBH16*300A1	2.112 [53.64]
PLB08*300A1 PLBH08*300A1	1.324 [33.63]	PLB20*300A1 PLBH20*300A1	2.506 [63.65] NEW!
PLB12*300A1 PLBH12*300A1	1.718 [43.64]		

Plating- See ordering information for contact plating options.

For connection systems 1, 4 and 6.

PLC STRAIGHT PRINTED BOARD MOUNT CONNECTORS

CODE 3, 0.146 [3.71] CONTACT EXTENSION



Typical part number:
PLC09M300A1
PLCH09M300A1

Typical part number:
PLC09F300A1
PLCH09F300A1

*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	A	PART NUMBER	A
PLC09*300A1 PLCH09*300A1	1.126 [28.60]	PLC24*300A1 PLCH24*300A1	2.112 [53.64]
PLC12*300A1 PLCH12*300A1	1.324 [33.63]	PLC30*300A1 PLCH30*300A1	2.506 [63.65]
PLC18*300A1 PLCH18*300A1	1.718 [43.64]		

Plating- See ordering information for contact plating options.

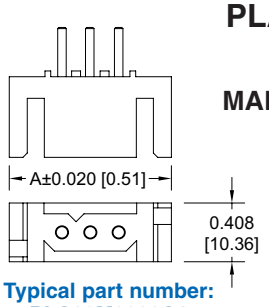
For connection systems 1, 4 and 6.

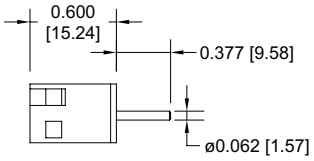
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PLA STRAIGHT PRINTED BOARD MOUNT CONNECTORS

CODE 32, 0.377 [9.58] CONTACT EXTENSION

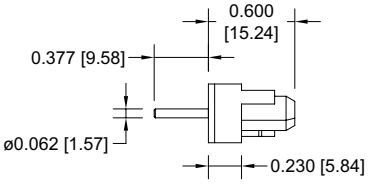
MALE

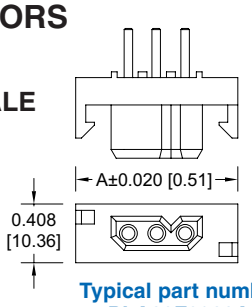




Typical part number:
PLA03M3200A1
PLAH03M3200A1

FEMALE





Typical part number:
PLA03F3200A1
PLAH03F3200A1

*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	A	PART NUMBER	A
PLA03*3200A1 PLAH03*3200A1	1.126 [28.60]	PLA06*3200A1 PLAH06*3200A1	1.718 [43.64]
PLA04*3200A1 PLAH04*3200A1	1.324 [33.63	PLA08*3200A1 PLAH08*3200A1	2.112 [53.64]

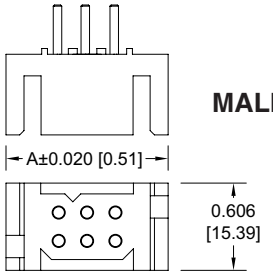
Plating- See ordering information for contact plating options.

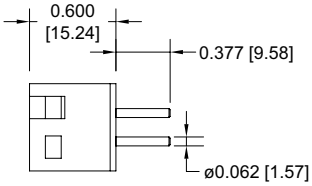
For connection systems 1, 3, 4 and 6.

PLB STRAIGHT PRINTED BOARD MOUNT CONNECTORS

CODE 32, 0.377 [9.58] CONTACT EXTENSION

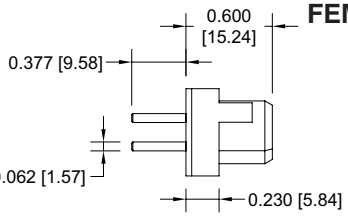
MALE

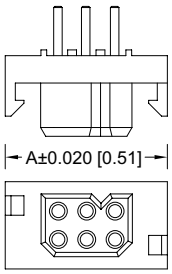




Typical part number:
PLB06M3200A1
PLBH06M3200A1

FEMALE





Typical part number:
PLB06F3200A1
PLBH06F3200A1

*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	A	PART NUMBER	A
PLB06*3200A1 PLBH06*3200A1	1.126 [28.60]	PLB16*3200A1 PLBH16*3200A1	2.112 [53.64]
PLB08*3200A1 PLBH08*3200A1	1.324 [33.63]	PLB20*3200A1 PLBH20*3200A1	2.506 [63.65] NEW!
PLB12*3200A1 PLBH12*3200A1	1.718 [43.64]		

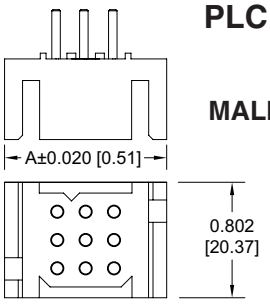
Plating- See ordering information for contact plating options.

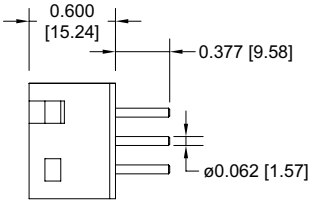
For connection systems 1, 3, 4 and 6.

PLC STRAIGHT PRINTED BOARD MOUNT CONNECTORS

CODE 32, 0.377 [9.58] CONTACT EXTENSION

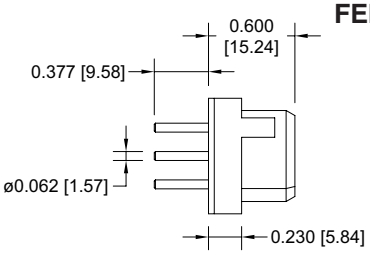
MALE

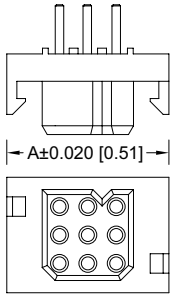




Typical part number:
PLC09M3200A1
PLCH09M3200A1

FEMALE





Typical part number:
PLC09F3200A1
PLCH09F3200A1

*Asterisk determines gender of connector, M for male, F for female.

PART NUMBER	A	PART NUMBER	A
PLC09*3200A1 PLCH09*3200A1	1.126 [28.60]	PLC24*3200A1 PLCH24*3200A1	2.112 [53.64]
PLC12*3200A1 PLCH12*3200A1	1.324 [33.63]	PLC30*3200A1 PLCH30*3200A1	2.506 [63.65]
PLC18*3200A1 PLCH18*3200A1	1.718 [43.64]		

Plating- See ordering information for contact plating options.

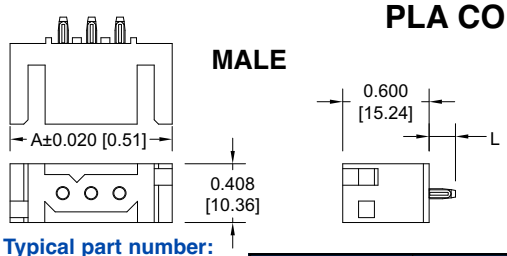
For connection systems 1, 3, 4 and 6.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PLA COMPLIANT PRESS-FIT CONNECTORS

CODE 92 OR CODE 93

MALE



Typical part number:
PLA03M93ST30A1
PLAH03M93ST30A1

**Asterisks determine gender of connector, M for male, F for female and contact code 92 or 93.

PART NUMBER	A
PLA03**00A1 PLAH03**00A1	1.126 [28.60]
PLA04**00A1 PLAH04**00A1	1.324 [33.63]
PLA06**00A1 PLAH06**00A1	1.718 [43.64]
PLA08**00A1 PLAH08**00A1	2.112 [53.64]

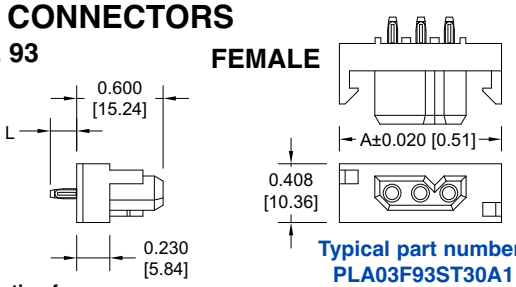
See page 60 for Installation Tooling.

Plating- See ordering information for contact plating options.

For connection systems 1,4 and 6.

** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 63.*

FEMALE



Typical part number:
PLA03F93ST30A1
PLAH03F93ST30A1

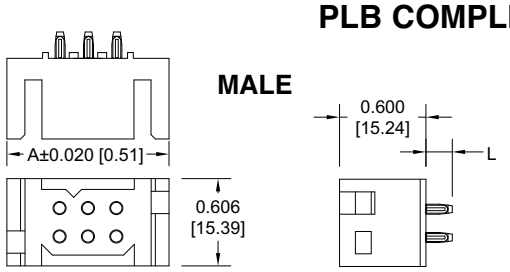
CONTACT CODE	L	PCB THICKNESS	SCREW CODE *
92	0.183 [4.65]	0.093 [2.36]	ST2 SS2 ST3 SS3 ST4 SS4
93	0.218 [5.54]	0.125 [3.18]	

NEW!

PLB COMPLIANT PRESS-FIT CONNECTORS

CODE 92 OR CODE 93

MALE



Typical part number:
PLB06M93ST30A1
PLBH06M93ST30A1

**Asterisks determine gender of connector, M for male, F for female and contact code 92 or 93.

PART NUMBER	A
PLB06**00A1 PLBH06**00A1	1.126 [28.60]
PLB08**00A1 PLBH08**00A1	1.324 [33.63]
PLB12**00A1 PLBH12**00A1	1.718 [43.64]
PLB16**00A1 PLBH16**00A1	2.112 [53.64]
PLB20**00A1 PLBH20**00A1	2.506 [63.65]

NEW!

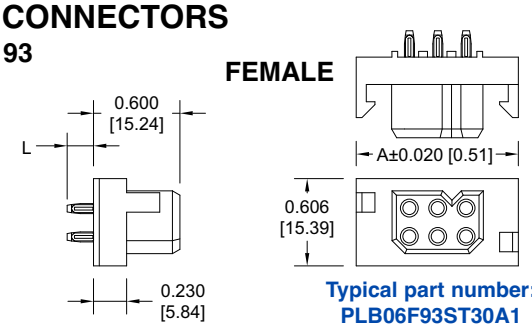
See page 60 for Installation Tooling.

Plating- See ordering information for contact plating options.

For connection systems 1,4 and 6.

** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 63.*

FEMALE



Typical part number:
PLB06F93ST30A1
PLBH06F93ST30A1

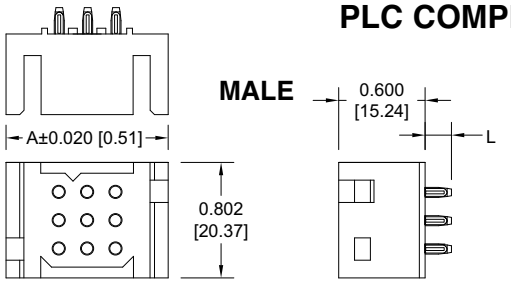
CONTACT CODE	L	PCB THICKNESS	SCREW CODE *
92	0.183 [4.65]	0.093 [2.36]	ST2 SS2 ST3 SS3 ST4 SS4
93	0.218 [5.54]	0.125 [3.18]	

NEW!

PLC COMPLIANT PRESS-FIT CONNECTORS

CODE 92 OR CODE 93

MALE



Typical part number:
PLC09M93ST30A1
PLCH09M93ST30A1

**Asterisks determine gender of connector, M for male, F for female and contact code 92 or 93.

PART NUMBER	A
PLC09**00A1 PLCH09**00A1	1.126 [28.60]
PLC12**00A1 PLCH12**00A1	1.324 [33.63]
PLC18**00A1 PLCH18**00A1	1.718 [43.64]
PLC24**00A1 PLCH24**00A1	2.112 [53.64]
PLC30**00A1 PLCH30**00A1	2.506 [63.65]

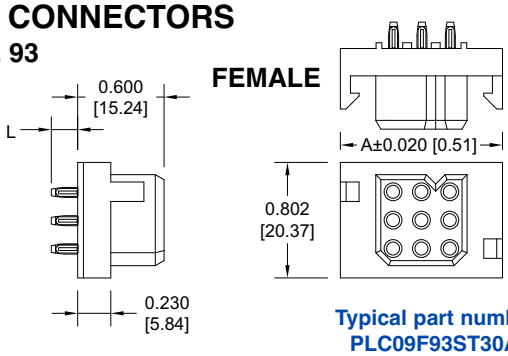
See page 60 for Installation Tooling.

Plating- See ordering information for contact plating options.

For connection systems 1,4 and 6.

** MOUNTING SCREWS CAN BE SUPPLIED WITH CONNECTORS USING STEP 5 IN ORDERING INFORMATION ON PAGE 26. MOUNTING SCREWS CAN ALSO BE ORDERED SEPARATELY BY PART NUMBER. SEE PAGE 63.*

FEMALE

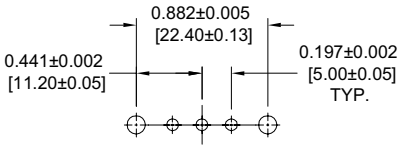


Typical part number:
PLC09F93ST30A1
PLCH09F93ST30A1

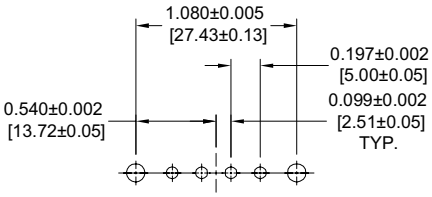
CONTACT CODE	L	PCB THICKNESS	SCREW CODE *
92	0.183 [4.65]	0.093 [2.36]	ST2 SS2 ST3 SS3 ST4 SS4
93	0.218 [5.54]	0.125 [3.18]	

NEW!

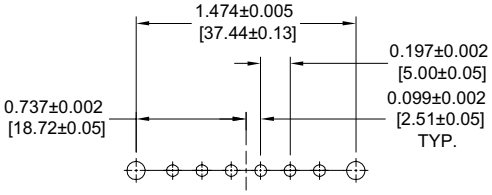
PCS SERIES



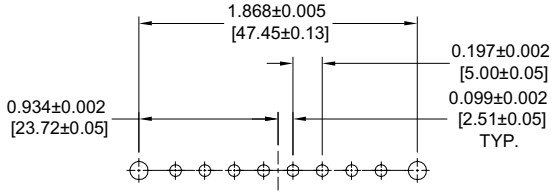
PLA 03



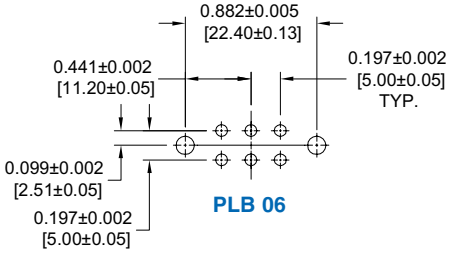
PLA 04



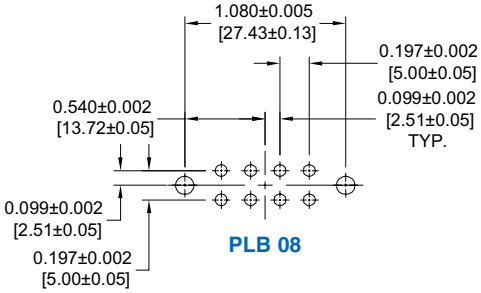
PLA 06



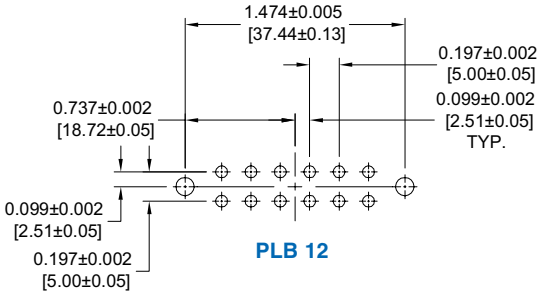
PLA 08



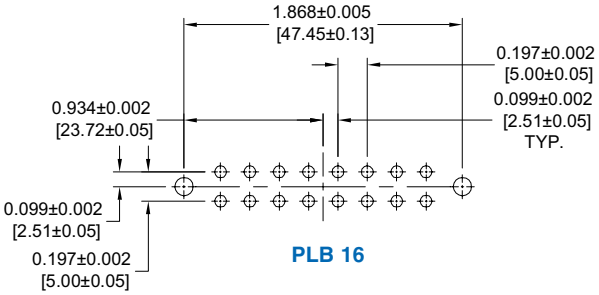
PLB 06



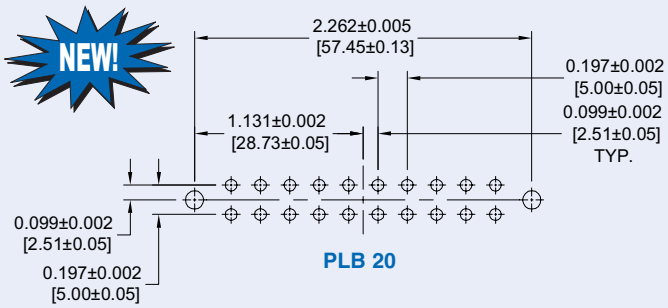
PLB 08



PLB 12



PLB 16



PLB 20

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.080 [2.03] Ø holes in printed board for solder contact termination positions.

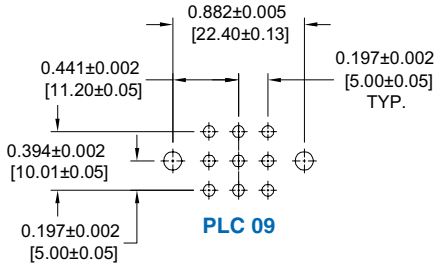
Suggest 0.100 [2.54] Ø holes in printed board when mounting connectors with # 2 thread forming screws.

Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

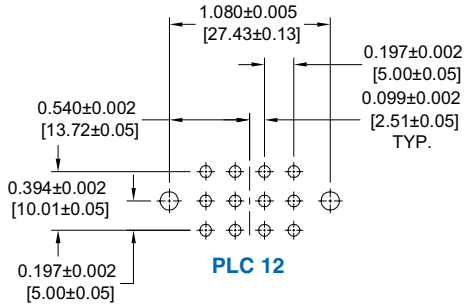
NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

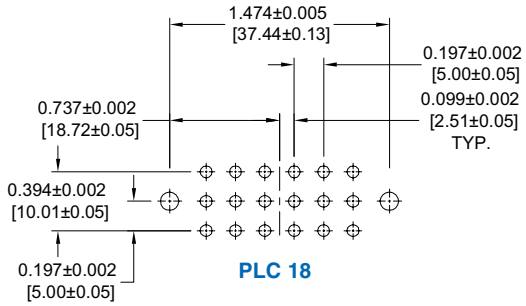
STRAIGHT SOLDER AND COMPLIANT CONTACT HOLE PATTERN



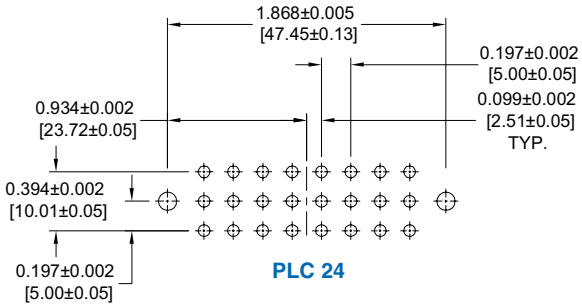
PLC 09



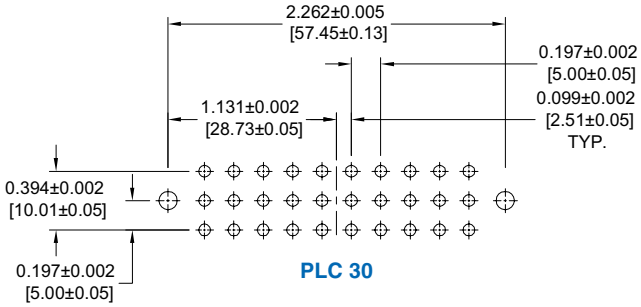
PLC 12



PLC 18



PLC 24



PLC 30

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.080 [2.03] Ø holes in printed board for solder contact termination positions.

Suggest 0.100 [2.54] Ø holes in printed board when mounting connectors with # 2 thread forming screws.

Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

Connectors Designed To Customer Specifications

Positronic connectors can be modified to customers specifications.

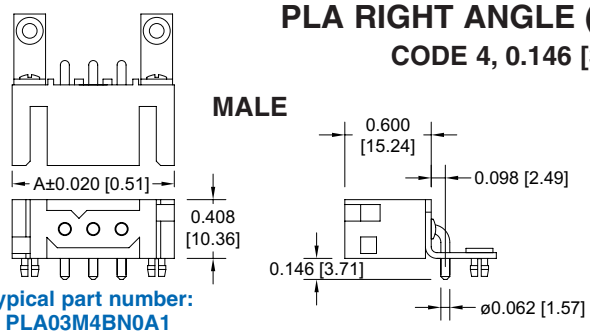
Examples: select loading of contacts for cost savings or to gain creepage and clearance distances; longer PCB terminations; customer specified hardware.

Positronic can develop and tool new connector designs with reasonable price and delivery.

Contact Technical Sales with your particular requirements.

PLA RIGHT ANGLE (90°) PRINTED BOARD MOUNT

CODE 4, 0.146 [3.71] CONTACT EXTENSION



Typical part number:
PLA03M4BN0A1
PLAH03M4BN0A1

Typical part number:
PLA03F4BN0A1
PLAH03F4BN0A1

PART NUMBER	A	PART NUMBER	A
PLA03*400A1 PLAH03*400A1	1.126 [28.60]	PLA06*400A1 PLAH06*400A1	1.718 [43.64]
PLA04*400A1 PLAH04*400A1	1.324 [33.63	PLA08*400A1 PLAH08*400A1	2.112 [53.64]

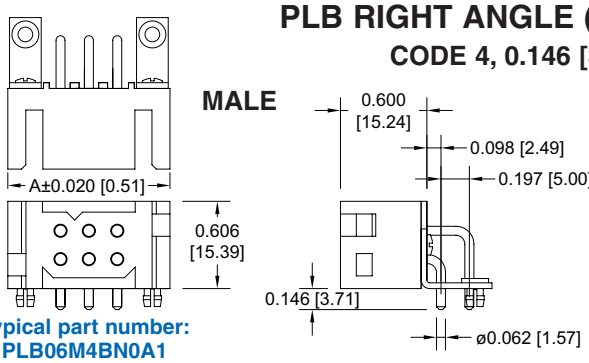
*Asterisk determines gender of connector, M for male, F for female.

Plating- See ordering information for contact plating options.

For connection systems 1, 2 and 5.

PLB RIGHT ANGLE (90°) PRINTED BOARD MOUNT

CODE 4, 0.146 [3.71] CONTACT EXTENSION



Typical part number:
PLB06M4BN0A1
PLBH06B4BN0A1

Typical part number:
PLB06F4BN0A1
PLBH06F4BN0A1

PART NUMBER	A	PART NUMBER	A
PLB06*400A1 PLBH06*400A1	1.126 [28.60]	PLB16*400A1 PLBH16*400A1	2.112 [53.64]
PLB08*400A1 PLBH08*400A1	1.324 [33.63]	PLB20*400A1 PLBH20*400A1	2.506 [63.65] NEW!
PLB12*400A1 PLBH12*400A1	1.718 [43.64]		

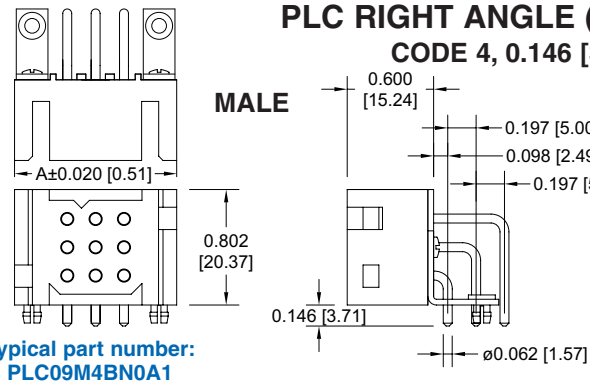
*Asterisk determines gender of connector, M for male, F for female.

Plating- See ordering information for contact plating options.

For connection systems 1, 2 and 5.

PLC RIGHT ANGLE (90°) PRINTED BOARD MOUNT

CODE 4, 0.146 [3.71] CONTACT EXTENSION



Typical part number:
PLC09M4BN0A1
PLCH09M4BN0A1

Typical part number:
PLC09F4BN0A1
PLCH09F4BN0A1

PART NUMBER	A	PART NUMBER	A
PLC09*400A1 PLCH09*400A1	1.126 [28.60]	PLC24*400A1 PLCH24*400A1	2.112 [53.64]
PLC12*400A1 PLCH12*400A1	1.324 [33.63]	PLC30*400A1 PLCH30*400A1	2.506 [63.65]
PLC18*400A1 PLCH18*400A1	1.718 [43.64]		

*Asterisk determines gender of connector, M for male, F for female.

Plating- See ordering information for contact plating options.

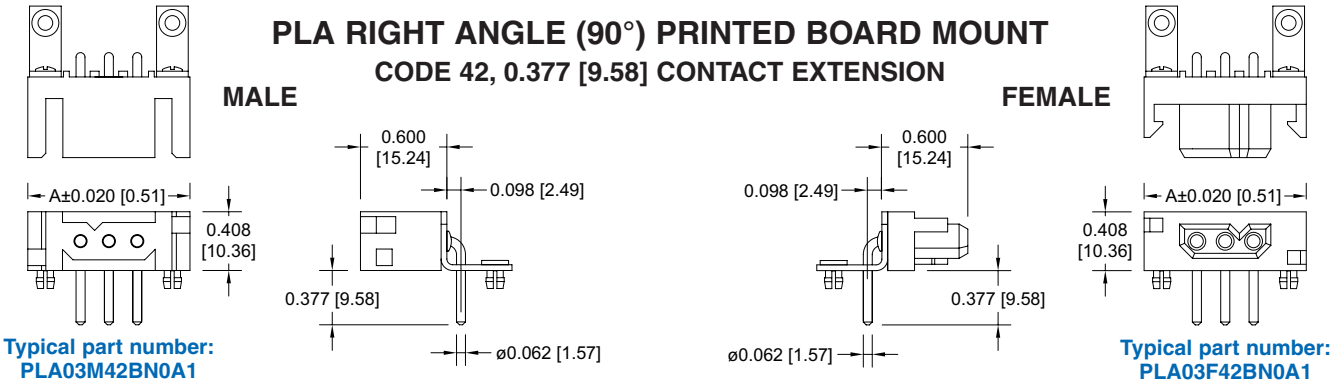
For connection systems 1, 2 and 5.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

RIGHT ANGLE (90°) SOLDER PRINTED BOARD CONNECTOR

PLA RIGHT ANGLE (90°) PRINTED BOARD MOUNT

CODE 42, 0.377 [9.58] CONTACT EXTENSION



Typical part number:
PLA03M42BN0A1
PLAH03M42BN0A1

***Asterisk determines gender of connector, M for male, F for female.**

PART NUMBER	A	PART NUMBER	A
PLA03*4200A1 PLAH03*4200A1	1.126 [28.60]	PLA06*4200A1 PLAH06*4200A1	1.718 [43.64]
PLA04*4200A1 PLAH04*4200A1	1.324 [33.63]	PLA08*4200A1 PLAH08*4200A1	2.112 [53.64]

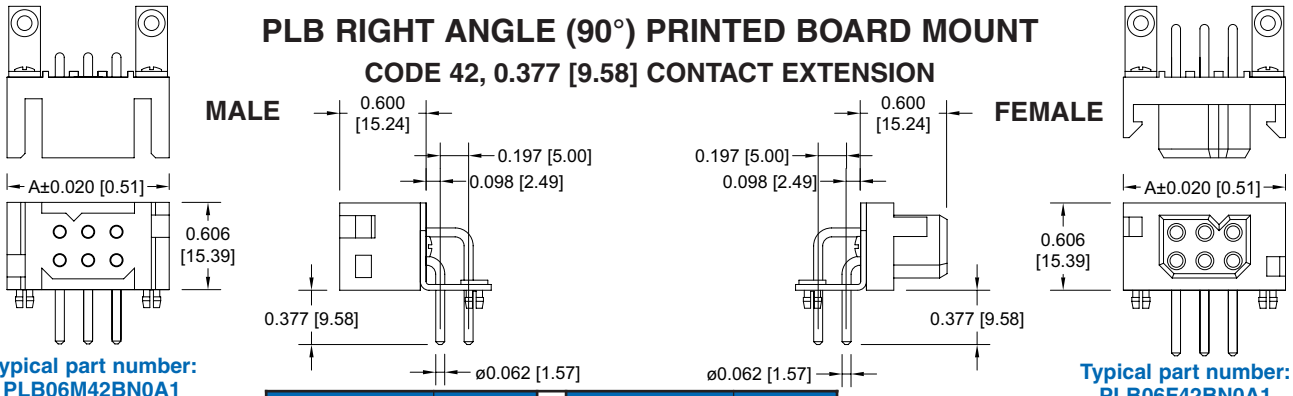
Typical part number:
PLA03F42BN0A1
PLAH03F42BN0A1

Plating- See ordering information for contact plating options.

For connection systems 1,2,3 and 5.

PLB RIGHT ANGLE (90°) PRINTED BOARD MOUNT

CODE 42, 0.377 [9.58] CONTACT EXTENSION



Typical part number:
PLB06M42BN0A1
PLBH06M42BN0A1

***Asterisk determines gender of connector, M for male, F for female.**

PART NUMBER	A	PART NUMBER	A
PLB06*4200A1 PLBH06*4200A1	1.126 [28.60]	PLB16*4200A1 PLBH16*4200A1	2.112 [53.64]
PLB08*4200A1 PLBH08*4200A1	1.324 [33.63]	PLB20*4200A1 PLBH20*4200A1	2.506 [63.65]
PLB12*4200A1 PLBH12*4200A1	1.718 [43.64]		

NEW!

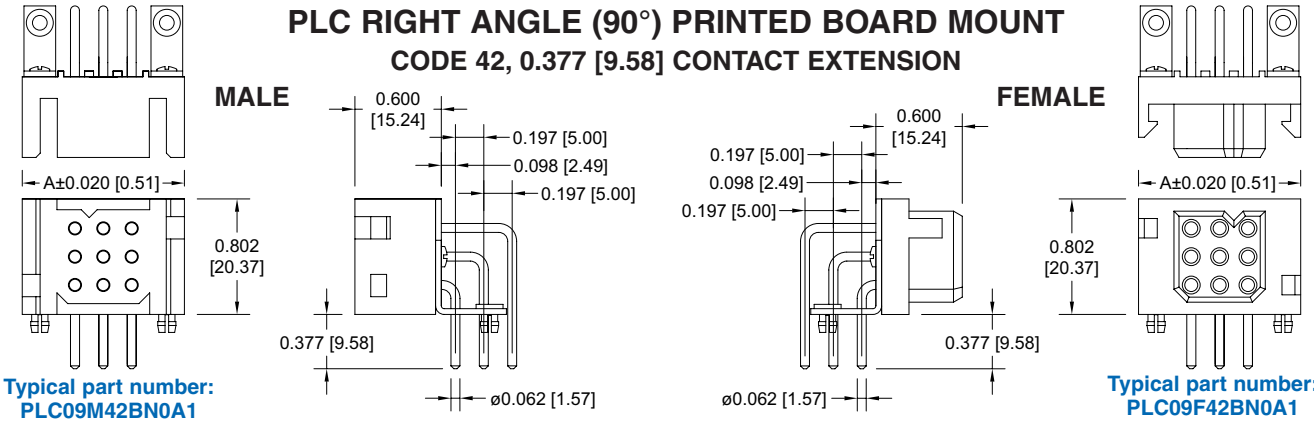
Typical part number:
PLB06F42BN0A1
PLBH06F42BN0A1

Plating- See ordering information for contact plating options.

For connection systems 1,2,3 and 5.

PLC RIGHT ANGLE (90°) PRINTED BOARD MOUNT

CODE 42, 0.377 [9.58] CONTACT EXTENSION



Typical part number:
PLC09M42BN0A1
PLCH09M42BN0A1

***Asterisk determines gender of connector, M for male, F for female.**

PART NUMBER	A	PART NUMBER	A
PLC09*4200A1 PLCH09*4200A1	1.126 [28.60]	PLC24*4200A1 PLCH24*4200A1	2.112 [53.64]
PLC12*4200A1 PLCH12*4200A1	1.324 [33.63]	PLC30*4200A1 PLCH30*4200A1	2.506 [63.65]
PLC18*4200A1 PLCH18*4200A1	1.718 [43.64]		

Typical part number:
PLC09F42BN0A1
PLCH09F42BN0A1

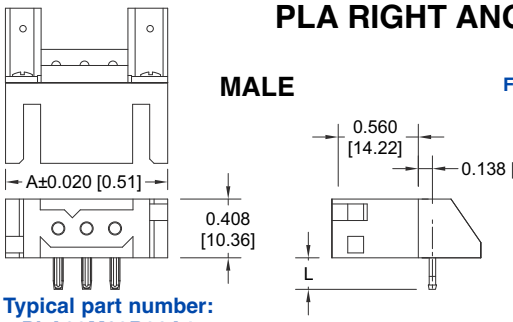
Plating- See ordering information for contact plating options.

For connection systems 1,2,3 and 5.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PLA RIGHT ANGLE (90°) PRESS-FIT CONNECTOR
CODE 62 OR CODE 63
For connection systems 1,2 and 5.

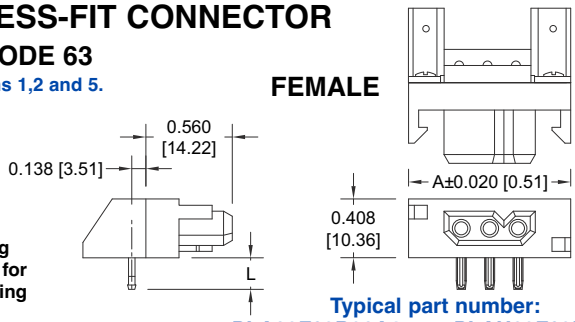
MALE



Typical part number:
PLA03M63B30A1
PLAH03M63B30A1

Plating- See ordering information for contact plating options.

FEMALE



Typical part number:
PLA03F63B30A1 PLAH03F63B30A1

PART NUMBER	A	PART NUMBER	A
PLA03**B30A1 PLAH03**B30A1	1.126 [28.60]	PLA06**B30A1 PLAH06**B30A1	1.718 [43.64]
PLA04**B30A1 PLAH04**B30A1	1.324 [33.63]	PLA08**B30A1 PLAH08**B30A1	2.112 [53.64]

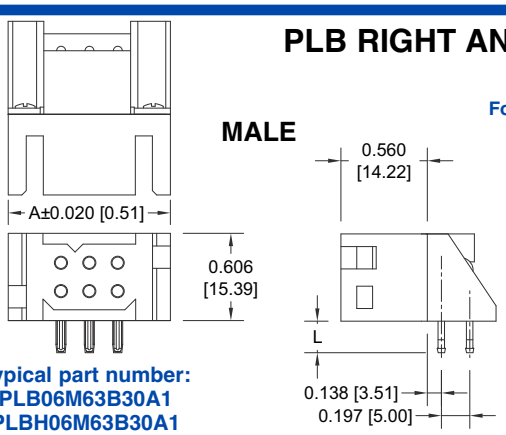
~~CONNECTORS ARE DESIGNED TO BE MOUNTED TO THE PCB WITH SCREWS, SEE SCREW CODE.~~

CONTACT CODE	L	PCB THICKNESS	SCREW P/N *
62	0.183 [4.65]	0.093 [2.36]	Mounting screws are ordered separately. See page 63.
63	0.219 [5.56]	0.125 [3.18]	

**Asterisk determines gender of connector, M for male, F for female, and contact code 62 or 63.

PLB RIGHT ANGLE (90°) PRESS-FIT CONNECTOR
CODE 62 OR CODE 63
For connection systems 1,2 and 5.

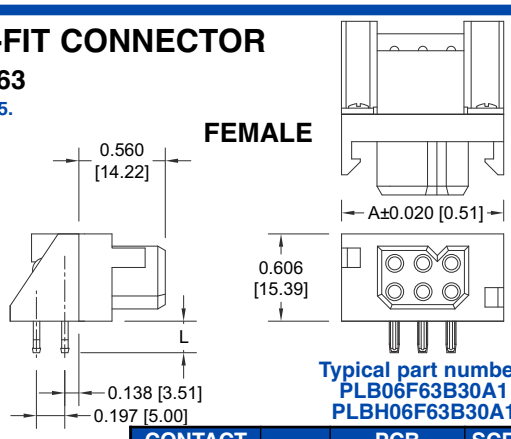
MALE



Typical part number:
PLB06M63B30A1
PLBH06M63B30A1

Plating- See ordering information for contact plating options.

FEMALE



Typical part number:
PLB06F63B30A1
PLBH06F63B30A1

PART NUMBER	A	PART NUMBER	A
PLB06**B30A1 PLBH06**B30A1	1.126 [28.60]	PLB12**B30A1 PLBH12**B30A1	1.718 [43.64]
PLB08**B30A1 PLBH08**B30A1	1.324 [33.63]	PLB16**B30A1 PLBH16**B30A1	2.112 [53.64]

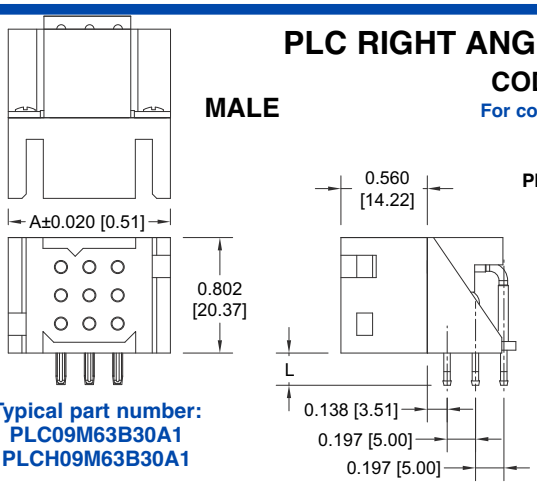
~~CONNECTORS ARE DESIGNED TO BE MOUNTED TO THE PCB WITH SCREWS, SEE SCREW CODE.~~

CONTACT CODE	L	PCB THICKNESS	SCREW P/N *
62	0.183 [4.65]	0.093 [2.36]	Mounting screws are ordered separately. See page 63.
63	0.219 [5.56]	0.125 [3.18]	

**Asterisk determines gender of connector, M for male, F for female, and contact code 62 or 63.

PLC RIGHT ANGLE (90°) PRESS-FIT CONNECTOR
CODE 62 OR CODE 63
For connection systems 1,2 and 5.

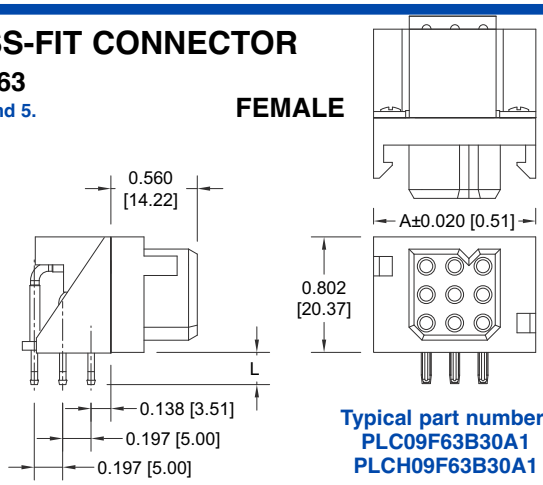
MALE



Typical part number:
PLC09M63B30A1
PLCH09M63B30A1

Plating- See ordering information for contact plating options.

FEMALE



Typical part number:
PLC09F63B30A1
PLCH09F63B30A1

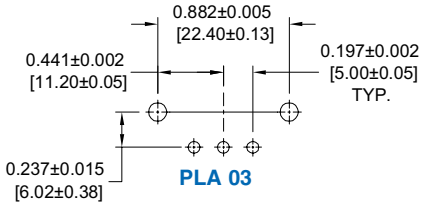
PART NUMBER	A	PART NUMBER	A
PLC09**B30A1 PLCH09**B30A1	1.126 [28.60]	PLC24**B30A1 PLCH24**B30A1	2.112 [53.64]
PLC12**B30A1 PLCH12**B30A1	1.324 [33.63]	PLC30**B30A1 PLCH30**B30A11	2.506 [63.65]
PLC18**B30A1 PLCH18**B30A1	1.718 [43.64]		

~~CONNECTORS ARE DESIGNED TO BE MOUNTED TO THE PCB WITH SCREWS, SEE SCREW CODE.~~

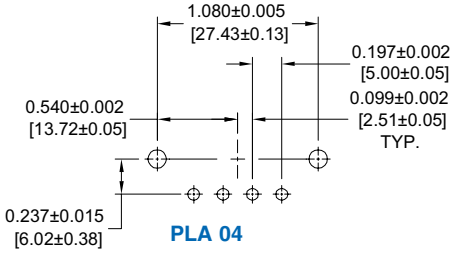
CONTACT CODE	L	PCB THICKNESS	SCREW P/N *
62	0.183 [4.65]	0.093 [2.36]	Mounting screws are ordered separately. See page 63.
63	0.219 [5.56]	0.125 [3.18]	

**Asterisk determines gender of connector, M for male, F for female, and contact code 62 or 63.

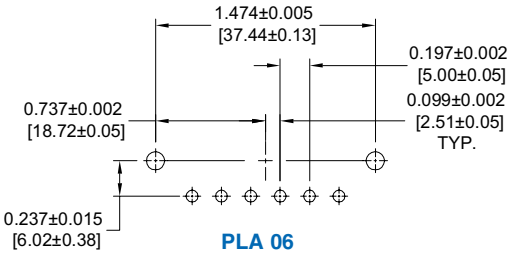
RIGHT ANGLE (90°) PRINTED BOARD CONTACT HOLE PATTERN



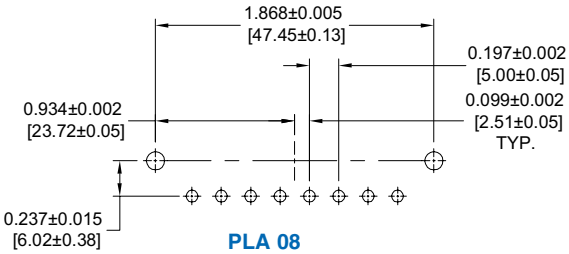
PLA 03



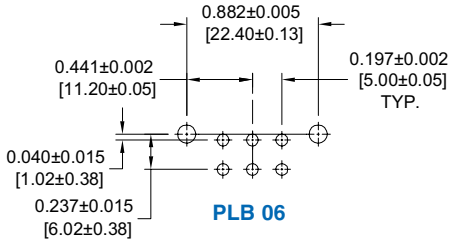
PLA 04



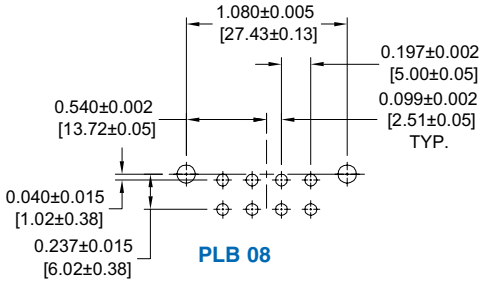
PLA 06



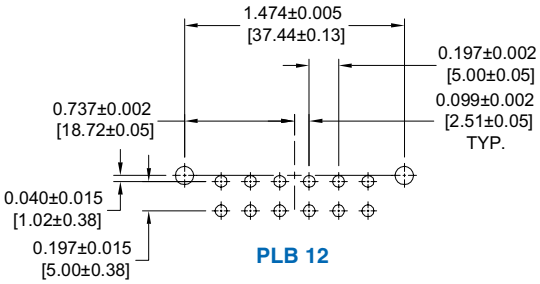
PLA 08



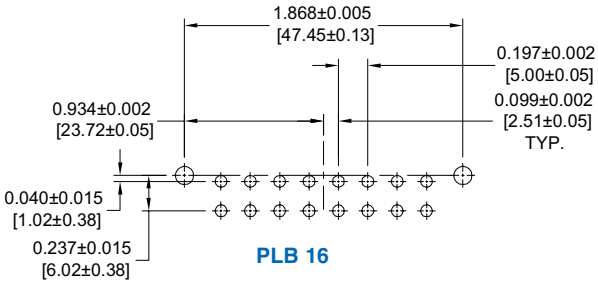
PLB 06



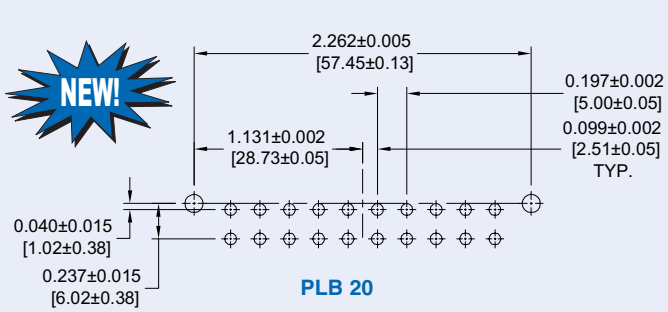
PLB 08



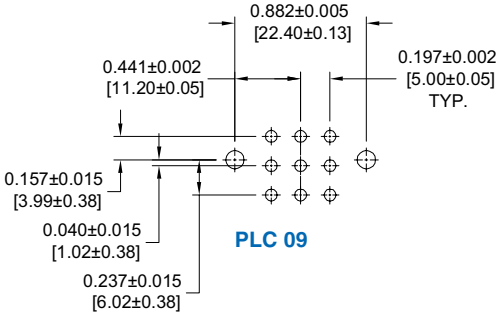
PLB 12



PLB 16



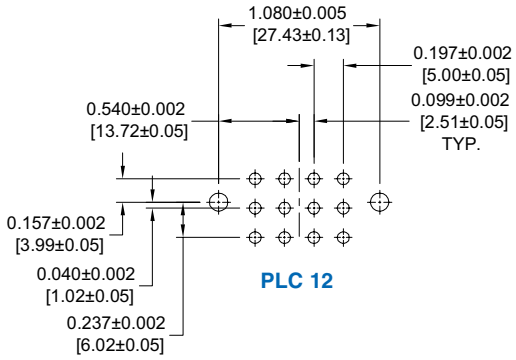
PLB 20



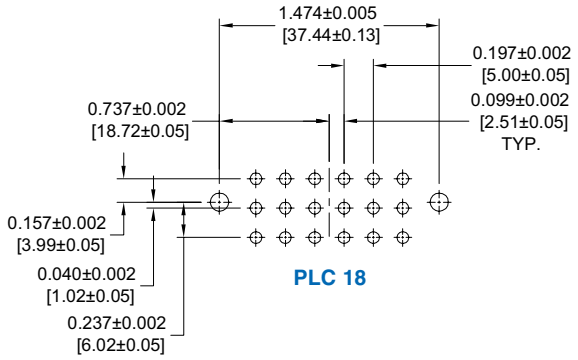
PLC 09

See page 20 for suggested printed board hole sizes.

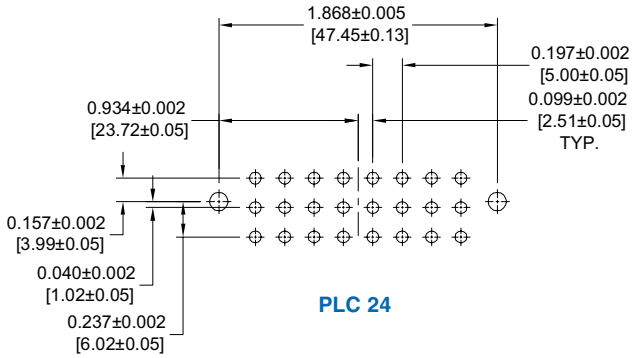
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



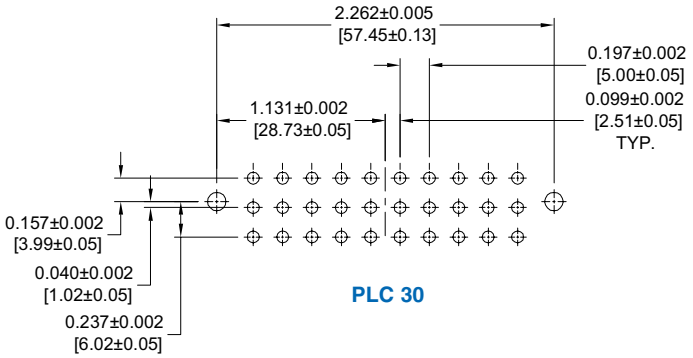
PLC 12



PLC 18



PLC 24



PLC 30

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.080 [2.03] Ø holes in printed board for solder contact termination positions.

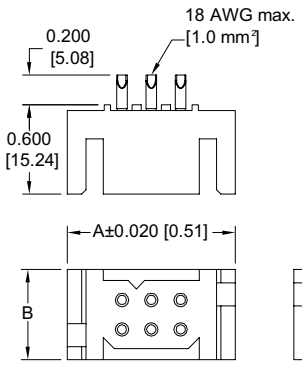
Suggest 0.123±0.003 [3.15±0.08] Ø holes in printed board when mounting connector with push-on fasteners.

NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

NEW! PANEL MOUNT CONNECTORS WITH SOLDER CUP CONTACTS

CODE 2, 18 AWG [1.00mm²] MAX.

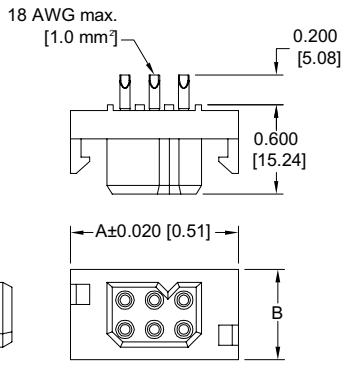
MALE



TYPICAL PART NUMBER:
PLB06M200A1

For connection system 8.

FEMALE



TYPICAL PART NUMBER:
PLB06F200A1

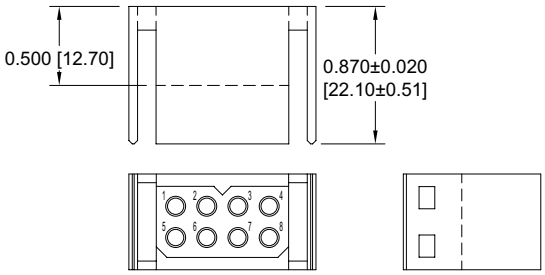
CONNECTOR VARIANTS	A	B
PLA03	1.126 [28.60]	0.408 [10.36]
PLA04	1.324 [33.63]	0.408 [10.36]
PLA06	1.718 [43.64]	0.408 [10.36]
PLA08	2.112 [53.64]	0.408 [10.36]
PLB06	1.126 [28.60]	0.606 [15.39]
PLB08	1.324 [33.63]	0.606 [15.39]
PLB12	1.718 [43.64]	0.606 [15.39]
PLB16	2.112 [53.64]	0.606 [15.39]
NEW! PLB20	2.506 [63.65]	0.606 [15.39]
PLC09	1.126 [28.60]	0.802 [30.37]
PLC12	1.324 [33.63]	0.802 [30.37]
PLC18	1.718 [43.64]	0.802 [30.37]
PLC24	2.112 [53.64]	0.802 [30.37]
PLC30	2.506 [63.65]	0.802 [30.37]

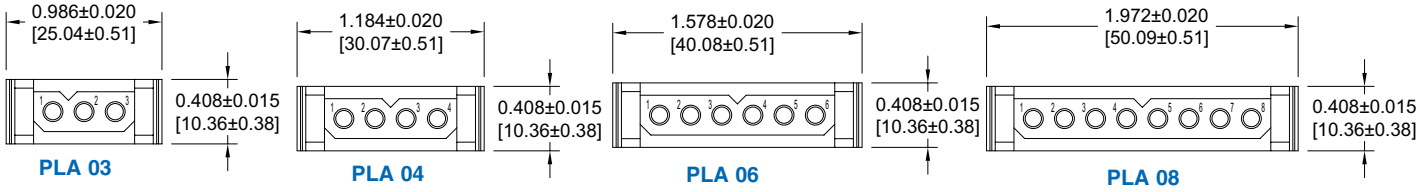
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

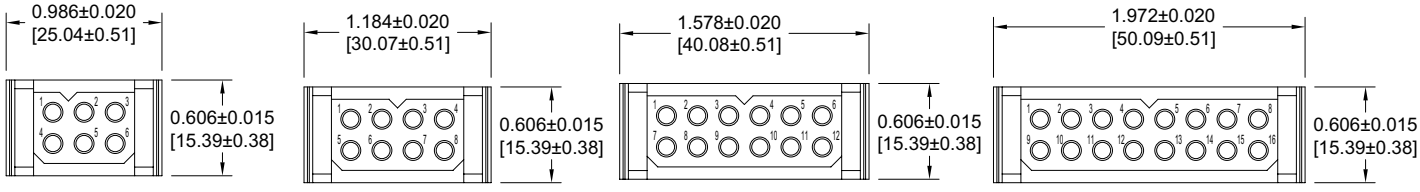
MALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

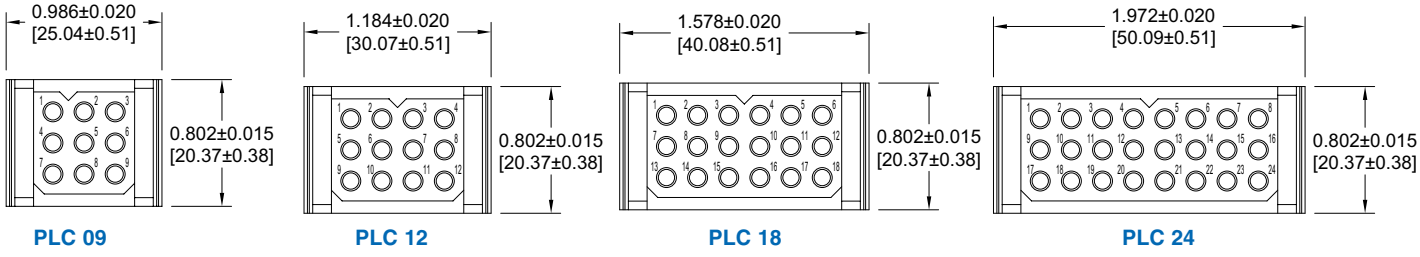
CODE 0 OR CODE 7

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

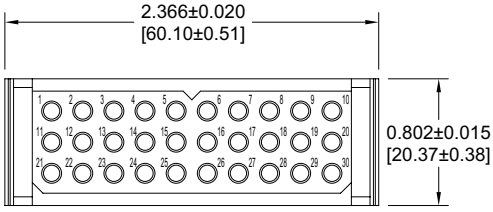








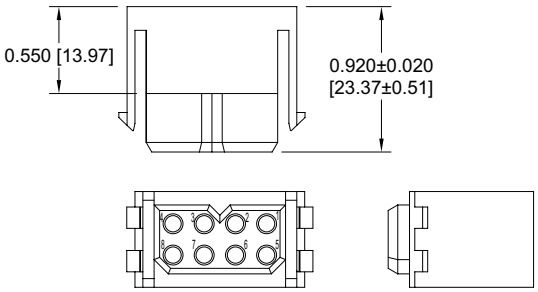
For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

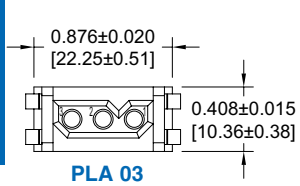


FEMALE INSULATOR DIMENSIONS FOR CABLE CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

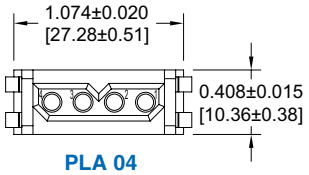
CODE 0 OR CODE 7

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

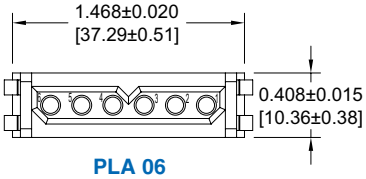




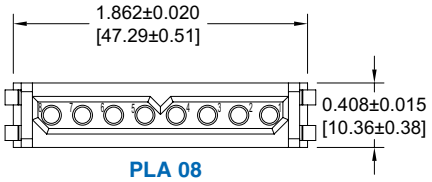
PLA 03



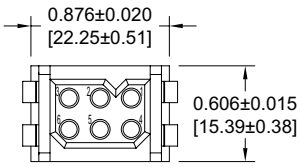
PLA 04



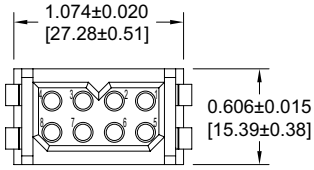
PLA 06



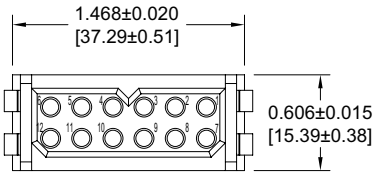
PLA 08



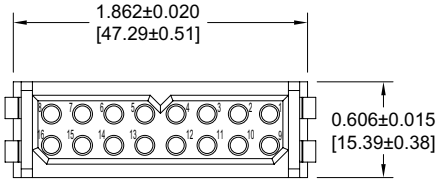
PLB 06



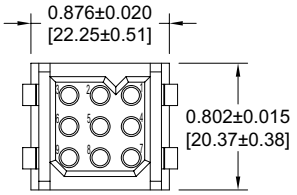
PLB 08



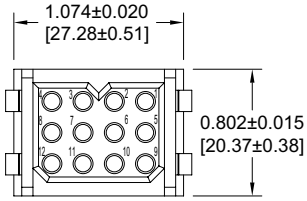
PLB 12



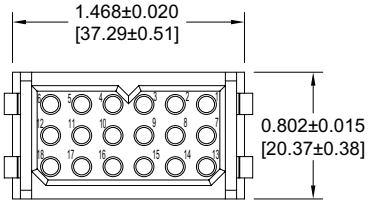
PLB 16



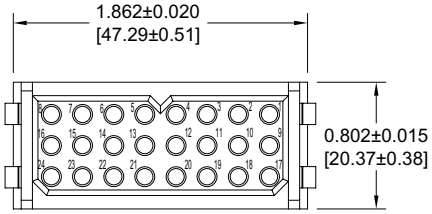
PLC 09



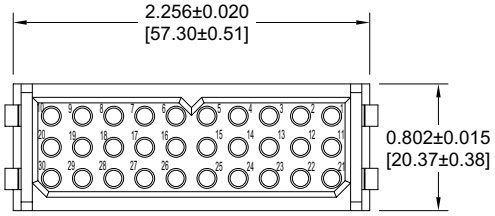
PLC 12



PLC 18



PLC 24



PLC 30

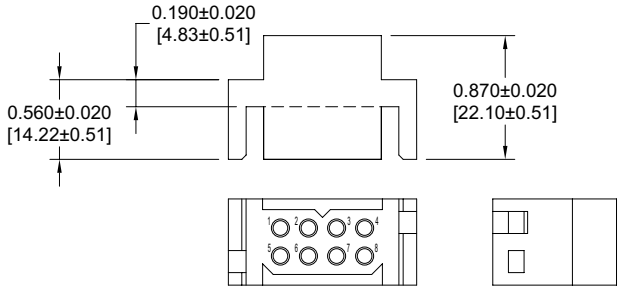
For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

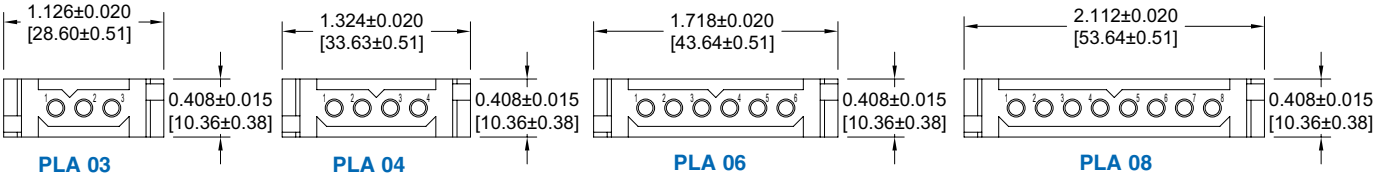
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

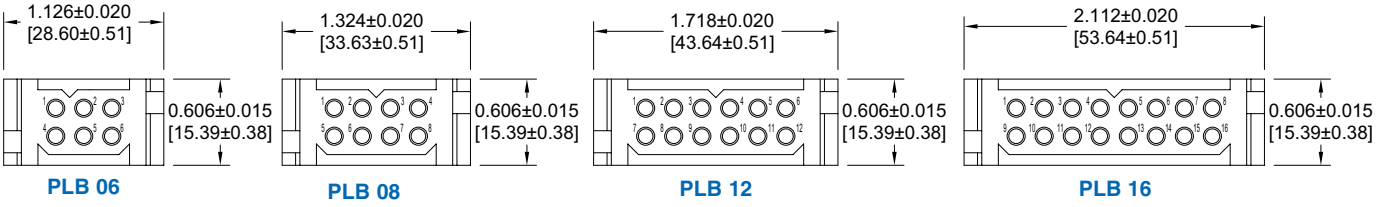
MALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

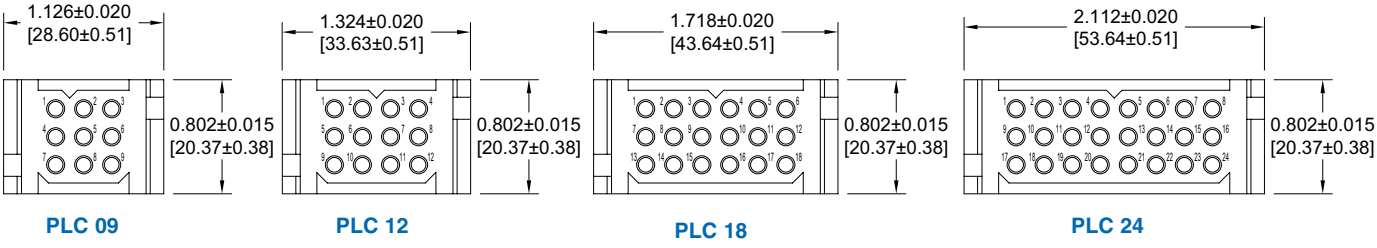
CODE 1 OR CODE 8

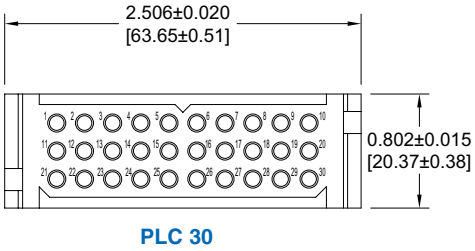
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY











For information regarding panel cutouts, see page 67.

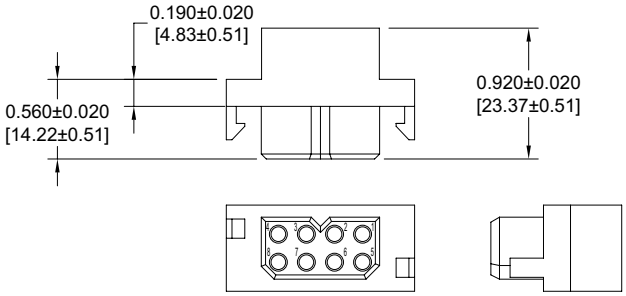
For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

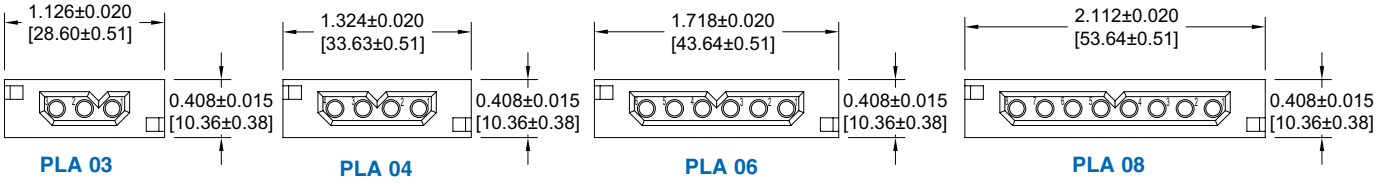
PCS SERIES

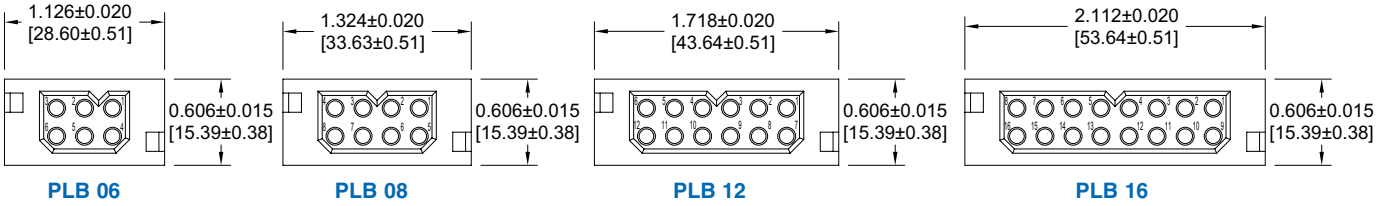
FEMALE INSULATOR DIMENSIONS FOR PANEL MOUNT CONNECTORS WITH SIZE 16 REMOVABLE CONTACTS

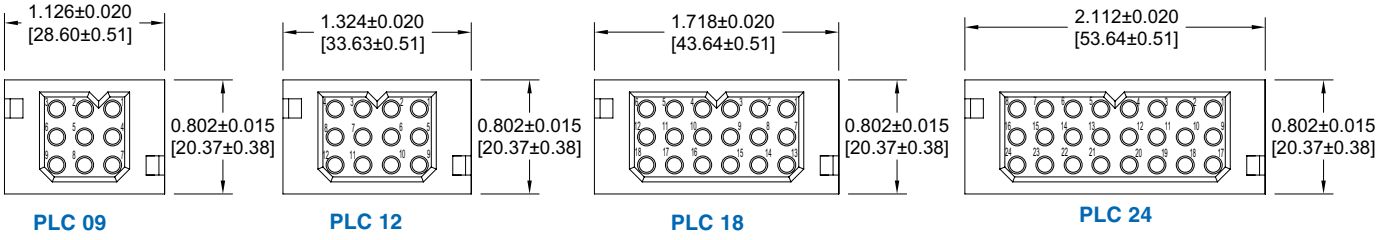
CODE 1 OR CODE 8

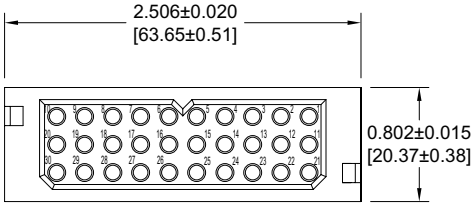
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY











For information regarding panel cutouts, see page 67.

For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

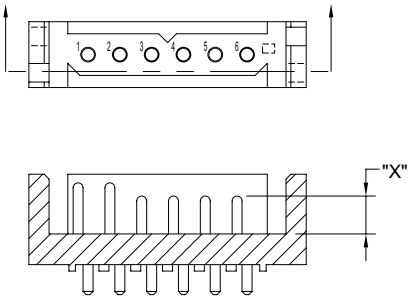
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

SEQUENTIAL MATING SYSTEM

*REMOVABLE CONTACTS FOR CABLE CONNECTORS MUST BE ORDERED SEPARATELY

FOR CONTACT SELECTION, SEE SIZE 16 CONTACTS ON PAGE 49

EXAMPLE 1

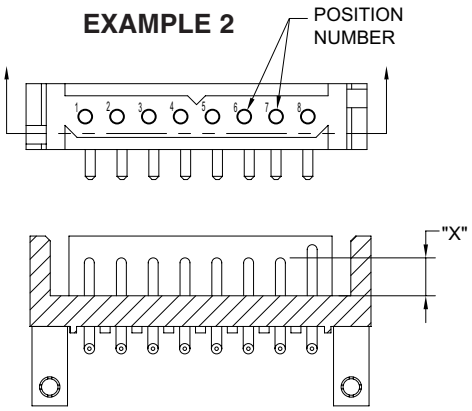


Typical Part Number:
PLA06M300A1-E1B2B

LENGTH CODE	"X" CONTACT LENGTH
A	0.370 [9.40]
B	0.330 [8.38]
C	0.310 [7.87]
D	0.290 [7.37]
E	0.250 [6.35]

MATING CONNECTOR TYPE	CONTACT OPTIONS
Board to Board	B, D, E
Board to Cable*	A, C, E
Cable to Cable*	A, D

EXAMPLE 2



Typical Part Number:
PLA08M4B0C1-D8B

SEQUENTIAL MATING SYSTEM
CRIMP REMOVABLE CONTACT PART NUMBERS

WIRE SIZE AWG/[mm²]	LENGTH CODE "A"	LENGTH CODE "C"	LENGTH CODE "D"	LENGTH CODE "E"
12 - 14 [4.0 - 2.5]	MC112N-133.3	MC112N-133.2	MC112N-133.1	MC112N-133.0
16 - 18 - 20 [1.5 - 1.0 - 0.5]	MC116N-133.3	MC116N-133.2	MC116N-133.1	MC116N-133.0

For information regarding size 16 removable contacts, see Removable Contact section, pages 47-53.

SELECTION GUIDE FOR ORDERING DIFFERENT CONTACT LENGTHS
STEP 9 OF ORDERING INFORMATION

SELECT CONNECTOR USING ORDERING INFORMATION ON PAGE 26
THEN CHOOSE STEPS BELOW FOR SEQUENTIAL MATING SYSTEM CONTACTS

STEP	1	2	3	4	5	6	7	8	9
EXAMPLE	E	1	B	2	B	3	D	4	D

STEP 1
Specify code for most frequently used contact mating length. This length is used for all contacts not specified in steps 2 through 9.

STEP 2
Position number for first special length contact.

STEP 3
Length of contact specified in step 2. (Choose from length code chart)

STEP 4
Position number for second special length contact.

STEP 5
Length of contact specified in step 4 (Choose from length code chart).

STEP 6
Position number for third special length contact.

STEP 7
Length of contact specified in step 6 (Choose from length code chart).

STEP 8
Position number for fourth special length contact.

STEP 9
Length of contact specified in step 8 (Choose from length code chart).

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	—	9
EXAMPLE	PLB	06	F	3	0	0	A1	/AA	—	

STEP 1 - BASIC SERIES

PLA - 1 Row
PLAH - 1 Row High conductivity contacts
PLB - 2 Row
PLBH - 2 Row High conductivity contacts
PLC - 3 Row
PLCH - 3 Row High conductivity contacts

STEP 2 - CONNECTOR VARIANTS

1 Row - 03, 04, 06, 08
2 Row - 06, 08, 12, 16, **20
3 Row - 09, 12, 18, 24, 30

STEP 3 - CONNECTOR GENDER

M - Male
F - Female

STEP 4 - CONTACT TERMINATION TYPE

* 0 - Order contacts separately for cable connectors for connection systems 5, 6, 7, 8 and 9, see pages 47-53.
* 1 - Removable contact, panel mounted connector for connection system 8. Order contacts separately, see pages 47-53.
2 - Solder Cup, 18 AWG [1.0mm²] max. for panel mount connector, for connection system 8. Not available as PL*H.
3 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 4 and 6.
32 - Solder, Straight Printed Board Mount with 0.377 [9.58] tail extension for connection system 3 and systems 1, 4 and 6.
4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 2 and 5.
42 - Solder, Right Angle (90°) Printed Board Mount with 0.377 [9.58] tail extension for connection system 3 and systems 1,2 and 5.
***62- Press-fit, compliant Termination Right Angle (90°) Printed Board Mount, termination length 0.183 [4.65]. Must select "B3" in step 5.
***63- Press-fit, compliant Termination Right Angle (90°) Printed Board Mount, termination length 0.219 [5.56]. Must select "B3" in step 5.
* 7 - Order contacts separately for cable connectors for connection systems 5, 6, 7, 8 and 9, see pages 47-53. Terminating side of insulator has 0.165 [4.19] ø c'bore for large wire sizes.
* 8 - Removable contact, panel mounted connector for connection system 8. Order contacts separately, see pages 47-53. Terminating side of insulator has 0.165 [4.19] ø c'bore for large wire sizes.
92 - Straight PCB Mount, Press-Fit, length 0.183 [4.65] for 0.093 inch [2.36] thick board.
93 - Straight PCB Mount, Press-Fit, length 0.218 [5.54] for 0.125 inch [3.18] thick board.

STEP 5 - MOUNTING STYLE

0 - None,
B - Metal Right Angle (90°) Mounting Bracket.
BN - Metal Right Angle (90°) Mounting Bracket with Push-on Fastener.
B3 - Plastic Right Angle (90°) Mounting Bracket with Cross Bar.
B3N - Plastic Right Angle (90°) Mounting Bracket with Cross Bar and Push-on Fastener.
N - Push-On Fastener For Straight Printed Board Mount Connectors
ST2 - Self-tapping steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board. ~~Use with contact code 62, 63, 92 or 93.~~
ST3 - Self-tapping steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board. ~~Use with contact code 62, 63, 92 or 93.~~
ST4 - Self-tapping steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board. ~~Use with contact code 62, 63, 92 or 93.~~
SS2 - Self-tapping stainless steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board. ~~Use with contact code 62, 63, 92 or 93.~~
SS3 - Self-tapping stainless steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board. ~~Use with contact code 62, 63, 92 or 93.~~
SS4 - Self-tapping stainless steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board. ~~Use with contact code 62, 63, 92 or 93.~~

STEP 6 - HOODS AND PANEL MOUNT

0 - None.
5 - Top Opening Hood.
6 - Panel Mount, quick release.
81 - Panel Mount, fixed for 0.040 [1.02] thick panel.
82 - Panel Mount, fixed for 0.060 [1.52] thick panel.
83 - Panel Mount, fixed for 0.090 [2.29] thick panel.
11 - Blind Mating System for 0.040 [1.02] thick panel.
12 - Blind Mating System for 0.060 [1.52] thick panel.
13 - Blind Mating System for 0.090 [2.29] thick panel.
14 - Blind Mating System for 0.120 [3.05] thick panel.

STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS

0 - Crimp Contacts ordered separately, see pages 47-53.
A1 - Gold flash over nickel on mating end and termination end.
A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coat on termination end. Not available with code 62, 63, 92 or 93 in step 4.
C1 - 0.000030 inch [0.76μ] gold over nickel on mating end and termination end.
C2 - 0.000030 inch [0.76μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with code 62, 63, 92 or 93 in step 4.
D1 - 0.000050 inch [1.27μ] gold over nickel on mating end and termination end.
D2 - 0.000050 inch [1.27μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with code 62, 63, 92 or 93 in step 4.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive 2002/95/EC (RoHS)

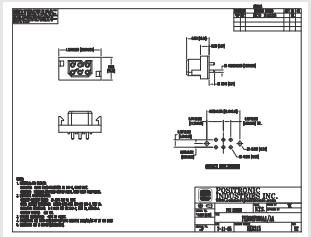
NOTE: If compliance to environmental legislation is not required, this step will not be used.
Example: PLB06F300A1

STEP 9 - SPECIAL OPTIONS

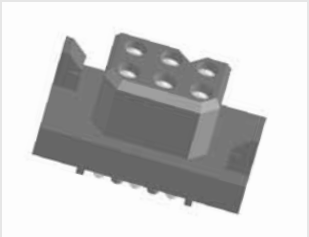
Sequential Mating Systems
refer to page 25.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



SK Drawing



3-dimensional model

*** For high conductivity contact connectors, order *PL*H* connectors and *C112N(2)S contacts**
**** PLB20 variant available with code 2, 3, 32, 4, 42, 92, and 93 only in Step 4.**
****** Mounting screws are ordered separately. See page 63 for part numbers.***

Safety Shrouded Connector to Prevent Unsafe Exposure to High Energy Circuits

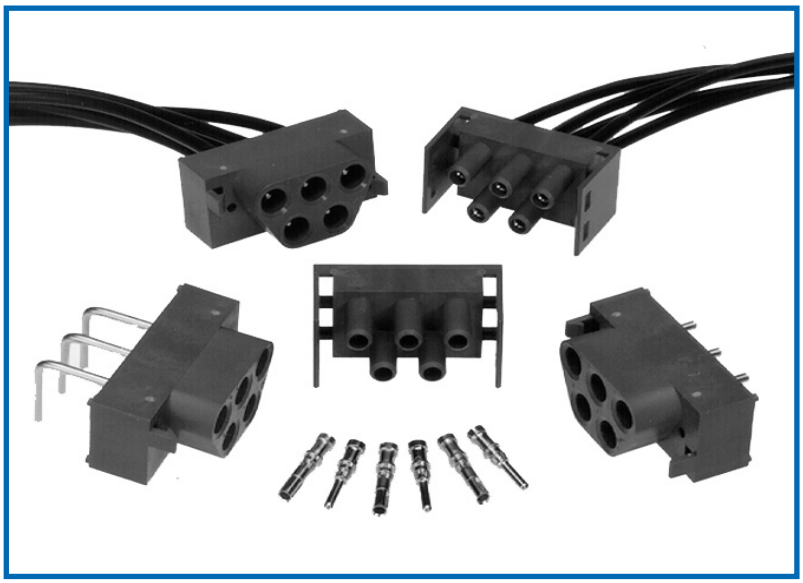
* Size 12 Power Contacts

* Large Surface Area Mating System

* Discriminating Locking System

* Contact Current Rating to 40 Amperes

*Board - Cable / Cable - Cable



TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass-filled polyester, UL 94V-0. Contact technical sales for availability of high temperature insulator material.

Contacts: Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76µ] gold over nickel, or 0.000050 [1.27µ] gold over nickel. Solder coated terminations optional.

Push-on Fastener: Spring tempered copper alloy, tin plate.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 40 amperes continuous, derated per IEC 512-3, test 5b. Higher currents available with high conductivity contacts, contact Technical Sales

Initial Contact Resistance: 0.001 ohms max. per IEC 512-2, test 2b.

Insulation Resistance: 5 G ohms per IEC 512-2, test 3a.

Voltage Proof: 3,000 minimum V r.m.s. per IEC 512-2, test 4a, method A.

Clearance and Creepage Distance: 0.220 [5.60] minimum

Working Voltage: 600 minimum V. r.m.s.

Hot Pluggable [50 couplings per UL 1977 paragraph 15]: 250 VAC at 20 amperes

Working Temperature: -55˚C to +125˚C Contact technical sales for availability of high temperature insulator material.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Rear insertion/ front release. Female contact features “Closed Entry” design for highest reliability. 0.094 [2.39] diameter male contact.

Removable Contact Retention in Insulator: 15 lbs. [67N] per IEC 512-8, test 15a.

Fixed Contacts: Printed board terminations, both straight and 90˚. Female contact features “Closed Entry” design for highest reliability. 0.094 [2.39] diameter male contact.

Fixed Contact Retention in Insulator: 15 lbs. [67N], minimum.

Resistance to Soldering Iron Heat: 500˚F [260˚C] for 10 seconds duration per IEC 512-6, test 12e, 25 watt soldering iron.

Contact Terminations: Crimp removable contacts for wire size 12 AWG [4.0 mm^2]. Straight and right angle (90°)solder printed board mount, 0.090 [2.29] tail diameter.

Connection Systems: Cable to cable, cable to printed board and cable to panel mount.

Locking System: Insulators provide locking between cable to cable, cable to printed board and cable to panel mount applications.

Polarization: Provided in insulator design.

Mounting to P.C. Board: Rapid installation push-on fasteners.

Mechanical Operations: 500 operations

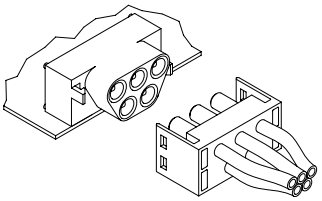
POSITRONIC INDUSTRIES RoHS Compliant per EU Directive 2002/95/EC

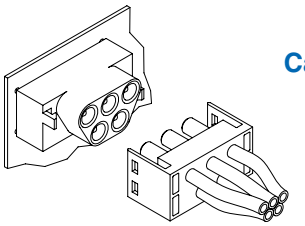
For RoHS options see page 31.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONNECTION SYSTEMS

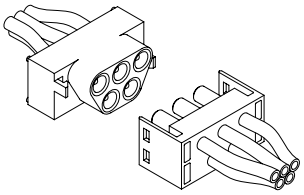
System 5
Cable to Right Angle (90°) Board Mount

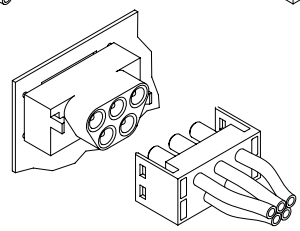




System 6
Cable to Straight Board Mount

System 7
Cable to Cable

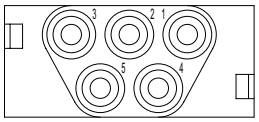




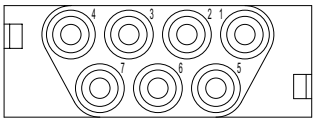
System 8
Panel Mounting to Cable

CONNECTOR VARIANTS

FACE VIEW OF MALE OR REAR VIEW OF FEMALE CONNECTOR



PLS5W5



PLS7W7

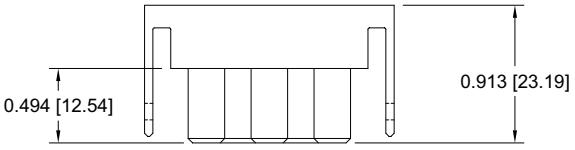
SAFETY SHROUD

FEMALE CABLE CONNECTOR
FOR CABLE CONNECTORS WITH SIZE 12 REMOVABLE CONTACTS

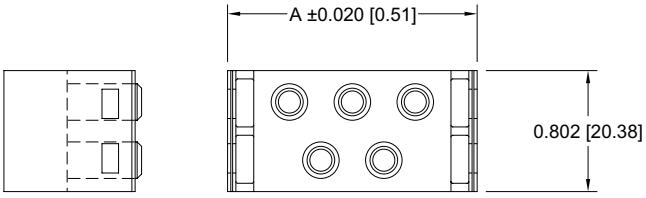
CODE 0

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

PART NUMBER	A
PLS5W5F0000	1.655 [42.04]
PLS7W7F0000	2.072 [52.64]



Typical part number:
PLS5W5F00000

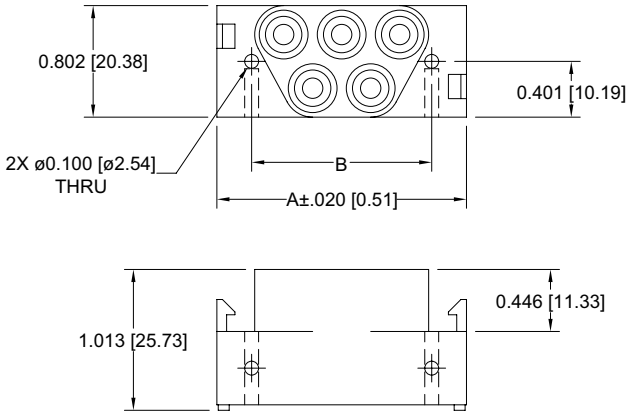


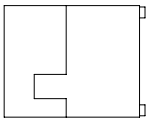
For information regarding size 12 removable contacts, see Removable Contact section, pages 47-53.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

MALE PANEL MOUNT CONNECTOR
FOR PANEL MOUNT CONNECTORS WITH SIZE 12 REMOVABLE CONTACTS
CODE 1

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



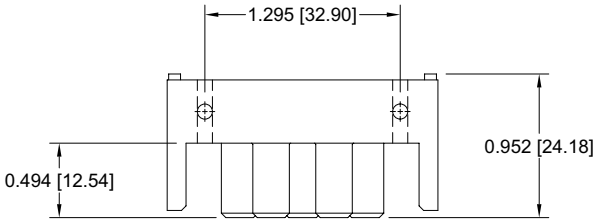


Typical part number:
PLS5W5M10000

PART NUMBER	A	B
PLS5W5M10000	1.795 [45.60]	1.295 [32.90]
PLS7W7M10000	2.213 [56.20]	1.713 [43.50]

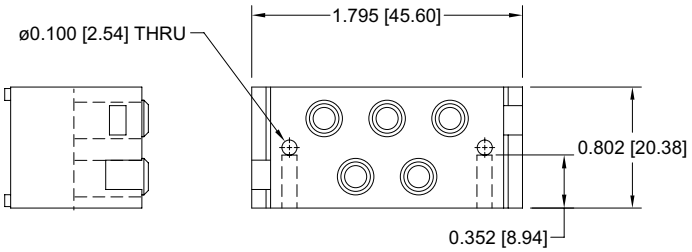
FEMALE PANEL MOUNT CONNECTOR
FOR PANEL MOUNT CONNECTORS WITH SIZE 12 REMOVABLE CONTACTS
CODE 1

CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY



Typical part number:
PLS5W5F10000

***CONTACT TECHNICAL SALES FOR AVAILABILITY OF 7W7 VARIANT.**

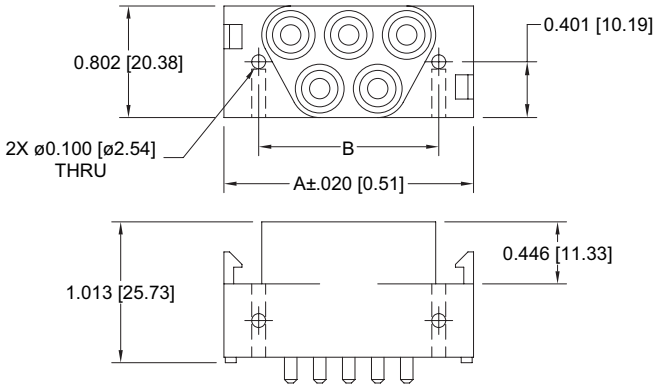


For information regarding size 12 removable contacts, see Removable Contact section, pages 47-53.

SAFETY SHROUD

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

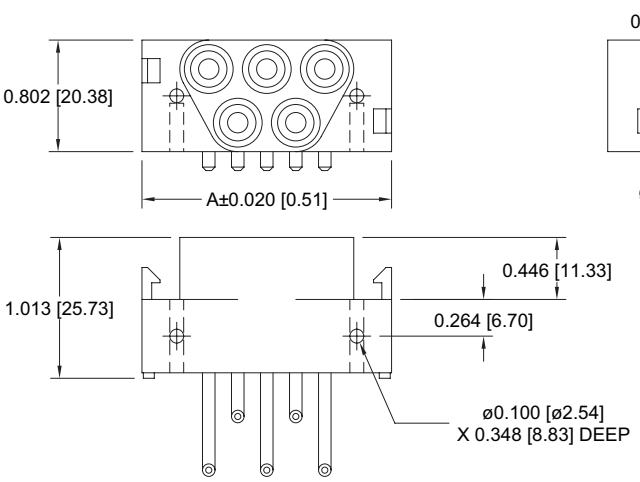
MALE STRAIGHT PRINTED BOARD MOUNT CONNECTOR
CODE 3, 0.146 [3.71] CONTACT EXTENSION



Typical part number:
PLS5W5M300A1

PART NUMBER	A	B
PLS5W5M300A1	1.795 [45.60]	1.295 [32.90]
PLS7W7M300A1	2.213 [56.20]	1.713 [43.50]

MALE RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
CODE 4, 0.146 [3.71] CONTACT EXTENSION



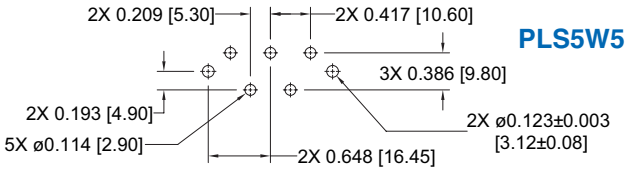
Typical part number:
PLS5W5M400A1

PART NUMBER	A	B
PLS5W5M400A1	1.795 [45.60]	1.295 [32.90]
PLS7W7M400A1	2.213 [56.20]	1.713 [43.50]

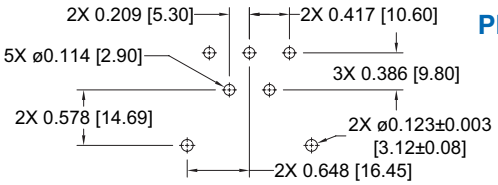
PRINTED BOARD CONTACT HOLE PATTERNS

STRAIGHT SOLDER

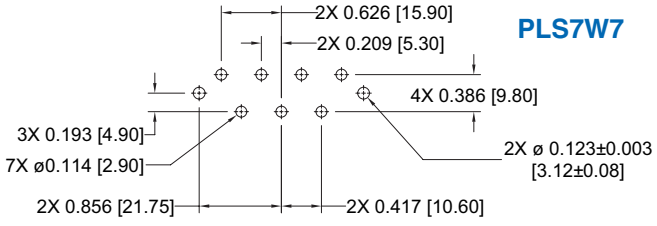
PLS5W5



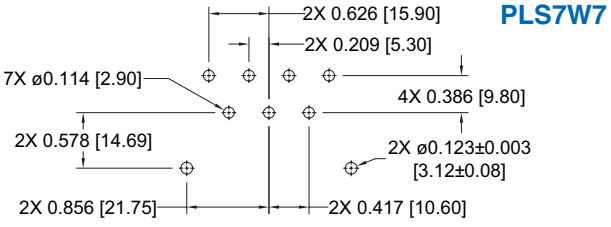
PLS5W5



PLS7W7



PLS7W7



DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	—	9
EXAMPLE	PLS	5W5	M	4	0	0	A1	/AA	—	

STEP 1 - BASIC SERIES

PLS - PLS Series

PLSH - High conductivity contacts

STEP 2 - CONNECTOR VARIANTS

5W5 - Five size 12 contacts

7W7 - Seven size 12 contacts

STEP 3 - CONNECTOR GENDER

M - Male

F - Female

STEP 4 - CONTACT TERMINATION TYPE

0 - Order contacts separately for cable connectors for connection systems 5, 6, 7 and 8, see pages 47-53. Female connectors only. **

1 - Order contacts separately for Panel Mount connectors for connection system 7, see pages 47-53. For 7W7 female variant consult technical sales.

3 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension for connection system 6. Male connectors only. ***

4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension for connection system 5. Male connectors only. ***

STEP 5 - MOUNTING STYLE

0 - None.

N - Push-on Fastener for Straight Printed Board Mount Connectors

STEP 6 - CABLE ADAPTER

0 - None

5 - Top Opening Hood, see accessories section page 64.

STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS

0 - Crimp Contacts ordered separately, see pages 47-53.

A1 - Gold flash over nickel on mating end and termination end.

A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00µ] tin-lead solder coat on termination end.

C1 - 0.000030 inch [0.76µ] gold over nickel on mating end and termination end.

C2 - 0.000030 inch [0.76µ] gold over nickel on mating end and 0.00020 inch [5.00µ] tin-lead solder coated termination end.

D1 - 0.000050 inch [1.27µ] gold over nickel on mating end and termination end.

D2 - 0.000050 inch [1.27µ] gold over nickel on mating end and 0.00020 inch [5.00µ] tin-lead solder coated termination end.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

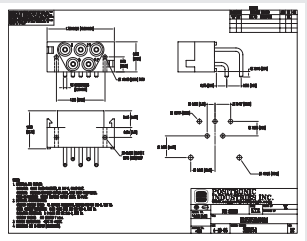
/AA - Compliant per EU Directive 2002/95/EC (RoHS)

NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PLS5W5M400A1

STEP 9 - SPECIAL OPTIONS

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES file.



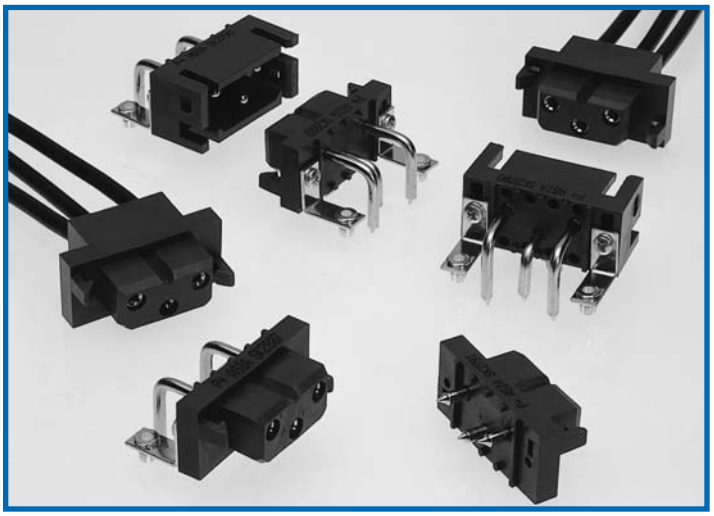
SK Drawing

3-dimensional model

** Consult technical sales for availability of male version of contact type 0.

*** Consult technical sales for availability of female version of contact type 3 and 4.

SAFETY SHROUD



A.C. / D.C. INPUT CONNECTOR

* Hot Plug Capability

*Screw Termination Contacts

* Size 12 Power Contacts

* Large Surface Area Mating System

* Contact Current Rating to 40 Amperes

* Sequential Mating Options

* Discriminating Locking System

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator: Glass-filled polyester, UL 94V-0. Contact technical sales for availability of high temperature insulator material.

Contacts: Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76µ] gold over nickel, or 0.000050 [1.27µ] gold over nickel. Solder coated terminations optional.

Hood: Glass-filled polyester, UL 94V-0.

Mounting Bracket: Brass, tin plate.

Push-on Fastener: Spring tempered copper alloy, tin plate.

Mounting Screw: Steel, zinc plate, or stainless steel passivated.

ELECTRICAL CHARACTERISTICS:

CONTACT CURRENT RATING:

Standard Contact Material: 40 amperes. See page 33 for details.

High Conductivity Contact Material: 55 amperes. See page 33 for details.

INITIAL CONTACT RESISTANCE:

Standard Contact Material: 0.001 ohms max. per IEC 512-2, Test 2b.

High Conductivity Contact Material: 0.00037 ohms max. per IEC 512-2, Test 2b.

Insulation Resistance: 5 G ohms per IEC 512-2, test 3a.

Voltage Proof: 3,750 V r.m.s. per IEC 512-2, test 4a, method A.

Clearance and Creepage Distance: 0.125 [3.18] minimum

Working Voltage: 1,250 V. r.m.s.

Hot Pluggable [50 couplings per UL 1977 paragraph 15]: Contact technical sales

Working Temperature: -55˚C to +125˚C
Contact technical sales for availability of high temperature insulator material.

MECHANICAL CHARACTERISTICS:

Removable Contacts: Rear insertion/ front release. Female contact features “Closed Entry” design for highest reliability. 0.094 [2.39]

Removable Contact Retention in Insulator: 20 lbs. [89N] per IEC 512-8, test 15a.

Fixed Contacts: Printed board terminations, both straight and right angle (90°). Female contact features “Closed Entry” design for highest reliability. 0.094 [2.39] diameter male contact.

Fixed Contact Retention in Insulator: 10 lbs. [44N], minimum.

Resistance to Soldering Iron Heat: 260˚C [500˚F] for 10 seconds duration per IEC 512-6, test 12e, 25 watt soldering iron.

Contact Terminations: Crimp removable contacts and solder cup removable contacts for wire size 12 AWG [4.0 mm²]. Straight and right angle (90°) solder printed board mount, 0.090 [2.29] tail diameter. Compliant termination press-fit.

Connection Systems: Cable to cable, cable to printed board, cable to panel mount, and printed board to printed board.

Sequential Mating Systems: Male contacts can provide two mating lengths.

Locking System: Insulators provide locking between cable to cable, cable to printed board, and cable to panel mount applications.

Polarization: Provided in insulator design.

Mounting to P.C. Board: Rapid installation push-on fasteners.

Mechanical Operations: 500 operations

POSITRONIC INDUSTRIES RoHS Compliant Per EU Directive 2002/95/EC

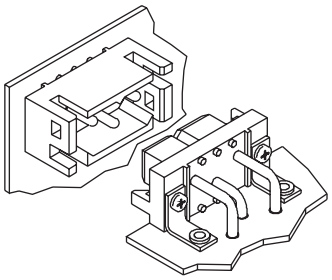
For RoHS options see page 38.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

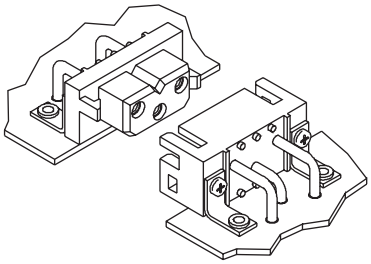
CONNECTION SYSTEM AND TEMPERATURE RISE CURVE

CONNECTION SYSTEMS

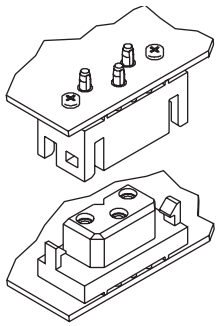
System 1
Mother Board - Daughter Board



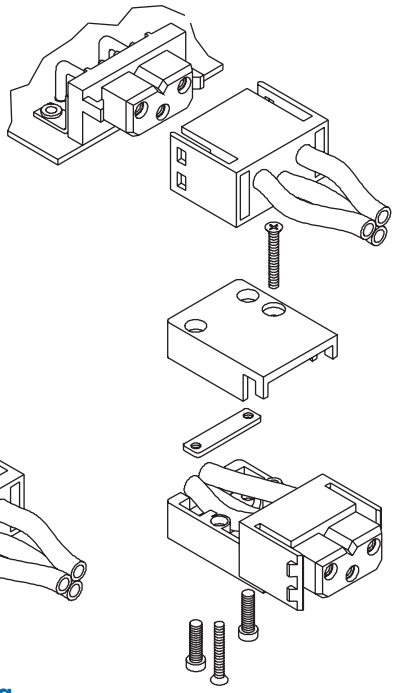
System 2
Side to Side Board Mounting



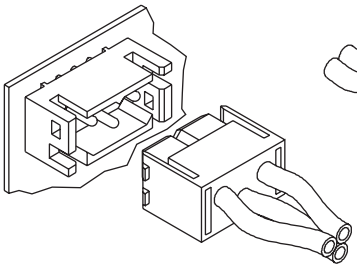
System 4
Sandwich Board Mounting



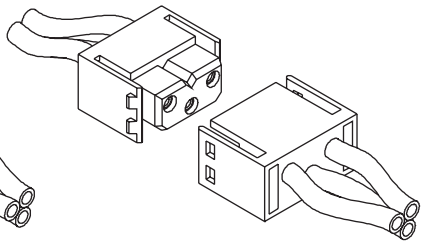
System 5
Cable to Right Angle (90°) Board Mount



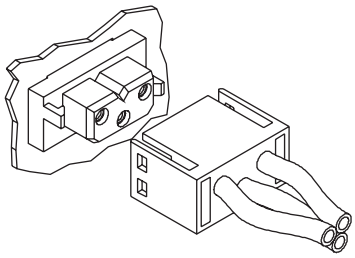
System 6
Cable to Straight Board Mount



System 7
Cable to Cable



System 8
Panel Mounting to Cable

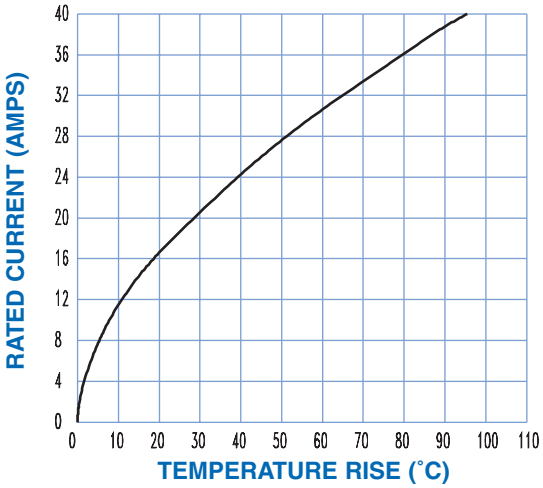


System 9
Cable Connector with Cable Adapter

TEMPERATURE RISE CURVE

STANDARD CONTACT MATERIALS

CONNECTORS WITH PLB PREFIX



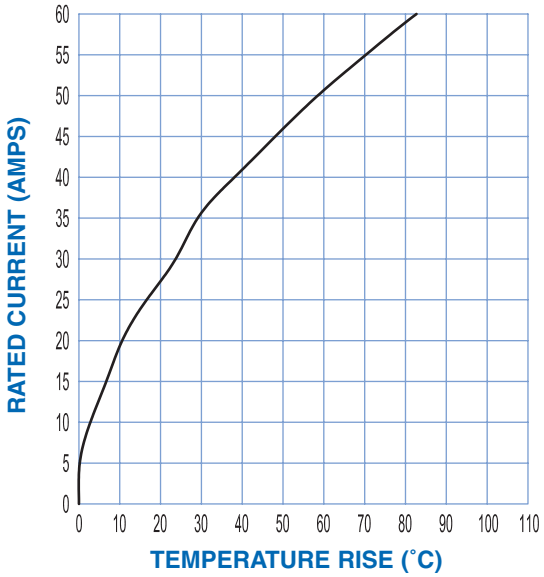
Test conducted per IEC Publication 512-3, Test 5a.
All power contacts under load.

Standard Density: Curve developed using PLB3W3M4BN0A1 and PLB3W3F300A1 mated connector terminated to 12 AWG wire.

High Conductivity: Curve developed using PLBH3W3M9300A1 and PLBH3W3F9300A1 mated connector terminated to 12 AWG wire

HIGH CONDUCTIVITY CONTACT MATERIALS

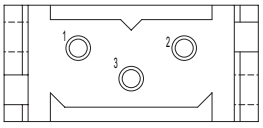
CONNECTORS WITH PLBH PREFIX
OR "S" SUFFIX ON CRIMP CONTACTS



DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONNECTOR VARIANT

FACE VIEW OF MALE CONNECTOR



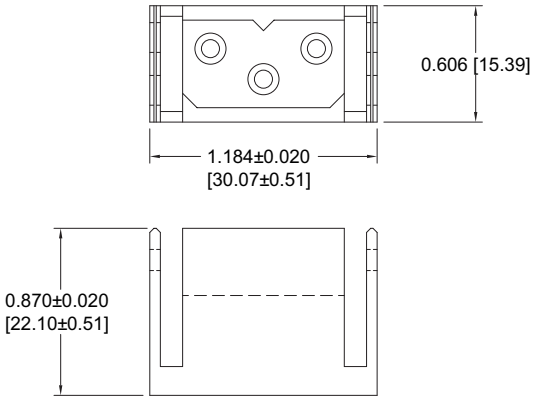
PLB3W3

CABLE CONNECTOR FOR USE WITH SIZE 12 REMOVABLE CONTACTS

CODE 0

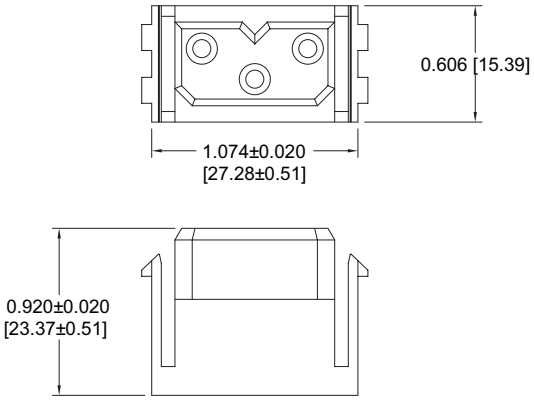
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number: PLB3W3M0000

FEMALE



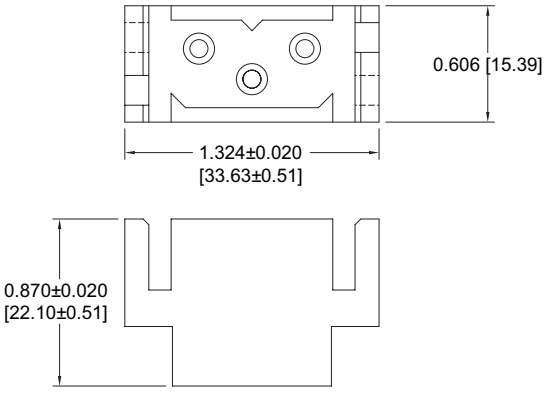
Part Number: PLB3W3F0000

PANEL MOUNT CONNECTOR FOR USE WITH SIZE 12 REMOVABLE CONTACTS

CODE 1

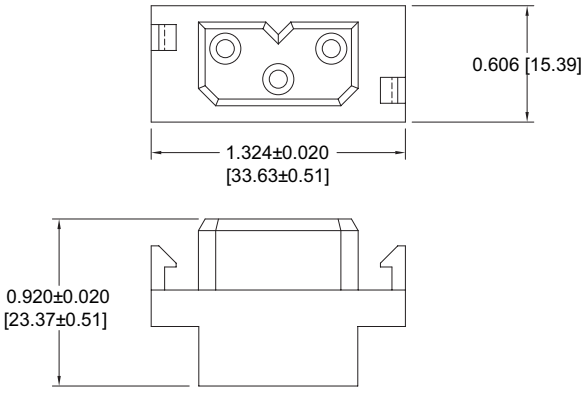
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number: PLB3W3M1000

FEMALE



Part Number: PLB3W3F1000

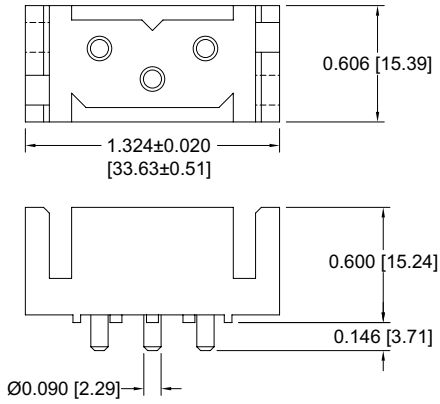
For information regarding size 12 removable contacts, see Removable Contact section, pages 47-53.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

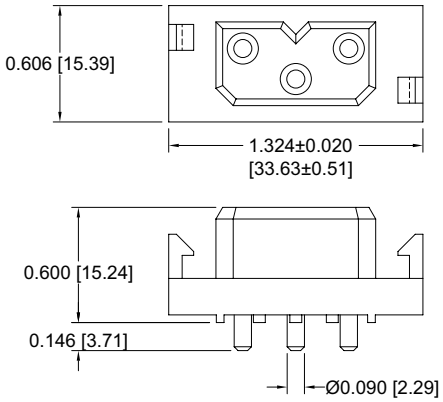
STRAIGHT SOLDER PRINTED BOARD MOUNT, COMPLIANT PRESS-FIT CONNECTOR AND CONTACT HOLE PATTERN

STRAIGHT PRINTED BOARD MOUNT CONNECTOR

CODE 3, 0.146 [3.71] CONTACT EXTENSION



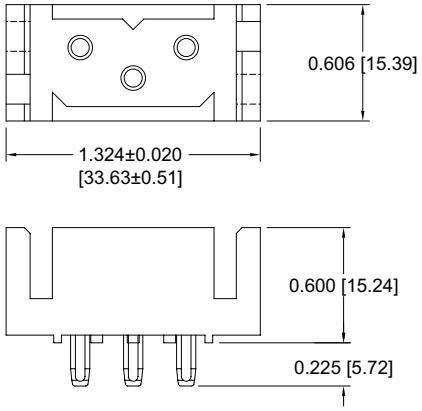
Part Number: PLB3W3M300A1



Part Number: PLB3W3F300A1

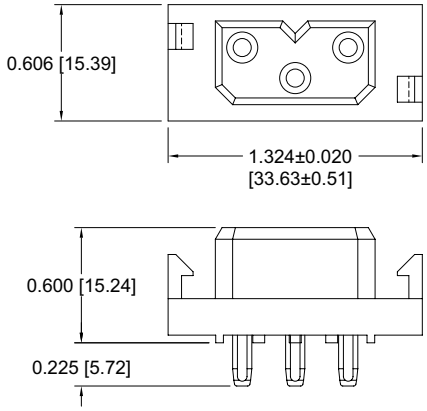
COMPLIANT PRESS-FIT CONNECTOR

CODE 93, 0.225 [5.72] CONTACT EXTENSION



Part Number: PLB3W3M93ST30A1

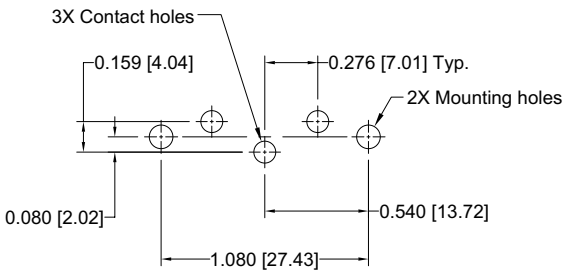
See page 57 for Installation Tooling.



Part Number: PLB3W3F93ST30A1

CONTACT HOLE PATTERN

FOR STRAIGHT PRINTED BOARD MOUNT AND COMPLIANT PRESS-FIT CONNECTORS



SUGGESTED PRINTED BOARD HOLE SIZES:

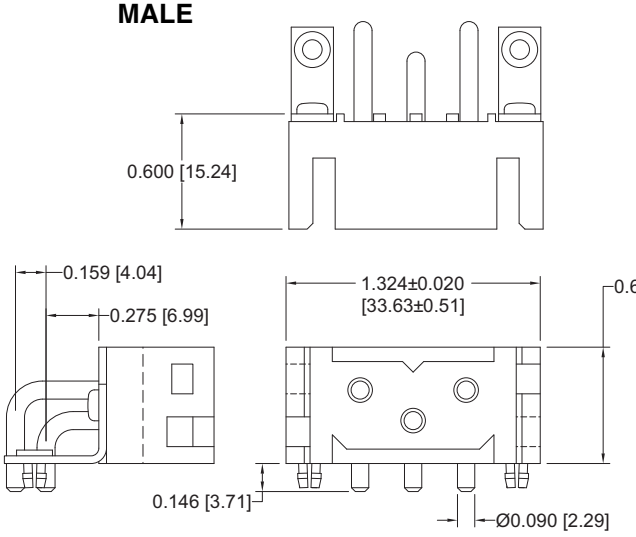
Suggest Ø 0.114 [2.90] finished holes in printed board for straight solder printed board mount contacts.

Suggest Ø 0.123±0.003 [3.15±0.08] holes in printed board for mounting connector with push-on fasteners or 0.100 [2.54] for mounting connector with #2 screws.

NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

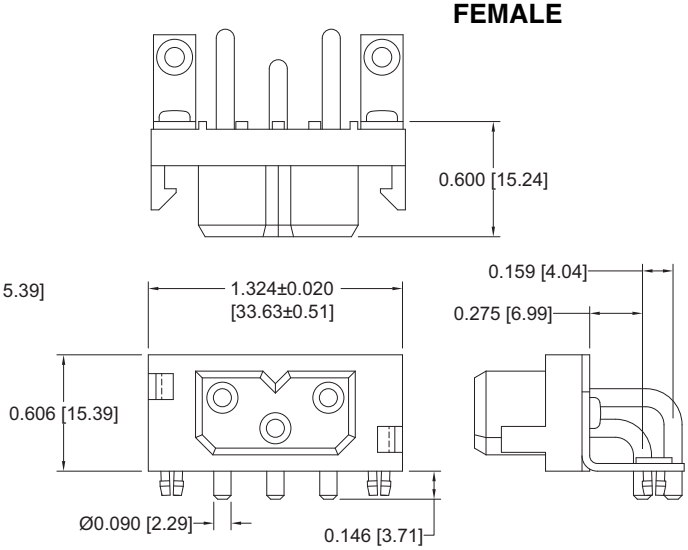
RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR
CODE 4, 0.146 [3.71] CONTACT EXTENSION

MALE



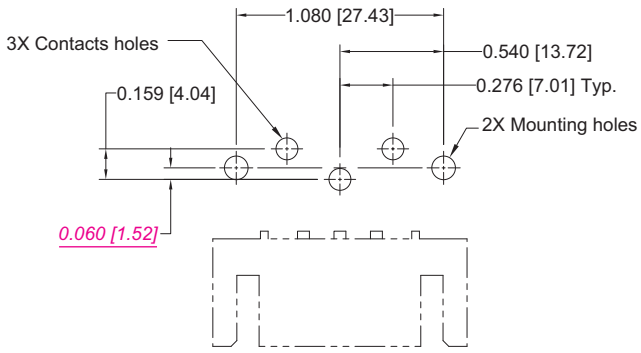
Part Number:
PLB3W3M4BN0A1

FEMALE



Part Number:
PLB3W3F4BN0A1

CONTACT HOLE PATTERN
RIGHT ANGLE (90°) ANGLE PRINTED BOARD MOUNT CONNECTORS



SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest Ø 0.114 [2.90] finished holes in printed board for right angle (90°) solder printed board mount contacts.

Suggest Ø 0.123±0.003 [3.15±0.08] holes in printed board for mounting connector with push-on fasteners.

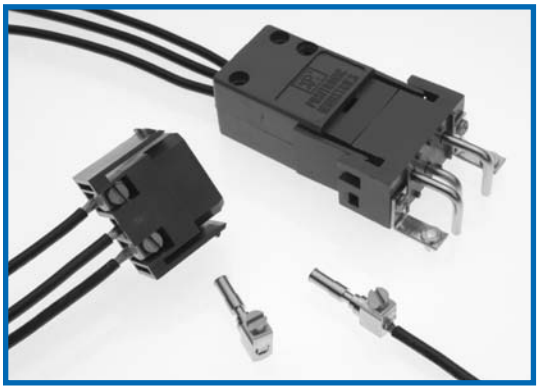
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

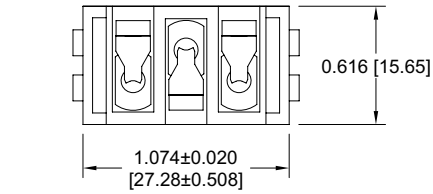
SCREW TERMINATION CONNECTOR

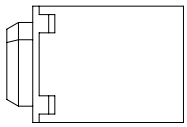
SCREW TERMINATIONS ALLOWS FOR CONVENIENT FIELD INSTALLATION WHEN REQUIRED

CODE 71

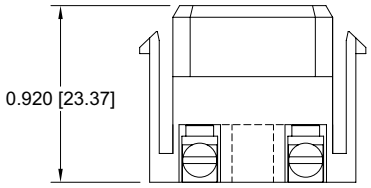
CONTACTS MAY BE SUPPLIED WITH CONNECTOR OR ORDERED SEPARATELY

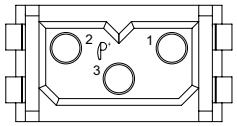




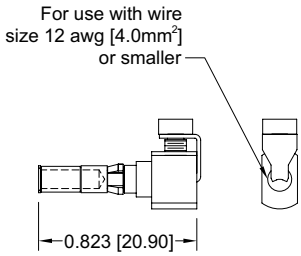


Typical Part Number:
PLB3W3F7100A1
supplied with 3 contacts





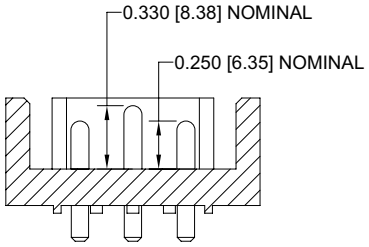
REPLACEMENT CONTACT



Typical Part Number:
FST612N2

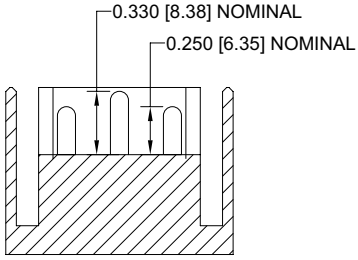
SEQUENTIAL MATING CONTACTS

BOARD MOUNT CONNECTORS



Modification number -338.0 (*see step 8 of the ordering information*) allows for board mount connector to have position 3 loaded with a 0.330 [8.38] nominal mating length contact and positions 1 and 2 loaded with 0.250 [6.35] nominal mating length contacts. **Contact technical sales for additional sequencing options.**

CRIMP AND PANEL MOUNT CONNECTORS



MC610NS and **MC612N** crimp contacts and **MC610NS** and **MC612N** solder cup contacts to be used for 0.330 [8.38] nominal mating length. **MC610NS-228.2** and **MC612N-228.2** crimp contacts and **MS610NS-228.2** and **MS612N-228.2** solder cup contacts to be used for 0.250 [6.35] nominal mating length.

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8		9
EXAMPLE	PLB	3W3	F	3	0	0	A1	/AA	—	

STEP 1 - BASIC SERIES

PLB - PLB Series
PLBH - High conductivity contacts.

STEP 2 - CONNECTOR VARIANTS

3W3 - Three size 12 contacts

STEP 3 - CONNECTOR GENDER

M - Male
F - Female

STEP 4 - CONTACT TERMINATION TYPE

0 - Order contacts separately for cable connectors for connection systems 5, 6, 7, 8 and 9, see pages 47-53.
1 - Removable contact, panel mount connector for connection system 8. Order contacts separately, see pages 47-53.
3 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 4, and 6.
4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension for connection systems 1, 2 and 5.
71 - Screw termination cable connector. Supplied with 3 contacts.
93 - Press-Fit, Compliant Termination for 0.090 [2.29] to 0.175 [4.45] thick P.C. board, for connector systems 1, 4, and 6.

STEP 5 - MOUNTING STYLE

0 - None
B - Metal Right Angle (90°) Mounting Bracket.
BN - Metal Right Angle (90°) Mounting Bracket with Push-on Fastener.
N - Push-On Fastener For Straight Printed Board Mount Connectors
ST2 - Self-tapping steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board. ~~Use with contact code 93.~~
ST3 - Self-tapping steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board. ~~Use with contact code 93.~~
ST4 - Self-tapping steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board. ~~Use with contact code 93.~~
SS2 - Self-tapping stainless steel screws 2-28 x 0.250±0.030 [6.35±0.76] length for 0.093 [2.36] thick board. ~~Use with contact code 93.~~
SS3 - Self-tapping stainless steel screws 2-28 x 0.312±0.030 [7.92±0.76] length for 0.125 [3.18] thick board. ~~Use with contact code 93.~~
SS4 - Self-tapping stainless steel screws 2-28 x 0.375±0.030 [9.53±0.76] length for 0.175 [4.45] thick board. ~~Use with contact code 93.~~

STEP 6 - CABLE ADAPTER AND BLIND MATE SYSTEM

0 - None.
5 - Top Opening Hood.
11 - Blind Mating System for 0.040 [1.02] thick panel.
12 - Blind Mating System for 0.060 [1.52] thick panel.
13 - Blind Mating System for 0.090 [2.29] thick panel.
14 - Blind Mating System for 0.120 [3.05] thick panel.

STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS

0 - Crimp Contacts ordered separately, see pages 47-53.
A1 - Gold flash over nickel on mating end and termination end.
A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coat on termination end. Not available with contact code 71 or 93.
C1 - 0.000030 inch [0.76μ] gold over nickel on mating end and termination end.
C2 - 0.000030 inch [0.76μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with contact code 71 or 93.
D1 - 0.000050 inch [1.27μ] gold over nickel on mating end and termination end.
D2 - 0.000050 inch [1.27μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with contact code 71 or 93.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive 2002/95/EC (RoHS)

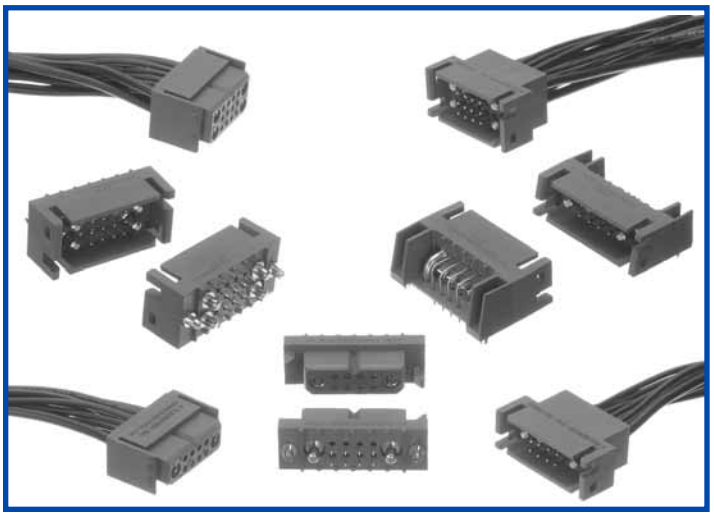
NOTE: If compliance to environmental legislation is not required, this step will not be used. Example: PLB3W3F300A1

STEP 9 - SPECIAL OPTIONS

-338.0 - Sequential mating. Position 3 first mate, last break. Available on 3, 4, and 93 only.

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.



PCS SERIES POWER CONNECTORS WITH MIXED DENSITY CONTACTS

*** Mixed density contacts**

• Power contacts have a resistance as low as 0.0003 ohms and carry up to 85 amps per U.L. 1977

• Available with two power contacts and eight signal; or four power contacts and twelve signal

• Solder, press-fit or cable terminations

• Integral locking on cable connectors

TECHNICAL CHARACTERISTICS

MATERIALS AND FINISHES:

Insulator:	Glass-filled polyester, UL 94V-0. Contact technical sales for availability of high temperature insulator material.
Contacts:	Precision machined copper alloy with gold flash over nickel, or 0.000030 inch [0.76μ] gold over nickel, or 0.000050 [1.27μ] gold over nickel. Solder coated terminations optional.
Mounting Clip:	Beryllium copper with tin plate.
Hood:	Glass filled polyester, UL 94V-0.
Mounting Bracket:	Brass with tin plate.
Push-on Fastener:	Spring tempered copper alloy, tin plate

ELECTRICAL CHARACTERISTICS:

SIGNAL CONTACTS

Contact Current Rating:	7.5 amperes nominal.
Initial Contact Resistance:	0.007 ohms max. per IEC 512-2, Test 2b

POWER CONTACTS

Contact Current Rating:	See temperature rise curves on page 40. For additional information see pages 47-53.
Initial Contact Resistance:	
Standard Conductivity:	0.0005 ohms max. per IEC 512-2, Test 2b.
High Conductivity:	0.0003 ohms max. per IEC 512-2, Test 2b.

SHIELDED CONTACTS

Initial Contact Resistance:	0.008 ohms maximum.
Nominal Impedance:	50 ohms.
Insertion Loss:	-0.46 dB at 1 GHz -1.5 dB at 2 GHz
VSWR:	1.15 average at 1 GHz 1.56 average at 2 GHz

Above values measured using frequency domain techniques.

Proof Voltage:	1000 V r.m.s.

ELECTRICAL CHARACTERISTICS, CONTINUED:

HIGH VOLTAGE CONTACTS

Flash over Voltage:	3600 V r.m.s.
Proof Voltage:	2700 V r.m.s.
Initial Contact Resistance:	0.008 ohms maximum.

CONNECTOR

Insulation Resistance:	5 G ohms per IEC 512-2, Test 3a, Method A.
Working Voltage:	600 V rms.
Voltage Proof:	2200 V rms per IEC 512-2, Test 4a, Method C.
Clearance and Creepage Distance:	0.080 inch [2.03 mm]
Working Temperature:	-55°C to +125°C.

MECHANICAL CHARACTERISTICS:

SIGNAL CONTACTS

Removable:	Insert contact to rear face of insulator, release from front face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] diameter male contacts, closed entry design female contacts.
Fixed:	Straight solder, right angle (90°) solder and straight compliant press-fit printed board mount terminations. Size 20 contacts, 0.040 inch [1.02 mm] diameter male contacts, open entry design female contacts.

. . . Continued on next page

POSITRONIC INDUSTRIES RoHS Compliant Per EU Directive 2002/95/EC

For RoHS options see page 46.

UL AND CSA RECOGNIZED FILE# E49351

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Continued from previous page . . .

MECHANICAL CHARACTERISTICS, CONTINUED:

POWER CONTACTS:

Removable: Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 0.142 inch [3.61 mm] diameter male contacts, closed entry design female contacts.

Printed Board Mount: Straight solder, right angle (90°) solder and straight compliant press-fit printed board mount terminations. Size 8 contacts, 0.142 inch [3.61 mm] male contacts, closed entry design female contacts.

SHIELDED CONTACTS:

Removable: Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. See page 53 table of cable sizes for contact termination dimensions.

HIGH VOLTAGE CONTACTS:

Removable: Insert contact to rear face of insulator, release from front face of insulator.
Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter.

Contact Terminations: 20-24 AWG [0.5-0.25mm^2] removable crimp signal, 0.028 inch [0.71 mm] diameter straight and right angle (90°) solder printed board mount, 8-16 AWG [10.0-1.0mm^2] removable solder and crimp power, 0.125 inch [3.18 mm] diameter straight and right angle (90°) solder printed board mount, power, shielded, high voltage cable, and straight compliant press-fit terminations.

Contact Retention in Insulator: Fixed signal - 9 lbs. [40 N]. Removable Signal - 10 lbs. [44N]. Power, shielded and high voltage - 22 lbs. [98 N].

Resistance to Solder Iron Heat: 500° F [260° C] for 10 second duration per IEC 512-6, test 12e, 25 watt soldering iron.

Connection Systems: Connector provides cable to cable, cable to printed board, cable to panel mount and printed board to printed board application.

Locking System: Insulators provide locking between cable to cable, cable to printed board and cable to panel mount applications.

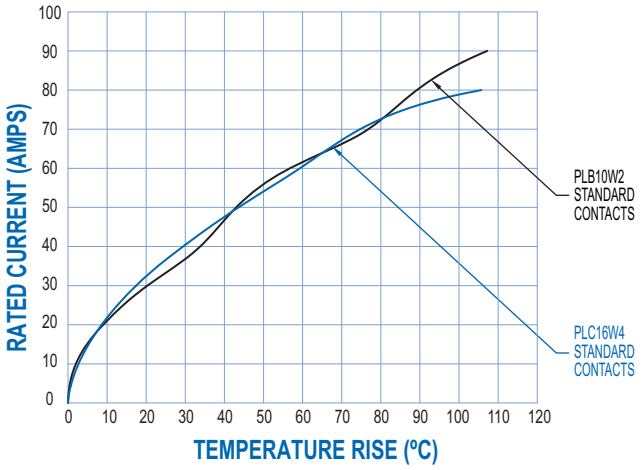
Polarizations: Provided in insulator design.

Mounting to Printed Board: Rapid installation push-on fasteners. Self-tapping screws for compliant connectors.

Mechanical Operations: 500 operations per IEC 512-5.

TEMPERATURE RISE CURVES

STANDARD CONTACT MATERIAL

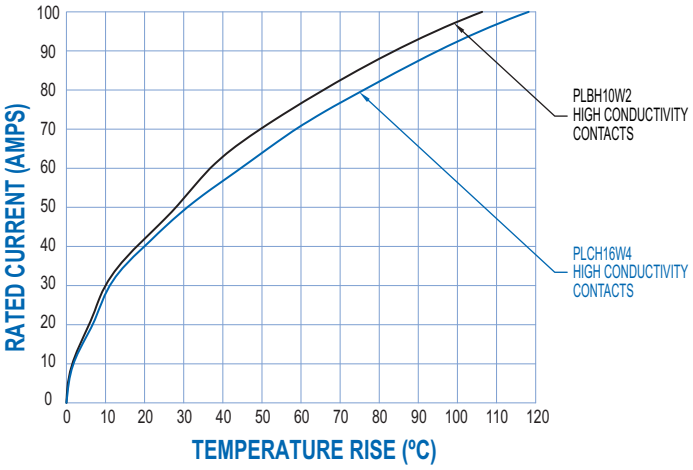


Test conducted in accordance with UL1977. All power contacts under load.

10W2: Curve developed using PLB10W2F9300A1 and PLB10W2M0000 connectors with MC4008D contacts terminated to 8 AWG wire .

16W4: Curve developed using PLC16W4F9300A1 and PLC16W4M0000 connectors with MC4008D contacts terminated to 8 AWG wire.

HIGH CONDUCTIVITY CONTACT MATERIAL



Test conducted in accordance with UL1977. All power contacts under load.

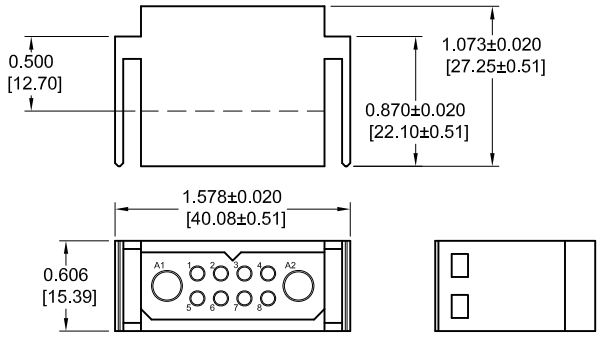
10W2: Curve developed using PLBH10W2F9300A1 and PLB*H*10W2M0000* connectors with MC4008DS contacts terminated to 8 AWG wire .

16W4: Curve developed using PLCH16W4F9300A1 and PLC*H*16W4M0000* connectors with MC4008DS contacts terminated to 8 AWG wire.

**** Note: in the above part numbers PLBH10W2M0000 and PLCH16W4M0000, the "H" should not be included in the part number.***

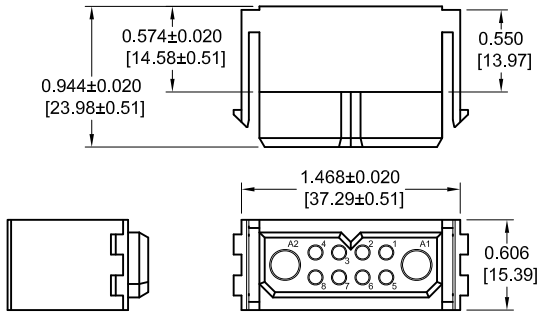
PLB~~(H)~~10W2 CABLE CONNECTOR
FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS
CODE 0
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number:
PLB10W2M0000
~~PLBH10W2M0000~~

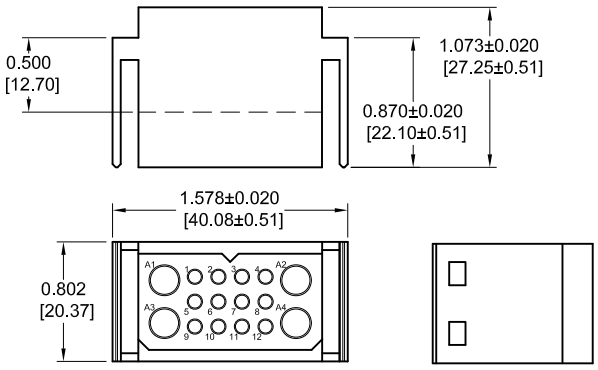
FEMALE



Part Number:
PLB10W2F0000
~~PLBH10W2F0000~~

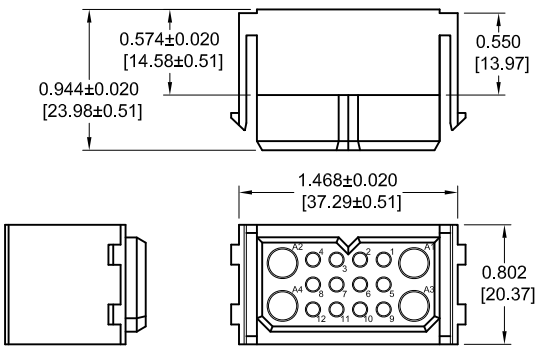
PLC~~(H)~~16W4 CABLE CONNECTOR
FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS
CODE 0
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number:
PLC16W4M0000
~~PLCH16W4M0000~~

FEMALE

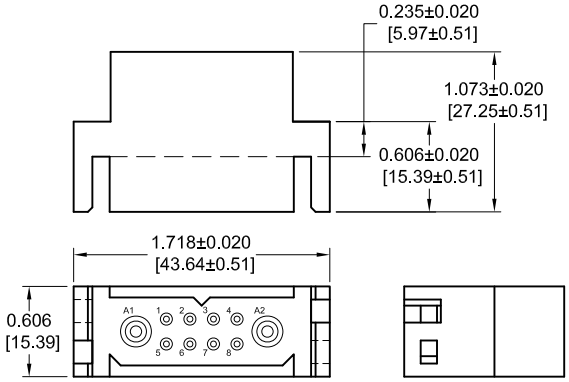


Part Number:
PLC16W4F0000
~~PLCH16W4F0000~~

For information regarding size 20 and size 8 removable contacts, see Removable Contact section, pages 47-53.

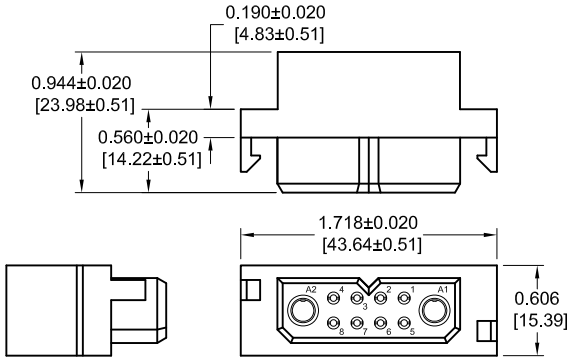
PLB~~(H)~~10W2 PANEL MOUNT CONNECTOR
FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS
CODE 1
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number:
PLB10W2M1000
~~PLBH10W2M1000~~

FEMALE

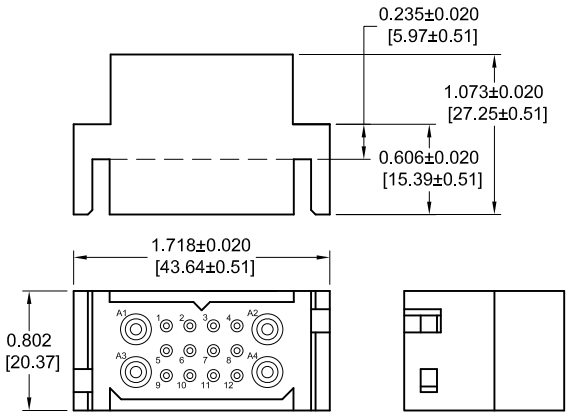


Part Number:
PLB10W2F1000
~~PLBH10W2F1000~~

For panel cutout, see chart on page 67.

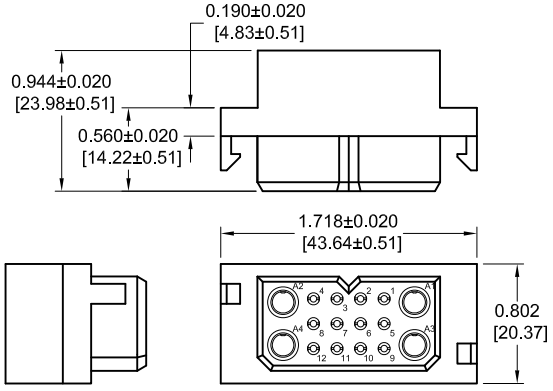
PLC~~(H)~~16W4 PANEL MOUNT CONNECTOR
FOR USE WITH SIZE 20 AND SIZE 8 REMOVABLE CONTACTS
CODE 1
CONTACTS ARE NOT SUPPLIED WITH CONNECTOR AND MUST BE ORDERED SEPARATELY

MALE



Part Number:
PLC16W4M1000
~~PLCH16W4M1000~~

FEMALE



Part Number:
PLC16W4F1000
~~PLCH16W4F1000~~

For panel cutout, see chart on page 67.

For information regarding size 20 and size 8 removable contacts, see Removable Contact section, pages 47-53.

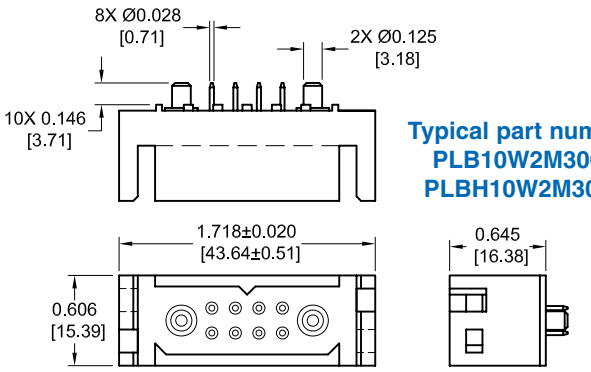
NEW!

STRAIGHT PRINTED BOARD CONNECTOR AND CONTACT HOLE PATTERN

PLB(H)10W3 STRAIGHT PRINTED BOARD MOUNT CONNECTOR

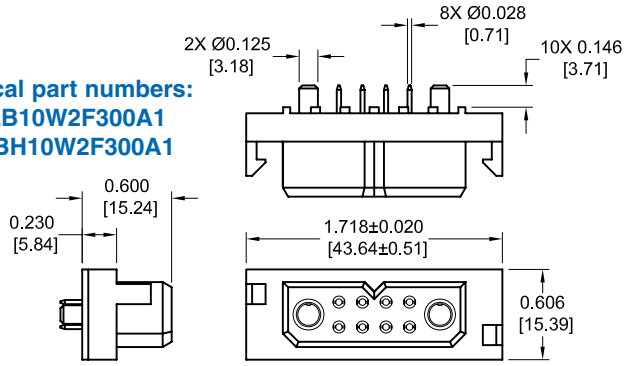
CODE 3, 0.146 [3.71] CONTACT EXTENSION

MALE



Typical part numbers:
PLB10W2M300A1
PLBH10W2M300A1

FEMALE

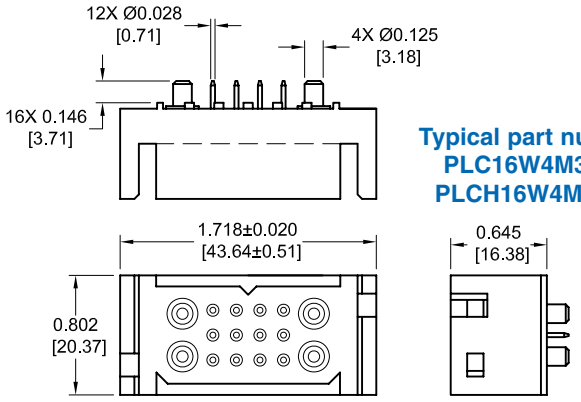


Typical part numbers:
PLB10W2F300A1
PLBH10W2F300A1

PLC(H)16W4 STRAIGHT PRINTED BOARD MOUNT CONNECTOR

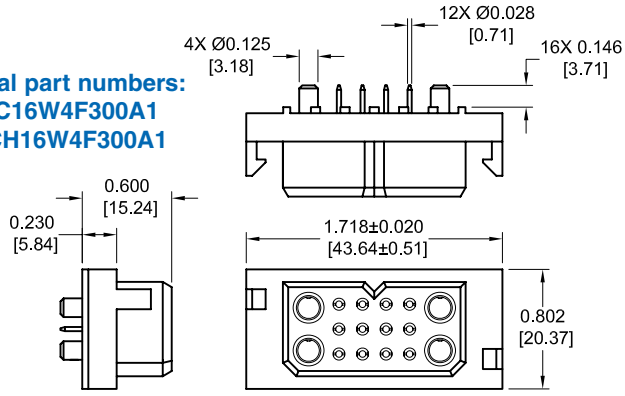
CODE 3, 0.146 [3.71] CONTACT EXTENSION

MALE



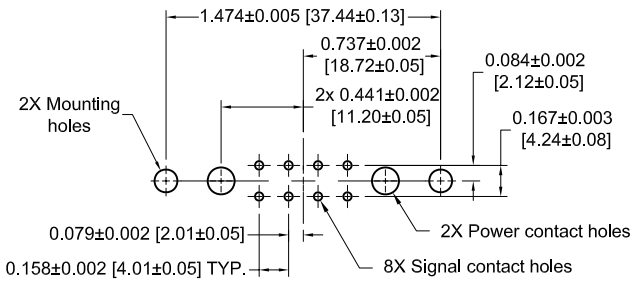
Typical part numbers:
PLC16W4M300A1
PLCH16W4M300A1

FEMALE

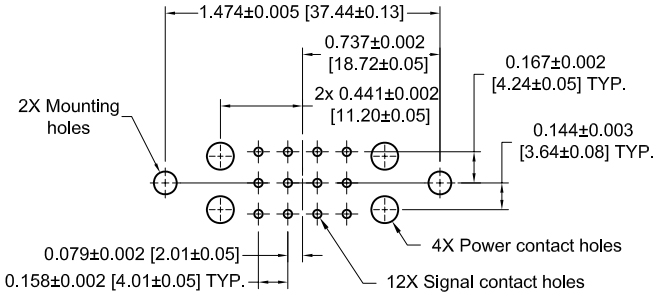


Typical part numbers:
PLC16W4F300A1
PLCH16W4F300A1

STRAIGHT SOLDER AND COMPLIANT CONTACT HOLE PATTERN



PLB10W2



PLC16W4

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.145 [3.68] Ø hole in printed board for power contact termination positions.
Suggest 0.045 [1.14] Ø hole for signal solder contact termination positions.
Suggest 0.100 [2.54] Ø hole in printed board when mounting connectors with #2 thread forming screws.
Suggest 0.123±0.003 [3.12±0.08] Ø hole in printed board for mounting connector with push-on fasteners.
NOTE: See page 61 for suggested printed board drill hole sizes, recommended plating and finished hole sizes for compliant contact termination positions.

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NEW!

RIGHT ANGLE (90°) PRINTED BOARD CONNECTOR AND CONTACT HOLE PATTERN

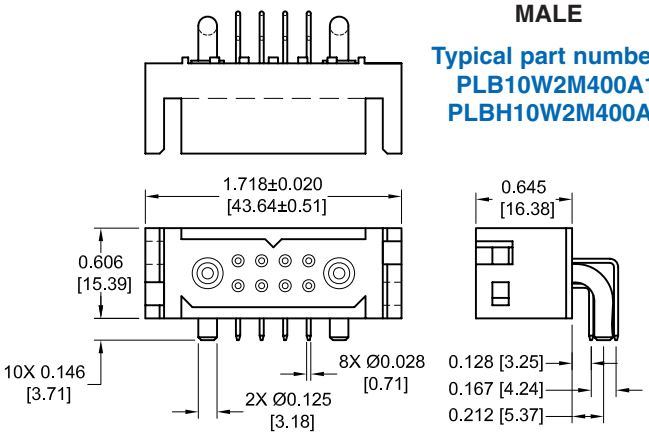
Power Connection Systems

PLB(H)10W3 RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

CODE 4, 0.146 [3.71] CONTACT EXTENSION

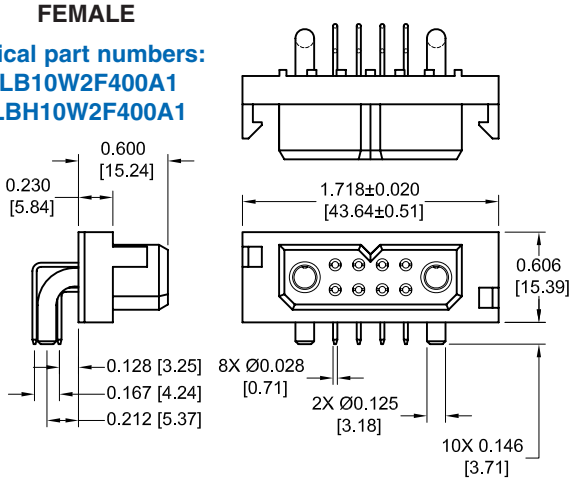
MALE

Typical part numbers:
PLB10W2M400A1
PLBH10W2M400A1



FEMALE

Typical part numbers:
PLB10W2F400A1
PLBH10W2F400A1

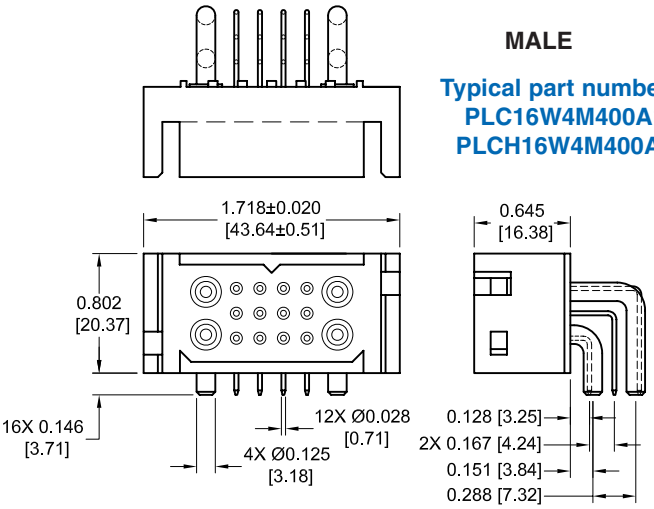


PLC(H)16W4 RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONNECTOR

CODE 4, 0.146 [3.71] CONTACT EXTENSION

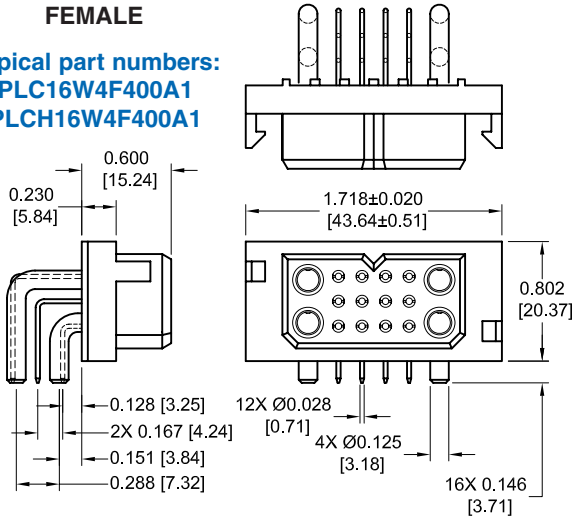
MALE

Typical part numbers:
PLC16W4M400A1
PLCH16W4M400A1

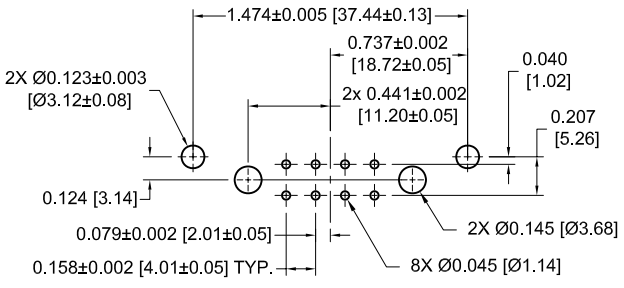


FEMALE

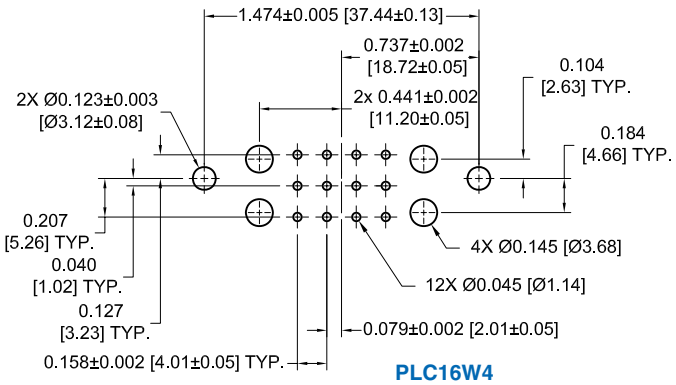
Typical part numbers:
PLC16W4F400A1
PLCH16W4F400A1



RIGHT ANGLE (90°) PRINTED BOARD MOUNT CONTACT HOLE PATTERN



PLB10W2



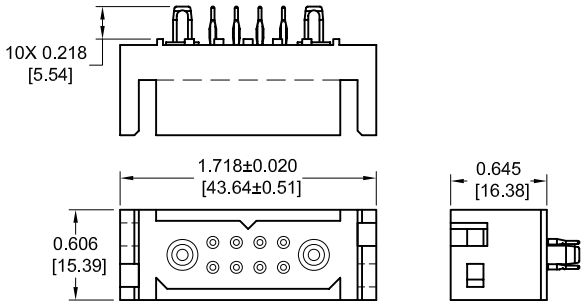
PLC16W4

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PLB(H)10W2 COMPLIANT PRESS-FIT CONNECTOR

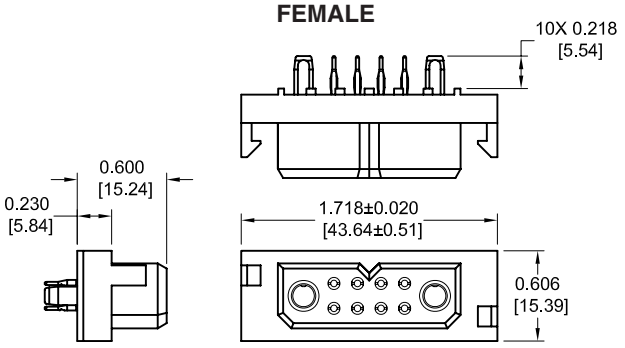
CODE 93

MALE



Typical part numbers:
PLB10W2M9300A1
PLBH10W2M9300A1

FEMALE



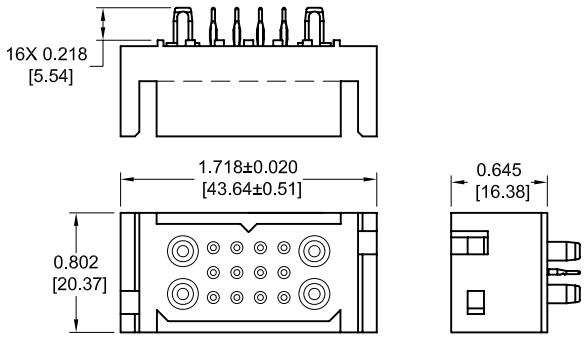
Typical part numbers:
PLB10W2F9300A1
PLBH10W2F9300A1

NOTE: Connectors are designed to be mounted to the PCB with screws, see page 63 for mounting screw information.
See page 43 for contact hole pattern.

PLC(H)16W4 COMPLIANT PRESS-FIT CONNECTOR

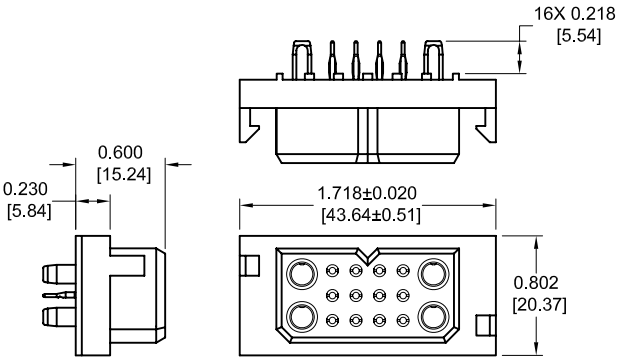
CODE 93

MALE



Typical part numbers:
PLC16W4M9300A1
PLCH16W4M9300A1

FEMALE



Typical part numbers:
PLC16W4F9300A1
PLCH16W4F9300A1

NOTE: Connectors are designed to be mounted to the PCB with screws, see page 63 for mounting screw information.
See page 43 for contact hole pattern.

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NEW!

PCS MIXED DENSITY CONNECTOR ORDERING INFORMATION

Power Connection Systems

ORDERING INFORMATION - CODE NUMBERING SYSTEM

Specify Complete Connector By Selecting An Option From Step 1 Through 7

STEP	1	2	3	4	5	6	7	8	—	9
EXAMPLE	PLC	16W4	F	4	B3N	0	A1	/AA	—	

STEP 1 - BASIC SERIES

PLB - 2 Row
PLBH - 2 Row High conductivity contacts
PLC - 3 Row
PLCH - 3 Row High conductivity contacts

STEP 2 - CONNECTOR VARIANTS

2 Row - 10W2
3 Row - 16W4

STEP 3 - CONNECTOR GENDER

M - Male
F - Female

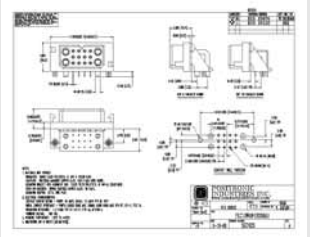
STEP 4 - CONTACT TERMINATION TYPE

0 - Removable contact, cable connector. Order contacts separately, see pages 47-53.
1 - Removable contact, panel mounted connector. Order contacts separately, see pages 47-53.
3 - Solder, Straight Printed Board Mount with 0.146 [3.71] tail extension.
4 - Solder, Right Angle (90°) Printed Board Mount with 0.146 [3.71] tail extension.
93 - Straight PCB Mount, Press-Fit, length 0.218 [5.54] for 0.125 inch [3.18] thick board.

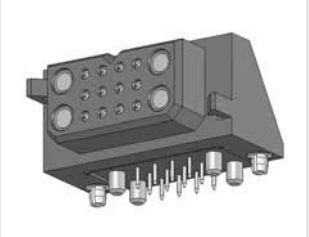
STEP 5 - MOUNTING STYLE

0 - None.
B - Metal Right Angle (90°) Mounting Bracket.
BN - Metal Right Angle (90°) Mounting Bracket with Push-on Fastener.
B3 - Plastic Right Angle (90°) Mounting Bracket with Cross Bar.
B3N - Plastic Right Angle (90°) Mounting Bracket with Cross Bar and Push-on Fastener.
N - Push-On Fastener For Straight Printed Board Mount Connectors
ST2 - Self-tapping steel screws 2-28 x 0.250+0.030 [6.35+0.76] length for 0.093 [2.36] thick board. ~~Use with contact code 93.~~
ST3 - Self-tapping steel screws 2-28 x 0.312+0.030 [7.92+0.76] length for 0.125 [3.18] thick board. ~~Use with contact code 93.~~
ST4 - Self-tapping steel screws 2-28 x 0.375+0.030 [9.53+0.76] length for 0.175 [4.45] thick board. ~~Use with contact code 93.~~
SS2 - Self-tapping stainless steel screws 2-28 x 0.250+0.030 [6.35+0.76] length for 0.093 [2.36] thick board. ~~Use with contact code 93.~~
SS3 - Self-tapping stainless steel screws 2-28 x 0.312+0.030 [7.92+0.76] length for 0.125 [3.18] thick board. ~~Use with contact code 93.~~
SS4 - Self-tapping stainless steel screws 2-28 x 0.375+0.030 [9.53+0.76] length for 0.175 [4.45] thick board. ~~Use with contact code 93.~~

NOTE: Once you have made a connector selection, contact Technical Sales if you would like to receive a drawing in DXF, PDF format or a 3-dimensional IGES, STEP, or SOLIDWORKS file.



SK Drawing



3-dimensional model

STEP 6 - HOODS AND PANEL MOUNT

0 - None.
51 - Top Opening Hood.
6 - Panel Mount, quick release.
81 - Panel Mount, fixed for 0.040 [1.02] thick panel.
82 - Panel Mount, fixed for 0.060 [1.52] thick panel.
83 - Panel Mount, fixed for 0.090 [2.29] thick panel.
11 - Blind Mating System for 0.040 [1.02] thick panel.
12 - Blind Mating System for 0.060 [1.52] thick panel.
13 - Blind Mating System for 0.090 [2.29] thick panel.
14 - Blind Mating System for 0.120 [3.05] thick panel..

STEP 7 - CONTACT PLATING FOR PRINTED BOARD CONNECTORS

0 - Crimp Contacts ordered separately, see page 47-53.
A1 - Gold flash over nickel on mating end and termination end.
A2 - Gold flash over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coat on termination end. Not available with code 93 in step 4.
C1 - 0.000030 inch [0.76μ] gold over nickel on mating end and termination end.
C2 - 0.000030 inch [0.76μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with code 93 in step 4.
D1 - 0.000050 inch [1.27μ] gold over nickel on mating end and termination end.
D2 - 0.000050 inch [1.27μ] gold over nickel on mating end and 0.00020 inch [5.00μ] tin-lead solder coated termination end. Not available with code 93 in step 4.

STEP 8 - ENVIRONMENTAL COMPLIANCE OPTIONS

/AA - Compliant per EU Directive 2002/95/EC (RoHS)

NOTE: If compliance to environmental legislation is not required, this step will not be used.
Example: PLC16W4F4B3N0A1

STEP 9 - SPECIAL OPTIONS

CONTACT TECHNICAL SALES FOR SPECIAL OPTIONS

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

SIZE 20 REMOVABLE CONTACT

NEW!

MATERIALS AND FINISHES:

STANDARD: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

STANDARD: Insert contact to rear face of insulator, release from front face of insulator. Size 20 contacts, 0.040 inch [1.02 mm] diameter male contacts, closed entry design female contacts.

ELECTRICAL CHARACTERISTICS:

Contact Current Rating: 7.5 amperes nominal.
Initial Contact Resistance: 0.007 ohms max. per IEC 512-2, test 2b.

SIZE 16 REMOVABLE CONTACT

MATERIALS AND FINISHES:

STANDARD: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

HIGH CONDUCTIVITY: Tellurium copper, gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

SHIELDED:
Dielectric Material: PCTFE
Inner Contacts: Phosphor bronze, 0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see optional finishes for -15.
Outer Contacts: Brass and beryllium copper, gold flash over nickel. Other finishes are available, see optional finishes for -14.

MECHANICAL CHARACTERISTICS:

STANDARD AND HIGH CONDUCTIVITY: Insert contact to rear face of insulator, release from front face of insulator. Size 16 contacts, 0.062 inch [1.57 mm] diameter male contacts. Female contact closed entry for highest reliability.

SHIELDED:
Contact Retention In Insulator: 18 lbs. [80N].
Removable Contacts: Rear insertion, front removable.
Insertion Force Per Contact: 8 oz. [2.2N] per contact maximum
Durability: 100 cycles minimum.
Vibration: 20g from 10 Hz to 500 Hz
Shock: 30g - 11 ms

ELECTRICAL CHARACTERISTICS:

STANDARD:
Contact Current Rating: See page 9 for detail information.
Initial Contact Resistance: 0.0016 ohms max. per IEC 512-2, test 2b.

HIGH CONDUCTIVITY:
Contact Current Rating: See page 9 for detail information.
Initial Contact Resistance: 0.0007 ohms max. per IEC 512-2, test 2b.

SHIELDED:
Dielectric Strength At Sea Level: 600 V rms
Initial Contact Resistance: 0.012 ohms maximum
Insulator Resistance: 5 G ohms
Insertion Loss: 0.2 dB at 500 MHz for 126N contacts
1.0 dB at 500 MHz for 226N contacts
VSWR: 170 at 0 to 200 MHz
2.25 at 200 to 500 MHz

SIZE 12 REMOVABLE CONTACT

MATERIALS AND FINISHES:

STANDARD: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

HIGH CONDUCTIVITY: Tellurium copper, gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

MECHANICAL CHARACTERISTICS:

STANDARD AND HIGH CONDUCTIVITY: Insert contact to rear face of insulator, release from front face of insulator. Size 12 contacts, 0.094 inch [2.39 mm] diameter male contacts. Female contact closed entry for highest reliability.

ELECTRICAL CHARACTERISTICS:

STANDARD:
Contact Current Rating: 40 amperes continuous, derated per IEC 512-3, test 5b.
Initial Contact Resistance: 0.001 ohms max. per IEC 512-2, test 2b.

HIGH CONDUCTIVITY:
Contact Current Rating: See page 33 for detail information.
Initial Contact Resistance: 0.0007 ohms max. per IEC 512-2, test 2b.

SIZE 8 REMOVABLE CONTACT

NEW!

MATERIALS AND FINISHES:

STANDARD: Precision machined copper alloy with gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

HIGH CONDUCTIVITY: Tellurium copper, gold flash over nickel. Other finishes are available, see optional finishes for -14 and -15.

HIGH VOLTAGE:
Insulator Material: PTFE teflon
Contacts: Male contacts, brass. Female contacts, phosphor bronze. Male and female contacts, 0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see optional finishes for -15.

. . . Continued on next page

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 54-61.

REMOVABLE CONTACT TECHNICAL CHARACTERISTICS

Continued from previous page . . .

SIZE 8 REMOVABLE CONTACT

NEW!

MATERIALS AND FINISHES, CONTINUED

SHIELDED:

Dielectric Material:	PTFE teflon
Inner Contacts:	Phosphor bronze, 0.000030 inch [0.76µ] gold over nickel. Other finishes are available, see optional finishes for -15.
Outer Contacts:	Brass and beryllium copper, gold flash over nickel. Other finishes are available, see optional finishes for -14.

MECHANICAL CHARACTERISTICS:

STANDARD AND HIGH CONDUCTIVITY:	Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts, 0.142 inch [3.61 mm] diameter male contacts, closed entry design female contacts.
HIGH VOLTAGE:	Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. Straight and right angle (90°) terminations. 0.041 inch [1.04 mm] minimum hole diameter.
Durability:	500 cycles minimum.
Vibration:	20g from 10 Hz to 500 Hz.
Shock:	30g-11ms.
SHIELDED:	Insert contact to rear face of insulator, release from front face of insulator. Size 8 contacts. See page 53 table of cable sizes for contact Termination dimensions.

ELECTRICAL CHARACTERISTICS:

STANDARD:

Contact Current Rating:	See temperature rise curves on page 40. For additional information see page 51-52.
Initial Contact Resistance:	0.001 ohms max. per IEC 512-2, test 2b.

HIGH CONDUCTIVITY:

Contact Current Rating:	See temperature rise curves on page 40.
Initial Contact Resistance:	0.0003 ohms max. per IEC 512-2, test 2b.

HIGH VOLTAGE:

Flash over Voltage:	3600 V r.m.s.
Proof Voltage:	2700 V r.m.s.
Initial Contact Resistance:	0.008 ohms maximum.

SHIELDED:

Initial Contact Resistance:	0.008 ohms maximum.
Nominal Impedance:	50 ohms.
Insertion Loss:	-0.46 dB at 1 GHz -1.5 dB at 2 GHz
VSWR:	1.15 average at 1 GHz 1.56 average at 2 GHz

Above values measured using frequency domain techniques.

Proof Voltage: 1000 V r.m.s.

OPTIONAL PLATING FINISHES

NEW!

-14	0.000030 [0.76 µ] gold over nickel by adding "-14" suffix onto part number. *Example: FC720N2-14.*
-15	0.000050 inch [1.27µ] gold over nickel by adding "-15". *Example: FC720N2-15.*

RoHS OPTIONS:

NEW!

/AA	Environmental Compliance Option (RoHS), compliant per EU Directive 2002/95/EC can be achieved by adding "/AA" suffix onto part number. *Examples: FC720N2/AA or for optional finishes use FC720N2/AA-14.*

NEW!

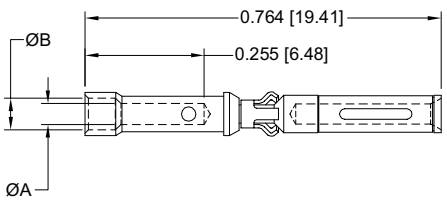
REMOVABLE CRIMP SIGNAL CONTACT

FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS

CONTACTS MUST BE ORDERED SEPARATELY

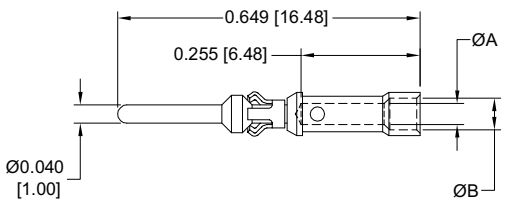
SIZE 20

FEMALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm²]	ØA	ØB
FC720N2	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.045 [1.14]	0.068 [1.73]

MALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm²]	ØA	ØB
MC720N3	20 / 22 / 24 [0.5 / 0.3 / 0.25]	0.045 [1.14]	0.068 [1.73]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 54-61.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

REMOVABLE CRIMP CONTACT

FOR USE WITH PCS SERIES CONNECTORS

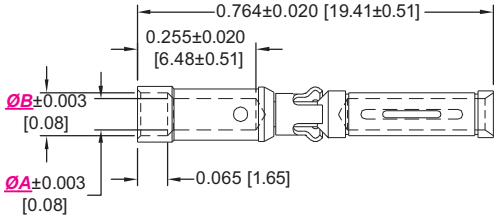
CONTACTS MUST BE ORDERED SEPARATELY

See page 9 for current ratings.

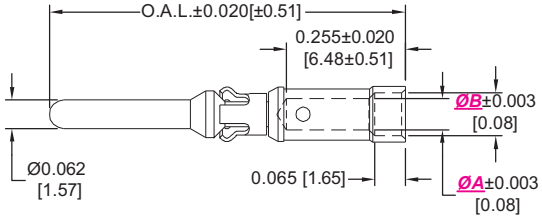
SIZE 16

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



PART NUMBERS	WIRE SIZE AWG/[mm²]	ØA	ØB
FC112N2	12 [4.0]	0.098 [2.49]	N/A
FC112N2S	12 [4.0]	0.098 [2.49]	N/A
FC114N2	14-16 [2.5-1.5]	0.081 [2.06]	0.105 [2.67]
FC116N2	16-18 [1.5-1.0]	0.067 [1.70]	0.093 [2.36]
FC120N2	20-22-24 [0.5-0.3-0.25]	0.045 [1.14]	0.065 [1.65]

"S" in part number indicates high conductivity material.

Compatible with PL*H PCB mount connectors. See ordering information.

PART NUMBERS	WIRE SIZE AWG/[mm²]	ØA	ØB	OAL
MC112N	12 [4.0]	0.098 [2.49]	N/A	0.764 *[19.41*
MC112NS	12 [4.0]	0.098 [2.49]	N/A	0.764 *[19.41*
*MC112N-133.0	12 [4.0]	0.098 [2.49]	N/A	0.684 [17.37]
*MC112N-.133.1	12 [4.0]	0.098 [2.49]	N/A	0.724 [18.39]
*MC112N-133.2	12 [4.0]	0.098 [2.49]	N/A	0.744 [18.90]
*MC112N-133.3	12 [4.0]	0.098 [2.49]	N/A	0.804 [20.42]
MC114N	14-16 [2.5-1.5]	0.081 [2.06]	0.105 [2.67]	0.764 *[19.41*
MC116N	16-18 [1.5-1.0]	0.067 [1.70]	0.093 [2.36]	0.764 *[19.41*
*MC116N-133.0	16-18 [1.5-1.0]	0.067 [1.70]	0.093 [2.36]	0.684 [17.37]
*MC116N-.133.1	16-18 [1.5-1.0]	0.067 [1.70]	0.093 [2.36]	0.724 [18.39]
*MC116N-133.2	16-18 [1.5-1.0]	0.067 [1.70]	0.093 [2.36]	0.744 [18.90]
*MC116N-133.3	16-18 [1.5-1.0]	0.067 [1.70]	0.093 [2.36]	0.804 [20.42]
MC120N	20-22-24 [0.5-0.3-0.25]	0.045 [1.14]	0.065 [1.65]	0.764 *19.41]*

*** indicates Sequential mate contacts, see page 25 for more information regarding Sequential Mating System.**

REMOVABLE SOLDER CUP CONTACT

FOR USE WITH PCS SERIES CONNECTORS

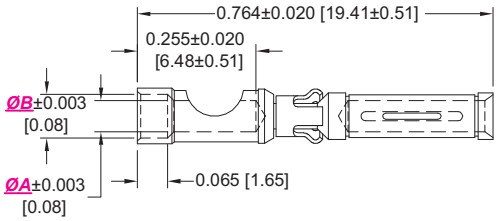
CONTACTS MUST BE ORDERED SEPARATELY

See page 9 for current ratings.

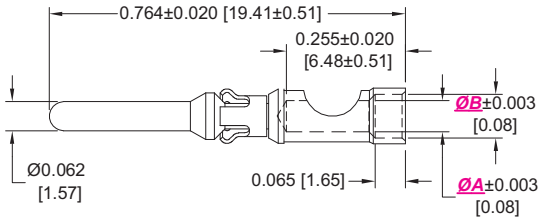
SIZE 16

FEMALE CONTACT

"CLOSED ENTRY" DESIGN



MALE CONTACT



PART NUMBERS	WIRE SIZE AWG/[mm²]	ØA	ØB
FS112N2	12 [4.0]	0.098 [2.49]	N/A
NEW! FS112N2S	12 [4.0]	0.098 [2.49]	N/A
FS114N2	14 [2.5]	0.081 [2.06]	0.105 [2.67]
FS116N2	16 [1.5]	0.067 [1.70]	0.093 [2.36]
FS120N2	20 [0.5]	0.045 [1.14]	0.065 [1.65]

"S" in part number indicates high conductivity material.

Compatible with PL*H PCB mount connectors. See ordering information.

PART NUMBERS	WIRE SIZE AWG/[mm²]	ØA	ØB
MS112N	12 [4.0]	0.098 [2.49]	N/A
NEW! MS112NS	12 [4.0]	0.098 [2.49]	N/A
MS114N	14 [2.5]	0.081 [2.06]	0.105 [2.67]
MS116N	16 [1.5]	0.067 [1.70]	0.093 [2.36]
MS120N	20 [0.5]	0.045 [1.14]	0.065 [1.65]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 54-61.

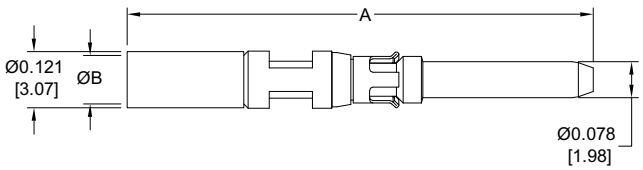
REMOVABLE CRIMP SHIELDED CONTACT

FOR USE WITH PCS SERIES CONNECTORS

CONTACTS MUST BE ORDERED SEPARATELY

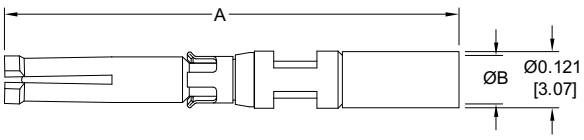
SIZE 16

MALE CONTACT



PART NUMBERS	CABLE SIZE	CHARACT. IMPED.	A	ØB
MCS126N	RG 178 B/U	50 ohms	0.993 [25.22]	0.045 [1.14]
	RG 196 B/U	50 ohms		
MCS226N	RG 179 B/U	75 ohms	1.022 [25.96]	0.070 [1.78]
	RG 316 /U	50 ohms		

FEMALE CONTACT



PART NUMBERS	CABLE SIZE	CHARACT. IMPED.	A	ØB
FCS126N2	RG 178 B/U	50 ohms	0.967 [24.56]	0.045 [1.14]
	RG 196 B/U	50 ohms		
FCS226N2	RG 179 B/U	75 ohms	1.022 [25.96]	0.070 [1.78]
	RG 316 /U	50 ohms		

Note: the above charts were placed under the wrong drawings in the printed catalog, this has now been fixed with this supplement.

REMOVABLE CRIMP CONTACT

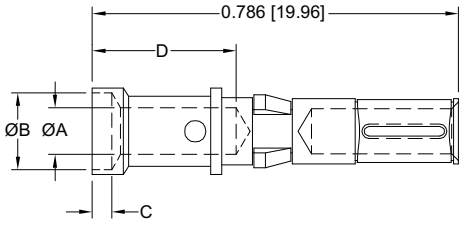
FOR USE WITH SHROUDED AND POWER INPUT CONNECTORS

CONTACTS MUST BE ORDERED SEPARATELY

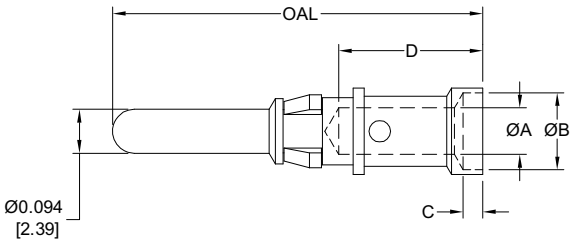
SIZE 12

See page 33 for current ratings.

FEMALE CONTACT



MALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm²]	ØA	ØB	C	D
FC610N2S	10 [6.0]	0.147 [3.73]	N/A	N/A	0.254 [6.45]
FC612N2	12 [4.0]	0.100 [2.54]	0.165 [4.19]	0.042 [1.06]	0.309 [7.85]

"S" in part number indicates high conductivity material.

Compatible with PLBH3W3 or PLSH PCB mount connecto rs. See ordering information.

PART NUMBER	WIRE SIZE AWG/[mm²]	ØA	ØB	C	D	OAL
MC610NS	10 [6.0]	0.147 [3.73]	N/A	N/A	0.254 [6.45]	0.795 [20.19]
MC610NS-228.2	10 [6.0]	0.147 [3.73]	N/A	N/A	0.254 [6.45]	0.714 [18.14]
MC612N	12 [4.0]	0.100 [2.54]	0.165 [4.19]	0.042 [1.06]	0.309 [7.85]	0.795 [20.19]
MC612N-228.2	12 [4.0]	0.100 [2.54]	0.165 [4.19]	0.042 [1.06]	0.309 [7.85]	0.714 [18.14]

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 54-61.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

REMOVABLE SOLDER CUP AND CRIMP CONTACT SIZE 12 AND SIZE 8

REMOVABLE SOLDER CUP CONTACT

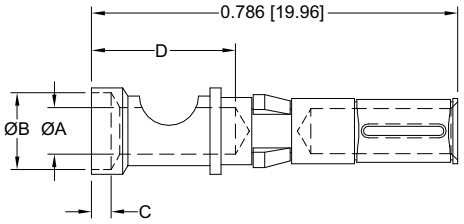
FOR USE WITH SHROUDED AND POWER INPUT CONNECTORS

CONTACTS MUST BE ORDERED SEPARATELY

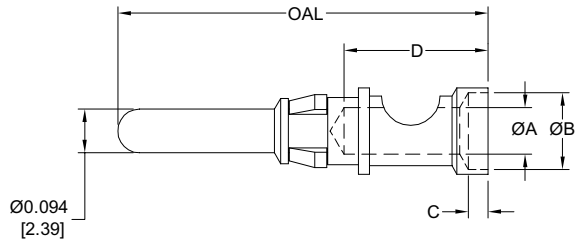
SIZE 12

See page 33 for current ratings.

FEMALE CONTACT



MALE CONTACT



PART NUMBER	WIRE SIZE AWG/[mm²]	ØA	ØB	C	D
FS610N2S	10 [6.0]	0.147 [3.73]	N/A	N/A	0.254 [6.45]
FS612N2	12 [4.0]	0.100 [2.54]	0.165 [4.19]	0.042 [1.06]	0.309 [7.85]

"S" in part number indicates high conductivity material.

Compatible with PLBH3W3 or PLSH PCB mount connecto rs. See ordering information.

PART NUMBER	WIRE SIZE AWG/[mm²]	ØA	ØB	C	D	OAL
MS610NS	10 [6.0]	0.147 [3.73]	N/A	N/A	0.254 [6.45]	0.795 [20.19]
MS610NS-228.2	10 [6.0]	0.147 [3.73]	N/A	N/A	0.254 [6.45]	0.714 [18.14]
MS612N	12 [4.0]	0.100 [2.54]	0.165 [4.19]	0.042 [1.06]	0.309 [7.85]	0.795 [20.19]
MS612N-228.2	12 [4.0]	0.100 [2.54]	0.165 [4.19]	0.042 [1.06]	0.309 [7.85]	0.714 [18.14]

NEW!

REMOVABLE CRIMP CONTACT

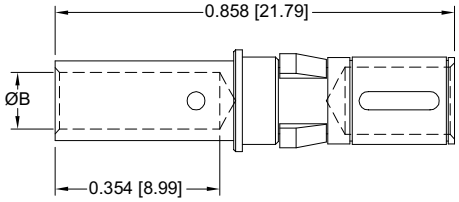
FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS

CONTACTS MUST BE ORDERED SEPARATELY

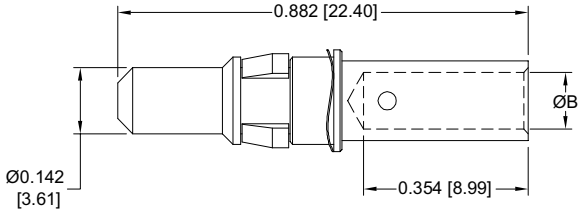
SIZE 8

* FEMALE CONTACT

CLOSED ENTRY, L.S.A.



MALE CONTACT



PART NUMBER	CURRENT RATING	WIRE SIZE AWG/[mm²]	ØB
FC4008D	See Temp. Rise Curve, page 40.	8 / [10.0]	0.181 [4.60]
FC4008DS	See Temp. Rise Curve, page 40.	8 / [10.0]	0.181 [4.60]
FC4010D	30 amps	10 / [6.0]	0.122 [3.10]
FC4012D	20 amps	12 / [4.0]	0.101 [2.57]
FC4016D	10 amps	16 / [1.5]	0.067 [1.70]

"S" in part number indicates high conductivity material.

Compatible with PL*H PCB mount connectors. See ordering information.

PART NUMBER	CURRENT RATING	WIRE SIZE AWG/[mm²]	ØB
MC4008D	See Temp. Rise Curve, page 40.	8 / [10.0]	0.181 [4.60]
MC4008DS	See Temp. Rise Curve, page 40.	8 / [10.0]	0.181 [4.60]
MC4010D	30 amps	10 / [6.0]	0.122 [3.10]
MC4012D	20 amps	12 / [4.0]	0.101 [2.57]
MC4016D	10 amps	16 / [1.5]	0.067 [1.70]

***NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

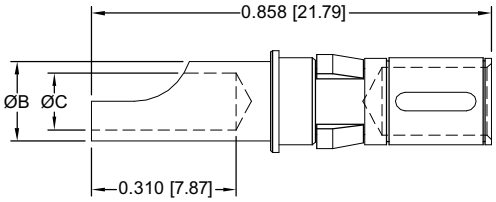
For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 54-61.

NEW!

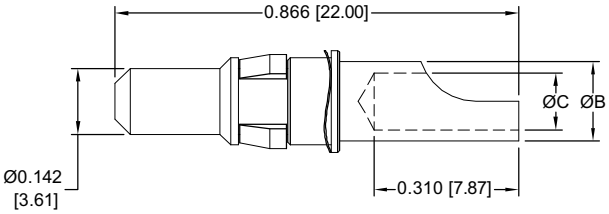
REMOVABLE SOLDER CUP CONTACT

FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS
CONTACTS MUST BE ORDERED SEPARATELY
SIZE 8

*** FEMALE CONTACT**
CLOSED ENTRY, L.S.A.



MALE CONTACT



PART NUMBER	CURRENT RATING	WIRE SIZE AWG/[mm²]	ØB	ØC
FS4008D	40 amps	8 / [10.0]	0.219 [5.56]	0.188 [4.78]
FS4012D	20 amps	12 / [4.0]	0.143 [3.63]	0.112 [2.84]
FS4016D	10 amps	16 / [1.5]	0.100 [2.54]	0.069 [1.75]

PART NUMBER	CURRENT RATING	WIRE SIZE AWG/[mm²]	ØB	ØC
MS4008D	40 amps	8 / [10.0]	0.219 [5.56]	0.188 [4.78]
MS4012D	20 amps	12 / [4.0]	0.143 [3.63]	0.112 [2.84]
MS4016D	10 amps	16 / [1.5]	0.100 [2.54]	0.069 [1.75]

***NOTE:** Female contacts feature Large Surface Area (L.S.A.) closed entry contact design which provides maximum mating surfaces between male and female contact and reduced contact resistance during operation.

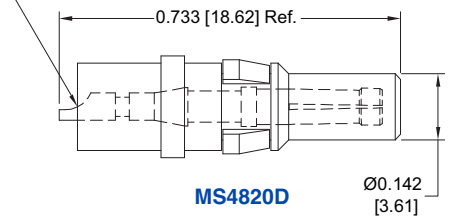
NEW!

REMOVABLE HIGH VOLTAGE CONTACT

FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS
CONTACTS MUST BE ORDERED SEPARATELY
SIZE 8

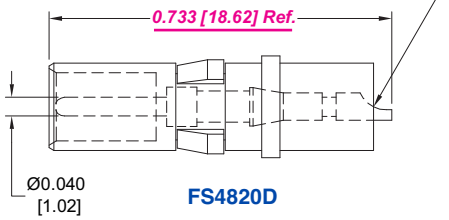
STRAIGHT SOLDER WIRE TERMINATION

20 AWG max. **MALE CONTACT**



MS4820D

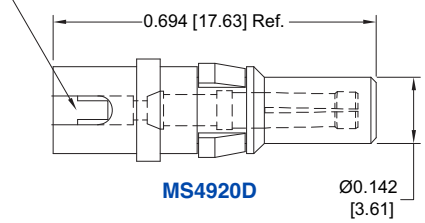
FEMALE CONTACT 20 AWG max.



FS4820D

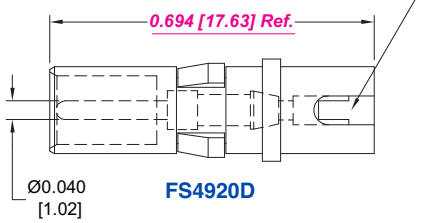
RIGHT ANGLE (90°) SOLDER WIRE TERMINATION

20 AWG max. **MALE CONTACT**



MS4920D

FEMALE CONTACT 20 AWG max.



FS4920D

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 54-61.

NEW!

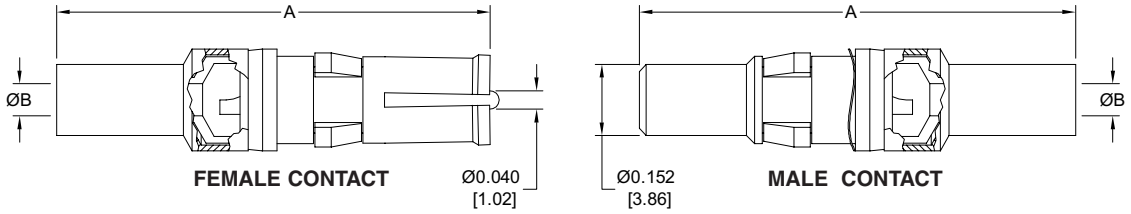
REMOVABLE SHIELDED CONTACT

FOR USE WITH PCS MIXED DENSITY SERIES CONNECTORS

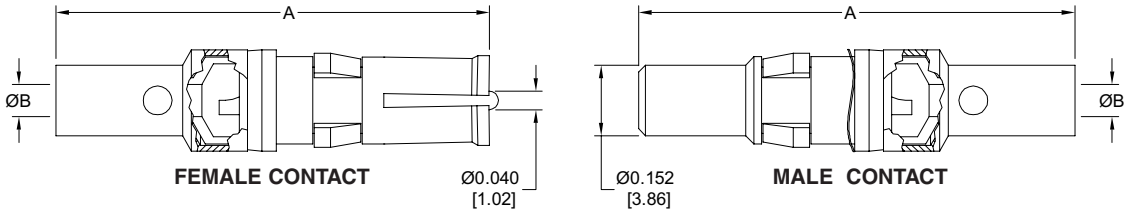
CONTACTS MUST BE ORDERED SEPARATELY

SIZE 8

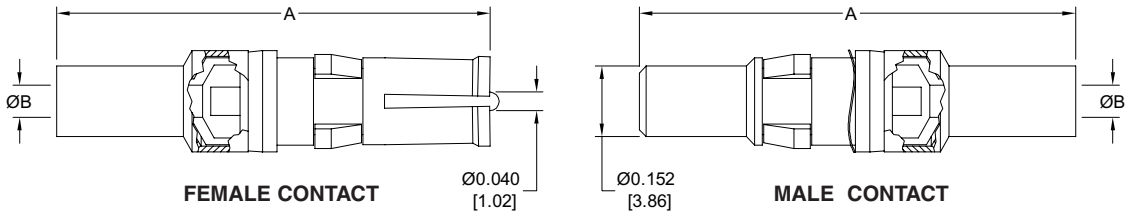
STRAIGHT SOLDER/CRIMP CONTACTS



STRAIGHT SOLDER/SOLDER CONTACTS



STRAIGHT CRIMP/CRIMP CONTACTS



TYPE OF CONTACT	PART NUMBER		A	ØB	RG CABLE NUMBER
	MALE	FEMALE			
SOLDER/CRIMP	**MC4101D**	**FC4101D**	0.929 [23.60]	0.040 [1.02]	178 B/U 196 B/U
SOLDER/CRIMP	**MC4102D**	**FC4102D**	0.929 [23.60]	0.067 [1.70]	179 B/U 316 /U
SOLDER/CRIMP	**MC4103D**	**FC4103D**	1.037 [26.34]	0.108 [2.74]	180 B/U
SOLDER/CRIMP	**MC4104D**	**FC4104D**	1.037 [26.34]	0.120 [3.05]	58 B/U
SOLDER/SOLDER	**MS4101D**	**FS4101D**	0.929 [23.60]	0.040 [1.02]	178 B/U 196 B/U
SOLDER/SOLDER	**MS4102D**	**FS4102D**	0.929 [23.60]	0.067 [1.70]	179 B/U 316 /U
SOLDER/SOLDER	**MS4103D**	**FS4103D**	1.037 [26.34]	0.108 [2.74]	180 B/U
SOLDER/SOLDER	**MS4104D**	**FS4104D**	1.037 [26.34]	0.120 [3.05]	58 B/U
CRIMP/CRIMP	**MCC4101D**	**FCC4101D**	0.929 [23.60]	0.040 [1.02]	178 B/U 196 B/U
CRIMP/CRIMP	**MCC4102D**	**FCC4102D**	0.929 [23.60]	0.067 [1.70]	179 B/U 316 /U
CRIMP/CRIMP	**MCC4103D**	**FCC4103D**	1.037 [26.34]	0.108 [2.74]	180 B/U
CRIMP/CRIMP	**MCC4104D**	**FCC4104D**	1.037 [26.34]	0.120 [3.05]	58 B/U

Two-step crimping action for signal and shielding conductors.

For information regarding crimp tool and crimping tool techniques, see Application Tools section, pages 54-61.

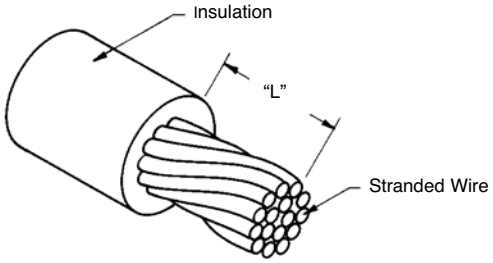
CRIMPING INFORMATION FOR REMOVABLE CRIMP CONTACTS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

STEP 1: STRIP WIRE TO INDICATED LENGTH.

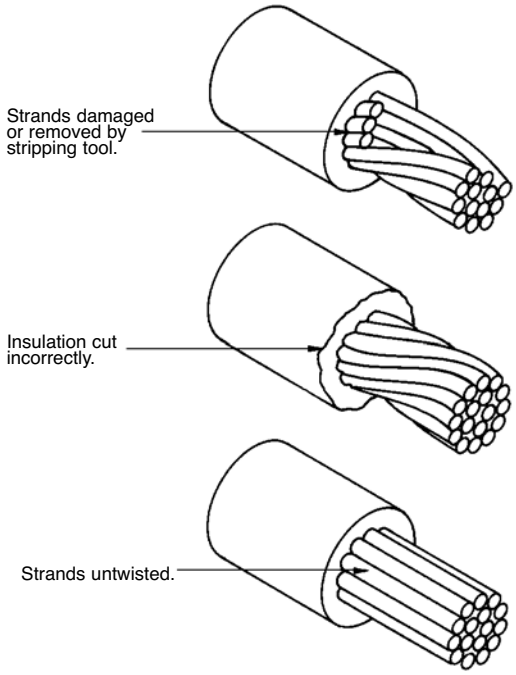
Take Care Not To:
- **Damage or remove strands.**
- **Untwist or overtwist strands.**
- **Leave insulation particles on strands.**
- **Damage insulation.**

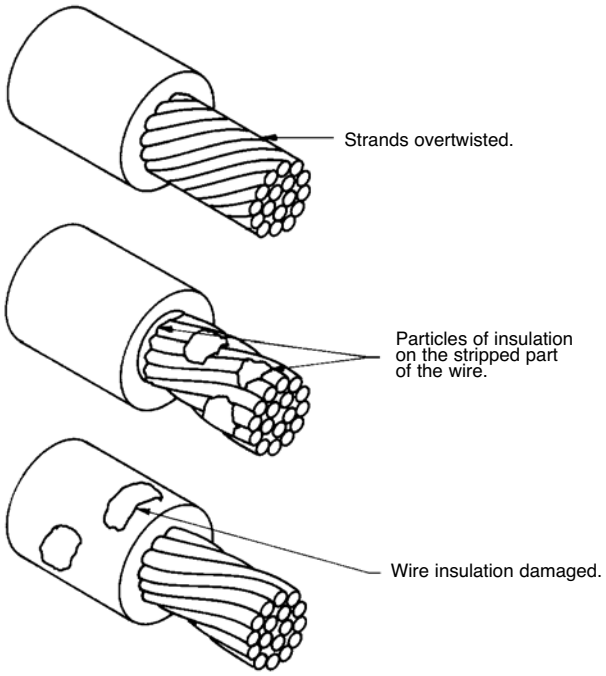
Correctly Stripped Wire



CONTACT SIZE	CONTACT PART NUMBER		"L" ±0.020 [±0.51]
	FEMALE	MALE	
NEW 20	FC720N2	MC720N3	0.230 [5.84]
16	F*1**N2	M*1**N	0.230 [5.84]
16	FC112N2S	MC112NS	0.230 [5.84]
12	F*610N2	M*610N	0.230 [5.84]
12	-	M*610N-228.2	0.230 [5.84]
12	F*610N2S	M*610NS	0.235 [5.37]
12	-	M*610NS-228.2	0.235 [5.37]
12	F*612N2	M*612N	0.290 [7.37]
12	-	M*612N-228.2	0.290 [7.37]
~~12~~	~~F*612N2S~~	~~M*612NS~~	~~0.290 [7.37]~~
~~12~~	~~-~~	~~M*612NS-228.2~~	~~0.290 [7.37]~~
NEW 8	F*40**D	M*40**D	0.350 [8.89]
NEW 8	FC4008DS	MC4008DS	0.350 [8.89]
NEW 8	FS4*20D	MS4*20D	0.100 [2.54]

Examples of Stripping Faults





APPLICATION TOOLS

CRIMPING INFORMATION FOR REMOVABLE CRIMP CONTACTS

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

STEP 2: CRIMP WIRE TO CONTACT.

For Hand Crimp Tool:
- Place contact into crimping tool.
- Insert wire into contact.
- Center contact by slowly closing the crimping tool until the crimp indenters make contact with the crimp barrel.
- Complete the cycle of the crimping tool in one smooth motion.
- Remove the crimped contact.

For Automatic Crimp Tool:
- Insert the wire into the contact, positioned in the crimp tool by the plastic carrier.
- Depress the activating device of the crimping tool to start the crimping cycle.
- Remove the crimped contact.

Positronic Recommended Conductor Tensile Strength	
WIRE SIZE AWG/[mm²]	AXIAL LOAD POUNDS/[N]
8 [10.0]	110 [489]
10 [5.3]	110 [489]
12 [4.0]	110 [489]
14 [2.5]	70 [311]
16 [1.5]	50 [222]
18 [1.0]	28 [125]
20 [0.5]	20 [89]
22 [0.3]	12 [53]
24 [0.25]	8 [36]

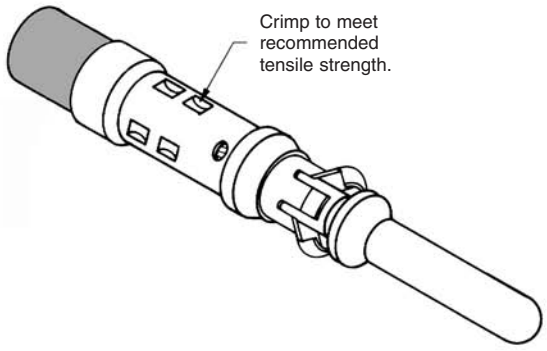
Conductor tensile strength values are derived using silver-tin plated copper wires.

Values may change depending upon what type of wire is used.

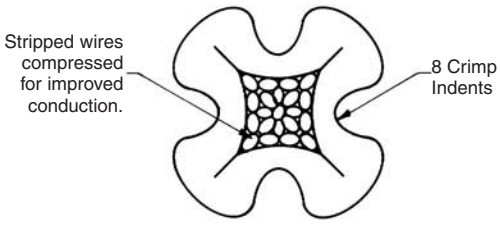
STEP 3: INSPECT THE CRIMP.

For All Tools:
- Strands to be visible through the inspection hole.
- Strands not to be visible beyond the insulation support.
- Crimped contact to meet recommended conductor tensile force shown in chart.
- Check for peeled gold and bent contacts.

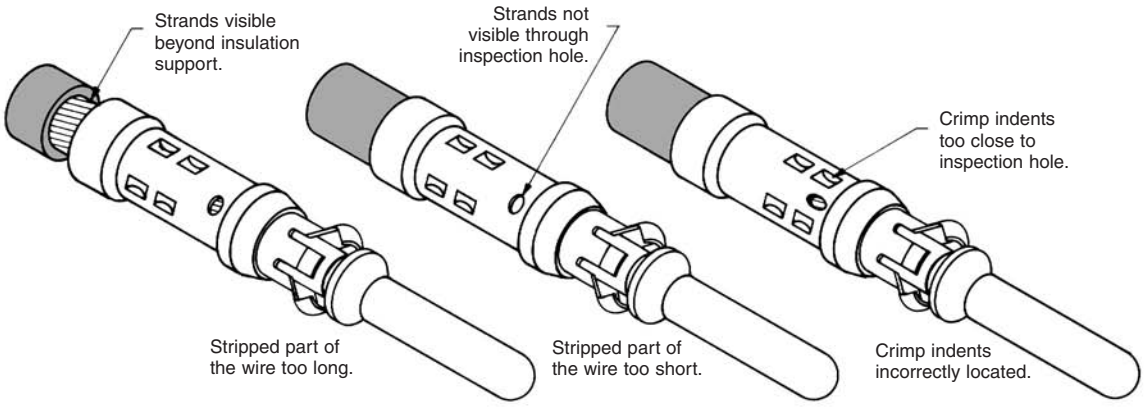
Correctly Crimped Contact



Cross Section of Correctly Crimped Contact



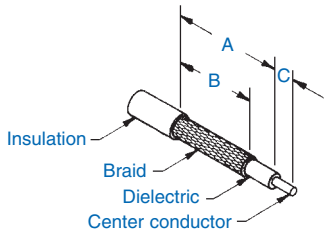
Examples of Crimping Faults



APPLICATION TOOLS

SOLDERING AND CRIMPING INFORMATION FOR SHIELDED CONTACTS

STEP 1: STRIP WIRE TO INDICATED LENGTH



TAKE CARE NOT TO:

-Damage or remove strands.
-Untwist or overtwist strands.
-Leave insulation particles on strands.
-Damage insulation.

STEP 2: CRIMP WIRE TO CONTACT

- **Trim cable.**
- **Slide ferrule over jacket. Insert dielectric and center conductor into barrel. Crimp center conductor into contact.**
- **Butt ferrule against shoulder. Crimp ferrule over braid.**

STEP 2: SOLDER WIRE TO CONTACT

- **Trim cable. Tin center conductor.**
- **Slide ferrule over jacket. Insert dielectric and center conductor into barrel. Solder center conductor into contact.**
- **Butt ferrule against shoulder. Solder cable to barrel through hole in ferrule. Solder cap into body.**

STEP 2: SOLDER/CRIMP WIRE TO CONTACT

- **Trim cable. Tin center conductor.**
- **Slide ferrule over jacket. Insert dielectric and center conductor into barrel. Solder center conductor into contact.**
- **Butt ferrule against shoulder. Crimp ferrule over braid. Solder cap into body.**

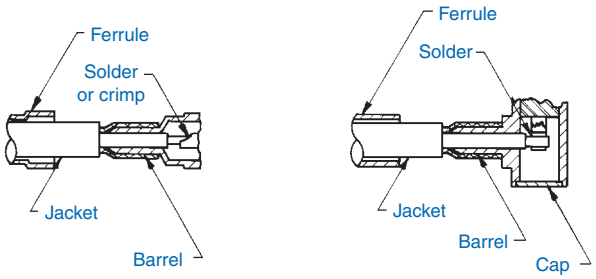
Shielded Contact Hand Crimp Tool
For crimp tool part numbers, see Contact Application Tools Cross Reference Chart on pages 58 & 59.

NEW!

	CONTACT SIZE	PART NUMBER	RG CABLE NUMBER	A	B	C
PCS SERIES	16	MCS126N	178 B/U 196 A/U	0.190 [4.83]	0.160 [4.06]	0.175 [4.45]
		FC126N2				
		MCS226N	179 B/U 316 A/U			
		FCS226N2				
PCS MIXED DENSITY SERIES	8	*C4101D	178 B/U	0.281 [7.14]	0.250 [6.35]	0.078 [1.98]
		*S4101D				
		*C4102D	179 B/U 316 /U	0.281 [7.14]	0.250 [6.35]	0.078 [1.98]
		*S4102D				
		*C4103D	180 B/U	0.375 [9.53]	0.312 [7.92]	0.078 [1.98]
		*S4103D				
		*C4104D	58 B/U	0.375 [9.53]	0.312 [7.92]	0.078 [1.98]
		*S4104D				
		*CC4101D	178 B/U	0.281 [7.14]	0.250 [6.35]	0.120 [3.05]
		*CC4102D	179 B/U 316 /U			
		*CC4103D	180 B/U	0.375 [9.53]	0.312 [7.92]	0.120 [3.05]
		*CC4104D	58 B/U			

***Contact gender is designated by M for male contacts and F for female contacts.**

Typical Part Number: FC4101D



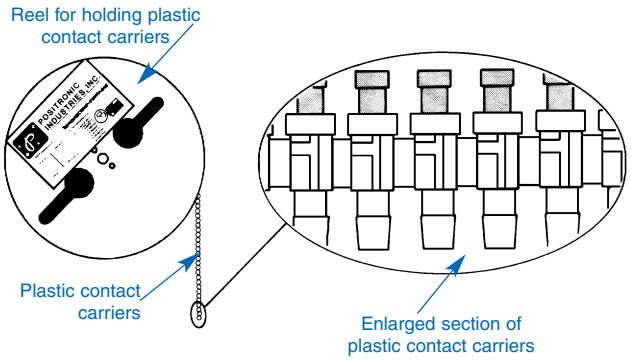
APPLICATION TOOLS

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

AUTOMATIC CRIMP TOOL, PNEUMATICALLY ACTUATED
(SHOWN FOR REFERENCE ONLY)

This fast cycling automatic crimp tool produces a four double-indent crimp on wire sizes. For use with size 8, 12, 16 and 20 contacts. Contacts must be ordered on reels. Foot control valve is supplied as a standard accessory.

For complete automatic crimp tool selection part numbers, see Contact Application Tools Cross Reference Chart on pages 58 & 59.



CONTACT REELS FOR AUTOMATIC PNEUMATIC CRIMP TOOLS

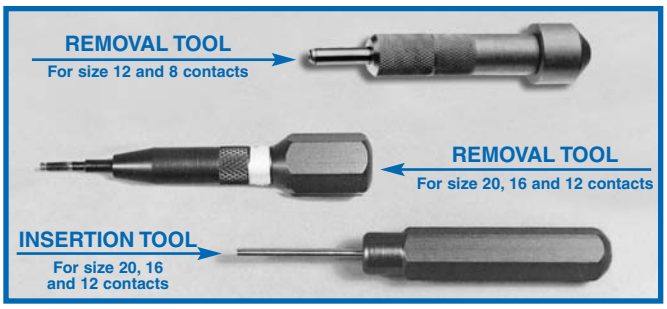
Contacts may be supplied in plastic carriers, packaged in reels holding 2,000 contacts for use with the automatic pneumatic crimp tools, catalog part numbers 9550-0 and 9550-1; packaged in reels holding 1,000 contacts for use with the automatic pneumatic crimp tools, catalog part number 9555-0-2. The same type carrier is used for both male and female contacts.

All male and female crimp contacts can be ordered in reels by adding letter “R” after the contact part number, such as MC6020DR for a male contact and FC6026DR for a female contact.

CYCLE-CONTROLLED HAND CRIMP TOOLS
(SHOWN FOR REFERENCE ONLY)

The hand crimp tool, pictured at the top of the image uses 8 AWG wire with produces a hex shaped crimp.
All other wire are eight step adjustable hand crimping tool produces a four double-indent crimp configuration. Each positioner is equipped with a data plate which gives the correct crimp-depth setting for each wire size.

For complete crimp tool and positioner selection part numbers, see Contact Application Tools Cross Reference Chart on pages 58 & 59.

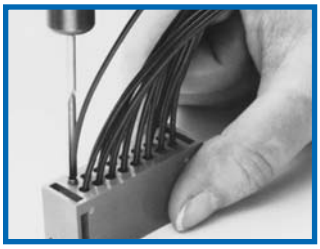


INSERTION AND REMOVAL TOOLS
(SHOWN FOR REFERENCE ONLY)

An easy-to-use contact insertion tool used for rear insertion of contacts into connector, see illustration below.
The contact removal tool is spring-loaded to simplify the extraction of removable contacts from the connector insulators. For contact removal, simply insert the hollow tool tip over the male or female contact from the front face of the insulator, rotate the tool slightly while increasing the pushing force against the butt of the extraction tool. The contact will be released from the insulator retention system and will “pop out” of the rear face of the insulator.

For insertion and removal tool selection part numbers, see Contact Application Tools Cross Reference Chart on pages 58 & 59.

CONTACT INSERTION



CONTACT REMOVAL

Positronic Industries
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NEW!

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

Power
Connection
Systems

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Series	Positronic Contact P/N	Handle & Positioner P/N	Hand Crimp Tool P/N	Mfg. Cross	Mil Equiv	Positioner	Mfg. Cross	Mil Equiv	Insertion Tool	Mfg. Cross	Mil Equiv	Removal Tool	Mfg. Cross	Mil Equiv	Automatic Crimp Tool
SAFTEY SHROUD & POWER INPUT SERIES, SIZE 12 CONTACTS	FC610N2S	9509-6-0-0	9509-6-1-0	GS223		9509-6-2-0	TP-1386		9099-3-0-0	ITP 1168		2711-0-0-0	P+		9555-0-2-0
	FC612N2		9501-0-0-0	AF8	M22520/1-01	9502-19-0-0	TP-1199		9099-3-0-0	ITP 1168		2711-0-0-0	P+		9555-0-2-0
	FS610N2S								9099-3-0-0	ITP 1168		2711-0-0-0	P+		
	FS612N2								9099-3-0-0	ITP 1168		2711-0-0-0	P+		
	MC610NS	9509-6-0-0	9509-6-1-0	GS223		9509-6-2-0	TP-1386		9099-3-0-0	ITP 1168		2711-0-0-0	P+		9550-0-0-0
	MC610NS-228.2	9509-6-0-0	9509-6-1-0	GS223		9509-6-2-0	TP-1386		9099-3-0-0	ITP 1168		2711-0-0-0	P+		9550-0-0-0
	MC612N		9501-0-0-0	AF8	M22520/1-01	9502-19-0-0	TP1199		9099-3-0-0	ITP 1168		2711-0-0-0	P+		9550-0-0-0
	MC612N-228.2		9501-0-0-0	AF8	M22520/1-01	9502-19-0-0	TP1199		9099-3-0-0	ITP 1168		2711-0-0-0	P+		9550-0-0-0
	MS610NS								9099-3-0-0	ITP 1168		2711-0-0-0	P+		
	MS610NS-228.2								9099-3-0-0	ITP 1168		2711-0-0-0	P+		
	MS612N								9099-3-0-0	ITP 1168		2711-0-0-0	P+		
	MS612N-228.2								9099-3-0-0	ITP 1168		2711-0-0-0	P+		
	FST612N2								9099-3-0-0	ITP 1168		2711-0-0-0	P+		
PCS SERIES, SIZE 16 CONTACTS	FC11*N2		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	9550-0-0-0
	FC112N2S	9509-3-0-0	9509-4-0-0	GS222		9509-5-0-0	TP-1366		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	9550-0-0-0
	FC120N2		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	9550-0-0-0
	FCS*26N2	9506-0-0-0	9506-1-0-0	HX3		9506-2-0-0	X530		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	
	FS11*N2								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	
	FS112N2S								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	
	FS120N2								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	
	MC11*N		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	9550-0-0-0
	MC11*N-133.*		9501-0-0-0	AF8	M22520/1-01	9502-17-0-0	TP1110		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	9550-0-0-0
	MC112NS	9509-3-0-0	9509-4-0-0	GS222		9509-5-0-0	TP-1366		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	9550-0-0-0
	MC120N		9501-0-0-0	AF8	M22520/1-01	9502-1-0-0	TH4	M22520/1-03	9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	9550-0-0-0
	MCS*26N	9506-0-0-0	9506-1-0-0	HX3		9506-2-0-0	X530		9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	
	MS11*N								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	
	MS112NS								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	
	MS120N								9099-0-0-0	ITH 1094	M81969/18-01	9081-0-0-0	RTG 2103	M81969/20-01	

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

CONTACT APPLICATION TOOLS CROSS REFERENCE LIST

USE INDICATED POSITRONIC TOOLS FOR BEST RESULTS

Positronic Contact P/N	Handle & Positioner P/N	Hand Crimp Tool P/N	Mfg. Cross	Mil Equiv	Positioner	Mfg. Cross	Mil Equiv	Insertion Tool	Mfg. Cross	Mil Equiv	Removal Tool	Mfg. Cross	Mil Equiv	Automatic Crimp Tool
PCS MIXED DENSITY SERIES														
SIZE 20														
FC720N2		9507-0-0-0	AFM8	M22520/2-01	9502-22-0-0	K1196		9099-4-0-0	ITP1076		9081-2-0-0	RNG2103		9550-1-0-0
MC720N3		9507-0-0-0	AFM8	M22520/2-01	9502-27-0-0	K1506		9099-4-0-0	ITP1076		9081-2-0-0	RNG2103		9550-1-0-0
SIZE 8 CONTACTS														
*C4008D	9504-19-0-0	9504-1-0-0	HX4		9504-19-1-0	Y524		N/A			4311-0-0-0	P+		9555-0-2-0
*C4008DS	9504-19-0-0	9504-1-0-0	HX4		9504-19-1-0	Y524		N/A			4311-0-0-0	P+		9555-0-2-0
*C4010D	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-0-0	P+		9555-0-2-0
*C4012D	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-0-0	P+		9555-0-2-0
*C4016D	9509-0-0-0	9509-1-0-0	M310		9509-2-0-0	TP-974		N/A			4311-0-0-0	P+		9555-0-2-0
*S40**D								N/A			4311-0-0-0	P+		
*S4*20D								N/A			4311-0-0-0	P+		
*C4101D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-0-0	P+		
*C4102D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-0-0	P+		
*C4103D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-0-0	P+		
*C4104D	9504-0-0-0	9504-1-0-0	HX4	M22520/5-01	9504-2-0-0	Y322		N/A			4311-0-0-0	P+		
*S4101D								N/A			4311-0-0-0	P+		
*S4102D								N/A			4311-0-0-0	P+		
*S4103D								N/A			4311-0-0-0	P+		
*S4104D								N/A			4311-0-0-0	P+		
*CC4101D	9504-14-0-0	9504-1-0-0	HX4	M22520/5-01	9504-14-1-0	Y878		N/A			4311-0-0-0	P+		
*CC4102D	9504-13-0-0	9504-1-0-0	HX4	M22520/5-01	9504-13-1-0	Y937		N/A			4311-0-0-0	P+		
*CC4103D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-0-0	P+		
*CC4104D	9504-15-0-0	9504-1-0-0	HX4	M22520/5-01	9504-15-1-0	Y877		N/A			4311-0-0-0	P+		

PRESS-FIT USER INFORMATION

When properly used, Positronic Industries' Bi-Spring Power Press-Fit terminations provide reliable service even under severe conditions.

Connectors utilizing this leading technology press-fit contact are easy to install:

1. Choose the proper tooling. Inexpensive insertion tooling and single contact repair tooling are available from Positronic.
2. Insert the connector into the P.C. board or backplane and seat connector fully.
3. Secure the connector to the P.C. board or backplane using two self-tapping screws. The screws should be #2 self-tapping screws for plastic.

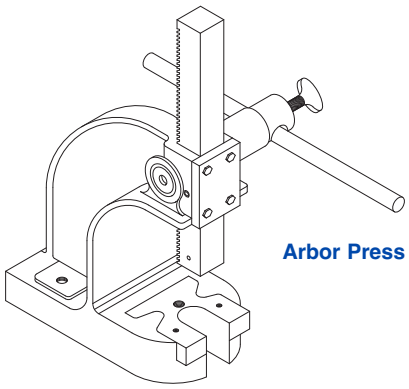
~~Need to repair a single contact because of damage in manufacturing, testing, or field use?~~

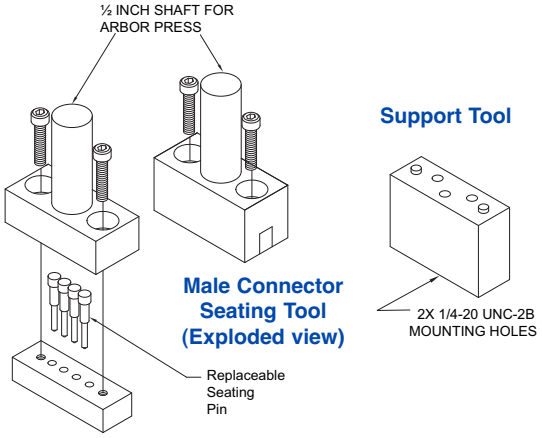
~~1. Choose the proper contact extraction tool.~~

~~2. Push the contact out with a firm, steady force. Remember, excessive force is not required.~~

~~3. Install a new contact with the proper contact insertion tool. You are finished. Replacing a single contact instead of an entire connector can allow considerable cost savings. This is particularly true when considering the risk of damage to P.C. boards and backplanes that can occur if the entire connector must be replaced.~~

COMPLIANT TERMINATION PRESS-FIT CONNECTOR INSTALLATION TOOLS





POSITRONIC RECOMMENDED TOOLS				
CONNECTOR VARIANT	CONNECTOR SEATING TOOL WITH ARBOR PRESS SHAFT		CONNECTOR SEATING TOOL WITHOUT ARBOR PRESS SHAFT	
	MALE	FEMALE	MALE	FEMALE
PLA03	9513-1-0-41	9513-13-0-41	–	–
PLA04	9513-2-0-41	9513-14-0-41	–	–
PLA06	9513-3-0-41	9513-15-0-41	–	–
PLA08	9513-4-0-41	9513-16-0-41	–	–
PLB06	9513-5-0-41	9513-17-0-41	–	–
PLB08	9513-6-0-41	9513-18-0-41	–	–
NEW! PLB10W2	9513-7-0-41	9513-30-0-41	–	–
PLB12	9513-7-0-41	9513-19-0-41	–	–
PLB16	9513-8-0-41	9513-20-0-41	–	–
NEW! PLB20	9513-33-0-41	9513-34-0-41	–	–
PLB3W3	9513-6-0-41	9513-18-1-41	9513-6-10-41	9513-18-11-41
PLC09	9513-9-0-41	9513-21-0-41	–	–
PLC12	9513-10-0-41	9513-22-0-41	–	–
NEW! PLC16W4	9513-11-0-41	9513-31-0-41	–	–
PLC18	9513-11-0-41	9513-23-0-41	–	–
PLC24	9513-12-0-41	9513-24-0-41	–	–
PLC30	9513-25-0-41	9513-26-0-41	–	–
Arbor press for connector seating tools: 9530-1-0-0 1 ton capacity 4 inch throat				
Replacement pins for connector seating tool	PCS Mixed Density Series Size 20	855-347-18-41		
	PCS Series Size 16	855-658-1-41 (female)		
	PLB3W3 Series Size 12	855-347-11-41 (female)		
	PCS Mixed Density Series Size 8	855-347-19-41		
Support tool for PLB3W3: 9513-401-6-41				

APPLICATION TOOLS

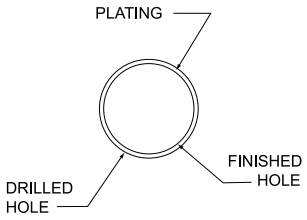
SUGGESTED PRINTED BOARD HOLE SIZES FOR COMPLIANT PRESS-FIT CONNECTORS

Traditionally, tin-lead has been a popular plating for PBC holes. However, many PCB hole platings must now be RoHS Compliant. Positronic is pleased to offer **PCB HOLE SIZE FOR RoHS** PCB plating as shown below.

OMEGA & BI-SPRING COMPLIANT PRESS-FIT CONTACT HOLE				
BOARD TYPE	**CONTACT SIZE / TYPE**	**RECOMMENDED DRILL HOLE SIZE**	**RECOMMENDED PLATING**	**FINISHED HOLE SIZES**
TIN-LEAD SOLDER PCB	20 OMEGA	ø0.0453±0.0010 [ø1.150±0.025]	0.0006 [15µ] minimum solder over 0.0010 [25µ] min. copper	ø0.0394+0.0035-0.0024 [ø1.000+0.090-0.060]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	12 BI-SPRING	ø0.102±0.001 [ø2.59±0.025]		ø0.096±0.002 [ø2.44±0.05]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]
RoHS PCB PLATING OPTIONS				
COPPER PCB	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]	0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	12 BI-SPRING	ø0.102±0.001 [ø2.59±0.025]		ø0.096±0.002 [ø2.44±0.05]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]
IMMERSION TIN PCB	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]	0.000033±0.000006 [0.85±0.15µ] immersion tin over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	12 BI-SPRING	ø0.102±0.001 [ø2.59±0.025]		ø0.096±0.002 [ø2.44±0.05]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]
IMMERSION SILVER PCB	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]	0.000013±0.000007 [0.34±0.17µ] immersion silver over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	12 BI-SPRING	ø0.102±0.001 [ø2.59±0.025]		ø0.096±0.002 [ø2.44±0.05]
	8 BI-SPRING	ø0.125±0.001 [ø3.18±0.025]		ø0.119±0.002 [ø3.02±0.05]
ELECTROLESS NICKEL / IMMERSION GOLD PCB	20 OMEGA	ø0.047±0.001 [ø1.19±0.025]	0.000002 [0.05µ] min. immersion gold over 0.000177±0.000059 [4.5±1.5µ] electroless nickel per IPC-4552 over 0.0010 [25µ] min. copper	ø0.043±0.002 [ø1.09±0.05]
	16 BI-SPRING	ø0.069±0.001 [ø1.750±0.025]		ø0.0630+0.0035-0.0024 [ø1.600+0.090-0.060]
	12 BI-SPRING	ø0.102±0.001 [ø2.59±0.025]		ø0.096±0.002 [ø2.44±0.05]
	8 BI-SPRING	ø0.125±0.001 [ø3.180±0.025]		ø0.119±0.002 [ø3.02±0.05]

"Omega" Termination

"Bi-Spring" Termination

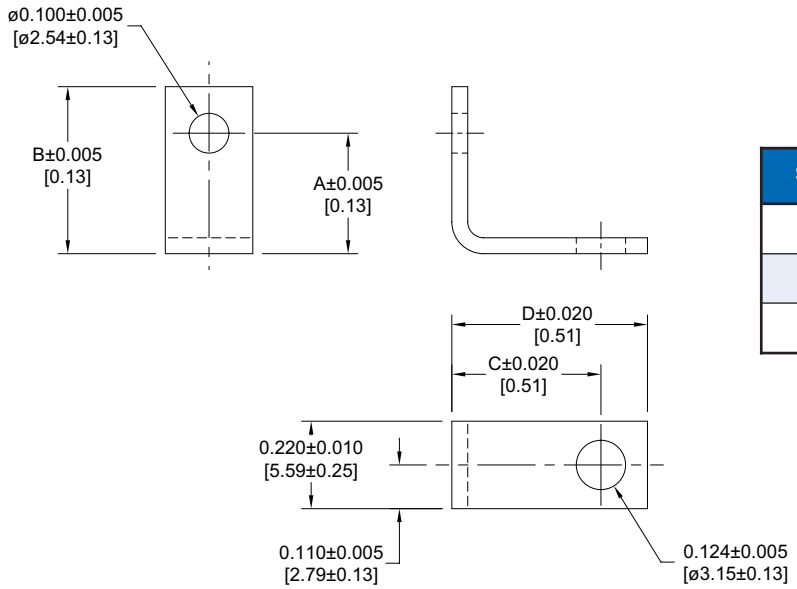


COMPLIANT PRESS-FIT TERMINATION CONTACT HOLE

NOTE: For PCB plating compositions not shown, consult Technical Sales.

RIGHT ANGLE (90°) METAL MOUNTING BRACKETS

CODE B ON STEP 5 OF ORDERING INFORMATION PAGE

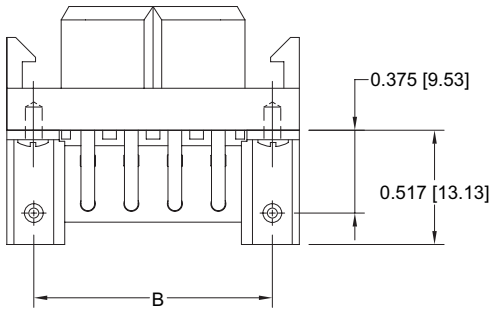


SERIES	A	B	C	D
PLA	0.204 [5.18]	0.321 [8.15]	0.375 [9.53]	0.492 [12.50]
PLB	0.303 [7.70]	0.420 [10.67]	0.375 [9.53]	0.492 [12.50]
PLC	0.401 [10.19]	0.518 [13.16]	0.375 [9.53]	0.492 [12.50]

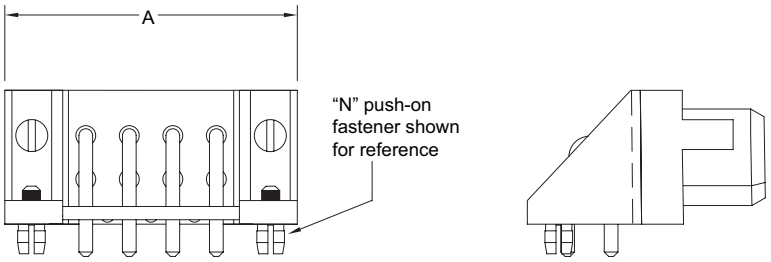
MATERIAL: Brass, tin plate.

RIGHT ANGLE (90°) PLASTIC MOUNTING BRACKET WITH CROSS BAR

CODE B3 OR CODE B3N ON STEP 5 OF ORDERING INFORMATION PAGE



B3 style required for right angle (90°) press-fit connectors



CONNECTOR VARIANT	A	B
PLA03	1.126 [28.60]	0.882 [22.40]
PLA04	1.324 [33.63]	1.080 [27.43]
PLA06	1.718 [43.64]	1.474 [37.44]
PLA08	2.112 [53.64]	1.868 [47.45]
PLB06	1.126 [28.60]	0.882 [22.40]
PLB08	1.324 [33.63]	1.080 [27.43]
PLB12	1.718 [43.64]	1.474 [37.44]
PLB16	2.112 [53.64]	1.868 [47.45]
PLC09	1.126 [28.60]	0.882 [22.40]
PLC12	1.324 [33.63]	1.080 [27.43]
PLC18	1.718 [43.64]	1.474 [37.44]
PLC24	2.112 [53.64]	1.868 [47.45]
PLC30	2.506 [63.65]	2.262 [57.45]

MATERIAL:
MOUNTING BRACKET/CROSS BAR: Glass filled polyester, UL 94V-0.
PUSH-ON FASTENERS: Copper alloy, tin plated.

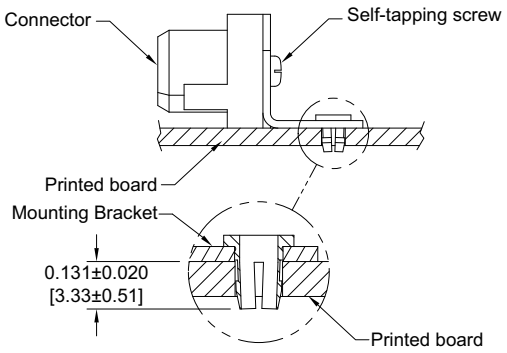
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PUSH-ON FASTENERS

CODE BN OR CODE N ON STEP 5 OF ORDERING INFORMATION PAGE

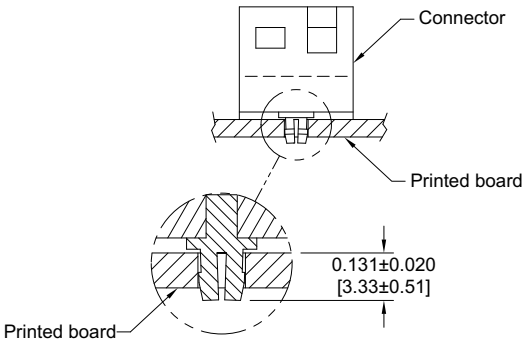
CODE BN

FOR USE WITH RIGHT ANGLE (90°) CONNECTOR



CODE N

FOR USE WITH STRAIGHT SOLDER CONNECTOR



MATERIAL: Spring tempered copper alloy, tin plated.

SUGGESTED PRINTED BOARD HOLE SIZES:

Suggest 0.123 ±0.002 [3.12] Ø hole in printed board for mounting connector with push-on fasteners.

MOUNTING SCREWS

CODE ST2, ST3, ST4, SS2, SS3, OR SS4 ON STEP 5 OF ORDERING INFORMATION PAGE

NOTE: MOUNTING SCREWS FOR RIGHT ANGLE CONNECTORS ARE ORDERED SEPARATELY USING PART NUMBERS SHOWN IN CHART BELOW.

Stresses that occur during coupling and uncoupling of connectors or through shock and vibration of systems can be transferred to backplanes or P.C. boards through press-fit connector terminations. Avoid concern over electrical integrity of the connector to board interface by using mounting screws. Bellcore GR1217 details a preference for the use of mounting hardware and we recommend this practice.

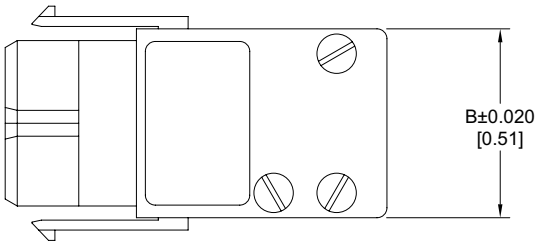
SCREWS ARE #2 SELF-TAPPING FOR PLASTIC.

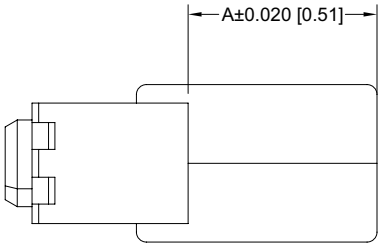
MOUNTING STYLE OPTION	MATERIAL OPTIONS	PART NUMBER	THREAD LENGTH	P.C. BOARED THICKNESS
ST2	STEEL	4546-7-1-16	0.250±0.030 [6.35±0.76]	0.093 [2.36]
ST3	STEEL	4546-7-2-16	0.312±0.030 [7.93±0.76]	0.125 [3.18]
NEW! **ST4**	STEEL	4546-7-3-16	0.375±0.030 [9.53±0.76]	0.175 [4.45]
NEW! **SS2**	STAINLESS STEEL	4546-7-6-4	0.250±0.030 [6.35±0.76]	0.093 [2.36]
NEW! **SS3**	STAINLESS STEEL	4546-7-7-4	0.312±0.030 [7.93±0.76]	0.125 [3.18]
NEW! **SS4**	STAINLESS STEEL	4546-7-8-4	0.375±0.030 [9.53±0.76]	0.175 [4.45]

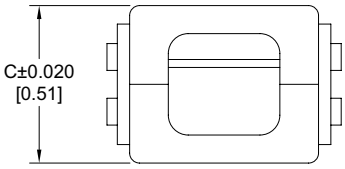
CONSULT TECHNICAL SALES IF AN ALTERNATE SCREW IS REQUIRED.

POWER CONNECTION SYSTEMS HOOD

CODE 5 ON STEP 6 OF ORDERING INFORMATION PAGE





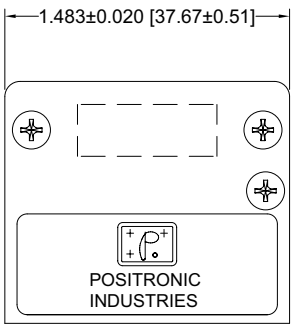


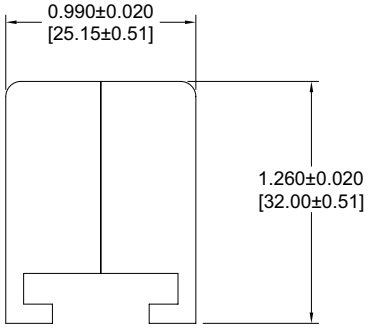
Features internal cable clamp.

CONNECTOR VARIANT	A	B	C
PLA03	1.000 [25.40]	0.752 [19.10]	0.594 [15.09]
PLA04	1.000 [25.40]	0.950 [24.13]	0.594 [15.09]
PLA06	1.000 [25.40]	1.344 [34.14]	0.594 [15.09]
PLA08	1.000 [25.40]	1.738 [44.15]	0.594 [15.09]
PLB06	1.000 [25.40]	0.752 [19.10]	0.792 [20.12]
PLB08	1.000 [25.40]	0.950 [24.13]	0.792 [20.12]
PLB12	1.000 [25.40]	1.344 [34.14]	0.792 [20.12]
PLB16	1.000 [25.40]	1.738 [44.15]	0.792 [20.12]
PLB3W3	1.000 [25.40]	0.950 [24.13]	0.792 [20.12]
PLC09	1.000 [25.40]	0.752 [19.10]	0.990 [25.15]
PLC12	1.000 [25.40]	0.950 [24.13]	0.990 [25.15]
PLC18	1.000 [25.40]	1.344 [34.14]	0.990 [25.15]
PLC24	1.000 [25.40]	1.738 [44.15]	0.990 [25.15]
PLC30	1.000 [25.40]	2.132 [54.15]	0.990 [25.15]

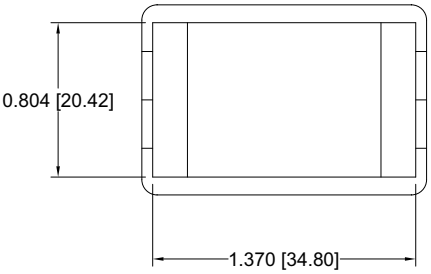
HOOD FOR USE WITH PLS5W5 CONNECTOR

CODE 5 ON STEP 6 OF ORDERING INFORMATION PAGE





For PLS5W5 Connector Only



Features internal cable clamp.

CONTACT TECHNICAL SALES FOR AVAILABILITY OF 7W7 VARIANT.

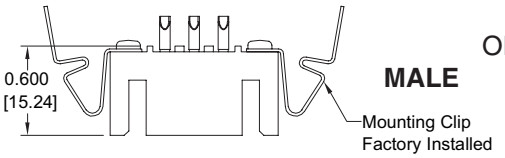
DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

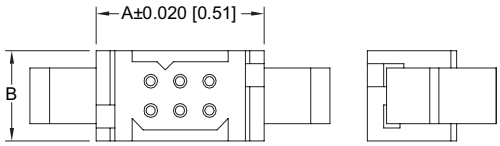
QUICK RELEASE MOUNTING CLIP AND PANEL CUTOUT

PANEL MOUNT CONNECTORS WITH QUICK RELEASE MOUNTING CLIP

CODE 6 IN STEP 6 OF ORDERING INFORMATION PAGE

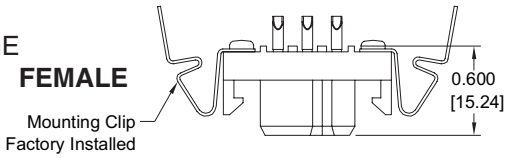
MALE

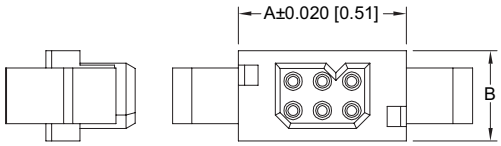




Typical part number: PLB06M206C1

FEMALE





Typical part number: PLB06F206C1

For connection system 8

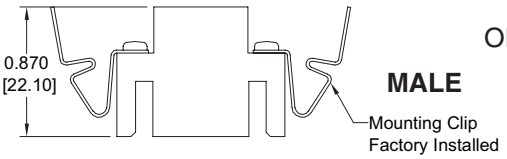
CONNECTOR VARIANTS	A	B
PLA03	1.126 [28.60]	0.408 [10.36]
PLA04	1.324 [33.63]	0.408 [10.36]
PLA06	1.718 [43.64]	0.408 [10.36]
PLA08	2.112 [53.64]	0.408 [10.36]
PLB06	1.126 [28.60]	0.606 [15.39]
PLB08	1.324 [33.63]	0.606 [15.39]
PLB12	1.718 [43.64]	0.606 [15.39]

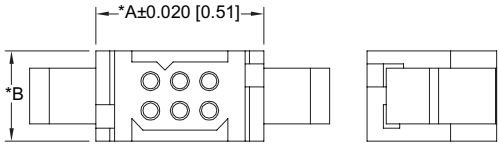
CONNECTOR VARIANTS	A	B
PLB16	2.112 [53.64]	0.606 [15.39]
NEW! PLB20	2.506 [63.65]	0.606 [15.39]
PLC09	1.126 [28.60]	0.802 [30.37]
PLC12	1.324 [33.63]	0.802 [30.37]
PLC18	1.718 [43.64]	0.802 [30.37]
PLC24	2.112 [53.64]	0.802 [30.37]
PLC30	2.506 [63.65]	0.802 [30.37]

PANEL MOUNT CONNECTORS WITH QUICK RELEASE MOUNTING CLIP FOR REMOVABLE CONTACTS

CODE 6 IN STEP 6 OF ORDERING INFORMATION PAGE

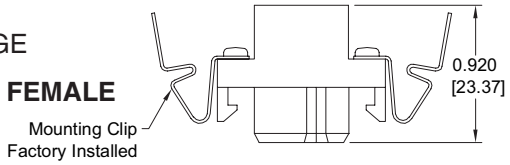
MALE

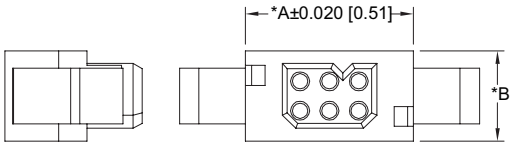




Typical part number: PLB06M1060

FEMALE





Typical part number: PLB06F1060

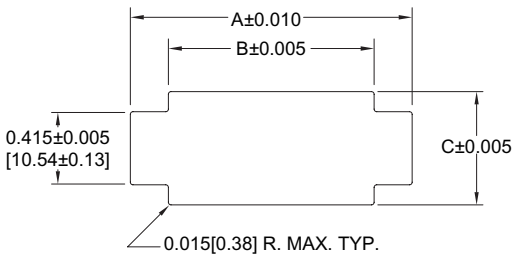
For connection system 8

***Note: See chart above for connector dimensions.**

CONNECTOR VARIANTS	A	B	C
PLA03	1.600 [40.64]	1.168 [29.67]	0.445 [11.30]
PLA04	1.798 [45.67]	1.366 [34.70]	0.445 [11.30]
PLA06	2.192 [55.68]	1.760 [44.70]	0.445 [11.30]
PLA08	2.586 [65.68]	2.154 [54.71]	0.445 [11.30]
PLB06	1.600 [40.64]	1.168 [29.67]	0.643 [16.33]
PLB08	1.798 [45.67]	1.366 [34.70]	0.643 [16.33]
PLB12	2.192 [55.68]	1.760 [44.70]	0.643 [16.33]
PLB16	2.586 [65.68]	2.154 [54.71]	0.643 [16.33]
NEW! PLB20	2.980 [75.69]	2.548 [64.72]	0.643 [16.33]
PLC09	1.600 [40.64]	1.168 [29.67]	0.839 [21.31]
PLC12	1.798 [45.67]	1.366 [34.70]	0.839 [21.31]
PLC18	2.192 [55.68]	1.760 [44.70]	0.839 [21.31]
PLC24	2.586 [65.68]	2.154 [54.71]	0.839 [21.31]
PLC30	2.980 [75.69]	2.548 [64.72]	0.839 [21.31]

PANEL CUTOUT

FOR USE WITH QUICK RELEASE MOUNTING CLIPS



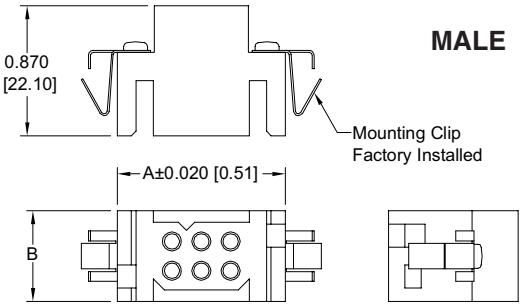
Maximum panel thickness: 0.063 [1.60] nominal.

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

PANEL MOUNT CONNECTORS WITH *FIXED STYLE MOUNTING CLIP

CODE 81, 82 AND 83 IN STEP 6 OF ORDERING INFORMATION PAGE

MALE



Typical part number:
PLB06M10810

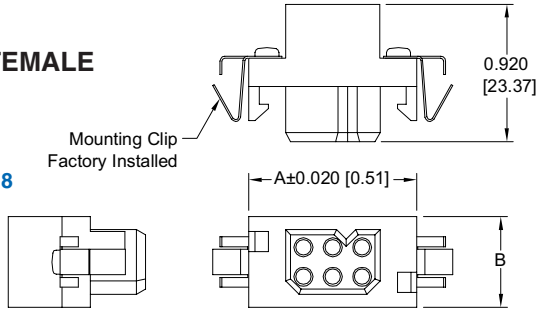
CLIP MATERIAL: Beryllium copper, nickel plated

PART NUMBER	PANEL THICKNESS
PL*****81*	0.040 [1.02]
PL*****82*	0.060 [1.52]
PL*****83*	0.090 [2.29]

* May be used with either fixed solder or removable contact connector insulators.

For connection system 8

FEMALE

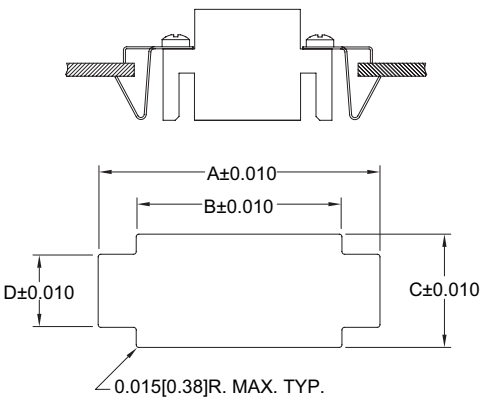


Typical part number:
PLB06F10810

CONNECTOR VARIANTS	A	B
PLA03	1.126 [28.60]	0.408 [10.36]
PLA04	1.324 [33.63]	0.408 [10.36]
PLA06	1.718 [43.64]	0.408 [10.36]
PLA08	2.112 [53.64]	0.408 [10.36]
PLB06	1.126 [28.60]	0.606 [15.39]
PLB08	1.324 [33.63]	0.606 [15.39]
PLB12	1.718 [43.64]	0.606 [15.39]
PLB16	2.112 [53.64]	0.606 [15.39]
NEW! PLB20	2.506 [63.65]	0.606 [15.39]
PLC09	1.126 [28.60]	0.802 [30.37]
PLC12	1.324 [33.63]	0.802 [30.37]
PLC18	1.718 [43.64]	0.802 [30.37]
PLC24	2.112 [53.64]	0.802 [30.37]
PLC30	2.506 [63.65]	0.802 [30.37]

PANEL CUTOUT

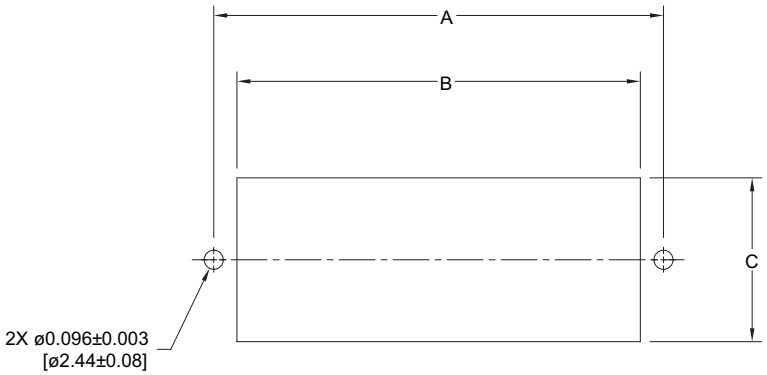
FOR USE WITH
FIXED STYLE MOUNTING CLIPS



CONNECTOR VARIANTS	A	B	C	D
PLA03	1.380 [35.05]	1.150 [29.21]	0.445 [11.30]	0.193 [4.90]
PLA04	1.578 [40.08]	1.348 [34.24]	0.445 [11.30]	0.193 [4.90]
PLA06	1.972 [50.09]	1.742 [44.25]	0.445 [11.30]	0.193 [4.90]
PLA08	2.366 [60.10]	2.136 [54.25]	0.445 [11.30]	0.193 [4.90]
PLB06	1.380 [35.05]	1.150 [29.21]	0.643 [16.33]	0.300 [7.62]
PLB08	1.578 [40.08]	1.348 [34.24]	0.643 [16.33]	0.300 [7.62]
PLB12	1.972 [50.09]	1.742 [44.25]	0.643 [16.33]	0.300 [7.62]
PLB16	2.366 [60.10]	2.136 [54.25]	0.643 [16.33]	0.300 [7.62]
NEW! PLB20	2.760 [70.10]	2.530 [64.26]	0.643 [16.33]	0.300 [7.62]
PLC09	1.380 [35.05]	1.150 [29.21]	0.839 [21.31]	0.300 [7.62]
PLC12	1.578 [40.08]	1.348 [34.24]	0.839 [21.31]	0.300 [7.62]
PLC18	1.972 [50.09]	1.742 [44.25]	0.839 [21.31]	0.300 [7.62]
PLC24	2.366 [60.10]	2.136 [54.25]	0.839 [21.31]	0.300 [7.62]
PLC30	2.760 [70.10]	2.530 [64.26]	0.839 [21.31]	0.300 [7.62]

**DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.**

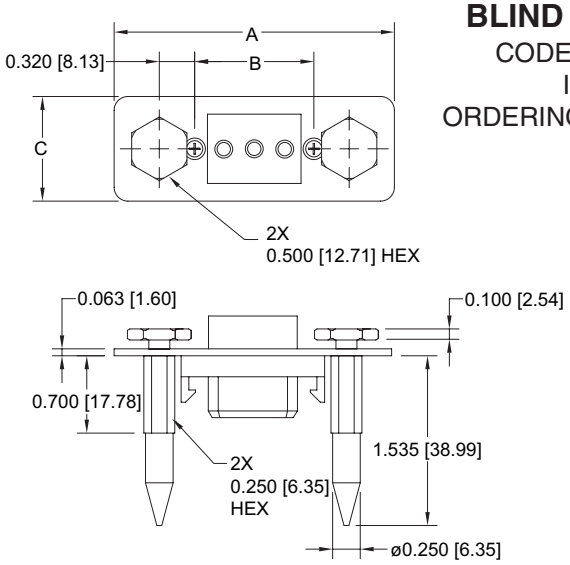
PANEL MOUNT CUTOUT

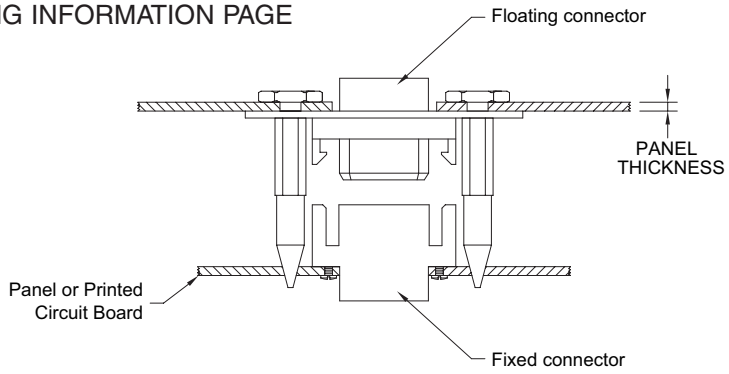


CONNECTOR VARIANTS	A ±0.005	B ±0.005	C ±0.005
PLA03	0.882 [22.40]	0.650 [16.51]	0.430 [10.92]
PLA04	1.079 [27.41]	0.847 [21.51]	0.430 [10.92]
PLA06	1.473 [37.41]	1.241 [31.52]	0.430 [10.92]
PLA08	1.867 [47.42]	1.635 [41.53]	0.430 [10.92]
PLB06	0.882 [22.40]	0.650 [16.51]	0.627 [15.93]
PLB08	1.079 [27.41]	0.847 [21.51]	0.627 [15.93]
PLB12	1.473 [37.41]	1.241 [31.52]	0.627 [15.93]
PLB16	1.867 [47.42]	1.635 [41.53]	0.627 [15.93]
NEW! PLB20	2.262 [57.45]	2.029 [51.54]	0.627 [15.93]
PLB3W3	1.079 [27.41]	0.847 [21.51]	0.627 [15.93]
PLB10W2	1.473 [37.41]	1.241 [31.52]	0.627 [15.93]
PLC09	0.882 [22.40]	0.650 [16.51]	0.824 [20.93]
PLC12	1.079 [27.41]	0.847 [21.51]	0.824 [20.93]
PLC18	1.473 [37.41]	1.241 [31.52]	0.824 [20.93]
PLC24	1.867 [47.42]	1.635 [41.53]	0.824 [20.93]
PLC30	2.262 [57.45]	2.029 [51.54]	0.824 [20.93]
PLC16W4	1.473 [37.41]	1.241 [31.52]	0.824 [20.93]

BLIND MATING SYSTEM

CODE 11, 12, 13 AND 14
IN STEP 6 OF
ORDERING INFORMATION PAGE



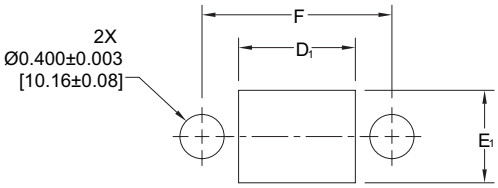


Typical Part Number: PLB08F10120

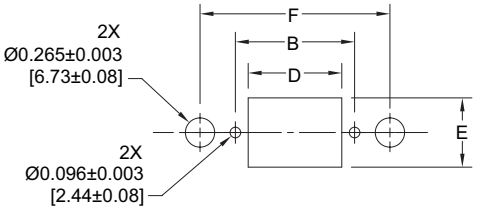
PANEL CUTOUT

FOR USE WITH FLOATING AND FIXED CONNECTOR BLIND MATING SYSTEMS

FLOATING CONNECTOR



FIXED CONNECTOR



NOTE: Panel thickness may impact the orientation of mating end of blind mate pin. Shimming between the panel and the head of the blind mate pin may be necessary to minimize tilt of the blind mate system. Contact technical sales for additional technical information.

MATERIALS AND FINISHES:
BLIND MATING PLATE: Stainless steel.
BLIND MATING GUIDE: Stainless steel, passivated.
FLOAT SCREW: Steel, zinc plate with chromate seal.

Blind mating system provides lead in for 0.100 [2.54] axial misalignment.

Blind mating system sold in a kit containing a connector - plate assembly, Blind mating guides, and float screws.

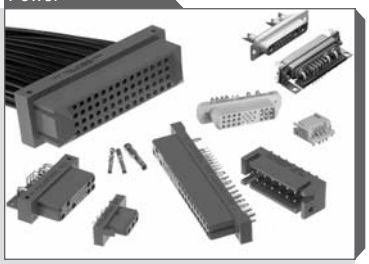
PART NUMBER	PANEL THICKNESS
PL*****11* PLB3W3*10110	0.040 [1.02]
PL*****12* PLB3W3*10120	0.060 [1.52]
PL*****13* PLB3W3*10130	0.090 [2.28]
PL*****14* PLB3W3*10140	0.120 [3.05]

CONNECTOR VARIANTS	A	B ±0.005	C	D ±0.005	D1 ±0.005	E ±0.005	E1 ±0.005	F ±0.005
PLA03	2.340 [59.44]	0.882 [22.40]	0.750 [19.05]	0.650 [16.51]	0.860 [21.84]	0.430 [10.92]	0.640 [16.26]	1.522 [38.66]
PLA04	2.537 [64.44]	1.079 [27.41]	0.750 [19.05]	0.847 [21.51]	1.057 [26.85]	0.430 [10.92]	0.640 [16.26]	1.719 [43.66]
PLA06	2.931 [74.45]	1.473 [37.41]	0.750 [19.05]	1.241 [31.52]	1.451 [36.86]	0.430 [10.92]	0.640 [16.26]	2.113 [53.67]
PLA08	3.325 [84.46]	1.867 [47.42]	0.750 [19.05]	1.635 [41.53]	1.845 [46.86]	0.430 [10.92]	0.640 [16.26]	2.507 [63.68]
PLB06	2.340 [59.44]	0.882 [22.40]	0.947 [24.05]	0.650 [16.51]	0.860 [21.84]	0.627 [15.93]	0.837 [21.26]	1.522 [38.66]
PLB08	2.537 [64.44]	1.079 [27.41]	0.947 [24.05]	0.847 [21.51]	1.057 [26.85]	0.627 [15.93]	0.837 [21.26]	1.719 [43.66]
PLB12	2.931 [74.45]	1.473 [37.41]	0.947 [24.05]	1.241 [31.52]	1.451 [36.86]	0.627 [15.93]	0.837 [21.26]	2.113 [53.67]
PLB16	3.325 [84.46]	1.867 [47.42]	0.947 [24.05]	1.635 [41.53]	1.845 [46.86]	0.627 [15.93]	0.837 [21.26]	2.507 [63.68]
PLB3W3	2.537 [64.44]	1.079 [27.41]	0.947 [24.05]	0.847 [21.51]	1.057 [26.85]	0.627 [15.93]	0.837 [21.26]	1.719 [43.66]
PLC09	2.340 [59.44]	0.882 [22.40]	1.144 [29.06]	0.650 [16.51]	0.860 [21.84]	0.824 [20.93]	1.034 [26.26]	1.522 [38.66]
PLC12	2.537 [64.44]	1.079 [27.41]	1.144 [29.06]	0.847 [21.51]	1.057 [26.85]	0.824 [20.93]	1.034 [26.26]	1.719 [43.66]
PLC18	2.931 [74.45]	1.473 [37.41]	1.144 [29.06]	1.241 [31.52]	1.451 [36.86]	0.824 [20.93]	1.034 [26.26]	2.113 [53.67]
PLC24	3.325 [84.46]	1.867 [47.42]	1.144 [29.06]	1.635 [41.53]	1.845 [46.86]	0.824 [20.93]	1.034 [26.26]	2.507 [63.68]
PLC30	3.720 [94.49]	2.262 [57.45]	1.144 [29.06]	2.029 [51.54]	2.239 [56.87]	0.824 [20.93]	1.034 [26.26]	2.902 [73.71]

DIMENSIONS ARE IN INCHES [MILLIMETERS].
ALL DIMENSIONS ARE SUBJECT TO CHANGE.

Positronic Products

Power



Contact Sizes: 0, 8, 12, 16, 20 and 22
Current Ratings: To 100 amperes
Terminations: Crimp, wire solder, straight solder, right angle solder, straight press-fit and right angle (90°) press-fit
Configurations: Multiple variants in a variety of package sizes
Compliance: PICMG 2.11, PICMG 3.0, VITA 41

FEATURES: Hot swap capability • AC/DC operation in a single connector • Signal contacts for hardware management • Blind mating • Sequential mating • Large surface area contact mating system • Wide variety of accessories • Customer specified contact arrangements

D-subminiature

Contact Sizes: 8, 20 and 22
Current Ratings: To 40 amperes nominal
Terminations: Crimp, wire solder, straight solder, right angle (90°) solder and straight press-fit
Configurations: Multiple variants in both standard and high densities
Qualifications: MIL-DTL-24308, Goddard Space Flight S-311-P, SAE AS 39029, IP65, IP67

FEATURES: Three performance levels available: professional quality, military quality and space-flight quality provide multiple performance-to-cost choices • Options include thermocouple contacts, air coupling, environmentally sealed and dual port package including mixed density • Broad selection of accessories

Rectangular

Contact Sizes: 16, 20 and 22
Current Ratings: To 13 amperes
Terminations: Crimp, wire solder, straight solder and right angle (90°) solder
Configurations: Multiple variants in both standard and high densities
Qualifications: MIL-DTL-28748, SAE AS 39029, CCITT V.35

FEATURES: Two performance levels available: industrial quality and military quality provide two performance to cost choices • Large surface area contact mating system • A wide variety of accessories • Broad selection of contact variants and package sizes

Circular

Contact Sizes: 12, 16, 20 and 22
Current Ratings: To 25 amperes nominal
Terminations: Crimp, wire solder, straight solder and right angle (90°) solder
Configurations: Multiple variants
Qualifications: Environmental protection to IP67

FEATURES: Non-corrodible / lightweight composite construction • EMI/RFI shielded versions • Thermocouple contacts • Environmentally sealed versions • Rear insertion/ front release of removable contacts • Two level sequential mating • Overmolding available on full assemblies

Cable

All Positronic connector products can be supplied as part of cable assemblies whose technical characteristics would reflect those of the connectors being used within the assembly.

FEATURES: Shorten the supply chain and reduce additional costs and delays by “cablizing” • Overmolding available • Shielded and environmentally sealed versions available • Power cables and access boxes which meet the SAE J2496 specification

Hermetic

Contact Sizes: 8, 12, 16, 20 and 22
Current Ratings: To 40 amperes nominal
Terminations: Feedthrough is standard; flying leads and board mount available upon request
Configurations: See D-subminiature and circular configurations above
Qualifications: Space-D32

FEATURES: Intended for use as an electrical feedthrough in high vacuum applications • Leakage rate: 5 x 10-9 mbar.l/s @ vacuum 1.5 x 10-5 atm • Signal, power, coax and high voltage versions available • Connectors can be mounted on flange assembly per customer specification

For more information, visit www.connectpositronic.com or call your nearest Positronic sales office as given on the back of this catalog.

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MIDEAST, Technical Agents

Technical Agents in Israel and Turkey

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