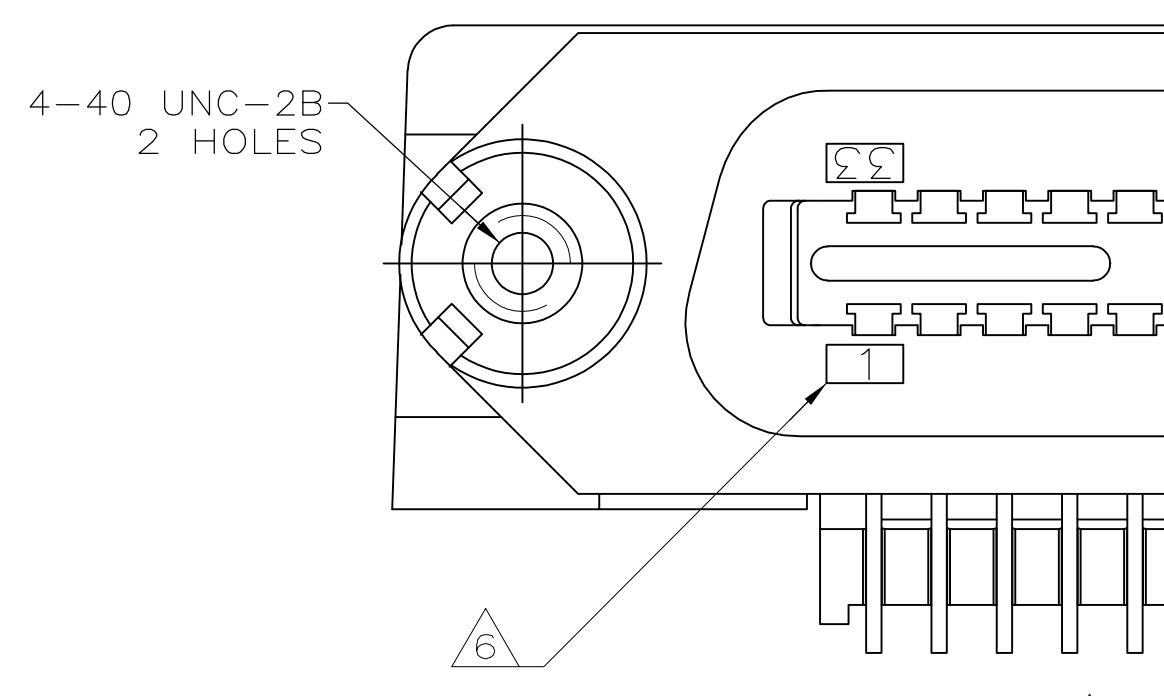




DETAIL B 
REVERSE ORIENTATION

-
- Technical drawing of a mechanical part (Fig. 1) showing a cross-section with dimensions and tolerances. The drawing includes the following specifications:
- Overall width: 25.66 [1.01] MAX
 - Overall height: 16 [.630] MAX
 - Dimension A: 8.14 ± 0.38 [.320 $\pm$.015]
 - Reference dimension: 0.76 [.030] REF
 - Dimension B: 11.786 ± 0.38 [.467 $\pm$.015]
 - Feature 4: A triangular feature on the left side.
 - Feature 2: A triangular feature on the bottom left.
 - Feature 6: A triangular feature on the bottom right.

Technical drawing of a cylindrical part with the following dimensions and tolerances:

- Overall length: $90.04 - 89.89$ [$3.542 \pm .003$]
- Overall diameter: $\phi 0.79 - 0.89$ [$\phi .031 - .035$] 64 HOLES
- Distance from left end to first hole: 4.29 [$.169$] NOMINAL
- Hole diameter: $\phi 3.15 - 3.25$ [$\phi .124 - .128$] 2 HOLES
- Distance between holes: 2.16 [$.085$] NOMINAL 24 PLACES
- Distance from last hole to right end: $11.43 - 11.58$ [$.453 \pm .003$]
- Surface texture symbol: 11.43 [$.450$]
- Distance from right end to last hole: 2.16 [$.085$] NOMINAL

$\varnothing 3.3-3.05$
 $[\varnothing.130-.120]$
 2 HOLES

OBSOLETE
OBSOLETE
OBSOLETE
OBSOLETE
OBSOLETE
OBSOLETE

OBSOLETE		THREADED INSERT	2.54±0.38[.100±.015]		SELF-TAPPING	SEE DETAIL B		552744-8	
OBSOLETE		THREADED INSERT	2.54±0.38[.100±.015]		SELF-TAPPING	SEE DETAIL A		552744-7	
OBSOLETE		TAPPED HOLE		2.54±0.38[.100±.015]		SELF-TAPPING	SEE DETAIL B		552744-6
OBSOLETE		TAPPED HOLE		2.54±0.38[.100±.015]		SELF-TAPPING	SEE DETAIL A		552744-5
OBSOLETE		TAPPED HOLE		4.75±0.38[.187±.015]	THRU-BOLT(SEE DETAIL C)	SEE DETAIL B		552744-4	
OBSOLETE		TAPPED HOLE		4.75±0.38[.187±.015]	SELF-TAPPING		SEE DETAIL B		552744-2
		TAPPED HOLE		4.75±0.38[.187±.015]	SELF-TAPPING		SEE DETAIL A		552744-1
		THREAD TYPE		DIM. A	TYPE OF MOUNTING		DESCRIPTION	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 10-FEB-82 CHK A. HOLT MD FRIEL 25-FEB-82		Tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± — 1. PLC ± — 2. PLC ± — 3. PLC ± 0.13[.005] 4. PLC ± — ANGLES ± —		NAME RECEPTACLE ASSEMBLY, 64 POSITION, RIGHT ANGLE, PCB, THRU-BOLT/SELF TAPPING, CHAMP-LOK	
		APVD 02-MAR-82 S. HEGE PRODUCT SPEC — APPLICATION SPEC		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL 		FINISH 		WEIGHT — CUSTOMER DRAWING	
				SCALE 4:1 SHEET 1 of 1 REV V	