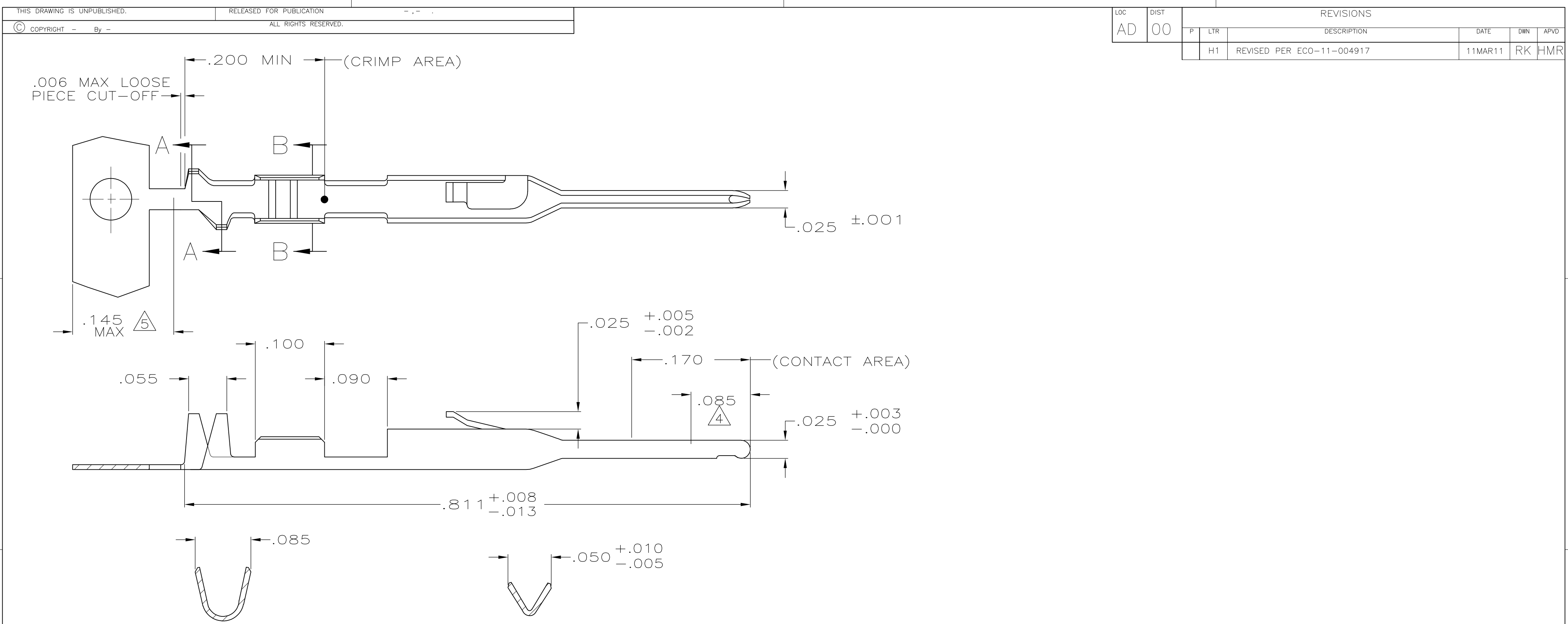




SECTION A-A
INSULATION RANGE .054 MAX

SECTION B-B
WIRE RANGE #28-#32

1

.000100-.000200 BRIGHT TIN-LEAD OVER .000030 NICKEL ENTIRE CONTACT

2

.000015 GOLD IN CONTACT AREA, .000050-.000100 BRIGHT TIN-LEAD IN CRIMP AREA, ALL OVER .000030 NICKEL ENTIRE CONTACT

3

.000030 GOLD IN CONTACT AREA, .000050-.000100 BRIGHT TIN-LEAD IN CRIMP AREA, ALL OVER .000030 NICKEL ENTIRE CONTACT

4

POINT OF MEASUREMENT FOR PLATING THICKNESS

5

GOLD PLATING NOT REQUIRED IN THIS AREA

6

.000015 GOLD IN CONTACT AREA, .000050-.000100 BRIGHT TIN IN CRIMP AREA, ALL OVER .000030 NICKEL ENTIRE CONTACT.

7

PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.

8

.000100-.000200 BRIGHT TIN OVER .000030 NICKEL ENTIRE CONTACT.

9

.000100-.000200 MATTE TIN OVER .000030 NICKEL ENTIRE CONTACT.

10

.000015 GOLD IN CONTACT AREA, .000050-.000100 MATTE TIN IN CRIMP AREA, ALL OVER .000030 NICKEL ENTIRE CONTACT

11

.000030 GOLD IN CONTACT AREA, .000050-.000100 MATTE TIN IN CRIMP AREA, ALL OVER .000030 NICKEL ENTIRE CONTACT

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D KEITZER 12-14-88	TE Connectivity		
DIMENSIONS: INCHES		CHK S. SHUEY 12-15-88			
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
	0 PLC ± -		APVD C.SINISI 12-16-88		
	1 PLC ± -		PRODUCT SPEC		
2 PLC ± -		APPLICATION SPEC			
3 PLC ± .005		—			
4 PLC ± -		—			
ANGLES ± -		—			
FINISH		WEIGHT			
MATERIAL PHOS BRONZE		—			
SEE TABLE		CUSTOMER DRAWING			

SIZE A2	CAGE CODE 00779	DRAWING NO C-104506	RESTRICTED TO —	
SCALE 10:1		SHEET 1 of 1	REV H1	