

567487

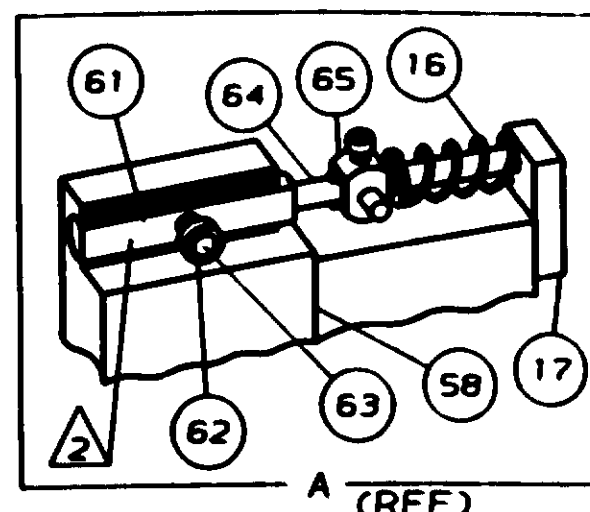
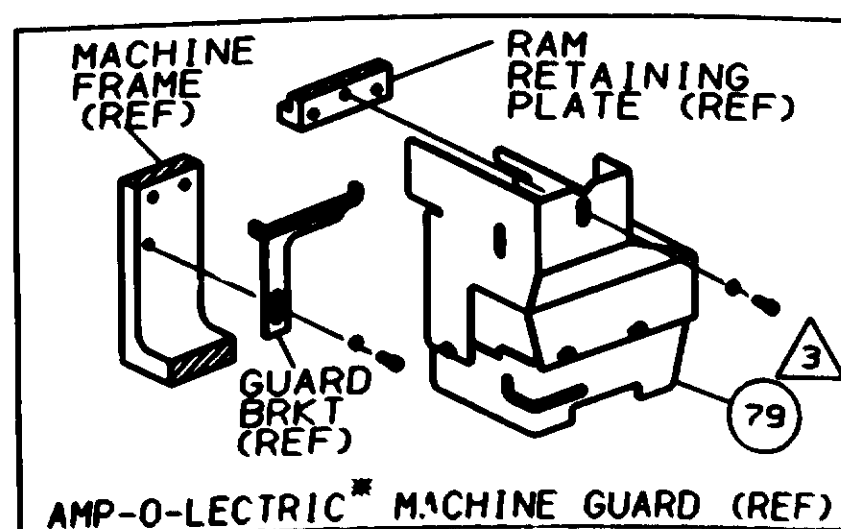
567487

451618-DEPT1001B-U.1618-U.NINI-APPL

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED
567487-1	0	854400-1
567487-2	0	565435-5

PRELIMINARY

TERMINAL NAME:
.250 SERIES FASTIN-FASTON REPT.

63672-1

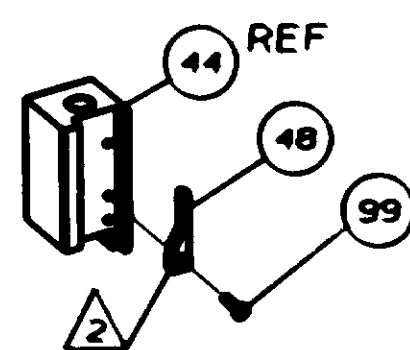
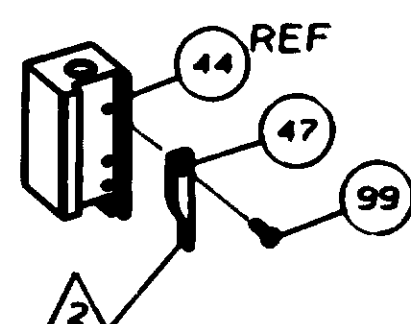
CRIMPING DATA

.250 SERIES FASTIN-FASTON RECPT.			
		63672-1	

REF	REF	-	A	21045-3	RING, RET "C" (#.187) FD PIN	125
REF	REF	-	A	5-21028-1	PIN, STD SPRING (#.12) FD ADJ ROD	124
REF	REF	-	A	1-21030-7	PIN, DOWEL (#.187x.50) HSG	123
REF	REF	-	A	1-21030-1	PIN, DOWEL (#.187x.50) LEVER	122
REF	REF	-	A	21899-4	WASHER, FLAT (#5/16) SCR ADJ	121
REF	REF	-	A	21024-5	WASHER, LOCK (NO. 10) FD ADJ PL	120
REF	REF	-	A	21024-5	WASHER, LOCK (NO. 10) SHEAR PL	119
REF	REF	-	A	21024-5	WASHER, LOCK (NO. 10) FD ROD GDE	118
REF	REF	-	A	21024-4	WASHER, LOCK (NO. 8) SHEAR BL	117
REF	REF	-	A	21018-4	NUT, HEX (4-40) DRAG	116
REF	REF	-	A	21018-5	NUT, HEX (6-32) FD ADJ PL	115
REF	REF	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	114
REF	REF	-	A	4-21078-8	SKT SKT SET (4-40x.75) DRAG	113
REF	REF	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	112
REF	REF	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	111
REF	REF	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	110
REF	REF	-	A	461264-1	PLATE, IDENTIFICATION	109
REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x.50) FEED ADJ	108
REF	REF	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	107
REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	106
REF	REF	-	A	22733-8	SCR, BHC (8-32x.38) LW ANVIL	105
REF	REF	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST GD PL	104
REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	103
REF	REF	-	A	2-21000-6	SCR, SHC (8-32x.38) SLUG BLADE	102
REF	REF	-	A	2-21000-7	SCR, SHC (8-32x.50) SLUG BLADE	101
REF	REF	-	A	2-21000-9	SCR, SHC (8-32x.75) R STP GUIDE	100
REF	REF	-	A	3-21000-7	SCR, SKT CAP (10-32x.75) FD GDE	99
REF	REF	-	A	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ P	98
REF	REF	-	A	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BL	97
REF	REF	-	A	3-21000-8	SCR, SKT CAP (10-32x.88) SH PL	96
REF	REF	-	A	455745-1	GUARD, WINDOW	95
REF	REF	-	A	690603-1	SPRING, ASSIST	94
REF	REF	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	93
REF	REF	-	A	458109-1	WASHER, FLAT (SPECIAL)	92
REF	REF	-	A	690517-1	SPACER	91
REF	REF	-	A	690482-3	PLATE, FRONT SHEAR	90
REF	REF	-	A	7-683452-2	ANVIL	89
REF	REF	-	A	690474-3	BLADE, SLUG	88
REF	REF	-	A	3-455892-7	HOLD DOWN, TERMINAL	87
REF	REF	-	A	1-240641-0	SPACER, SLUG BLADE	86
REF	REF	-	A	238009-4	SPACER, BLOCK CRIMPER	85
REF	REF	-	A	3-683453-1	CRIMPER, INSULATION	84
REF	REF	-	A	455888-9	CRIMPER, CRIMPER	83
REF	REF	-	A	456402-5	CRIMPER, WIRE	82
REF	REF	-	A	454177-1	DRAG, STOCK	81
REF	REF	-	A	454204-3	GUIDE, STRIP (FRONT)	80
REF	REF	-	A	454178-1	GUIDE, FEED ROD	79
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	78
REF	REF	-	A	690481-7	SPACER, HOLD DOWN	77
REF	REF	-	A	23846-1	SPRING, HOLD DOWN	76
REF	REF	-	A	240833-4	PLATE, REAR SHEAR	75
REF	REF	-	A	690482-3	PLATE, FRONT SHEAR	74
REF	REF	-	A	7-683452-2	ANVIL	73
REF	REF	-	A	690474-3	BLADE, SLUG	72
REF	REF	-	A	3-455892-7	HOLD DOWN, TERMINAL	71
REF	REF	-	A	1-240641-0	SPACER, SLUG BLADE	70
REF	REF	-	A	238009-4	SPACER, BLOCK CRIMPER	69
REF	REF	-	A	3-683453-1	CRIMPER, INSULATION	68
REF	REF	-	A	455888-9	CRIMPER, CRIMPER	67
REF	REF	-	A	456402-5	CRIMPER, WIRE	66
REF	REF	-	A	454177-1	DRAG, STOCK	65
REF	REF	-	A	454204-3	GUIDE, STRIP (FRONT)	64
REF	REF	-	A	454178-1	GUIDE, FEED ROD	63
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	62
REF	REF	-	A	690481-7	SPACER, HOLD DOWN	61
REF	REF	-	A	23846-1	SPRING, HOLD DOWN	60
REF	REF	-	A	240833-4	PLATE, REAR SHEAR	59
REF	REF	-	A	690482-3	PLATE, FRONT SHEAR	58
REF	REF	-	A	7-683452-2	ANVIL	57
REF	REF	-	A	690474-3	BLADE, SLUG	56
REF	REF	-	A	3-455892-7	HOLD DOWN, TERMINAL	55
REF	REF	-	A	1-240641-0	SPACER, SLUG BLADE	54
REF	REF	-	A	238009-4	SPACER, BLOCK CRIMPER	53
REF	REF	-	A	3-683453-1	CRIMPER, INSULATION	52
REF	REF	-	A	455888-9	CRIMPER, CRIMPER	51
REF	REF	-	A	456402-5	CRIMPER, WIRE	50
REF	REF	-	A	454177-1	DRAG, STOCK	49
REF	REF	-	A	454204-3	GUIDE, STRIP (FRONT)	48
REF	REF	-	A	454178-1	GUIDE, FEED ROD	47
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	46
REF	REF	-	A	690481-7	SPACER, HOLD DOWN	45
REF	REF	-	A	23846-1	SPRING, HOLD DOWN	44
REF	REF	-	A	240833-4	PLATE, REAR SHEAR	43
REF	REF	-	A	690482-3	PLATE, FRONT SHEAR	42
REF	REF	-	A	7-683452-2	ANVIL	41
REF	REF	-	A	690474-3	BLADE, SLUG	40
REF	REF	-	A	3-455892-7	HOLD DOWN, TERMINAL	39
REF	REF	-	A	1-240641-0	SPACER, SLUG BLADE	38
REF	REF	-	A	238009-4	SPACER, BLOCK CRIMPER	37
REF	REF	-	A	3-683453-1	CRIMPER, INSULATION	36
REF	REF	-	A	455888-9	CRIMPER, CRIMPER	35
REF	REF	-	A	456402-5	CRIMPER, WIRE	34
REF	REF	-	A	454177-1	DRAG, STOCK	33
REF	REF	-	A	454204-3	GUIDE, STRIP (FRONT)	32
REF	REF	-	A	454178-1	GUIDE, FEED ROD	31
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	30
REF	REF	-	A	690481-7	SPACER, HOLD DOWN	29
REF	REF	-	A	23846-1	SPRING, HOLD DOWN	28
REF	REF	-	A	240833-4	PLATE, REAR SHEAR	27
REF	REF	-	A	690482-3	PLATE, FRONT SHEAR	26
REF	REF	-	A	7-683452-2	ANVIL	25
REF	REF	-	A	690474-3	BLADE, SLUG	24
REF	REF	-	A	3-455892-7	HOLD DOWN, TERMINAL	23
REF	REF	-	A	1-240641-0	SPACER, SLUG BLADE	22
REF	REF	-	A	238009-4	SPACER, BLOCK CRIMPER	21
REF	REF	-	A	3-683453-1	CRIMPER, INSULATION	20
REF	REF	-	A	455888-9	CRIMPER, CRIMPER	19
REF	REF	-	A	456402-5	CRIMPER, WIRE	18
REF	REF	-	A	454177-1	DRAG, STOCK	17
REF	REF	-	A	454204-3	GUIDE, STRIP (FRONT)	16
REF	REF	-	A	454178-1	GUIDE, FEED ROD	15
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	14
REF	REF	-	A	690481-7	SPACER, HOLD DOWN	13
REF	REF	-	A	23846-1	SPRING, HOLD DOWN	12
REF	REF	-	A	240833-4	PLATE, REAR SHEAR	11
REF	REF	-	A	690482-3	PLATE, FRONT SHEAR	10
REF	REF	-	A	7-683452-2	ANVIL	9
REF	REF	-	A	690474-3	BLADE, SLUG	8
REF	REF	-	A	3-455892-7	HOLD DOWN, TERMINAL	7
REF	REF	-	A	1-240641-0	SPACER, SLUG BLADE	6
REF	REF	-	A	238009-4	SPACER, BLOCK CRIMPER	5
REF	REF	-	A	3-683453-1	CRIMPER, INSULATION	4
REF	REF	-	A	455888-9	CRIMPER, CRIMPER	3
REF	REF	-	A	456402-5	CRIMPER, WIRE	2
REF	REF	-	A	454177-1	DRAG, STOCK	1

POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LETRIC MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

LOC
A
DIST
66

LEADMAKER
T TERMINATING UNIT

AMP-O-LETRIC
K TERMINATING UNIT

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