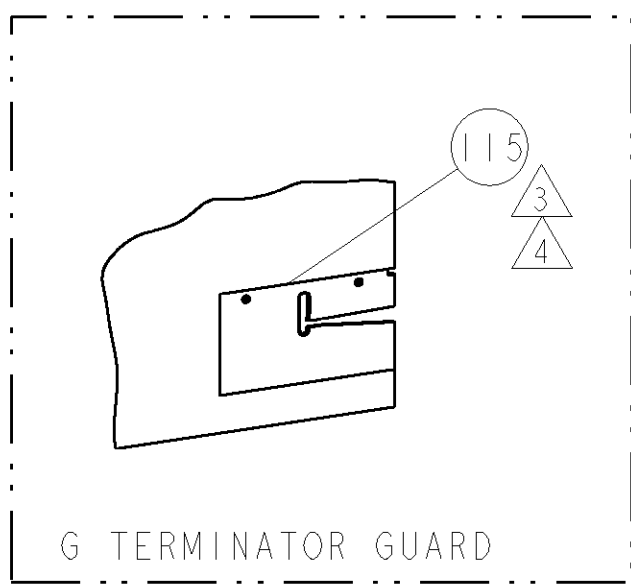
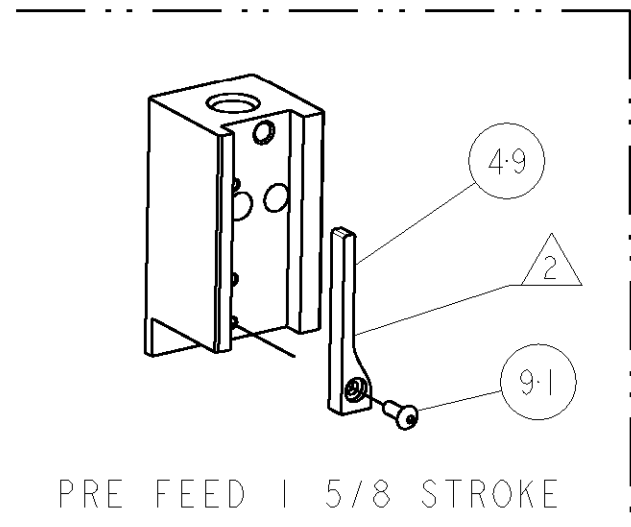
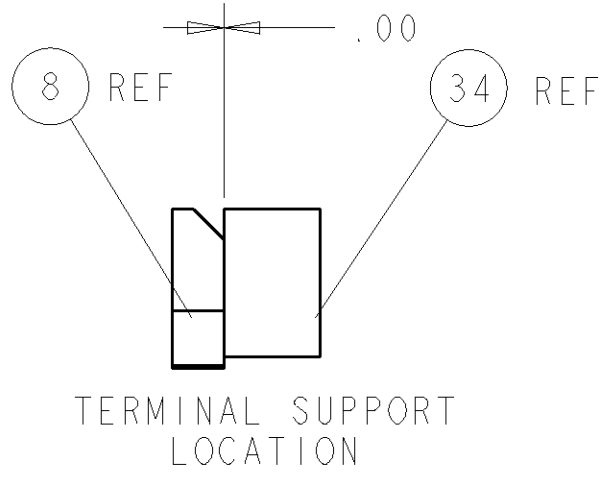
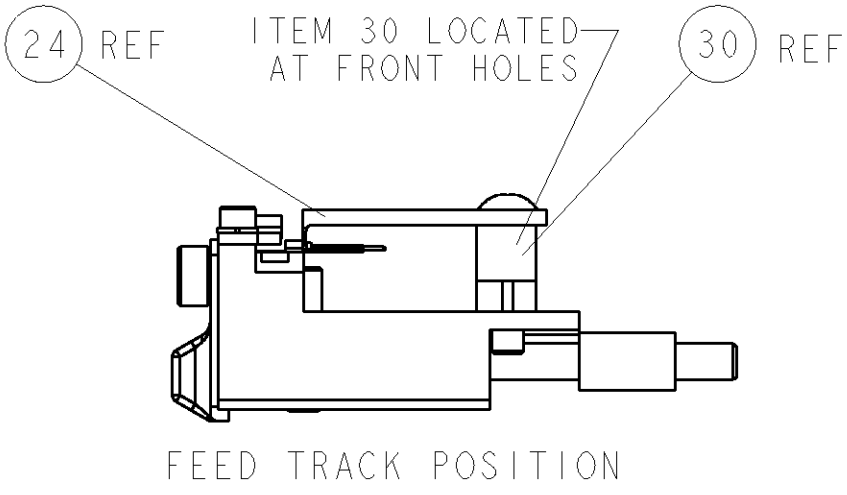
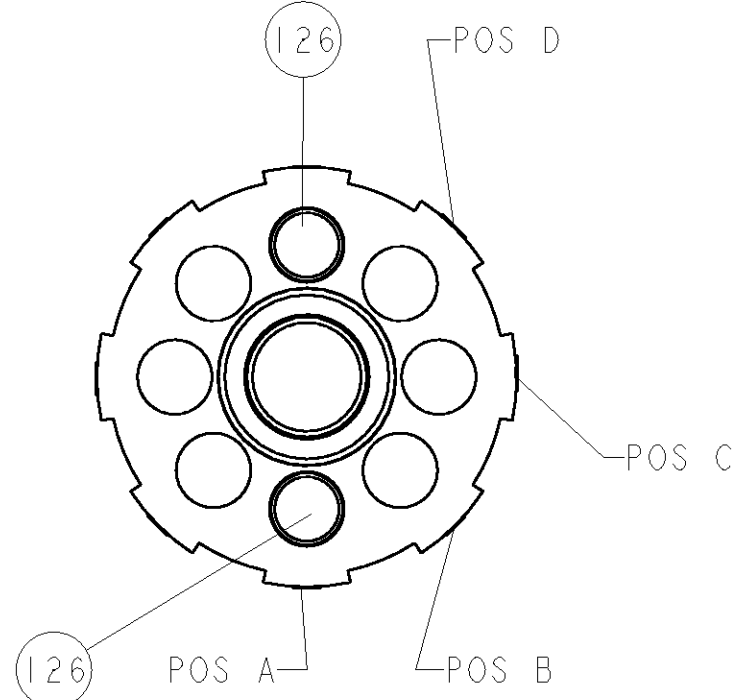
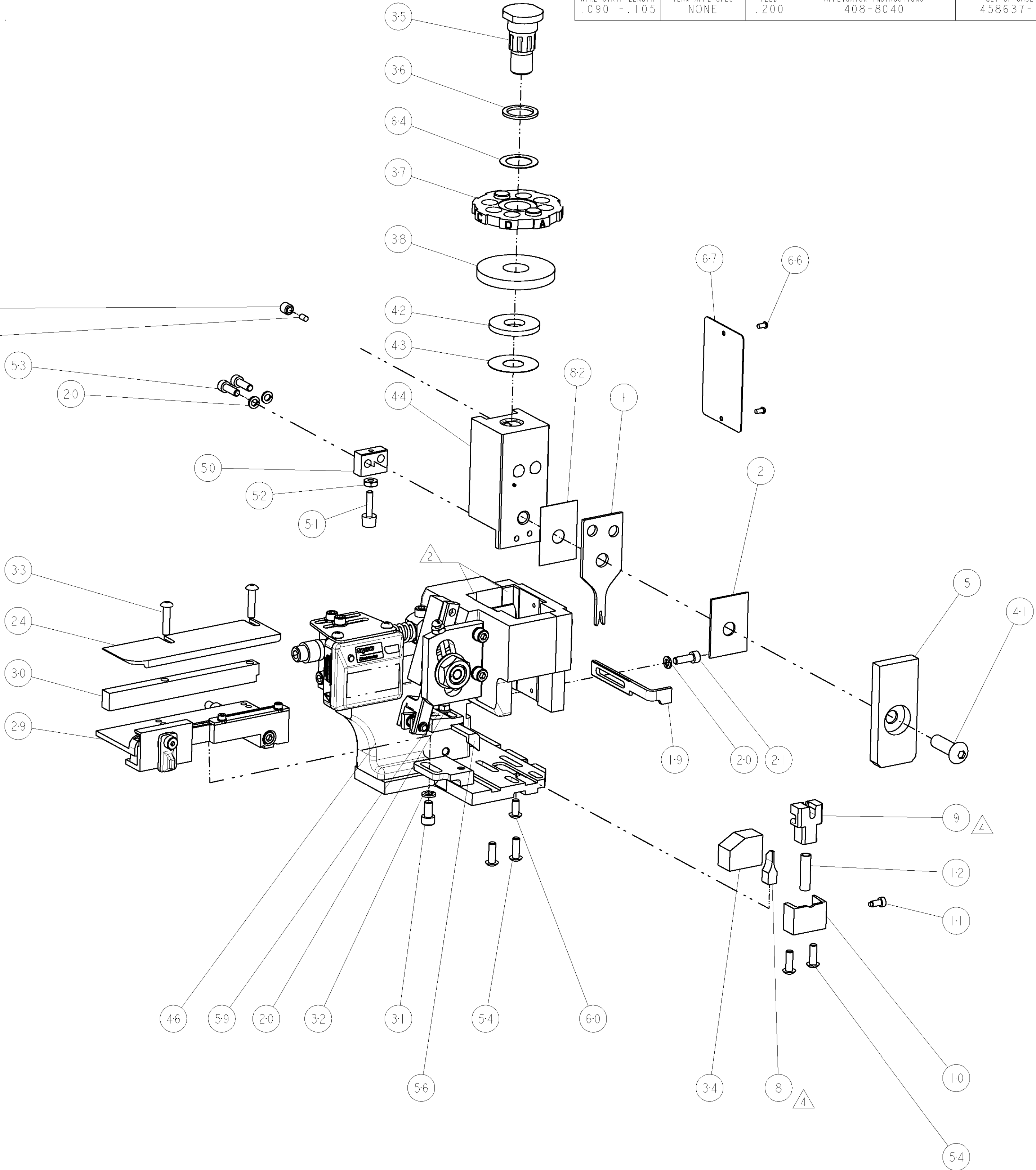


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852330-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
7-1852330-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ ALIGN GUARD INSERT OPENING WITH FLOATING SHEAR AND ANVIL BEFORE TIGHTENING THUMBSCREWS. PROPER ALIGNMENT OF THIS TOOLING IS CRITICAL FOR CRIMP QUALITY.
△ RG-58 CABLE.
6. FEED TRACK ADJUSTMENT REQUIRED WHEN CHANGING BETWEEN MALE AND FEMALE TERMINALS.



TERMINAL NAME: RG58 MALE/FEMALE FAKRA CONNECTOR					
TYCO PN	MANUF PN	AMPHENOL TERMINAL - AMP CRIMP SPECS			
1949143 (M)	FKCP03401A	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1949142 (F)	FKCP03301A	A	.035±.002 [.88±0.05mm]		∅.032 △
-	-	B	-		-
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.046 [1.17mm]	F	∅.040
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.090 - .105	NONE	.200	408-8040		458637-1



-77-3 U/M		PART NO	DESCRIPTION	ITEM NO
2	-	4-354779-1	PIN, WIRE DISC, .3195	1126
REF	..	679532-1	INSERT, GUARD	1115
1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
1	-	455888-3	SPACER, CRIMPER	82
1	-	4088040	SF APPL INST 408-8040	72
1	-	217238-1	GENERAL INSTRUCTION PKG	71
1	-	461264-1	PLATE, IDENTIFICATION	67
2	-	21017-2	SCREW, DRIVE	66
1	-	986950-1	WASHER, FLAT PRECISION	64
1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
1	-	1-694433-1	FEED PAWL	56
4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
1	-	21018-5	NUT, HEX, REG 6-32	52
1	-	811242-2	BUMPER, HOLD DOWN	51
1	-	690753-1	SPACER, TONKER	50
1	..	690602-6	CAM, PRE FEED, 1 5/8	49
1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
1	-	690191-1	PLUG,NYLON	45
1	-	455673-1	RAM, SIDE FEED	44
1	-	690125-1	SHIM SUB-ASSY	43
1	-	690124-9	WASHER, RAM (.125)	42
1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
1	-	690223-2	SPACER, INS.	38
1	-	354777-1	WIRE DISC, ASSEMBLY	37
1	-	22480-5	SPRING, COMPRESSION	36
1	-	690212-1	POST, RAM	35
1	-	690786-5	TERMINAL SUPPORT	34
2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
1	-	1320908-9	SPACER, STRIP GUIDE	30
1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
1	-	1320928-1	PLATE, STRIP GUIDE	24
1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
1	-	691353-1	STRIPPER	19
1	-	3-22280-3	SPRING, COMPRESSION	12
1	-	690461-2	STOP, SHEAR	11
1	-	1338294-1	HOLDER, SHEAR	10
1	-	1338293-2	SHEAR, FLOATING	9
1	-	1633382-6	ANVIL, COMBINATION	8
1	-	808890-3	DEPRESSOR, SHEAR	5
1	-	1-455888-0	SPACER, CRIMPER	2
1	-	6-1633305-6	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		14SEP2006		Tyco Electronics	
INCHES		9 PLC ±.01		CM		14SEP2006		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		T. ELBIN		18SEP2006		NAME	
3 PLC ±.001		4 PLC ±.0001		T. BENCHOFF		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
MATERIAL		FINISH		APPLICATION SPEC		SIZE		CAGE CODE	
-		-		WEIGHT		A1 00779		DRAWING NO	
CUSTOMER DRAWING		SCALE		SHEET		OF		REV	
-		3:5		1		A		-	

CUSTOMER VIEWABLE ASSEMBLY

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