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				P	LTR	DESCRIPTION	DATE
						A1 ECR-14-003271	05MAR2014
							GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2266099-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852109
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852109

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
FINISH		A3		CAGE CODE	
		C- 1852109		DRAWING NO	
		CUSTOMER DRAWING		SCALE	
		1		SHEET 1 OF 2	
		REV A1			

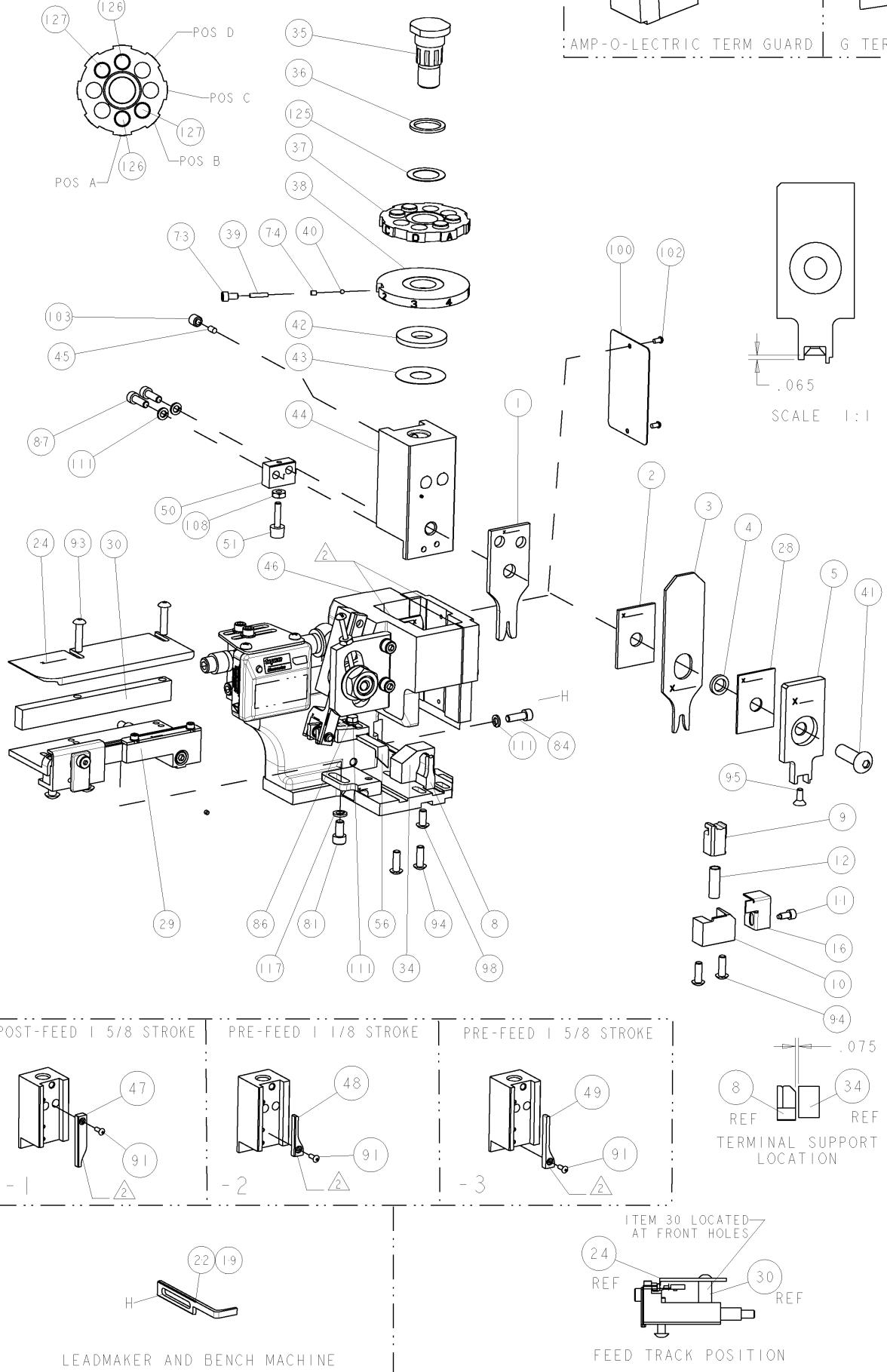
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852109-1	A	122500-1	LEADMAKER	POST FEED
1852109-2	A	565435-5	BENCH MODEL K	PREF FEED
1852109-3	A	354500-1	BFNCH MODE1 G	PREF FFFD

TERMINAL NAME: 090 SEALED FEMALE TERMINAL					
TYCO PN	MANUF PN	SUMITOMO TERMINAL		AMP	CRIMP
1572774-1	8100-0460	SPEC			
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.041±.002[1.04±0.05mm]		0.5 mm2
-	-	B	.037±.002[.94±0.05mm]		0.3 mm2
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE		RANGE
TYCO SEAL PN.	MANUF SEAL PN				
1572774-1	TS0156L	WIRE	.062	[1.57mm]	F 0.3-0.5 mm2
-	-	INSUL	.140	[3.56mm]	O -
WIRE STRIP LENGTH .167 -.182	TERM APPL SPEC NONE	FEED .490	APPL INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

 RECOMMENDED SPARE PA

2 GREASE LIGHTLY

 GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE



-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
2	2	2	-	4-354779-8	PIN, WIRE DISC, .3230	1	1
2	2	2	-	4-354779-0	PIN, WIRE DISC, .3190	1	1
1	1	1	-	986950-1	WASHER, FLAT PRECISION	1	1
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	1	1
1	1	1	-	4088040	SF APPL INST 408-8040	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
1	1	1	-	21018-5	NUT, HEX, REG 6-32	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
-	-	-	-	-	-	1	1
1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	1	1
2	2	2	-	21017-2	SCREW, DRIVE	1	1
-	-	-	-	-	-	1	1
1	1	1	-	461264-1	PLATE, IDENTIFICATION	1	1
-	-	-	-	-	-	9	9
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	9	9
-	-	-	-	-	-	9	9
-	-	-	-	-	-	9	9
1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	9	9
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	9	9
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	9	9
-	-	-	-	-	-	9	9
1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	9	9
-	-	-	-	-	-	9	9
-	-	-	-	-	-	8	8
-	-	-	-	-	-	8	8
2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	8	8
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	8	8
-	-	-	-	-	-	8	8
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	8	8
-	-	-	-	-	-	8	8
-	-	-	-	-	-	8	8
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	8	8
-	-	-	-	-	-	8	8
-	REF	-	-	455749-1	GUARD WINDOW	7	7
REF	-	-	-	679532-1	INSERT, GUARD	7	7
-	-	-	-	-	-	7	7
-	-	-	-	-	-	7	7
1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	7	7
-3	-2	-1	U/M	PART NO	DESCRIPTION	IT	IT

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[TE Connectivity:](#)

[1852109-2](#)