

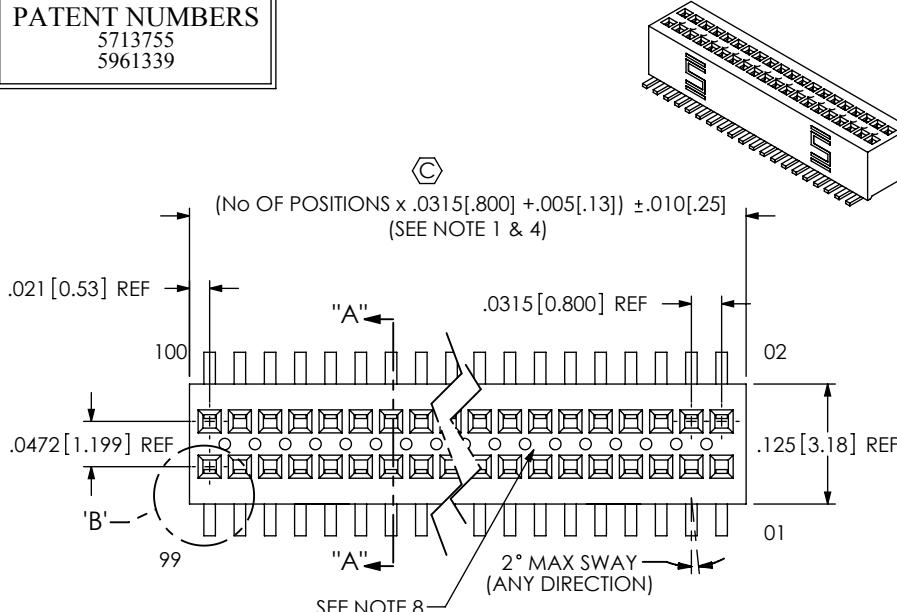
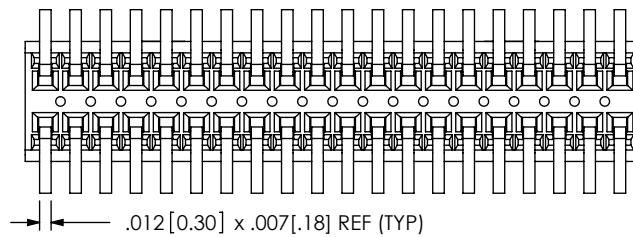
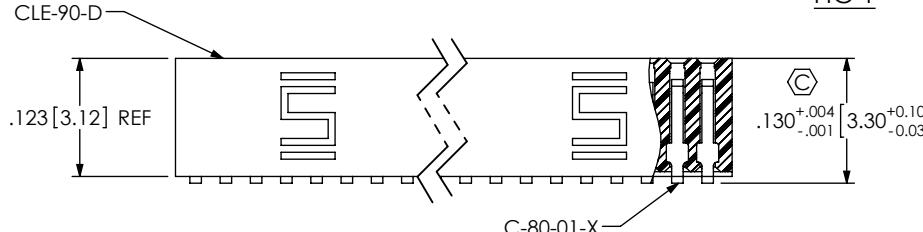
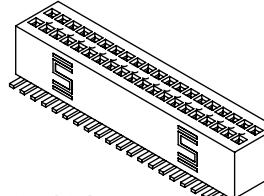
DO NOT
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THIS PRINT

FIG 1



NOTES:

1. \odot REPRESENTS A CRITICAL DIMENSION.
2. NOTE DELETED.
3. MINIMUM PUSHOUT FORCE: .5 LB.
4. WILL LOSE TWO POSITIONS FOR EVERY CUT MADE. MAXIMUM CUT FLASH TO BE .010 [.25] WITH NO FLASH IN HOLES OR EXTENDING BELOW LEADS.
5. NOTE DELETED.
6. BURR ALLOWANCE: .003 [.08] MAX
7. ENDWALL AFTER CUTTING: $.0115 \pm .0025$ [.292 ± .064]
8. VOIDS ON TOP SURFACE TO BE LOCATED AT VENDOR DISCRETION TO CONTROL PART WARPAGE.



CLE-1XX-XX-X-DV-XX

NO OF POSITIONS

-04 THRU -90
(PER ROW)

LEAD STYLE

-01
(USE C-80-01-X)

PLATING SPECIFICATION

-F: 3μ" FLASH SELECTIVE GOLD
ON ENTIRE
CONTACT
-G: 10μ" LIGHT GOLD ON ENTIRE
CONTACT

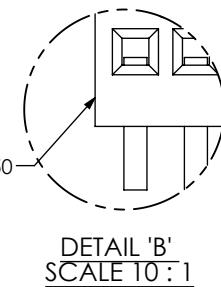
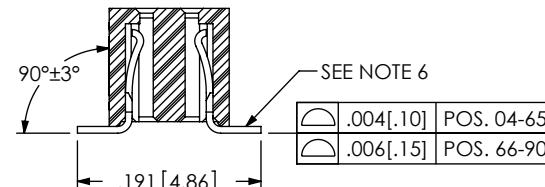
OPTION

-P: PICK & PLACE PAD (SEE FIG 2, SHT 2)
(AVAILABLE ON POSITIONS -08 THRU -90 ONLY)
(USE LMP-10)

-TR: TAPE & REEL PACKAGING

-A: ALIGNMENT PIN (SEE FIG 3 & 4, SHT 2)
(MOLDED TO POSITION OR STAKED)
(SAMTEC DISCRETION WHICH -A PIN IS USED)
(STAKE 7 POSITIONS MIN)
(MOLD 4 POSITION MIN)-K: POLYIMIDE FILM PAD
(AVAILABLE ON POS. 8 THRU 90 ONLY)
(SEE FIG 5, SHT 2)
(USE K-DOT-157-250-005)

ROW SPECIFICATION

-D: DOUBLE ROW - VERTICAL
(USE CLE-90-D)DETAIL 'B'
SCALE 10 : 1

SECTION "A"-A"

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ± .01 [.3]
.XXX: ± .005 [.13]
.XXXX: ± .0020 [.051]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
SHEET SCALE: 5:1
CONTACT: BeCu 190 ALLOY [TM04]
THICKNESS: .007 [.18] REF

Samtec
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION: .8MM x 1.2MM C.L. SOCKET STRIP ASSEMBLY

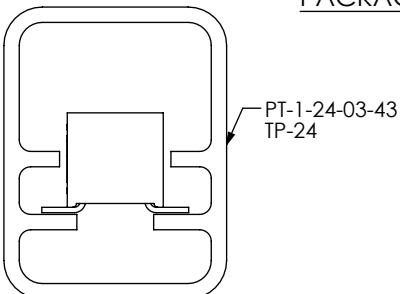
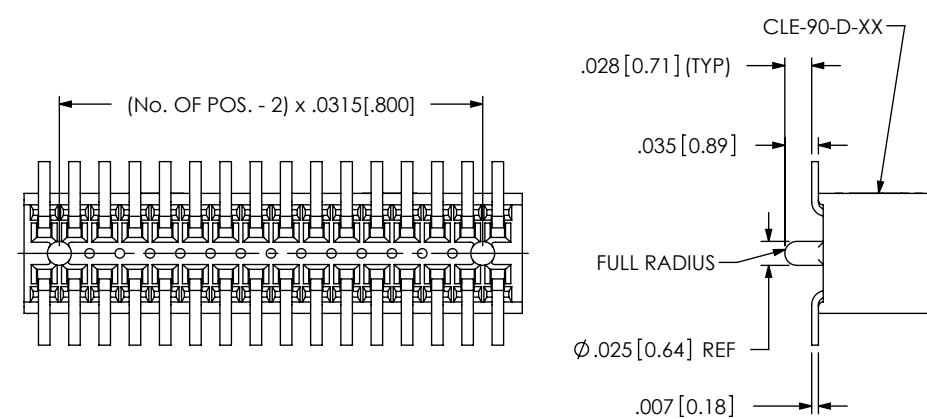
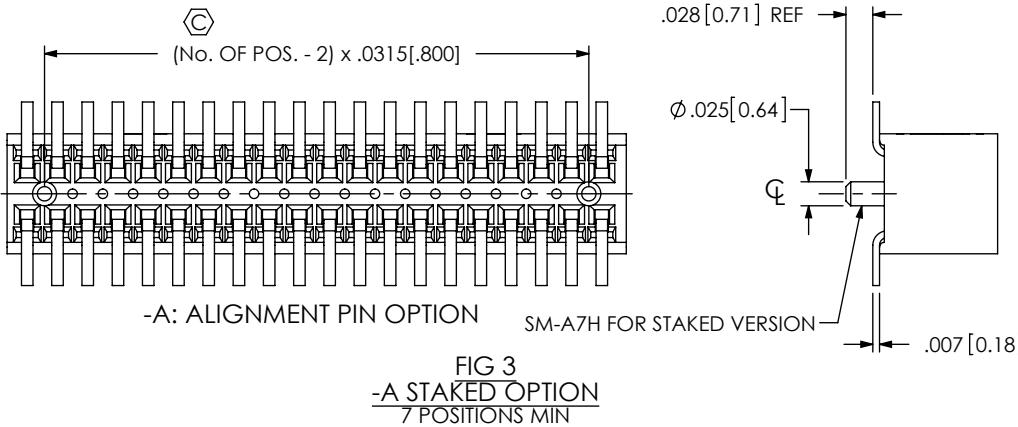
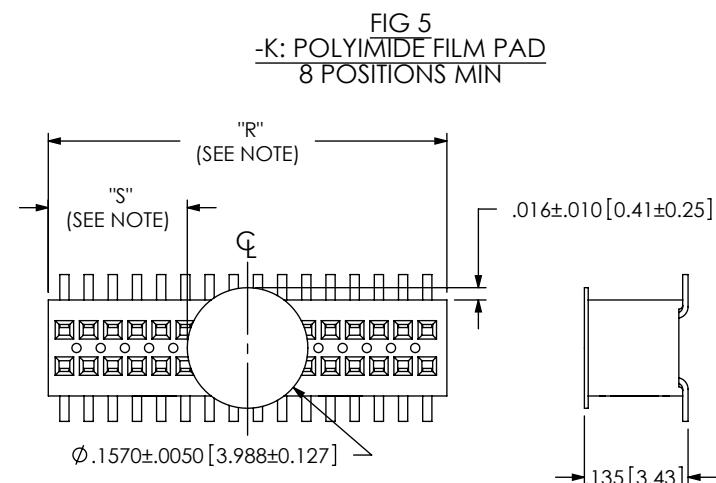
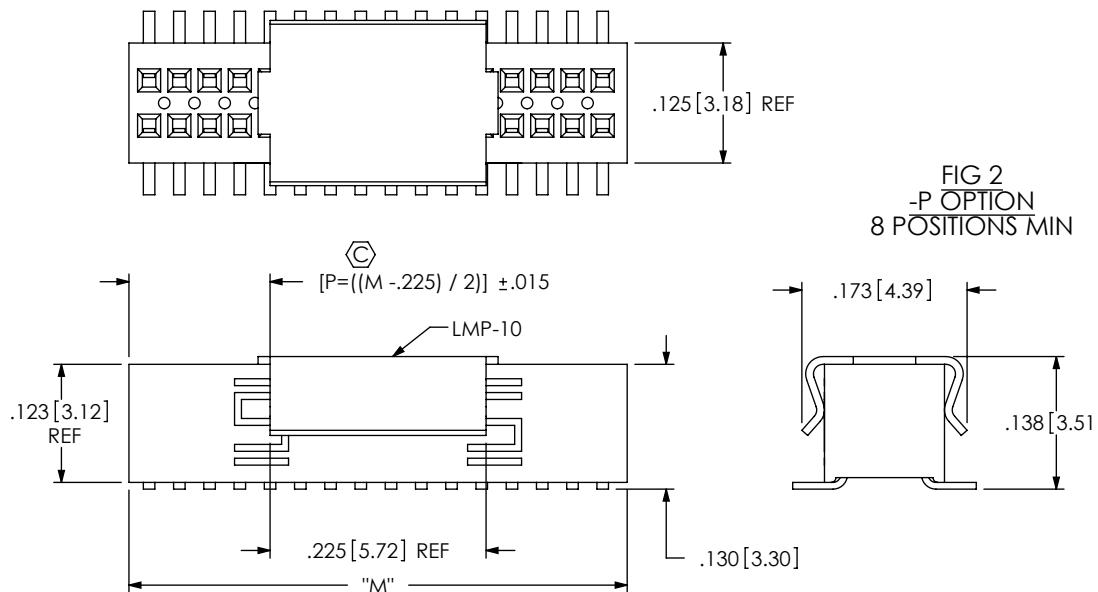
DWG. NO.

CLE-1XX-XX-X-DV-XX

BY: PURVIS 10/23/95

SHEET 1 OF 2

REVISION AV



FOR CLE-104/105-01-X-DV &
CLE-104/105-01-X-DV-A

ALL OTHER POSITIONS AND OPTIONS

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SHEET SCALE: 5:1

samtec

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DWG. NO. CLE-1XX-XX-X-DV-XX

BY: PURVIS 10/23/95 SHEET 2 OF 2