

CF170-D

ECONOMY



**Conductor**  
Fine wire  
stranded  
conductor

**Strain relief**  
Center core for  
high tensile  
strength

**Core**  
Cabled in  
layers with  
extremely short  
pitch

**Outer jacket**  
gusset filled  
pressure  
extruded

Internet: <http://www.igus.com>

email: [sales@igus.com](mailto:sales@igus.com)

QuickSpec: <http://www.igus.com/qs/chainflex.asp>

10.64

# PUR Control Cable

Chainflex® CF170-D\*

PUR-Energy Chain® cable, oil & coolant resistant, PVC-free, halogen-free, low temperature flexible



igus®

Price Index



## Construction

**Conductors:** Finely stranded bare copper wires. According to EN 60228.

**Conductor insulation:** Mechanically high-quality, TPE-insulating compound.

**Conductor twisting:** Conductors concentrically layered with short pitch. Not recommended for long travel/gliding applications.

**Conductor colors:** Conductors black with white numbers, one green-yellow.

**Outer jacket:** PUR-based, low-adhesion blend, adapted to the requirements of the Energy Chain®. Silicon-free in compliance with PV 3.10.7 - status 1992. **Color:** grey (RAL 7040).

## Technical Data

**Minimum bending radius, moving:** <10m travel = 7.5 x outer diameter; ≥10m travel = 10 x outer diameter

**Minimum bending radius, fixed:** 5 x out cable diameter

**Permissible temperature, moving:** -31°F to +176°F (-35°C to +80°C)

**Permissible temperature, fixed:** -40°F to +176°F (-40°C to +80°C)

**Oil-resistance:** High

**UV-resistant:** Medium

**Voltage:** 300V

**Testing voltage:** 2000 V (according to DIN VDE 0281-2)

**Regulations:** DESINA, CE, RoHS: 2002/95/EC; Please reference the Design Section (Chapter 1) for more information.

## Typical Applications

- for medium mechanical load requirements
- indoor and outdoor applications without direct sun radiation
- especially for freely suspended travel distances
- machining units/machine tools, low temperature applications

| Part No.        | AWG | No. of Conductors<br>and Rated Cross-<br>Section in mm² | Outer Diameter<br>(approx) |        | Copper Index |         | Weight  |         |
|-----------------|-----|---------------------------------------------------------|----------------------------|--------|--------------|---------|---------|---------|
|                 |     |                                                         | in.                        | (mm)   | lbs/mft      | (kg/km) | lbs/mft | (kg/km) |
| *CF170-05-12-D  | 20  | 12 x 0.5                                                | .39                        | (10)   | 39.4         | (58)    | 85      | (125)   |
| *CF170-05-18-D  | 20  | 18 x 0.5                                                | .45                        | (11,5) | 58.5         | (86)    | 122.4   | (180)   |
| *CF170-05-30-D  | 20  | 30 x 0.5                                                | .55                        | (14,0) | 97.9         | (144)   | 190.4   | (280)   |
| *CF170-07-03-D  | 18  | 3 x 0.75                                                | .26                        | (6,5)  | 14.96        | (22)    | 34.0    | (50)    |
| *CF170-07-05-D  | 18  | 5 x 0.75                                                | .30                        | (7,5)  | 24.5         | (36)    | 47.6    | (70)    |
| *CF170-07-07-D  | 18  | 7 x 0.75                                                | .33                        | (8,5)  | 34.0         | (50)    | 68.0    | (100)   |
| *CF170-07-12-D  | 18  | 12 x 0.75                                               | .41                        | (10,5) | 58.4         | (86)    | 108.8   | (160)   |
| *CF170-07-18-D  | 18  | 18 x 0.75                                               | .49                        | (12,5) | 88.4         | (130)   | 156.4   | (230)   |
| *CF170-07-20-D  | 18  | 20 x 0.75                                               | .53                        | (13,5) | 97.9         | (144)   | 195.8   | (288)   |
| *CF170-10-03-D  | 17  | 3 x 1                                                   | .28                        | (7)    | 19.7         | (29)    | 37.4    | (55)    |
| *CF170-10-05-D  | 17  | 5 x 1                                                   | .31                        | (8)    | 32.6         | (48)    | 57.8    | (85)    |
| *CF170-10-07-D  | 17  | 7 x 1                                                   | .37                        | (9,5)  | 45.6         | (67)    | 88.4    | (130)   |
| *CF170-10-18-D  | 17  | 18 x 1                                                  | .53                        | (13,5) | 117.6        | (173)   | 197.2   | (290)   |
| *CF170-10-25-D  | 17  | 25 x 1                                                  | .63                        | (16)   | 163.2        | (240)   | 265.2   | (390)   |
| *CF170-15-03-D  | 16  | 3 x 1.5                                                 | .30                        | (7,5)  | 29.2         | (43)    | 49.0    | (72)    |
| *CF170-15-04-D  | 16  | 4 x 1.5                                                 | .31                        | (8)    | 39.4         | (58)    | 61.2    | (90)    |
| *CF170-15-05-D  | 16  | 5 x 1.5                                                 | .33                        | (8,5)  | 46.2         | (68)    | 72.1    | (106)   |
| *CF170-15-07-D  | 16  | 7 x 1.5                                                 | .41                        | (10,5) | 68.7         | (101)   | 122.4   | (180)   |
| *CF170-15-12-D  | 16  | 12 x 1.5                                                | .51                        | (13,0) | 117.6        | (173)   | 183.6   | (270)   |
| *CF170-15-18-D  | 16  | 18 x 1.5                                                | .59                        | (15,0) | 176.1        | (259)   | 265.2   | (390)   |
| *CF170-15-25-D  | 16  | 25 x 1.5                                                | .75                        | (19)   | 244.8        | (360)   | 367.2   | (540)   |
| *CF170-25-04-D  | 14  | 4 x 2.5                                                 | .39                        | (10)   | 65.3         | (96)    | 102.0   | (150)   |
| *CF170-25-05-D  | 14  | 5 x 2.5                                                 | .39                        | (10)   | 77.2         | (113,5) | 120.4   | (177)   |
| *CF170-25-07-D  | 14  | 7 x 2.5                                                 | .51                        | (13,0) | 114.2        | (168)   | 190.4   | (280)   |
| *CF170-40-04-D  | 12  | 4 x 4                                                   | .47                        | (12)   | 104.7        | (154)   | 149.6   | (220)   |
| *CF170-60-04-D  | 10  | 4 x 6                                                   | .55                        | (14)   | 217.6        | (230)   | 156.4   | (320)   |
| *CF170-100-04-D | 8   | 4 x 10                                                  | .71                        | (18)   | 261.12       | (384)   | 360.4   | (530)   |

NOTE: The mentioned external diameters are maximum values.

\*Call for availability

# PUR Control Cables

## Chainflex® CF7\*

PUR Energy Chain® cable, oil-resistant, coolant-resistant, notch-proof, flame-retardant, hydrolysis-resistant and microbe-resistant



Price Index



CF7



STANDARD

### Construction

**Conductors:** Finely stranded bundled bare copper wires. According to EN 60228.

**Conductor insulation:** Mechanically high-quality, PVC-insulating compound.

**Conductor twisting:** Number of conductors < 12 Conductors concentrically layered with short pitch. Number of conductors ≥ 12 Conductors layered in braids around a polymer, high-tensile-strength core; short pitches matched in the direction of the pitch for extremely low torsion.

**Conductor colors:** Conductors black with white numbers, one green-yellow.

**Outer jacket:** Low-adhesion PUR blend, adapted to the requirements of the Energy Chain®. Silicon-free in compliance with PV 3.10.7 - status 1992. **Color:** green (RAL 6005).

### Technical Data

**Minimum bending, moving:** <10m travel = 6.8 x outer diameter; ≥10m travel = 7.5 x outer diameter

**Minimum bending, fixed:** 4 x outer cable diameter

**Permissible temperature, moving:** -4°F to +176°F (-20°C to +80°C)

**Permissible temperature, fixed:** -40°F to +176°F (-40°C to +80°C)

**Oil-resistance:** High

**UV-resistance:** Medium

**Voltage:** 300V 20-16 AWG, 600V 14 AWG

**Testing voltage:** 2000 V (according to DIN VDE 0281-2)

**Regulations:** cRUus; UL AWM: for USA & Canada styles 20317 80°C 20-16 AWG; 20234 80°C 14 AWG,

**Flame resistance:** FT1 CE, RoHS: 2002/95/EC; Please reference the Design Section (Chapter 1) for more information.

### Typical Applications

- for high mechanical load requirements
- indoor and outdoor applications with average sun exposure
- especially for freely suspended and gliding travel distances up to 328 ft (100m).
- machining units/machine tools, storage and retrieval units for high-bay warehouses, packaging industry, quick handling, refrigerating sector

| Part No.   | AWG | No. of Conductors and Rated Cross-Section in mm² | Outer Diameter (approx) |        | Copper Index |         | Weight  |         |
|------------|-----|--------------------------------------------------|-------------------------|--------|--------------|---------|---------|---------|
|            |     |                                                  | in.                     | (mm)   | lbs/mft      | (kg/km) | lbs/mft | (kg/km) |
| *CF7-05-04 | 20  | 4 x 0.5                                          | .26                     | (6.5)  | 12.2         | (18)    | 32.0    | (47)    |
| *CF7-05-12 | 20  | 12 x 0.5                                         | .45                     | (11.5) | 98.6         | (58)    | 98.6    | (145)   |
| *CF7-05-25 | 20  | 25 x 0.5                                         | .61                     | (15.5) | 81.6         | (120)   | 215.6   | (317)   |
| *CF7-07-04 | 18  | 4 x 0.75                                         | .26                     | (6.5)  | 19.7         | (29)    | 41.5    | (61)    |
| *CF7-07-05 | 18  | 5 x 0.75                                         | .28                     | (7)    | 24.5         | (36)    | 47.6    | (70)    |
| *CF7-07-07 | 18  | 7 x 0.75                                         | .33                     | (8.5)  | 34.0         | (50)    | 57.1    | (84)    |
| *CF7-07-12 | 18  | 12 x 0.75                                        | .49                     | (12.5) | 58.5         | (86)    | 106.1   | (156)   |
| *CF7-07-18 | 18  | 18 x 0.75                                        | .61                     | (15.5) | 88.4         | (130)   | 154.4   | (227)   |
| *CF7-07-36 | 18  | 36 x 0.75                                        | .91                     | (23)   | 163.9        | (241)   | 414.8   | (610)   |
| *CF7-10-03 | 17  | 3 x 1                                            | .26                     | (6.5)  | 19.7         | (29)    | 40.1    | (59)    |
| *CF7-10-04 | 17  | 4 x 1                                            | .28                     | (7)    | 25.8         | (38)    | 43.8    | (73)    |
| *CF7-10-07 | 17  | 7 x 1                                            | .35                     | (9)    | 45.6         | (67)    | 84.3    | (124)   |
| *CF7-10-12 | 17  | 12 x 1                                           | .53                     | (13.5) | 78.2         | (115)   | 151.0   | (222)   |
| *CF7-10-18 | 17  | 18 x 1                                           | .67                     | (17)   | 117.6        | (173)   | 208.76  | (307)   |
| *CF7-10-25 | 17  | 25 x 1                                           | .75                     | (19)   | 163.2        | (240)   | 326.4   | (480)   |
| *CF7-15-03 | 16  | 3 x 1.5                                          | .28                     | (7)    | 29.2         | (43)    | 61.9    | (91)    |
| *CF7-15-04 | 16  | 4 x 1.5                                          | .31                     | (8)    | 39.4         | (58)    | 71.4    | (105)   |
| *CF7-15-07 | 16  | 7 x 1.5                                          | .39                     | (10)   | 68.7         | (101)   | 97.9    | (144)   |
| *CF7-15-12 | 16  | 12 x 1.5                                         | .61                     | (15.5) | 117.6        | (173)   | 172.0   | (253)   |
| *CF7-15-25 | 16  | 25 x 1.5                                         | .85                     | (21.5) | 244.8        | (360)   | 367.2   | (540)   |
| *CF7-25-04 | 14  | 4 x 2.5                                          | .43                     | (11)   | 65.3         | (96)    | 108.8   | (160)   |
| *CF7-25-07 | 14  | 7 x 2.5                                          | .55                     | (14)   | 114.2        | (168)   | 182.2   | (268)   |

NOTE: The mentioned external diameters are maximum values.

\*Call for availability



**Conductor**  
Especially bend-resistant fine wire stranded conductor

**Strain relief**  
Center core for high tensile strength

**Core**  
Braiding in bundles around high tensile strength core

**Outer jacket**  
Gusset-filling, pressure extruded PUR Blend

PDF: [www.igus.com/pdf/chainflex.asp](http://www.igus.com/pdf/chainflex.asp)

Specs/CAD/RFQ: [www.igus.com/chainflex.asp](http://www.igus.com/chainflex.asp)

RoHS info: [www.igus.com/RoHS.asp](http://www.igus.com/RoHS.asp)