

BEI Model H25 Incremental Encoder

Mechanical Specifications

Shaft Diameter: 3/8" (1/2" as special feature)

Flat On Shaft: 3/8" Shaft: 0.80 long X 0.03" deep;
1/2" Shaft: 0.80 long X 0.04" deep

Shaft Loading: 3/8" shaft: Up to 40 pounds axial and 35 pounds radial;
1/2" shaft: Up to 90 pounds axial and 80 pounds radial

Shaft Runout: 0.0005 T.I.R. at midpoint regardless of shaft diameter

Starting Torque at 25°C: Without shaft seal 1.0 in-oz (max);
With shaft seal 2.5 in-oz (max); 1/2" shaft with shaft seal:
3.5 in-oz (max)

Bearings: Class ABEC 7 standard, ABEC 5 for 1/2" shaft

Shaft Material: 416 stainless steel

Bearing Housing: Die cast aluminum with iridite finish;
stainless steel (special feature)

Cover: Die cast aluminum;
stainless steel (special feature)

Bearing Life: 2×10^8 revs (1300 hrs at 2500 RPM)
at rated load 1×10^{10} revs (67,000 hrs at 2500 RPM) at
10% of rated load

Maximum RPM: 12,000 RPM nominal, 8000 RPM with
1/2" shaft (see Frequency Response, below) 30,000 RPM
available on units with 3/8" shaft – consult with factory

Moment of Inertia: 4.1×10^{-4} oz-in-sec²; 5.2×10^{-4}
oz-in-sec² with 1/2" shaft

Weight: 13 oz typical, 14.5 oz typical with 1/2" shaft

Electrical Specifications

Code: Incremental

Output Format: 2 channels in quadrature, 1/2 cycle index
gated with negative B channel

Cycles Per Shaft Turn: 1 to 72,000 (see table 2) For resolutions
above 3,600 see interpolation options on pages 32 and 33

Supply Voltage: 5 to 28 VDC available

Current Requirements: 100 mA typical + output load, 250 mA (max)

Voltage/Output: (see note 5)

15V/V: Line Driver, 5–15 VDC in, $V_{out} = V_{in}$

28V/V: Line Driver, 5–28 VDC in, $V_{out} = V_{in}$

28V/5: Line Driver, 5–28 VDC in, $V_{out} = 5$ VDC

28V/OC: Open Collector, 5–28 VDC in, OC_{out}

Protection Level: Reverse, overvoltage and output short circuit
(see note 5)

Frequency Response: 100 kHz, up to 1 MHz with interpolation
option (see note 7)

Output Terminations: (See table 1, page 51)

Note: Consult factory for other electrical options

Environmental Specifications

Enclosure Rating: NEMA 4 & 13 (IP 66) when ordered with
shaft seal (on units with an MS connector) or a cable gland
(on units with cable termination).

Temperature: Operating, 0° to 70° C; extended temperature
testing available (see note 8); Storage, -25° to 90° C unless
extended temperature option called out.

Shock: 50 g's for 11 msec duration

Vibration: 5 to 2000 Hz @ 20 g's

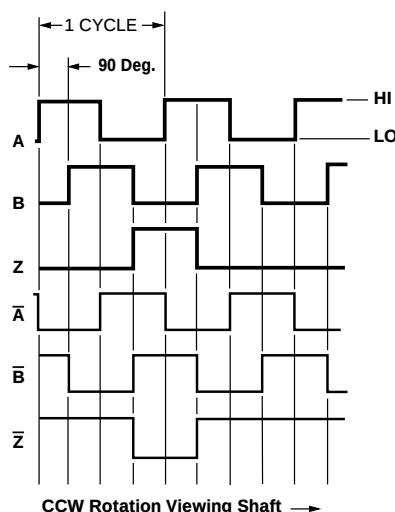
Humidity: 98% RH without condensation

NOTES & TABLES: All notes and tables referred to in the text
can be found on pages 50 and 51.



The H25 is the flagship of the BEI Industrial Encoder Division product line. It was designed from the ground up for the industrial machine tool marketplace. The H25 offers features such as EMI shielding, 40 lb. ABEC 7 bearings, matched thermal coefficients on critical components, and custom high-efficiency optics. The encoder meets NEMA 4 and 13 requirements when ordered with the shaft seal. Typical applications include machine control, process control, the wood processing industry, oil well logging, industrial weighing, agricultural machinery, textile equipment, web process control, robotics, and food processing.

Figure 1 Output Waveform



Certifications

The H25 Incremental Encoder is available with the following certifications:



EN 55011 and EN 61000-6-2



CENELEC EEX ia IIC T4



U.S. Standards Class I, Group A,B,C & D;
Class II Group E, F & G



Canadian Standards
Class I, Zone 0, Group IIC

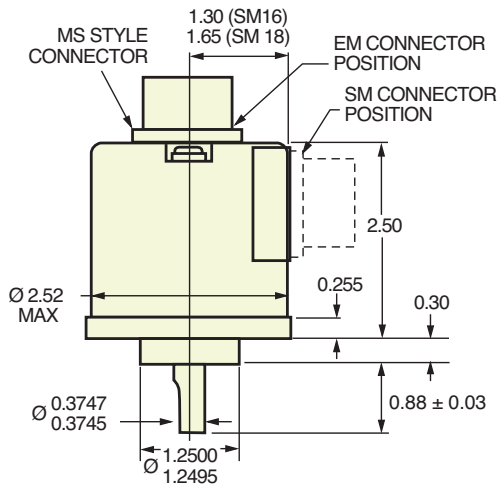


CSA Class I, Div 1 Group C&D

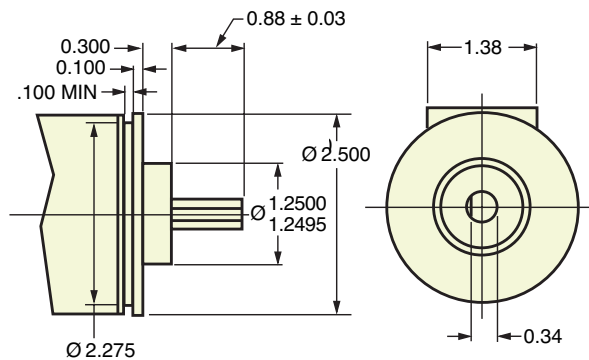
See Regulatory Information on pages 47–49
for further certification details.

Incremental Encoders

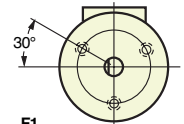
H25D - Square Flange



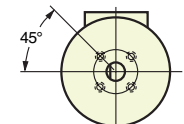
H25E - 2.50 Servo Mount



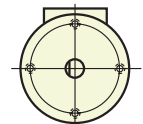
Optional Face Mounts



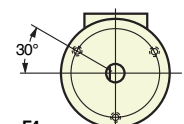
F1
10-32 UNF-2B
0.188 Min. Deep
3 places equally spaced
on a Ø 1.875 bolt circle.



F2 (H25G Only)
4-40 UNC-2B
0.250 Min. Deep
4 places equally spaced
on a Ø 1.272 bolt circle.
(0.900 square, Ref.)

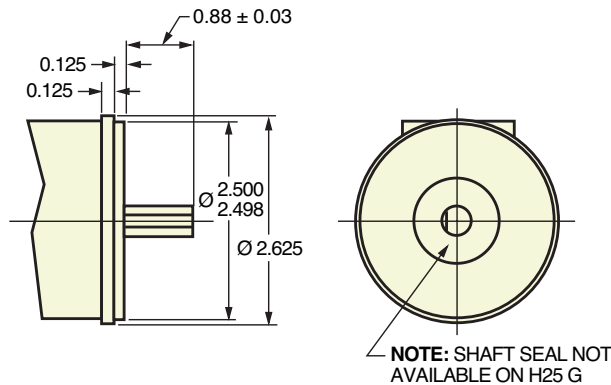


F3
4-40 UNC-2B
0.250 Min. Deep
4 places equally spaced
on a Ø 2.00 bolt circle.



F4
6-32 UNC-2B
0.250 Min. Deep
3 places equally spaced
on a Ø 2.00 bolt circle.

H25G - 2.62 Dia Servo Mount



NOTE: SHAFT SEAL NOT AVAILABLE ON H25 G

TOLERANCES: .XX = ± 0.01, .XXX = ± 0.005

H25 Incremental Ordering Options

FOR ASSISTANCE CALL 800-350-2727

Use this diagram, working from left to right to construct your model number (example: H25D-SS-2000-ABZC-28V/V-SM18).

All notes and tables referred to can be found on pages 50-51.

H25										
TYPE: H = Heavy Duty 25 = 2.500" Dia.		OPTIONAL FACE MOUNTS F1, F2, F3, or F4 Blank = None See note 1		CYCLES PER TURN: (Enter Cycles) See Table 2		COMPLEMENTS C = Complementary Outputs Blank = None See note 4		OUTPUT TERMINATION LOCATION: E = End S = Side		SPECIAL FEATURES: S= Special features specified on purchase order (consult factory) See note 6
X = Express Encoder	HOUSING CONFIG. LETTER: D=Square Flange E=2.50 Dia. Servo Mount G=2.62 Dia. Servo Mount See dimensions	SHAFT SEAL CONFIGURATION: SS = Shaft Seal (Not avail. on H25G) Blank = Shielded Bearing See note 2		NO. OF CHANNELS: A = Single Channel AB = Dual Quad. Ch. ABZ = Dual with Index AZ = Single with Index See note 3		VOLTAGE/OUTPUT: 15V/V = 5-15 V _{in} /out 28V/V = 5-28V _{in} /out 28V/5 = 5-28V _{in} /5V _{out} 28V/OC = 5-28V _{in} /OC _{out} See note 5		OUTPUT TERMINATION: M16 = MS3102R16S-1P M18 = MS3102R18-1P C = Pigtail Cable CS = Cable with seal Cable length specified in inches (i.e. C18 = Pigtail 18" long) See table 1 & note 9		

EXPRESS ENCODERS® Items highlighted with are standard Express Encoders and ship in one to three days.

T2 and T5 options are available as standard H25 Express Encoders. See page 32-33.

Notes and Tables

1. Mounting is usually done either using the D-style square flange mount, E- or G-style servo mounts, or one of the standard face mounts, F1 for example. Consult factory for additional face mount options.
2. The shaft seal is recommended in virtually all installations. The most common exceptions are applications requiring a very low starting torque or those requiring operation at both high temperature and high speed.
3. Non-standard index widths and multiple indices are available by special order. Consult factory.
4. Complementary outputs are recommended for use with line driver type (source/sink) outputs. When used with differential receivers, this combination provides a high degree of noise immunity.
5. **Output IC's**

Output IC's are available as either Line Driver (LD) or NPN Open Collector (OC) types. Open Collectors require pull-up resistors, resulting in higher output source impedance (sink impedance is similar to that of line drivers). In general, use of a Line Driver style output is recommended. Line Drivers source or sink current and their lower impedance mean better noise immunity and faster switching times. **Warning:** Do not connect any line driver outputs directly to circuit common/OV. Those may damage the driver. Unused outputs should be isolated and left floating. Our applications specialists would be pleased to discuss your system requirements and the compatibility of your receiving electronics with Line Driver type outputs.

28V/V

Multi-voltage Line Driver (7272*): 100 mA source/sink. Input voltage 5 to 28 VDC +/- 5% standard (Note: $V_{out} = V_{in}$). This driver is TTL compatible when used with 5 volt supply. Supply lines are protected against overvoltage to 60 volts and reverse voltage. Outputs are short circuit protected for one minute. Supply current is 120 mA typical (plus load current). This is the recommended replacement for 3904R and 7406R open collector outputs with internal pullup resistors. It is also a direct replacement for any 4469, 88C30, 8830 or 26LS31 line driver

28V/5

Multi-voltage Line Driver (7272*): 100 mA source/sink. Input voltage 5 to 28 VDC +/- 5% standard, internally regulated with 5V (TTL compatible) logic out. Supply lines are protected against overvoltage to 60 volts and reverse voltage. Outputs are short circuit protected for one minute. Supply current is 90 mA typical (plus load current).

* Products manufactured prior to April 2007 used the line driver IC number instead of voltage output in model number.

15V/V

Multi-voltage Line Driver (4469*): 100 mA source/sink. Input voltage 5 to 15 VDC +/- 5% standard (Note: $V_{out} = V_{in}$). TTL compatible when used with 5 volt. Supply lines are protected against overvoltage to 60 volts and reverse voltage. Outputs are short circuit protected for one minute. Supply current is 90 mA typical (plus load current). This is a direct replacement for the 4469 Line Driver.

28V/OC

NPN Open Collector (3904*, 7273*). Current sink of 80 mA max. Current sourced by external pull-up resistor. Output can be pulled up to voltage other than supply voltage (30 V max). Input voltage 5 to 28 VDC +/- 5% standard. Supply current is 120 mA typical. This replaces prior IC's with designations of 3904, 7406, 3302, 681 and 689.

5V/OCR, 15V/OCR, 24V/OCR

Open Collector (3904R*, 7406R*, 7273R*): Current sink of 70 mA max. Includes internal pull-ups sized at approximately 100 ohms/volt. Max current source is 10 mA. Supply current is 100 mA typical, 120 mA with internal pull-ups. The 5V/OCR, 15V/OCR and 24V/OCR are often replaced by the 28V/V in system upgrades.

3904, 3904R, 4469, 5V/V, 5V/OC, 5V/OCR, 9V/OC

Intrinsically safe line driver and open collector outputs. These drivers are specific to intrinsically safe encoders, and are installed per the appropriate control drawings listed in Table 2.1 on page 48.

6. Special -S at the end of the model number is used to define a variety of non-standard features such as special shaft lengths, voltage options, or special testing. Please consult the factory to discuss your special requirements.
7. Higher frequency response may be available. Please consult with the factory.
8. Extended temperature ratings are available in the following ranges: -40 to 70°C, -40 to 85°C, -20 to 105°C and -40 to 105°C depending on the particular model. Extended temperature ranges can affect other performance factors. Consult with factory for more specific information.
9. Mating straight plug receptacles may be ordered from the factory:

For M12 use MS3116F12-10S
For M14 use MS3106F14S-6S
For M14/19 use MS3116J14-19S
For M16 use MS3106F16S-1S
For M18 use MS3106F18-1S
For M20 use MS3106F20-29S

For additional Accessories refer to page 46.

For standard pinouts, refer to the facing page.

Table 1: Incremental Output Terminations

The connector style will determine pinouts. For example, an encoder with ABC channels and an M18 connector uses the table to the right.

M14 CONNECTOR	M16 CONNECTOR	CHANNELS DESIGNATED IN MODEL NO.	
PIN	PIN	ABZ	ABC
E	A	A	A
D	B	B	B
C	C	Z	$\overline{A}$
B	D	+V (SUPPLY VOLTAGE)	
F	E	—	$\overline{B}$
A	F	0 V (CIRCUIT COMMON)	
	G	CASE GROUND (CG) (except H20)	

M18 CONNECTOR	
PIN	CHANNEL
A	A
B	B
C	Z
D	+V
E	—
F	0V
G	CG
H	$\overline{A}$
I	$\overline{B}$
J	$\overline{Z}$

WIRE COLOR (22AWG)	DA 15P CONNECTOR	CHANNELS DESIGNATED IN MODEL NO.		
		ABZ	ABC	ABZC
YEL	13	A	A	A
BLUE	14	B	B	B
ORN	15	Z	—	Z
W-Yel	10	—	$\overline{A}$	$\overline{A}$
W-Blu	11	—	$\overline{B}$	$\overline{B}$
W-Orn	12	—	—	$\overline{Z}$
RED	6	+V (SUPPLY VOLTAGE)		
BLK	1	0 V (CIRCUIT COMMON)		
GRN	9	CASE GROUND (CG) (except H20)		
WHITE		SHIELD DRAIN (Shielded Cable Only)		

M12 CONNECTOR	
PIN	CHANNEL
A	A
B	B
C	Z
D	+V
E	—
F	0V
G	CG
H	$\overline{A}$
J	$\overline{B}$
K	$\overline{Z}$

Table 2: Disc Resolutions for Incremental Encoder Models H25, H38, H40, L 25, E25

Resolutions highlighted with are available as standard **Model H25 EXPRESS ENCODERS®** that ship in one to three days.

1, 2, 3, 5, 6, 7, 8, 10, 13, 16, 20, 24, 25, 26, 30, 32, 33, 34, 36, 37, 40, 45, 48, 50, 51, 56*, 60, 64, 66, 72, 75, 80, 86, 88, 90, 100, 102, 120, 122, 125, 127, 128, 132, 144, 148, 150, 158, 160, 175, 176, 180, 187, 192, 200, 202, 204*, 217, 220, 240, 250, 254, 255, 256, 264*, 274, 280, 283, 288, 292, 300, 312, 320, 321, 325, 360, 366, 372, 375, 377, 380, 381, 384, 385, 393, 400, 430, 432, 450, 462, 480, 490, 500, 502, 508, 512, 522, 530, 550, 560*, 576, 598, 600, 604, 625, 628, 635, 638, 640, 660, 672, 676, 680, 687, 690, 700, 720, 725, 735, 740, 744, 748, 750, 762, 768, 780, 785, 800, 812, 825, 850, 864, 878, 888, 900, 912, 914, 938, 942, 955, 960, 1000, 1016, 1024, 1030, 1035, 1036, 1040, 1054, 1056, 1074, 1076, 1080, 1088, 1100, 1101, 1125, 1136, 1200, 1237, 1250, 1257, 1270, 1280, 1300, 1314, 1332, 1333, 1390, 1400, 1414, 1427, 1440, 1484, 1500, 1562, 1570, 1596, 1600, 1650, 1666, 1718, 1745, 1774, 1800, 1840*, 1850, 1855, 1875, 1894, 1920, 1952, 1968, 1979, 1995, 2000, 2048, 2080, 2094, 2100, 2160, 2164, 2199, 2200, 2250, 2356, 2400, 2485, 2500, 2514, 2519, 2540, 3000, 3125, 3600, 4000, 4096, 5000

*AB or ABC output only. NOTE: Resolutions up to 72,000 are available.

For Model H20 Resolutions See Table A on Page 18.

For Model HS35 Resolutions See Table A on Page 23.

For Model HS25 Resolutions See Table A on Page 20.

For Model L15 Resolutions See Table A on Page 31.

For Model HS45 Resolutions See “Cycles per Turn” in Ordering Information.